

IERC


 INTERNATIONAL ELECTRONIC
RESEARCH CORPORATION

 a corporate division of DYNAMICS CORPORATION OF AMERICA
Burbank, California 91502

ENGINEERING CHANGE ORDER

1597

E.C.O. NUMBER

2465-10

DOCUMENT NUMBER(S)

0

REV.



Dwg. Chg.



Mat. Chg.



Process Chg.



Finish Chg.



Other

OTHER CHANGES
REQUIREDINTERCHANGEABILITY AFFECTED YES ☐ NO ☒
 NONE ☐
MFG OUTLINE ☒
TOOLING CHG ☐
INSP. CHG ☐
PRICING CHG ☐
INV. CONT. CHG ☐
PURCH. SPEC. ☒

PARTS DISPOSITION

CHECK ONE

NOT AFPEC. - USE

REWORK

EXHAUST EXIS. STOCK

SCRAP or SALVAGE

RE-INSPECT

Raw
Mat. &
Pur.Pts.In
Process
Semi-
Fin.Fin.
Compon
in StockAssem.
&
in Stock

PARTS AFFECTED

 LB66B1, LB66B2,
LB66B1-76, LB66B2-76
& PLATING SUFFIX
"B, CB, E, U"
LB66B1-91, LB66B2-91,
-67's

DISTRIBUTION

STANDARD PER SP 4-6

E.C.O. BY

B. McQuown

CHECKER

ENGINEER

INSPECTION

PRODUCTION

APPROVAL

RELEASE

DATE

8/19/92

WAS

IS

I.) CHANGE MAT'L DESCRIPTION:

 .064 THK. 6061-T4 ALUMINUM ALLOY
(1.63)
PER IERC SPEC 11100 (OR EQUIV.)

 .063 THK. 1100-H14 ALUMINUM
ALLOY PER QQ-A-250/1

II.) CHANGE MAT'L STOCK No's:

108-044

108-190

108-047

108-191

III.) DWG's AFFECTED: 2465-10, 24022-10, 2484-10,

REASON: INACCESSIBILITY OF 6061-T41 MAT'L

1597

E.C.O. NUMBER

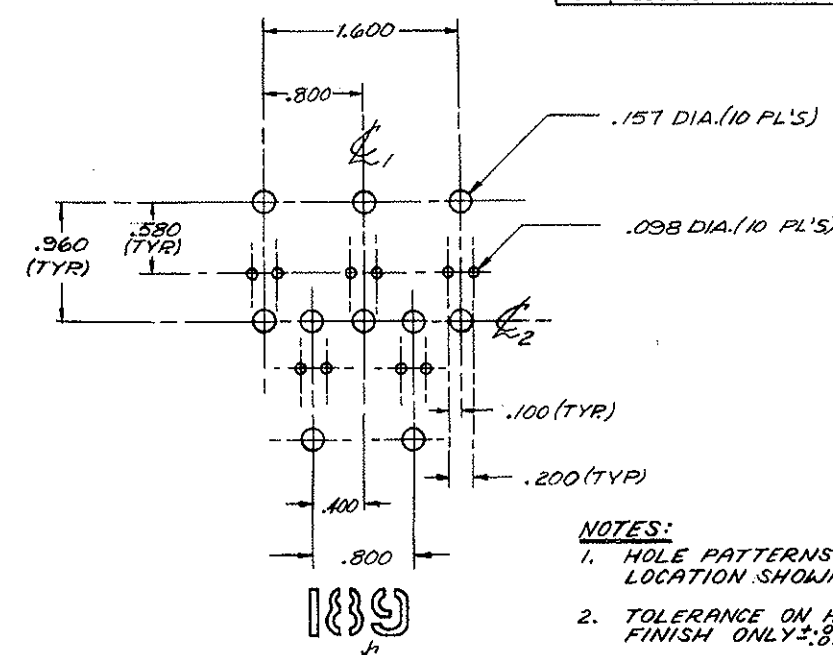
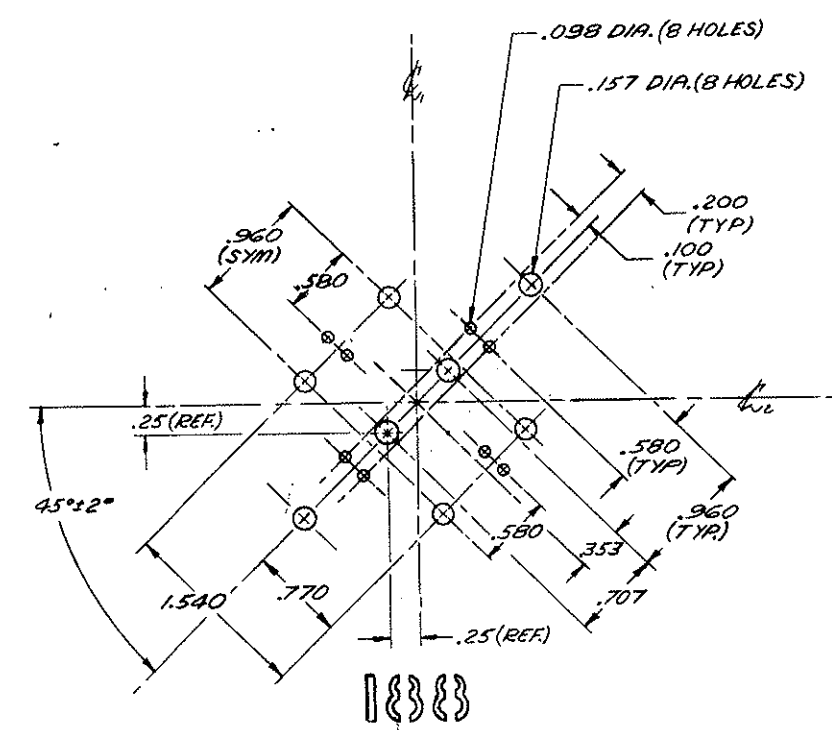
D

