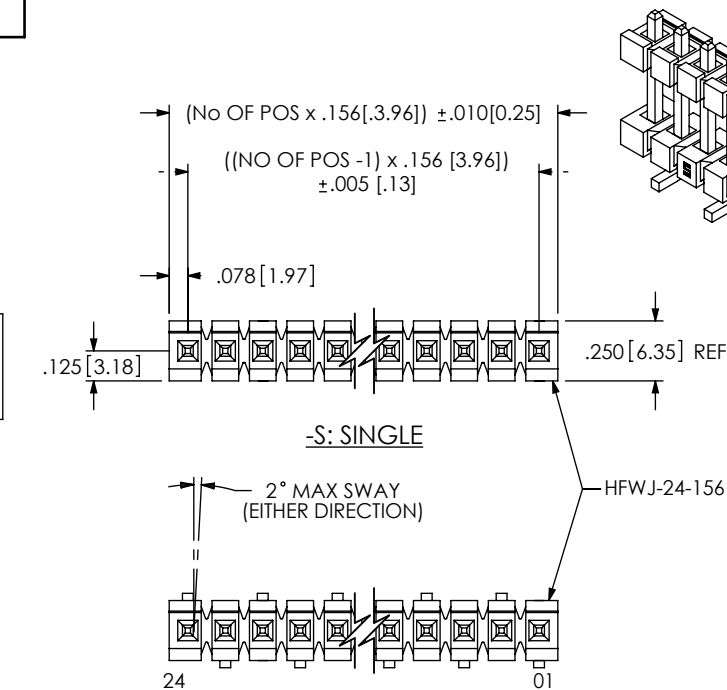
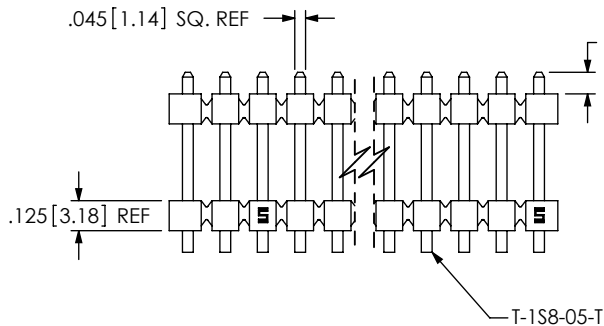


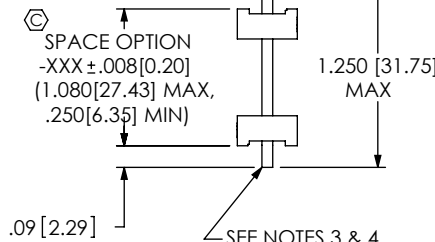
DO NOT
SCALE FROM
THIS PRINT



-VS: VERTICAL SURFACE MOUNT



POST HEIGHT
-XXX ±.008[0.20]
(.000 MIN)



-S: SINGLE

JW-XX-XX-XX-X-XXX-XXX-XX-X

No OF POSITIONS

-02 THRU -24

LEAD STYLE

-04: T-1S8-05-X-05: T-1S8

PLATING SPECIFICATION

-T: MATTE TIN CONTACT AND TAIL
-TM: MATTE TIN CONTACT AND TAIL

OPTION

-P: PICK & PLACE PAD
(USE PPP-47, SEE FIG. 2, SHEET 2)
(-VS ONLY, 3 POSITION MIN,
.275[6.99] MIN POST HEIGHT)

OPTION

-VS: VERTICAL SURFACE MOUNT

POST HEIGHT

-XXX: SPECIFY POST HEIGHT
.000 MIN (SEE NOTE 3)

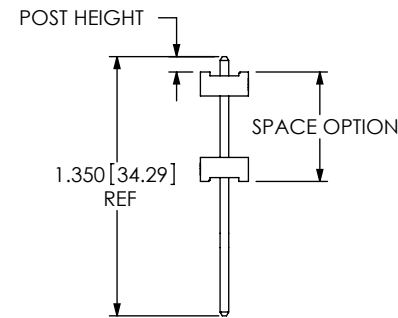
SPACE OPTION

-XXX: SPECIFY BOARD SPACING

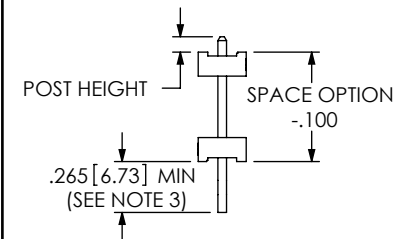
ROW SPECIFICATION

-S: SINGLE (USE HFWJ-24-156)

-S IN-PROCESS



-VS IN-PROCESS



SPACE OPTION
-XXX ±.008[0.20]
(1.150[29.21] MAX,
.350[8.89] MIN)

SEE NOTES 3 & 5

-VS: VERTICAL SURFACE MOUNT

NOTES:

