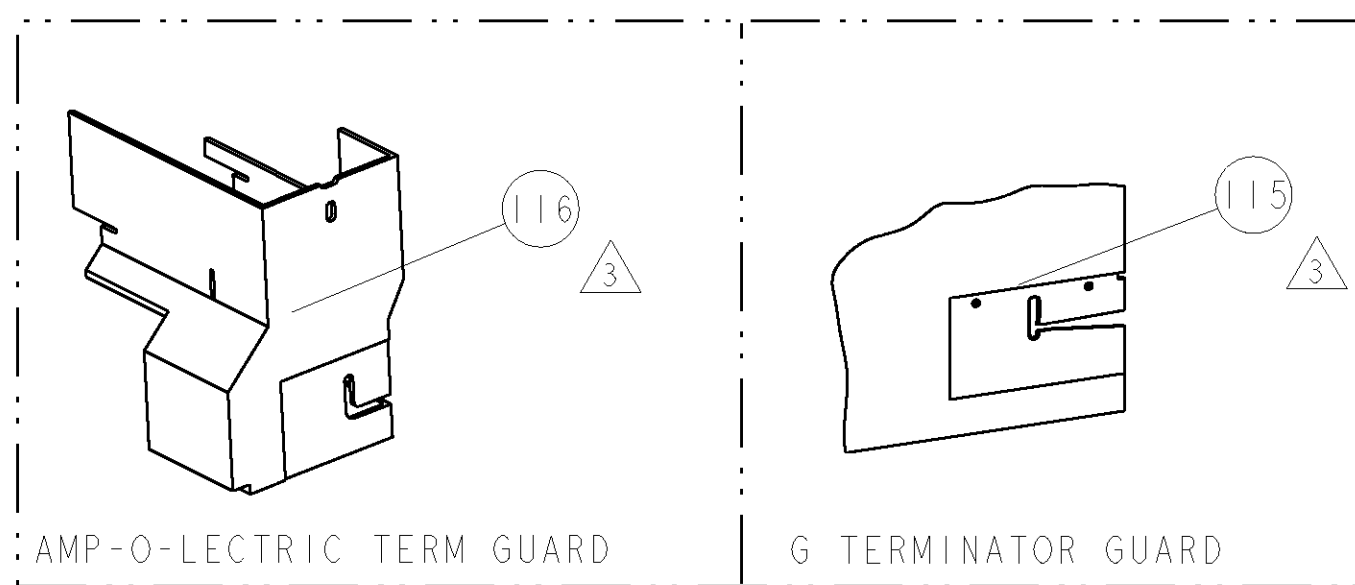
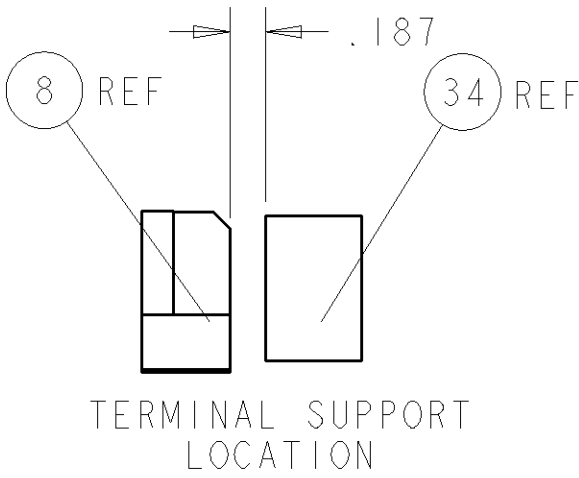