REV.

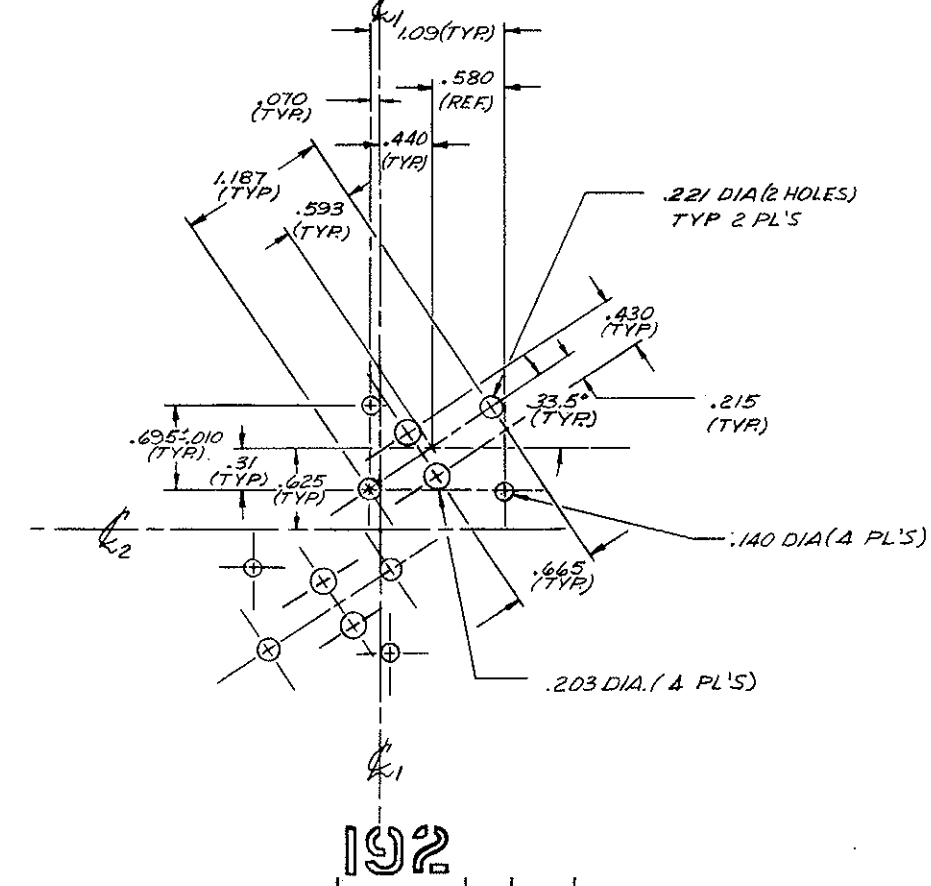
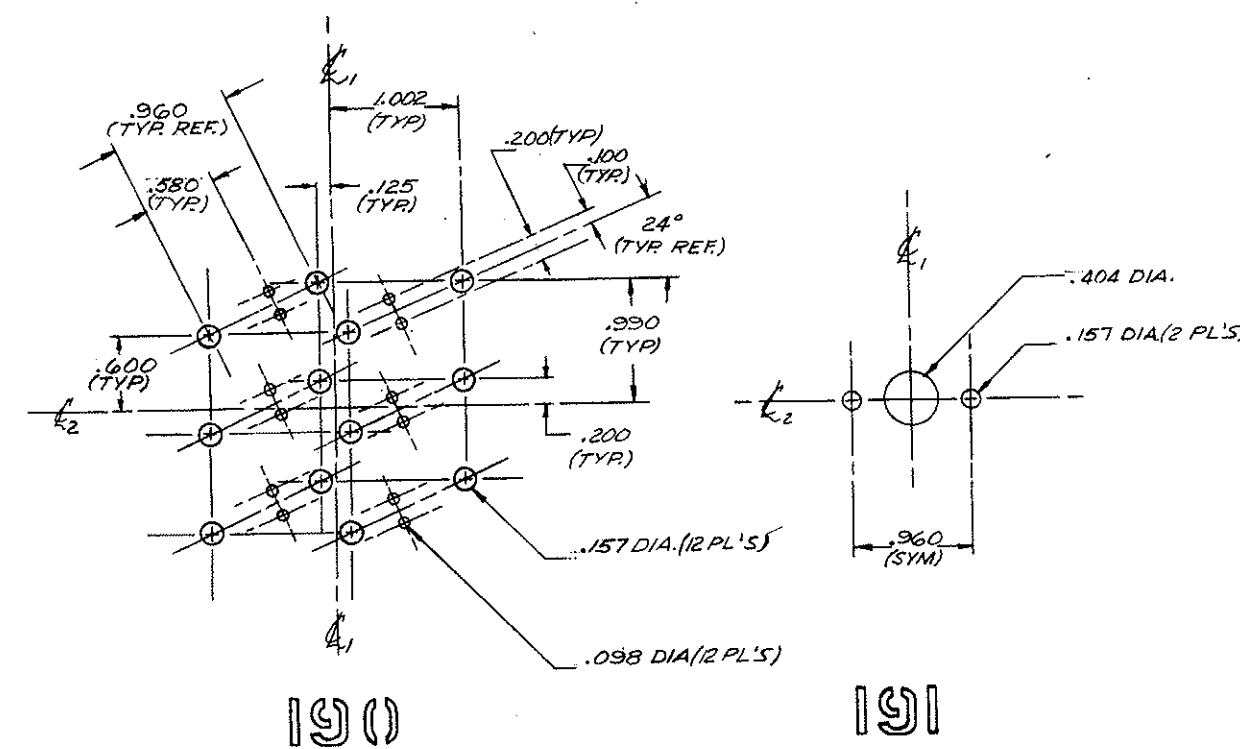
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HOLE PATTERN	OUTLINE NO
188	(4) TOGG
189	(15) TOGG
190	(6) TOGG
191	TOGG (MOD)
192	(12) TOGG'S WITH SUGGETS

REVISIONS			
SYM	DESCRIPTION	DATE	APPROVAL
A	PRODUCTION RELEASE	7-28-69	
B	REDESIGNER HOLE PATTERN NO. 188	11-5-69	



NOTES:
 1. HOLE PATTERNS TO BE LOCATED WITHIN 1/32 OF LOCATION SHOWN.
 2. TOLERANCE ON HOLE DIA'S, INSULUBE 448 FINISH ONLY ±.005.



PART	ITEM	REQ'D	DESCRIPTION	FINISH
LIST OF MATERIAL				
DRAFTSMAN	DATE	HOLE PATTERNS 188 THRU 192		
R. BOYD	6-7-69			
CHECKER	6/9/69			
ENGINEER	7/28/69			
INSPECTION	7/31/69			
PRODUCTION	8/1/69	SCALE 1:1		
APPROVED				
DRAWING NUMBER			REV.	
3429-10			B	
CODE 98978			INDEX: MFG	

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UNLESS OTHERWISE SPECIFIED —
 DIMENSIONS APPLY AFTER PLATING
 TOLERANCES
 FRAC. ± 1/64 .XX ± .010 SURFACE
 ANGLES ± 1/2° .XXX ± .008



Mouser Electronics

Authorized Distributor

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

[Tusonix:](#)

[LB66B2-67CB](#)