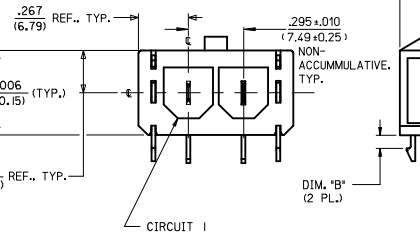
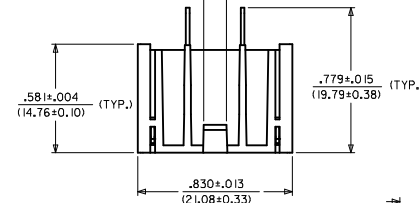
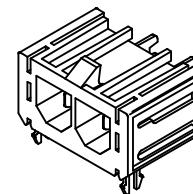
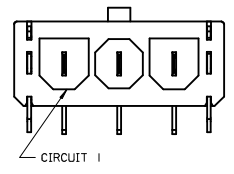
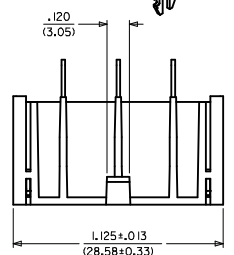
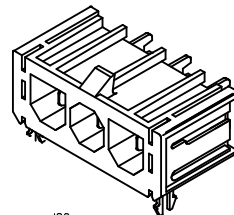
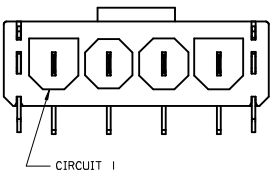
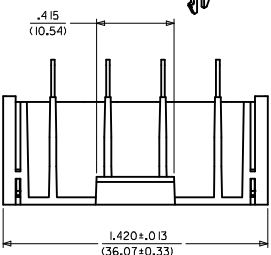
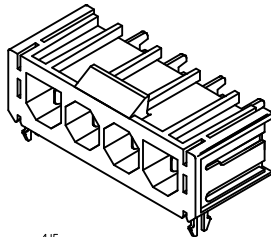
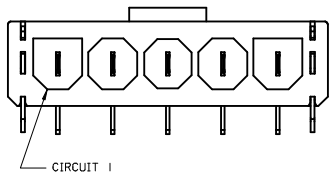
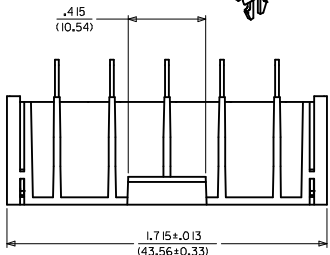
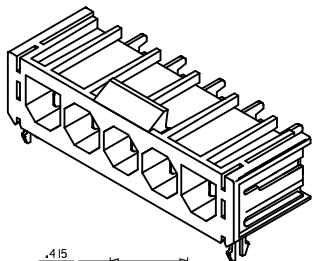
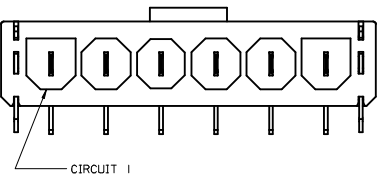
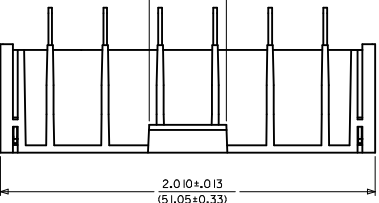
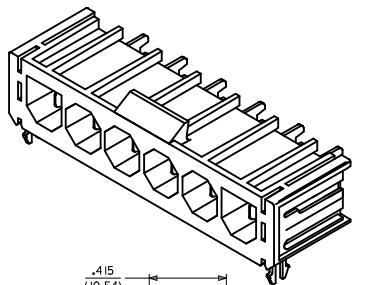
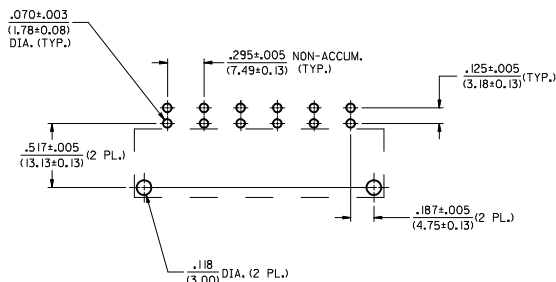


20 19 18 17 16 15 14 13 12 11 10 9 8 7 6 5 4 3 2 1



SEE SHEET 5 AND 6 FOR ITEM NUMBER CHART

RECOMMENDED P.C. BOARD
LAYOUT FOR RIGHT ANGLE HEADERS
SCALE 2:1



6 CIRCUIT LAYOUT SHOWN

NOTES:

1. INSULATOR MATERIAL (SEE CHART):
A = 30% GLASS-FILLED 46 NYLON, 94V-0, COLOR: BLACK
TERMINAL MATERIAL: BRASS
2. TERMINAL FINISH: 60 MICROINCH (.150 MICROMETER) MINIMUM TIN OVER
50 MICROINCH (.125 MICROMETER) MINIMUM NICKEL.
3. PRODUCT SPECIFICATION: PSX-44441-9999.
4. PACKAGING: SEE CHART.
5. THESE HEADERS MATE WITH 43179, 43335, OR 44441 RECEPTACLE HOUSINGS.
6. SEE SHEETS 1, 2 AND 3 FOR VERTICAL HEADER ASSEMBLIES AND THEIR RESPECTIVE PART NUMBERS.
7. SEE SHEETS 4, 5 AND 6 FOR RIGHT ANGLE HEADER ASSEMBLIES AND THEIR RESPECTIVE PART NUMBERS.
8. DIMENSIONS ARE FOR REFERENCE ONLY UNLESS INDICATED OTHERWISE.

SOLDER TAIL	DIM. 'A' ±.011/(0.28)
SHORT	.150/(3.81)
LONG	.210/(5.33)

BOARD LOCK	DIM. 'B' ±.004/(0.10)
.062	.070/(1.78)
.094	.102/(2.59)
.125	.133/(3.38)

REPLACE CU UNDERPLATE EC NO: UCP2012-3878 DRAWN: HAG CHKD: JELL APPR: FSW TH	QUALITY SYMBOLS ▽=0 ▽=0	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE IN/MM		SCALE 3:1	DESIGN UNITS INCH	THIRD ANGLE PROJECTION	
		mm INCH		DRAWN BY GC	DATE 11/30/95	TITLE SABRE HEADER ASSY RT. ANGLE, 2-6 & 8 CIR. .125/(3.18)X.020/(0.51)			
		4 PLACES ± --- ± ---		CHECKED BY KBP	DATE 11/30/95	MOLEX INCORPORATED			
		3 PLACES ± --- ± .005		APPROVED BY RAS	DATE 11/30/95	SDA-43160-****			
		2 PLACES ± 0.13 ± .01		DOCUMENT NO. SHEET NO.					
1 PLACE ± 0.25 ± ---		ANGULAR ±1/2°		MATERIAL NO. SEE CHART		SDA-43160-****		4 OF 6	
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION							

lb_frame_D_P_ME_T
Rev. D 2004/04/02