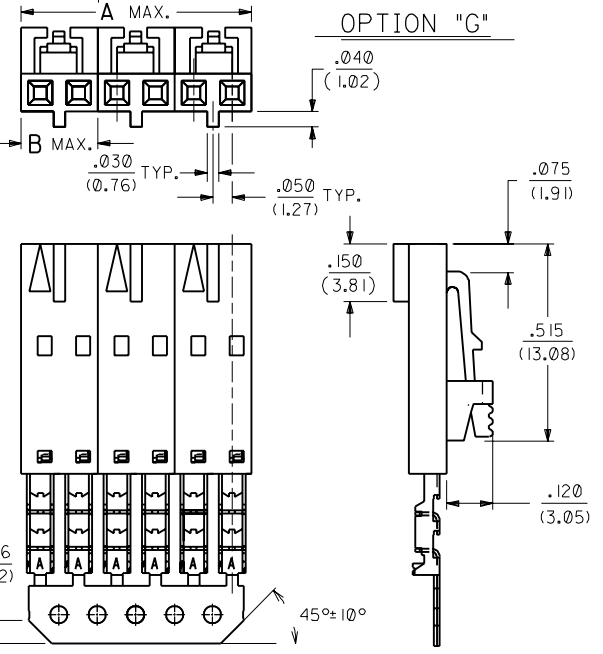
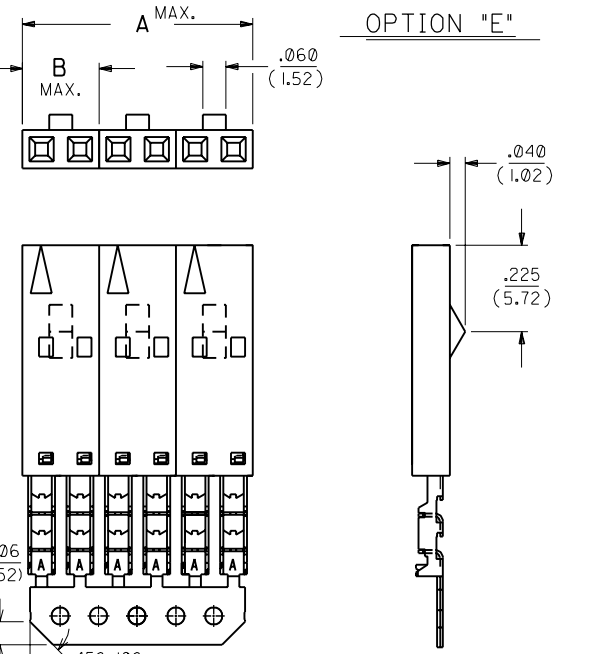
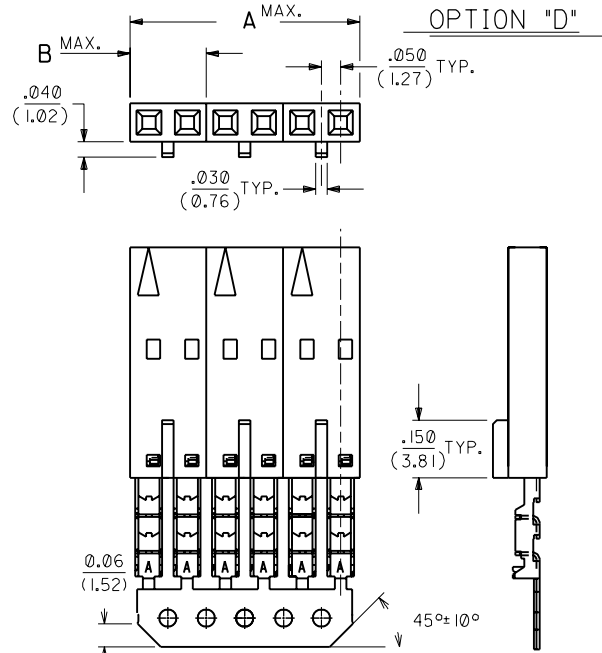
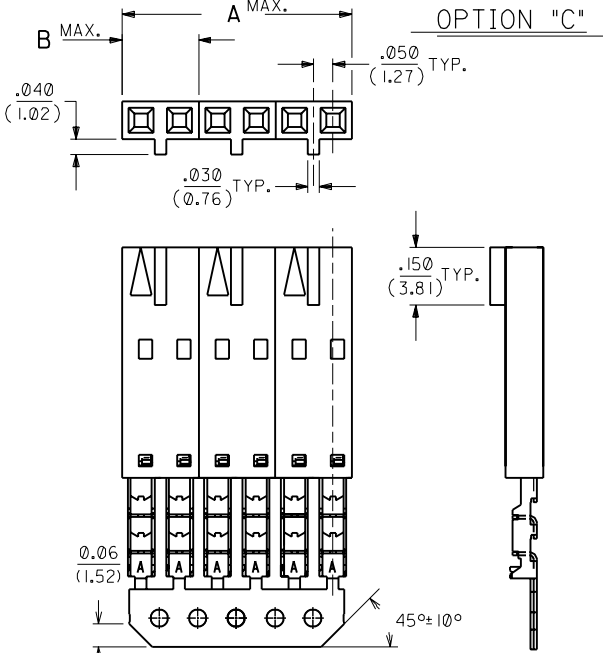
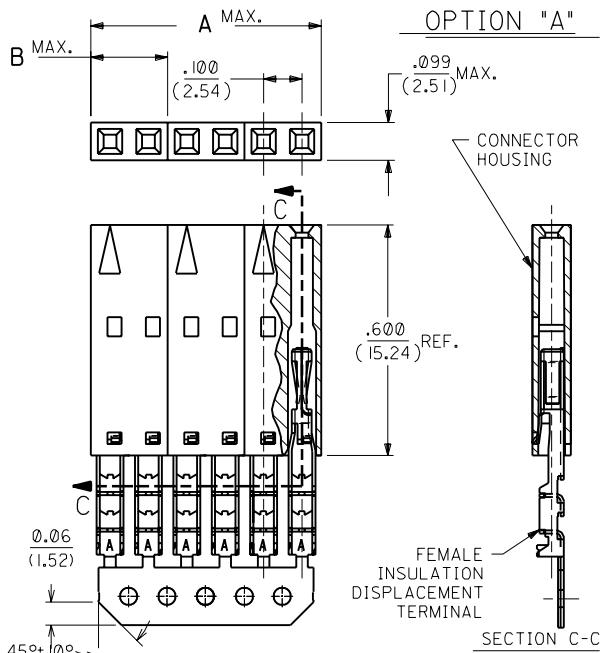




