

- 1

GOLD PLATE .00076 [.000030] MIN. THICK.
- 2

NICKEL PL .00127[.000050] MIN. THK. PER QQ-N-290
- 3

SOLDER PL .00076[.000030] MIN. THK.
- 4

STAMPED P/N & DATE CODE.
- 5

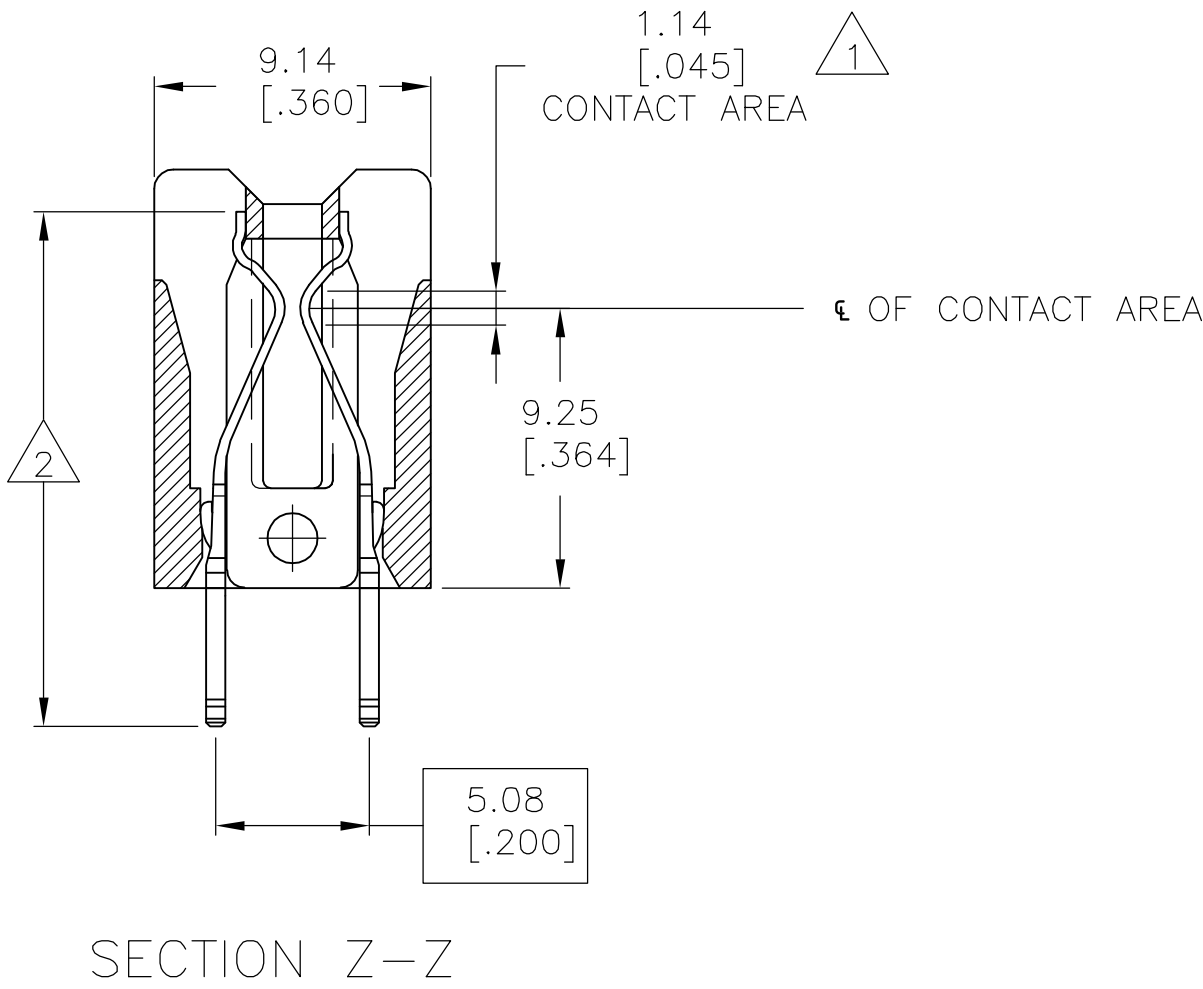
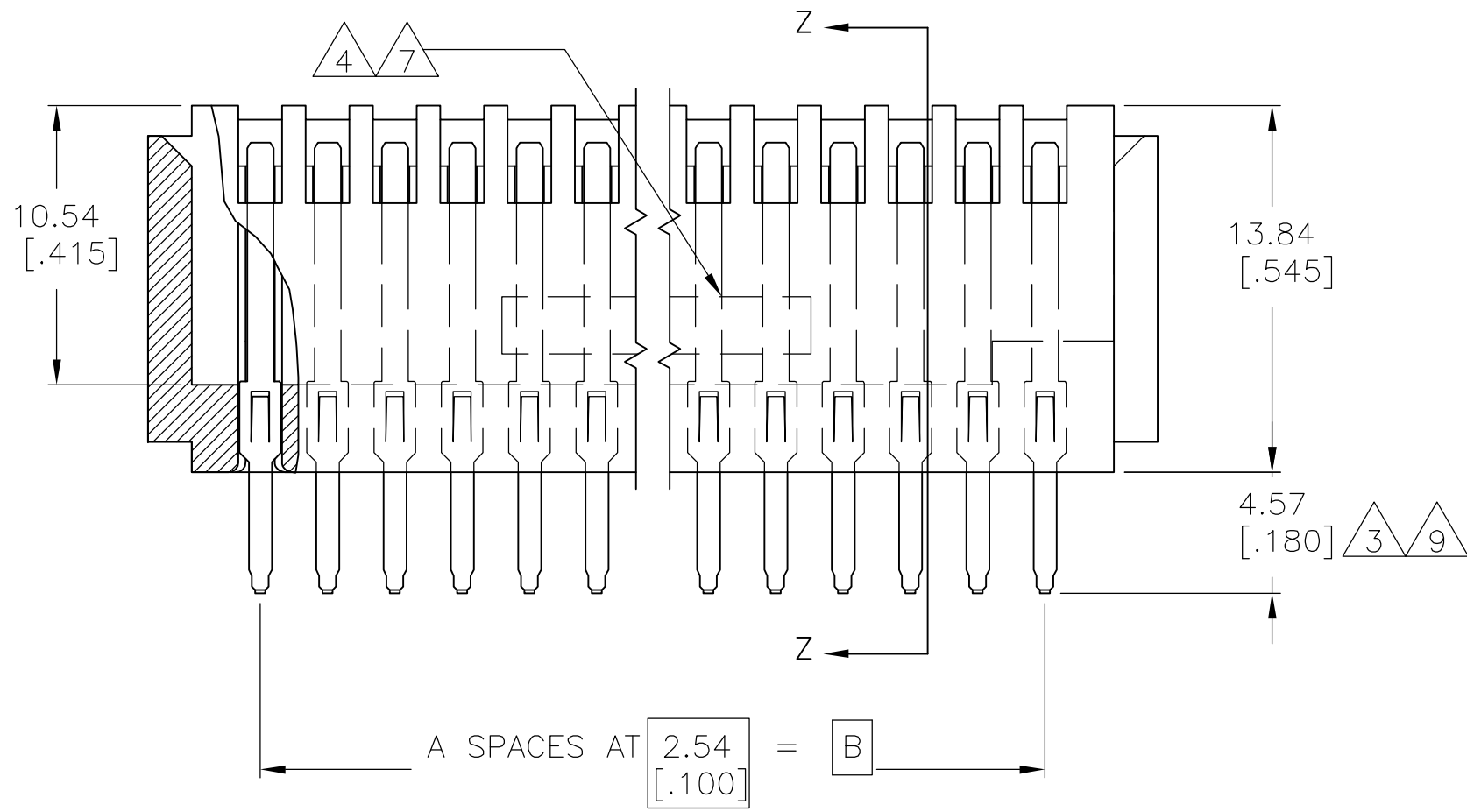
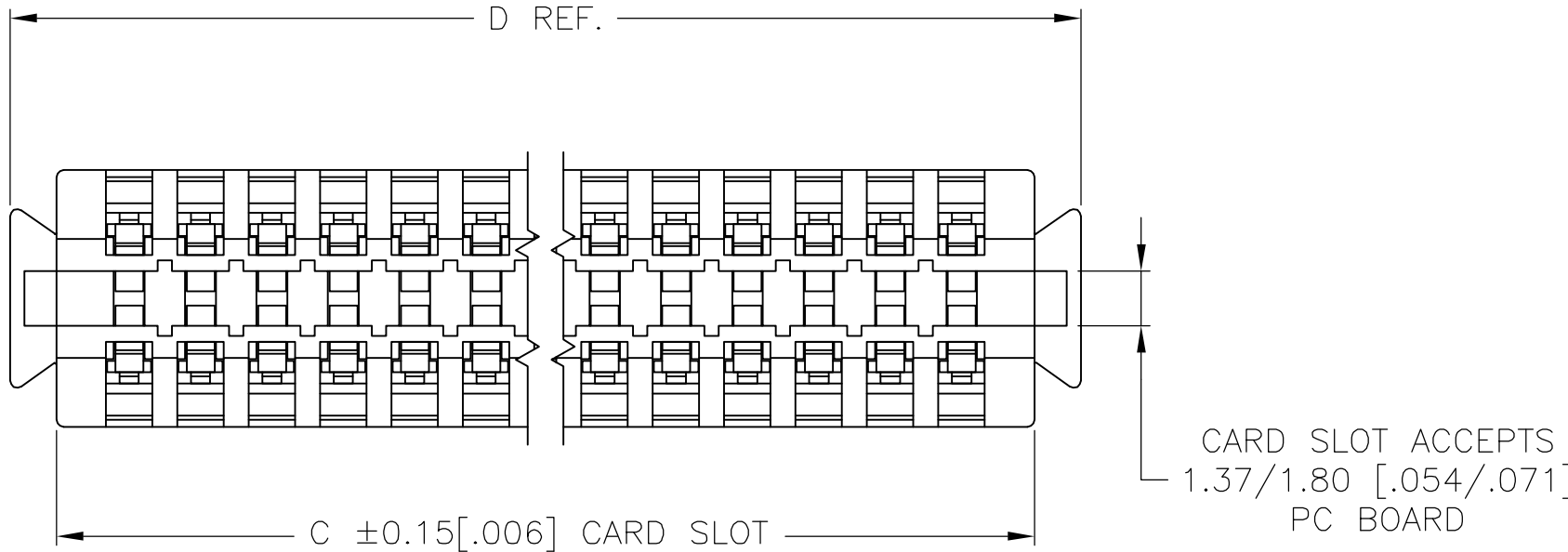
OPTIONAL: KEYING PLUG FOR INTERCONTACT KEYING IS 118982-1.
- 6