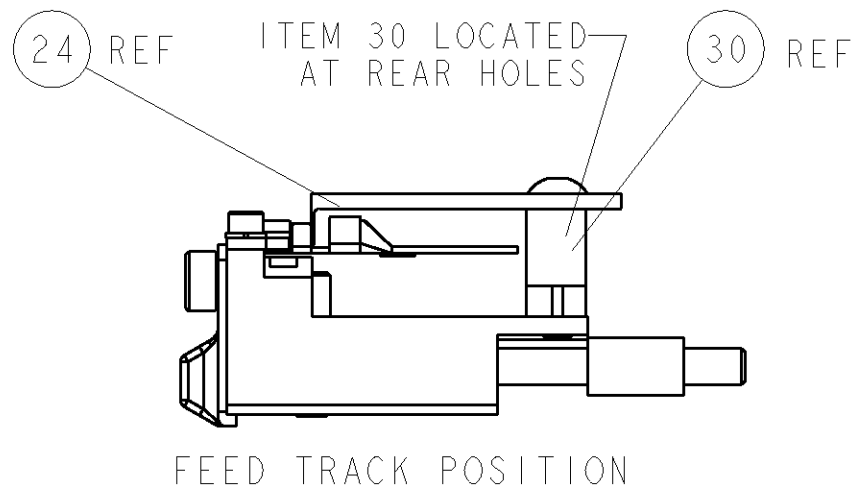
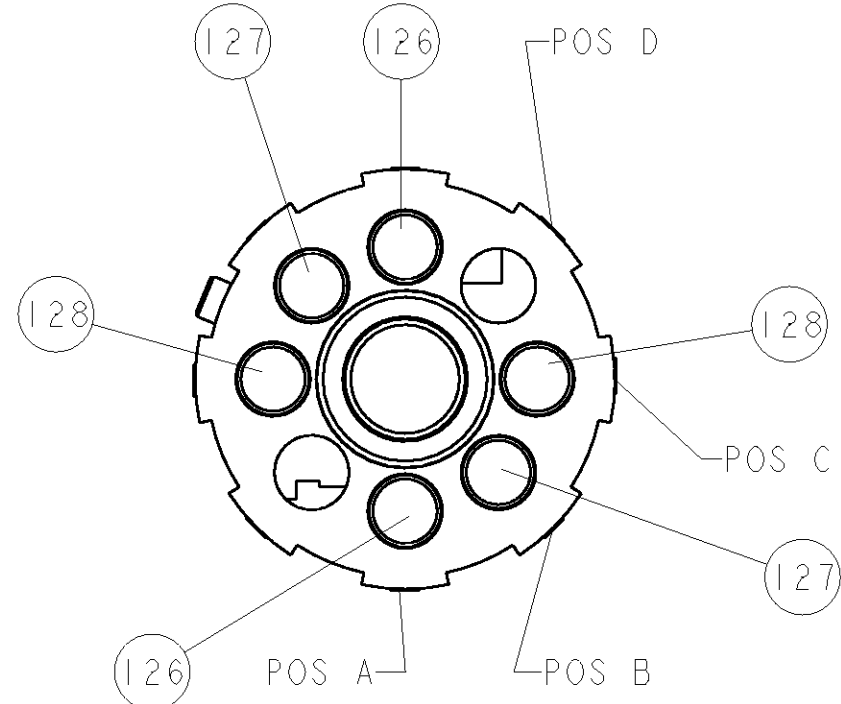
