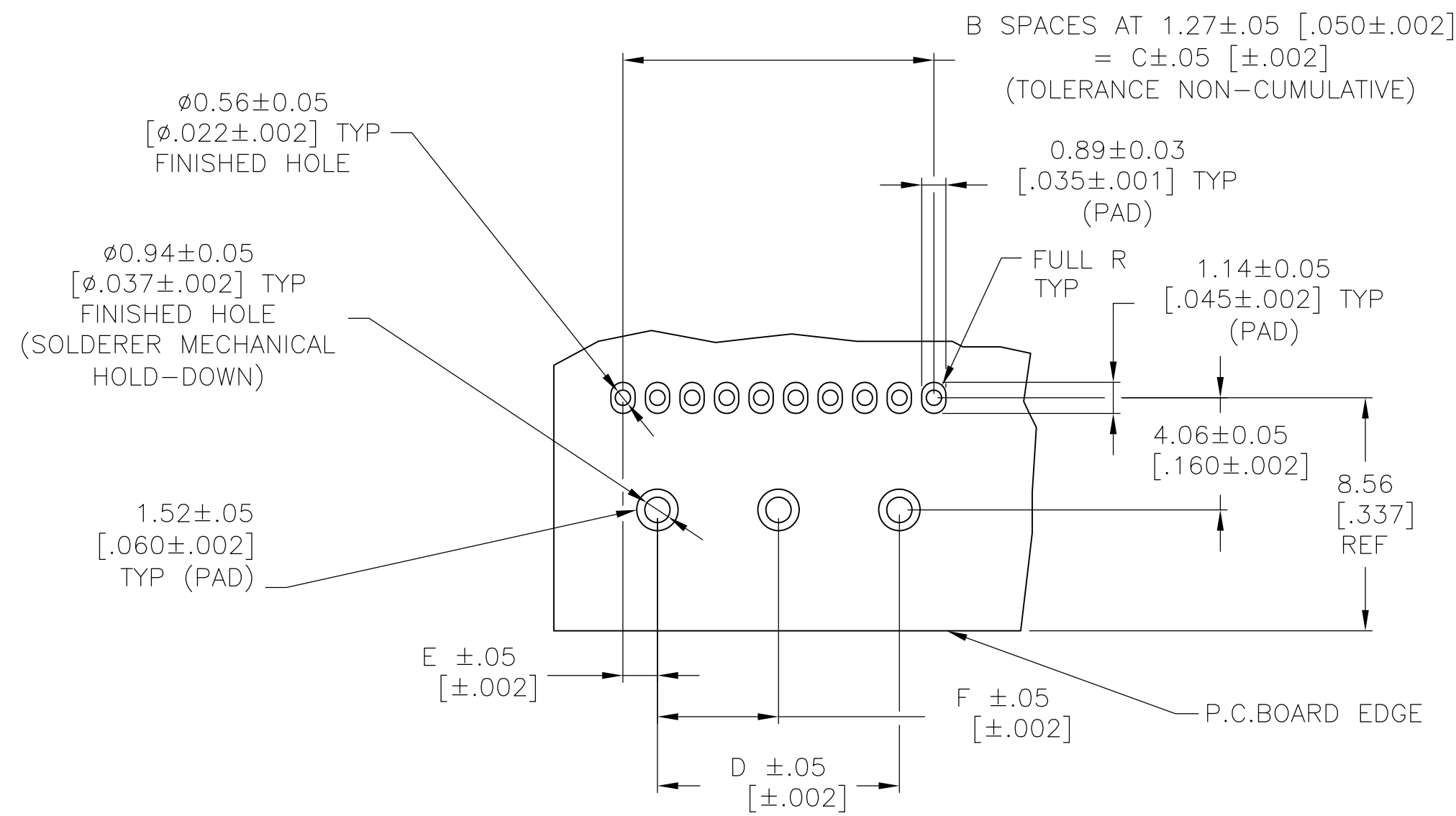
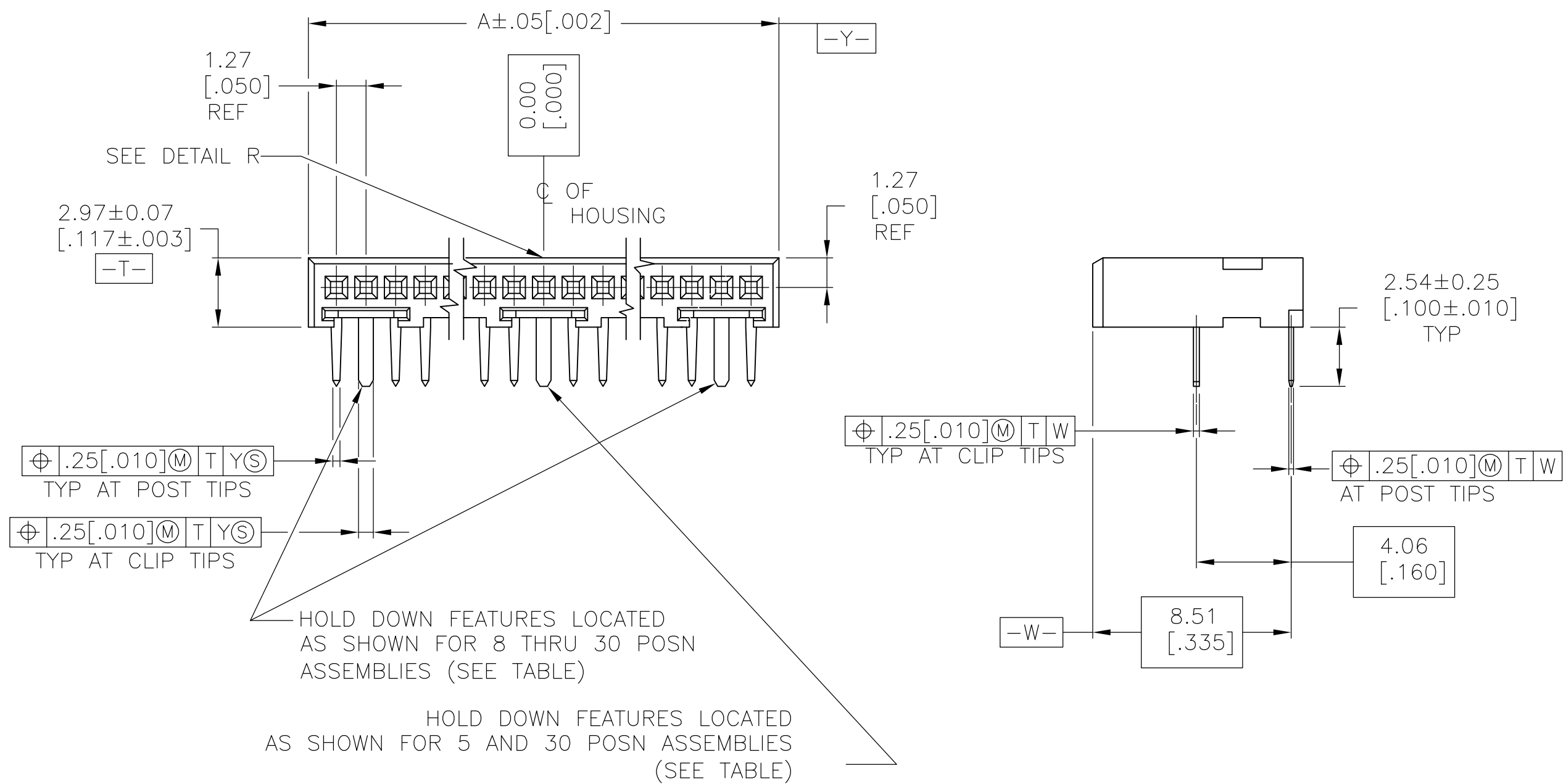
