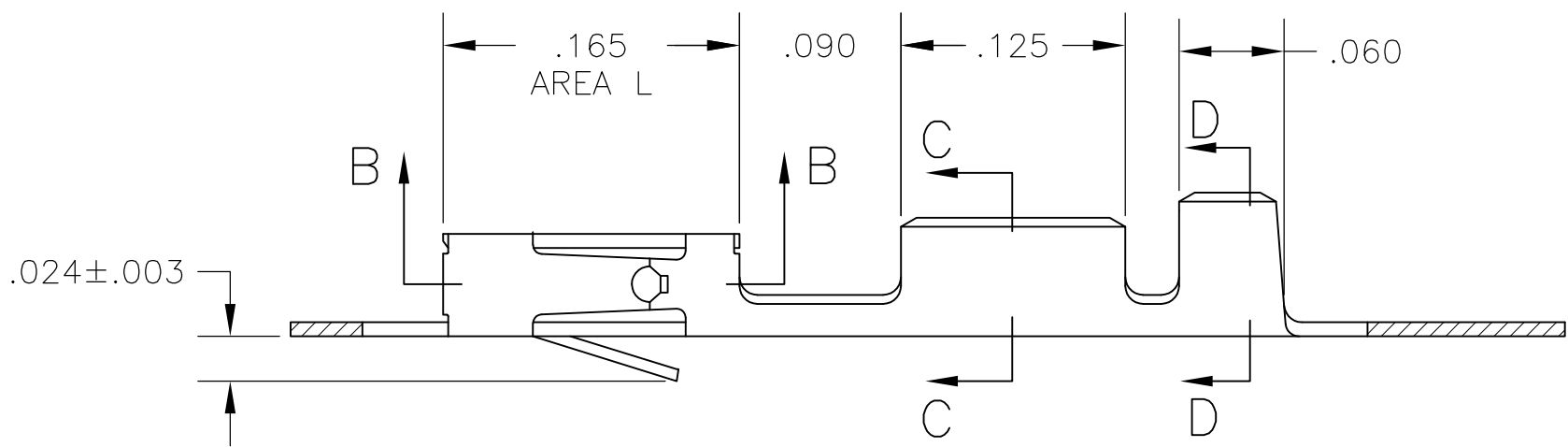
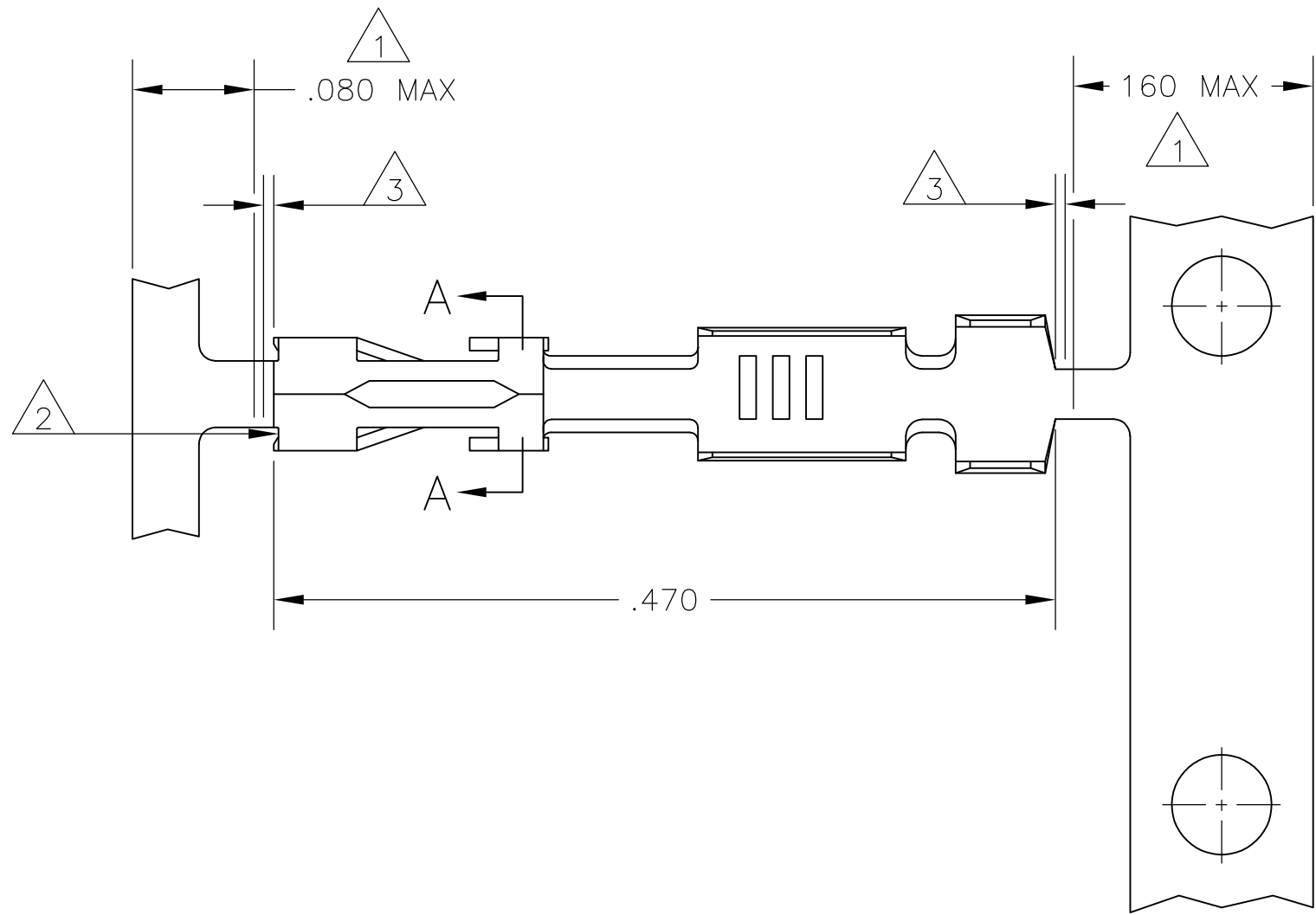
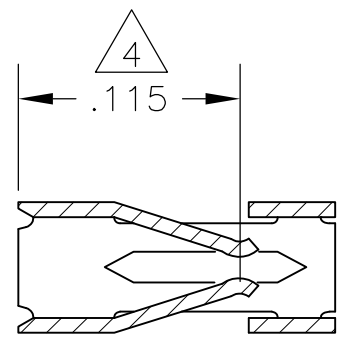
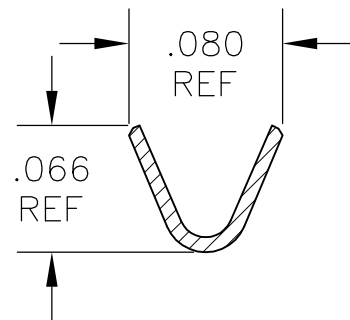