OPTIONAL: CARD GUIDE (BASE NO 117169)
- 7

ALL PARTS ASSEMBLED IN MEXICO MUST BE STAMPED "ASSY IN MEXICO".
THE WORD "MEXICO" CAN BE SUBSTITUTED ONLY WHERE PART SIZE PROHIBITS STAMPING
"ASSY IN MEXICO", INK PER 115-9009, APPROX WHERE SHOWN, SIDE OPTIONAL.
- 8

HOUSING: VALOX 420 SEO, BLACK.
POST: PHOSPHOR BRONZE.
- 9

MATTE TIN PL .00076[.000030] MIN. THK.



9	87.22 [3.434]	83.92 [3.304]	78.74 [3.100]	31	32	5-678046-1
	87.22 [3.434]	83.92 [3.304]	78.74 [3.100]	31	32	678046-1
	D	C	B	A	POSN.	PART NO
THIS DRAWING IS A CONTROLLED DOCUMENT.			DWN B. HAYMAKER 13MAY99	tyco <i>Electronics</i> Tyco Electronics Corporation Harrisburg, Pa 17105-3608		
			CHK M. MILLER 13MAY99			
DIMENSIONS: mm [INCHES]		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME		
		0 PLC ± -		PRODUCT SPEC		
		1 PLC ± -		APPLICATION SPEC		
		2 PLC ± -				
		3 PLC ± 25[.010]				
		4 PLC ± -		SIZE		
		ANGLES ± ±		CAGE CODE		
MATERIAL		FINISH		DRAWING NO		
				A1 00779 C=678046		
CUSTOMER DRAWING			WEIGHT			RESTRICTED TO
			SCALE 4:1			—
			SHEET 1 OF 1			REV B