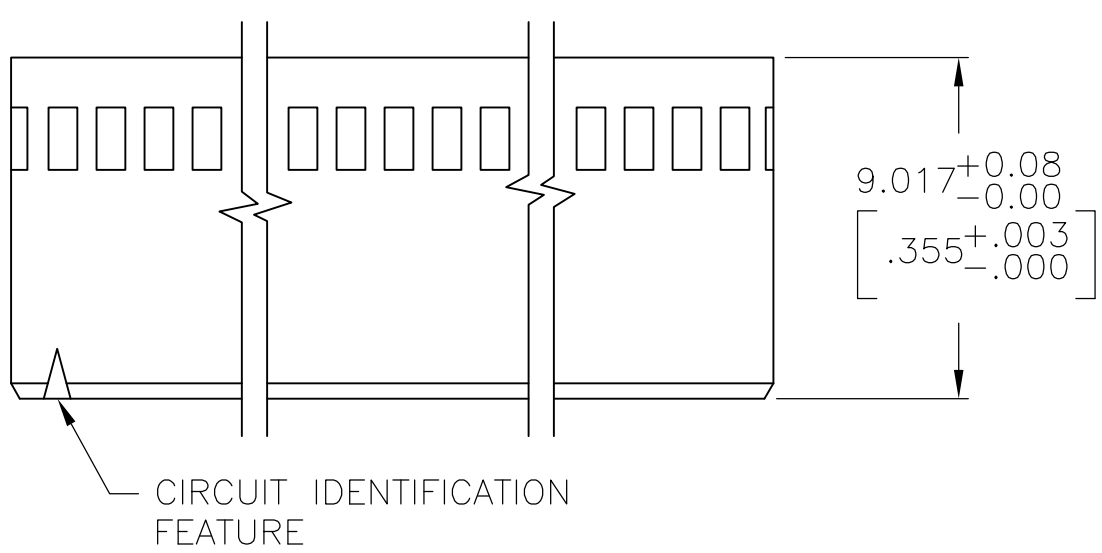


