

Metric



DIN 340RN/BS 328

**Flute geometry**  
Standard helix, right hand cutting  
118° standard point angle

**Surface treatment**  
Blue

**Application**  
Long series drill for drilling deeper holes, suitable for general purpose applications.

356577

| Size (mm) | Flute length (mm) | Overall length (mm) | Order code    | Price each |
|-----------|-------------------|---------------------|---------------|------------|
| 1.0       | 33                | 56                  | No Order Code |            |
| 1.5       | 45                | 70                  | No Order Code |            |
| 2.0       | 56                | 85                  | No Order Code |            |
| 2.5       | 62                | 95                  | No Order Code |            |
| 2.9       | 66                | 100                 | 137-6014      |            |
| 3.0       | 66                | 100                 | No Order Code |            |
| 3.3       | 69                | 106                 | No Order Code |            |
| 3.5       | 73                | 112                 | No Order Code |            |
| 4.0       | 78                | 119                 | No Order Code |            |
| 4.2       | 78                | 119                 | No Order Code |            |
| 4.5       | 82                | 126                 | No Order Code |            |
| 5.0       | 87                | 132                 | No Order Code |            |
| 5.9       | 91                | 139                 | 137-6165      |            |
| 6.0       | 91                | 139                 | No Order Code |            |
| 6.5       | 97                | 148                 | No Order Code |            |
| 6.8       | 102               | 156                 | No Order Code |            |
| 7.5       | 102               | 156                 | No Order Code |            |
| 8.0       | 109               | 165                 | No Order Code |            |
| 8.9       | 115               | 175                 | 137-6220      |            |
| 9.0       | 115               | 175                 | No Order Code |            |
| 9.5       | 115               | 175                 | No Order Code |            |
| 10.0      | 121               | 184                 | No Order Code |            |
| 10.2      | 121               | 184                 | No Order Code |            |
| 10.5      | 121               | 184                 | No Order Code |            |
| 11.0      | 128               | 195                 | No Order Code |            |
| 11.5      | 128               | 195                 | No Order Code |            |
| 12.0      | 134               | 205                 | No Order Code |            |
| 12.5      | 134               | 205                 | No Order Code |            |

Fractional

| Size (in) | Flute length (mm) | Overall length (mm) | Order code    | Price each |
|-----------|-------------------|---------------------|---------------|------------|
| 1/8       | 69                | 106                 | No Order Code |            |
| 5/32      | 78                | 119                 | No Order Code |            |
| 3/16      | 87                | 132                 | No Order Code |            |
| 1/4       | 97                | 148                 | No Order Code |            |
| 9/32      | 102               | 156                 | 137-6239      |            |
| 5/16      | 109               | 165                 | No Order Code |            |
| 7/16      | 128               | 195                 | No Order Code |            |
| 1/2       | 135               | 205                 | No Order Code |            |