- HEIGHT VARIATION BETWEEN ANY TWO PINS SHALL BE .010[0.25] MAX.
- MAXIMUM PIN ROTATION IN BODY: 2°.
- TAIL TO BE SHEARED TO .265[6.73] MIN. A SECOND SHEAR STEP WILL BE NEEDED AFTER FORMING TO ACHIEVE THE TAIL TO TAIL DIM.
- MAXIMUM BURR ALLOWED: .004[0.10].
- MAXIMUM BURR ALLOWED: .0015[0.038].
- THROUGH HOLE TO BE BULK PACKAGED.
- VERTICAL SURFACE MOUNT (-VS) TO BE PACKAGED AS FOLLOWS:
POSITIONS -04 THRU -24 ARE TO BE PACKAGED IN TUBES (SEE TABLE 1, SHEET 2);
POSITIONS -02 AND -03 ARE TO BE LAYER PACKAGED.
- MIN PUSHOUT FORCE TO BE 3 LBS.
- MAX CUT FLASH TO BE .020[0.51].
- © REPRESENTS A CRITICAL DIMENSION.

UNLESS OTHERWISE SPECIFIED,
DIMENSIONS ARE IN INCHES.

TOLERANCES ARE:

DECIMALS ANGLES
.XX: ±.01 [.3] 2°
.XXX: ±.005 [.13]
.XXXX: ±.0020 [.051]

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samtec

520 PARK EAST BLVD, NEW ALBANY, IN 47150
PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail: info@SAMTEC.com code: 55322

MATERIAL: DO NOT SCALE DRAWING SHEET SCALE: 1:25:1

INSULATOR: LCP, COLOR: NATURAL
TERMINAL: PHOSPHOR BRONZE

MAX BOW ALLOWED: .002[0.05] IN/IN

F:\DWG\MISC\MKTG\JW-XX-XX-XX-X-XXX-XXX-XX-X-MKT.SLDDRW

DESCRIPTION:

.156[3.96] POWER STACKER ASSEMBLY

DWG. NO.

JW-XX-XX-XX-X-XXX-XXX-XX-X

BY: KEVIN B

06/12/2002

SHEET 1 OF 2

FIG 2

-P: PICK & PLACE PAD OPTION
(-VS ONLY, 3 POS. MIN)

NOTE:
"R" = No OF POS x .156[3.96] REF
"S" = {("R" - .450[11.43]) / 2} ± .020[12.90]
"G" = POST HEIGHT (.275[6.99] MIN) + .050[1.27] REF

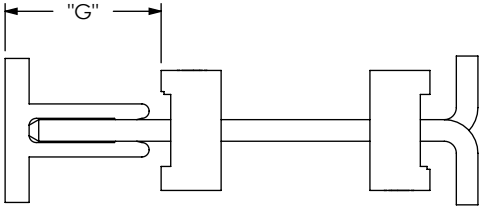
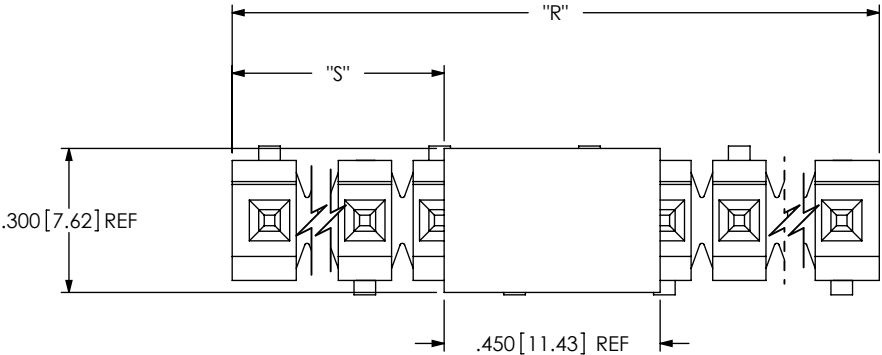


TABLE 1 (SEE NOTE 7)

SPACE OPTION + POST HEIGHT	PACKAGING TUBE	PLUG
.350 TO .725 [8.89 TO 18.42]	PT-1-24-16-29	TP-07
.726 TO .890 [18.44 TO 22.61]	PT-1-24-01-67	TP-13
.891 TO 1.125 [22.61 TO 28.58]	PT-HPW001-P	TP-26
1.126 TO 1.240 [28.60 TO 31.50]	PT-24-01-104	TP-26

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SHEET SCALE: 2.5:1

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e-Mail: info@SAMTEC.com code: 55322

DESCRIPTION:
.156[3.96] POWER STACKER ASSEMBLY

DWG. NO.
JW-XX-XX-XX-X-XXX-XXX-XX-X

BY: KEVIN B 06/12/2002 SHEET 2 OF 2