D

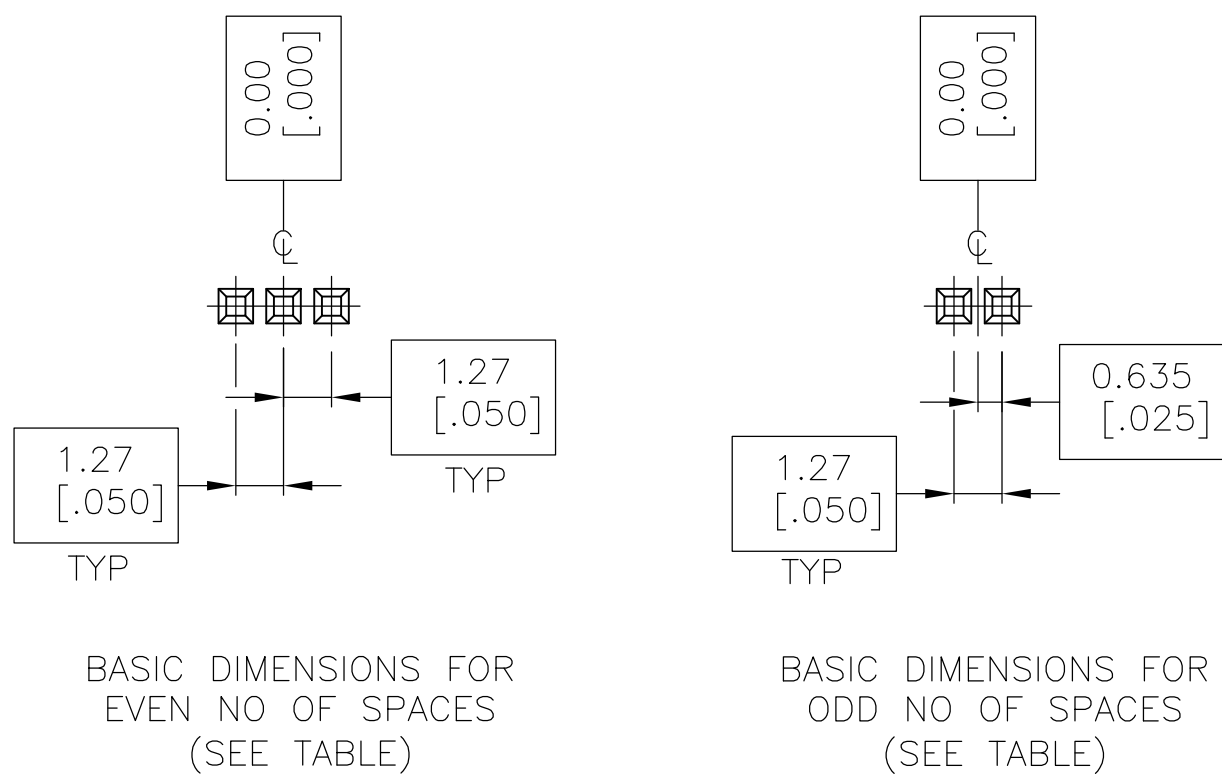
C

B

A



RECOMMENDED HOLE PATTERN



DETAIL R

- 1
- CONTACT AREA PLATED WITH .000762 [.000030] GOLD; SOLDER TAILS PLATED WITH .000381 [.000150] TIN-LEAD; ALL OVER .001270 [.000050] NICKEL
- 2
- POINT OF MEASUREMENT FOR GOLD THICKNESS IS .76 [.030] FROM MATING END OF CONTACT
- 3
- CONTACT AREA PLATED WITH .000762 [.000030] GOLD; SOLDER TAILS PLATED WITH .000381 [.000150] TIN; ALL OVER .001270 [.000050] NICKEL
- 4
- FINISH: 0.00002 [.000001] MIN GOLD ON GOLD PLATED AREA, 0.00381-0.00635 [.000150-.000250] MATTE TIN-LEAD ON TIN PLATED AREA. UNDER PLATING TO BE 0.00127-0.00254 [.000050-.000100] NICKEL ON ENTIRE CONTACT
- 5
- PRELIMINARY PART - NOT RELEASED FOR PRODUCTION
- 6
- OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI
- 7
- SUPERSEDED
- 8
- OBSOLETE
- 9
- FINISH: 0.00002 [.000001] MIN GOLD ON GOLD PLATED AREA, 0.00381-0.00635 [.000150-.000250] MATTE TIN ON TIN PLATED AREA. UNDER PLATING TO BE 0.00127-0.00254 [.000050-.000100] NICKEL ON ENTIRE CONTACT

LOC		DIST		REVISIONS					
AD		00		P	LTR	DESCRIPTION	DATE	DWN	APVD
					—	SEE SHEET 1	—	—	—