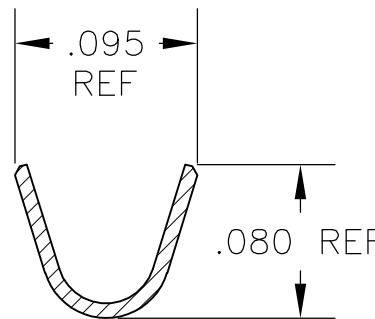
SECTION A-A



SECTION B-B



WIRE RANGE #20-#24
SECTION C-C



INSULATION RANGE .069 MAX
SECTION D-D

- 1 PLATING IS NOT REQUIRED IN THIS AREA.
- 2 CUT-OUTS ON BOX AT MANUFACTURER'S OPTION.
- 3 .006 MAX LOOSE PIECE CUT-OFF.
- 4 POINT OF MEASUREMENT FOR PLATING THICKNESS(INSIDE BEAMS).
- 5 .000015 GOLD IN CONTACT AREA, GOLD FLASH ON REMAINDER OF TERMINAL, ALL OVER .000050 NICKEL.
- 6 .000030 GOLD OVER .000050 NICKEL.
- 7 .000030 GOLD IN CONTACT AREA, GOLD FLASH ON REMAINDER OF TERMINAL, ALL OVER .000050 NICKEL.
- 8 PREPLATED: .000078-.000158 BRIGHT TIN.
- 9 .000030 GOLD IN CONTACT AREA, GOLD FLASH IN AREA L, ALL OVER .000050 NICKEL.
- 10 .000050 GOLD IN CONTACT AREA, GOLD FLASH ON REMAINDER OF TERMINAL, ALL OVER .000050 NICKEL.
- 11 SHEARED EDGES PERMITTED TO BE UNPLATED.
- 12 OBSOLETE PART NUMBER.
- 13 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI.

OBSOLETE	12	-6	1-	12	-7	10	1-86492	-8
	12	-5	1-	12	-4	9	1-	-3
	87046	-4		12	-8	8		-9
		-3		12	-5	7		-6
		-2		12	-3	6		-4
	87046	-1		12	-1	5		86492 -2
	LOOSE PIECE PART NUMBER		STANDARD APPLICATOR PART NUMBER		FINISH		MINI APPLICATOR PART NUMBER	

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	L A MAYER	20MAY85	TE Connectivity			
		CHK	R J DAVIS	07JUN85				
		APVD	C LINDGREN	14JUN85	NAME			
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC		CONTACT, MOD IV 1/2, RECEPTACLE, CRIMP SNAP-IN		
				APPLICATION SPEC				
MATERIAL		FINISH		WEIGHT		SIZE		
CU-NI-SI		-		-		A100779C=86492		
						CUSTOMER DRAWING		
						SCALE 10:1		
						SHEET 1 OF 1		
						REV L		