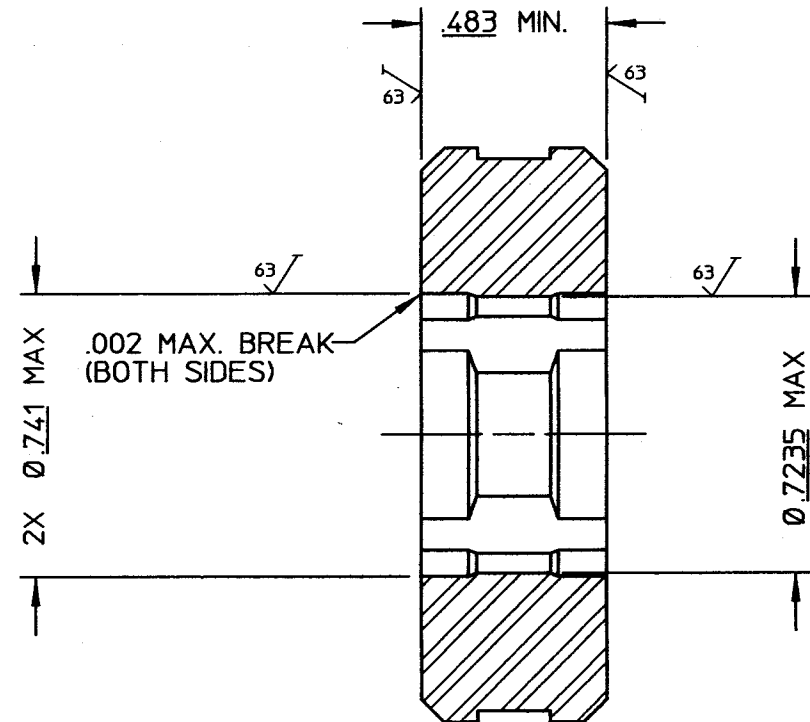
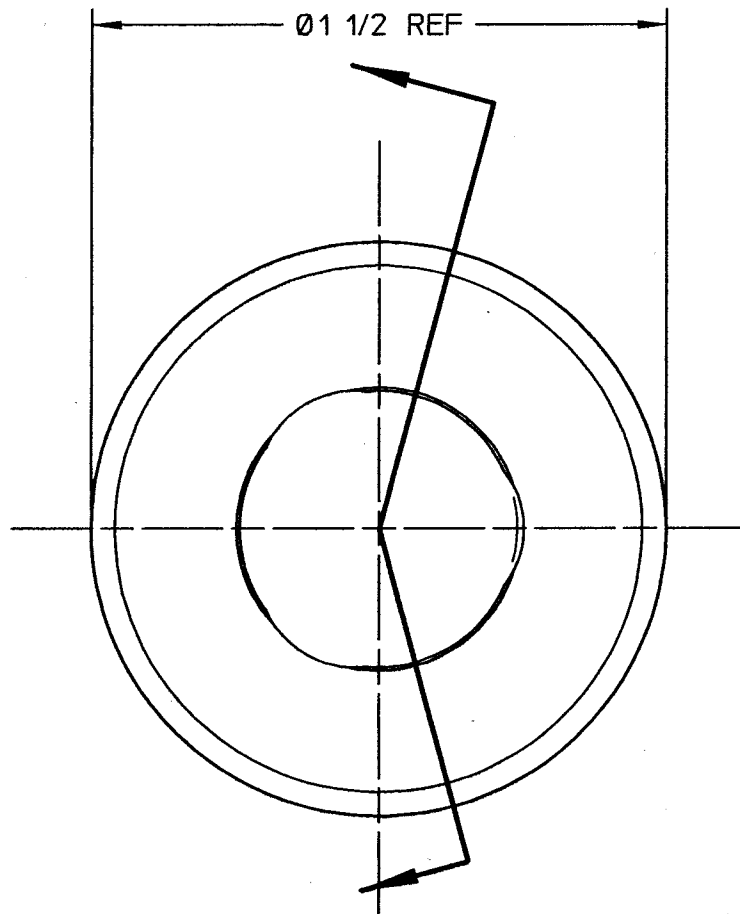


| REV | DESCRIPTION | DATE     |
|-----|-------------|----------|
| A   | RELEASE     | 11/20/02 |



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|                                                    |   |                        |                                                                          |           |                                                                                                  |               |                |             |
|----------------------------------------------------|---|------------------------|--------------------------------------------------------------------------|-----------|--------------------------------------------------------------------------------------------------|---------------|----------------|-------------|
| MATERIAL:                                          | - | SPEC:                  | TOLERANCES UNLESS OTHERWISE SPECIFIED:<br>(ALL DIMENSIONS ARE IN INCHES) |           | HUCK INTERNATIONAL, INC., I.S.D.<br>1 CORPORATE DRIVE, P.O. BOX 2270<br>KINGSTON, NEW YORK 12401 |               |                |             |
| HARDNESS:                                          | - | (RAW OR STOCKED STATE) |                                                                          |           |                                                                                                  |               |                |             |
| HEAT TREAT TO:                                     | - | SPEC:                  | XX, XXX ±                                                                | .01, .005 | MAX WEAR DIMENSIONS<br>SWAGE GAGE - M12 HUCKSPIN                                                 |               |                |             |
| SURFACE TREAT:                                     | - | SPEC:                  | INT. COR. RADII                                                          | .005-.015 |                                                                                                  |               |                |             |
| SURFACE FINISH NOT TO EXCEED: 125 Ra               |   |                        | BREAK EDGES                                                              | .005-.015 | DET: TRK                                                                                         | CK: <i>HR</i> | DATE: 11/20/02 | SCALE: NONE |
| IDENTIFICATION PER SPEC 42-311: ★ PERMANENT        |   |                        | ANGLES ±                                                                 | 3°        | A 8-HG-S-MHS12                                                                                   |               |                |             |
| SURFACES TO BE ○, //, ⊕, ⊥, & □ WITHIN .005 T.I.R. |   |                        | FINAL ASSY:                                                              |           |                                                                                                  |               |                |             |