9	-	2.54 [.100]	-	5.08 [.200]	4	7.47 [.294]	5	5	7-104196-8
	17.15 [.675]	1.27 [.050]	34.29 [1.350]	36.83 [1.450]	29	39.22 [1.544]	30		7-104196-7
	-	1.27 [.050]	27.94 [1.100]	30.48 [1.200]	24	32.87 [1.294]	25	5	7-104196-6
	-	1.27 [.050]	21.59 [.850]	24.13 [.950]	19	26.52 [1.044]	20	5	7-104196-5
	-	1.27 [.050]	15.24 [.600]	17.78 [.700]	14	20.17 [.794]	15	5	7-104196-4
	-	1.27 [.050]	11.43 [.450]	13.97 [.550]	11	16.36 [.644]	12	5	7-104196-3
	-	1.27 [.050]	8.89 [.350]	11.43 [.450]	9	13.82 [.544]	10		7-104196-2
	-	-	-	-		-	-	5	7-104196-1
	-	-	-	-		-	-		
3	-	2.54 [.100]	-	5.08 [.200]	4	7.47 [.294]	5		5-104196-8
	17.15 [.675]	1.27 [.050]	34.29 [1.350]	36.83 [1.450]	29	39.22 [1.544]	30		5-104196-7
	-	1.27 [.050]	27.94 [1.100]	30.48 [1.200]	24	32.87 [1.294]	25		5-104196-6
	-	1.27 [.050]	21.59 [.850]	24.13 [.950]	19	26.52 [1.044]	20		5-104196-5
	-	1.27 [.050]	15.24 [.600]	17.78 [.700]	14	20.17 [.794]	15	6	5-104196-4
	-	1.27 [.050]	11.43 [.450]	13.97 [.550]	11	16.36 [.644]	12		5-104196-3
	-	1.27 [.050]	8.89 [.350]	11.43 [.450]	9	13.82 [.544]	10		5-104196-2
	-	-	-	-		-	-	5	5-104196-1
	-	-	-	-		-	-		
FINISH	F	E	D	C	B	A	NO OF POSN	PART NUMBER	