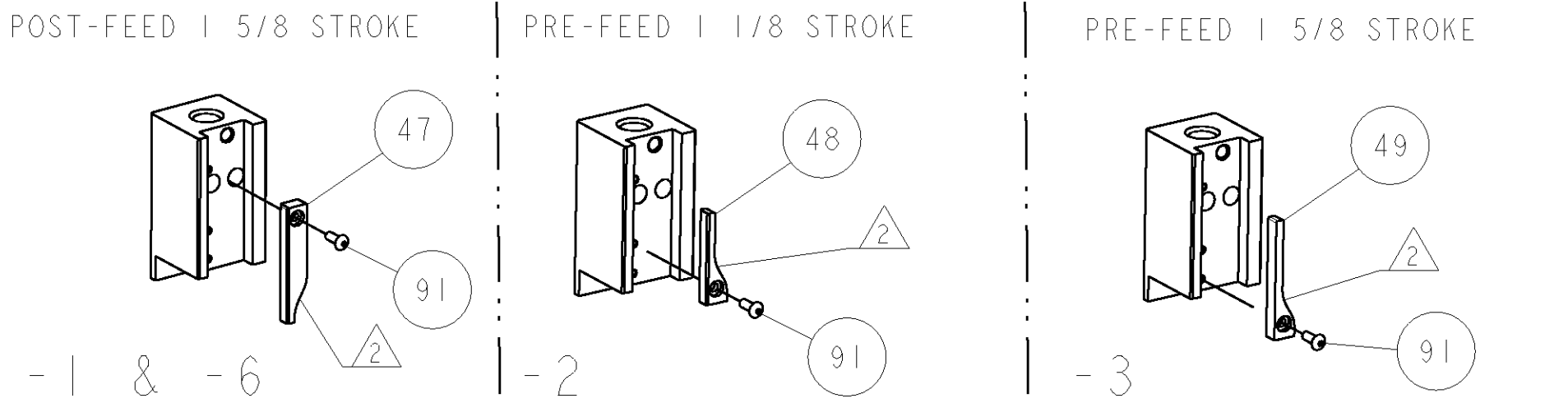
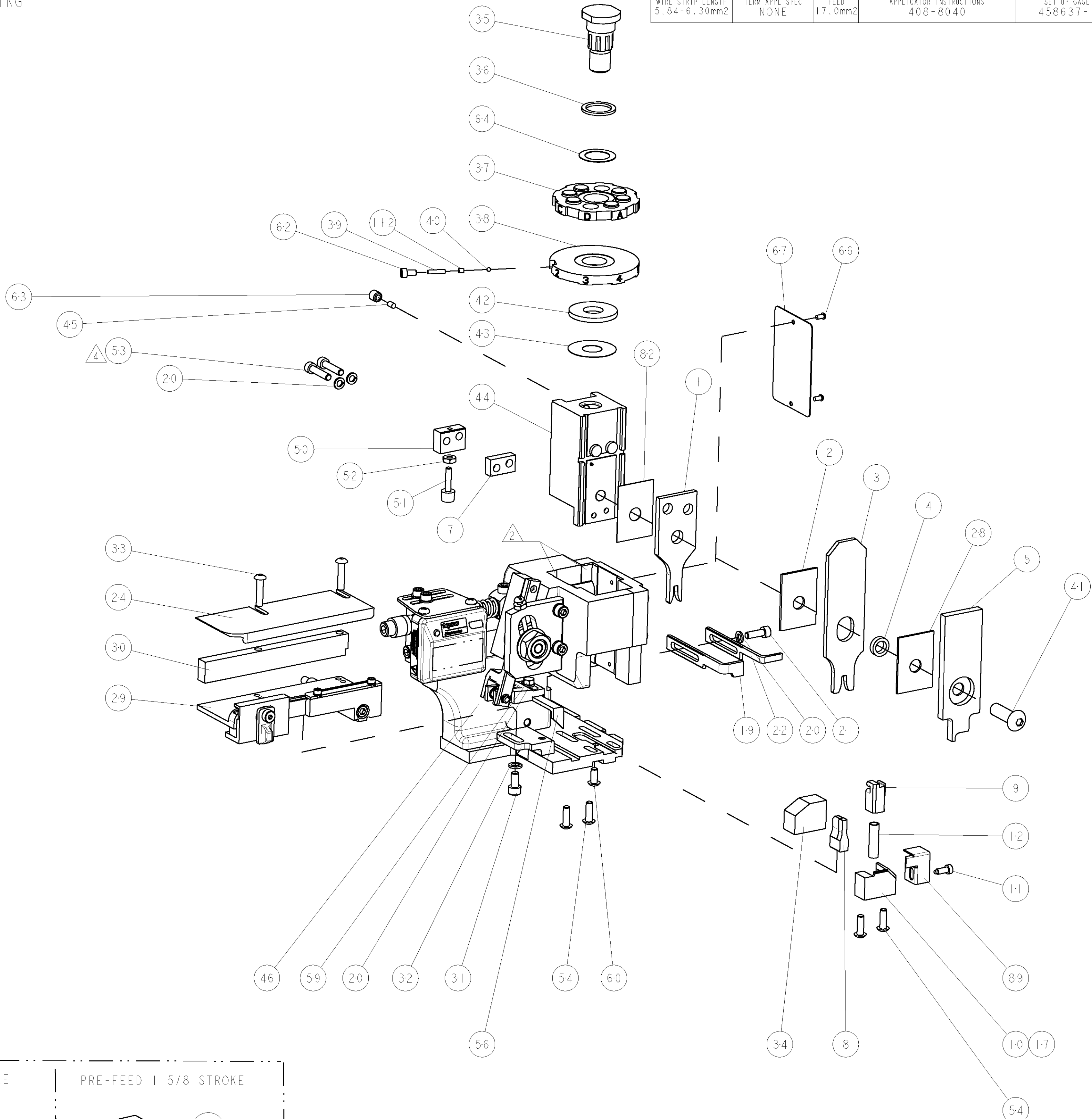