NOTES:

1. TO BE USED WITH #22-#28 AWG STRANDED WIRE WITH (1.35)/.053 DIA. MAX. INSULATION.
2. STANDARD PACKAGING FOR GROUPED HOUSING ASSEMBLIES PER PK-70873-0215.
3. TERMINALS ARE SHOWN PRE-LOADED INTO HOUSING AND LOCKED INTO THE FIRST ROW OF WINDOWS.
4. ALL DIMENSIONS ARE REFERENCE ONLY.
5. SEE DWG. SD-70066-**** FOR OPTIONAL HOUSING DETAILS.
6. REFER TO PRODUCT SPECIFICATION PS-70400.
7. FOR ACCOUNTING PURPOSES ONLY, ONE EDP ORDER NUMBER REPRESENTS ONLY ONE HOUSING OF ANY GIVEN CHAINED COMBINATION OF CKT. SIZES.

PLATING CODES:

164 - .000150 MIN. TIN/LEAD PLATE OVER NICKEL PLATE.

571 - .000015 MIN. GOLD PLATE IN SELECTED AREA, .000075 MIN. TIN/LEAD PLATE IN SELECTED AREA, OVER NICKEL PLATE OVERALL.

574 - .000030 MIN. GOLD PLATE IN SELECTED AREA, .000075 MIN. TIN/LEAD PLATE IN SELECTED AREA, OVER NICKEL PLATE OVERALL.

P164 - .000150 MIN. TIN/LEAD PLATE OVER MIN. NICKEL PLATE. (PRE-PLATE)

4	E9	
3	E	
2	E	
1	E9	
MFG.	SH.	REV.

PLATING CODE (STRIPE ON CARRIER STRIP)

PLATING	COLOR
164	NONE
571	YELLOW
574	RED
P164	NONE

I.D. SLOT/WIRE GAUGE CHART

SLOT I.D.	SLOT SIZE	WIRE GAUGE
A	.015 ±.002/(.038 ±0.05)	24 AWG - STRANDED
B	.011 ±.002/(.028 ±0.05)	26 AWG - STRANDED
C	.0075 ±.002/(.019 ±0.05)	28 AWG - STRANDED
D	.019 ±.002/(.048 ±0.05)	22 AWG - STRANDED

E9	ADD -7713,7723 ECR *UDT2000-1190 KMS 05/30/2000	E6	ADD CARRIER CHAMF ECN *UDT1998-0280 05/20/98 LMGRATH
E8	SHT 4,ADD:P/N-0074 UDT 2000-0605 GIZOWSKI 12-29-99	E5	ADDED PARTS ECR *U7-0423 MCFARLAN 96-10-16
E7	REL-0071, 72, 73 UDT 1999-0371 SCHAFFER 11-13-9	E4	ADDED ENG* -0063 ECR* U7-0283 MCFARLAN 96-9-17
LTR.	REVISIONS	LTR.	REVISIONS

DIMENSIONS SHOWN (METRIC) INCH
UNLESS OTHERWISE SPECIFIED
TOLERANCES ANGULAR ± 1/2°

5 PLACE	±	INCH	METRIC
2 PLACE	±		
1 PLACE	±		

DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS

DRWG. BY: MGB
CHK'D BY: MJM
SCALE: 4 : 1

REVISE ONLY ON CAD SYSTEM

TITLE: ASSEMBLY, CONNECTOR BOX I.D. SINGLE ROW/.100 GRID GROUPED HOUSINGS

MOLEX INCORPORATED
115LEJLL 60532 U.S.A. 1 OF 4

DATE: 11/20/89

SEE CHART SDA-70977-****

FILE NAME: S70977X1

DIV. SIZE: DA C