4	-	2.54 [.100]	-	5.08 [.200]	4	7.47 [.294]	5		2-104196-8
	17.15 [.675]	1.27 [.050]	34.29 [1.350]	36.83 [1.450]	29	39.22 [1.544]	30	5	2-104196-7
	-	1.27 [.050]	27.94 [1.100]	30.48 [1.200]	24	32.87 [1.294]	25	5	2-104196-6
	-	1.27 [.050]	21.59 [.850]	24.13 [.950]	19	26.52 [1.044]	20	5	2-104196-5
	-	1.27 [.050]	15.24 [.600]	17.78 [.700]	14	20.17 [.794]	15	5	2-104196-4
	-	1.27 [.050]	11.43 [.450]	13.97 [.550]	11	16.36 [.644]	12	5	2-104196-3
	-	1.27 [.050]	8.89 [.350]	11.43 [.450]	9	13.82 [.544]	10	5	2-104196-2
	-	-	-	-	-	-	-	5	2-104196-1
	-	-	-	-	-	-	-		
1	-	2.54 [.100]	-	5.08 [.200]	4	7.47 [.294]	5	8	104196-8
	17.15 [.675]	1.27 [.050]	34.29 [1.350]	36.83 [1.450]	29	39.22 [1.544]	30	8	104196-7
	-	1.27 [.050]	27.94 [1.100]	30.48 [1.200]	24	32.87 [1.294]	25	8	104196-6
	-	1.27 [.050]	21.59 [.850]	24.13 [.950]	19	26.52 [1.044]	20		104196-5
	-	1.27 [.050]	15.24 [.600]	17.78 [.700]	14	20.17 [.794]	15	6	104196-4
	-	1.27 [.050]	11.43 [.450]	13.97 [.550]	11	16.36 [.644]	12	8	104196-3
	-	1.27 [.050]	8.89 [.350]	11.43 [.450]	9	13.82 [.544]	10	7	104196-2
	-	-	-	-	-	-	-	8	104196-1
	-	-	-	-	-	-	-		
FINISH	F	E	D	C	B	A	NO OF POSN	PART NUMBER	

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:
mm [INCHES]

0 PLC
1 PLC
2 PLC
3 PLC
4 PLC
ANGLES

± -
± -
± -
± -
± -
± - ± -

MATERIAL

SEE TABLE

DWN
D.CLOUSER

CHK
T.ZOLA

APVD
C.SNYDER

PRODUCT SPEC
108-1093

APPLICATION SPEC
114-25031

WEIGHT
-

CUSTOMER DRAWING

10-3-88

10-3-88

10-3-88

NAME

SIZE
A1

CAGE CODE
00779

DRAWING NO
104196

RESTRICTED TO
-

SCALE
5:1

SHEET
2

OF
2

REV
K

TE Connectivity

RECEPTACLE ASSEMBLY,
RIGHT ANGLE, SINGLE ROW,
AMPMODU® SYSTEM 50

4805 (3/11)