8				7			
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PART NUMBER		REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION	
1852311-1		A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER	
1852311-2		A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER	
1852311-3		A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER	
1852311-6		A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER	
7-1852311-7		A	-	-	-	SPARE PARTS	

- △ RECOMMENDED SPARE PARTS
△ GREASE LIGHTLY
△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE
△ CUT TO LENGTH AT ASSEMBLY



TERMINAL NAME: .250 SER. FASTIN - FASTON TAB					
1599053	-	AMP TERMINAL - AMP CRIMP SPECS			
-	-				
-	-	PAD LTR	CRIMP HEIGHT		WIRE SIZE
-	-	A	1.96±0.05mm [.077±.002]		2.5mm2
-	-	B	1.78±0.05mm [.070±.002]		2.0mm2
-	-	C	1.65±0.05mm [.065±.002]		1.5mm2
-	-	D	-		-
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	2.79mm [.110]	F	1.5-2.5mm2
-	-	INSUL	3.56mm [.140]	F	Ø2.10-2.90mm2
WIRE STRIP LENGTH 5.84-6.30mm2	TERM APPL SPEC NONE	FEED 17.0mm2	APPLICATOR INSTRUCTIONS 408-8040		SET UP GAGE 458637-1



LOC		DIST		REVISIONS			
A		66		DESCRIPTION	DATE	DWN	APVD
				A	RELEASED	030CT2006	LG GB

-	2	2	2	2	-	1-354779-1	PIN, WIRE DISC, .3045	128
-	2	2	2	2	-	354779-3	PIN, WIRE DISC, .3005	127
-	2	2	2	2	-	8-354778-5	PIN, WIRE DISC, .2920	126
△	-	-	REF	-	..	455749-1	GUARD WINDOW	116
△	-	-	REF	-	..	679532-1	INSERT, GUARD	115
-	1	1	1	1	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	112
-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
-	1	1	1	1	-	455888-3	SPACER, CRIMPER	82
-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	1	-	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	-	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	-	23030-1	SCR, SKT HD CAP 6-32 x .25	62
-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	-	458537-2	PAWL, FEED	56
△	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
△	2	2	2	2	-	2-21000-9	SCR, SKT HD CAP 8-32 X .750	53
-	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52
-	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
-	1	1	1	1	-	690753-1	SPACER, TONKER	50
-	-	1	-	-	..	690602-6	CAM, PRE FEED, 1 5/8	49
-	-	-	1	-	..	690602-5	CAM, PRE FEED, 1 1/8	48
-	1	-	-	1	-	690501-4	CAM, POST FEED, 1 5/8	47
-	1	1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MQCA)	46
-	1	1	1	1	-	690191-1	PLUG,NYLON	45
-	1	1	1	1	-	1-819307-3	RAM, SIDE FEED	44
-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	43
-	1	1	1	1	-	690124-1	WASHER, RAM (.115)	42
-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	-	23241-6	BALL, STEEL	40
-	1	1	1	1	-	690170-1	SPRING, COMPRESSION	39
-	1	1	1	1	-	690142-1	DISC, INSULATION	38
-	1	1	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
-	1	1	1	1	-	22480-5	SPRING, COMPRESSION	36
-	1	1	1	1	-	690212-1	POST, RAM	35
-	1	1	1	1	-	3-690786-3	TERMINAL SUPPORT	34
-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	-	1320908-3	SPACER, STRIP GUIDE	30
-	1	1	1	1	-	1633091-1	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	-	1-455888-0	SPACER, CRIMPER	28
-	1	1	1	1	-	1320928-4	PLATE, STRIP GUIDE	24
-	1	-	-	1	-	690472-2	STRIPPER	22
-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
△	-	1	1	1	-	691353-1	STRIPPER	19
△	1	-	-	-	-	679625-1	SHEAR HOLDER, FRONT (NO CUT)	17
△	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
△	-	1	1	1	-	690461-1	STOP, SHEAR	11
△	-	1	1	1	-	690459-1	SHEAR HOLDER, FRONT	10
△	1	1	1	1	-	454276-1	FLOATING SHEAR, FRONT	9
△	1	1	1	1	-	1633382-4	ANVIL, COMBINATION	8
-	1	1	1	1	-	1-240641-8	SPACER	7
-	1	1	1	1	-	1-455889-4	DEPRESSOR, SHEAR	5
-	1	1	1	1	-	238011-2	BLOCK, CRIMPER SPACER	4
△	1	1	1	1	-	1-456134-4	CRIMPER, INSULATION F PREMIUM	3
△	1	1	1	1	-	1-455888-3	SPACER, CRIMPER	2
△	1	1	1	1	-	456408-6	CRIMPER, WIRE PREMIUM	1

-77 -6 -3 -2 -1 U/M						PART NO		DESCRIPTION				ITEM NO					
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DIMENSIONS: INCHES 						CHK G. BAILEY 02AUG2006		NAME SIDE FEED HDM APPLICATOR									
						APVD T. BENCHOFF 02AUG2006											
						TOLERANCES UNLESS OTHERWISE SPECIFIED:											
						PRODUCT SPEC											
						APPLICATION SPEC											
9 PLC ±.01 1 PLC ±.01 2 PLC ±.01 3 PLC ±.001 4 PLC ±.0001 ANGLES ±.01						SIZE		CAGE CODE		DRAWING NO		RESTRICTED TO					
MATERIAL						FINISH		WEIGHT		A 00779 C 1852311		-					
-						-		-		CUSTOMER DRAWING							
								SCALE		3:5		SHEET	1	OF	1	REV	A

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