

Metric



DIN 338/BS 328

Flute geometry
Standard helix, right hand spiral
Point angle
118°

Surface treatment
Steam Tempered

Application
General purpose engineering drills.

524102

Diameter (mm)	Flute length (mm)	Overall length (mm)	Order code	Price each
1.0	12	34	155-2050	— —
1.5	18	40	155-2051	— —
2.0	24	53	155-2052	— —
2.5	30	57	155-2054	— —
3.0	33	61	155-2055	— —
3.3	36	70	155-2056	— —
3.5	39	70	155-2057	— —
4.0	43	75	155-2058	— —
4.5	47	80	155-2059	— —
5.0	52	86	155-2060	— —
5.5	57	93	155-2061	— —
6.0	57	93	155-2062	— —
6.5	63	101	155-2063	— —
6.8	69	109	155-4318	— —
7.0	69	109	155-2064	— —
7.5	69	109	155-3000	— —
8.0	75	117	155-2066	— —
8.5	75	117	155-2067	— —
9.0	81	125	155-2482	— —
10.0	87	133	025-696	— —
10.5	87	133	155-2068	— —
11.0	94	142	155-5707	— —
11.5	94	142	155-3001	— —
12.0	101	151	155-2483	— —
12.5	101	151	155-2253	— —
13.0	101	151	155-2484	— —

Fractional

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Diameter (in)	Flute length (mm)	Overall length (mm)	Order code	Price each
1/16	20	43	025-796	— —
3/32	30	57	025-797	— —
1/8	36	65	025-838	— —
5/32	43	75	025-839	— —
3/16	52	86	025-896	— —
7/32	57	93	025-898	— —
1/4	63	101	025-901	— —
9/32	69	109	025-903	— —
5/16	75	117	025-905	— —
11/32	81	125	025-906	— —
3/8	87	133	025-907	— —
13/32	87	133	025-909	— —
7/16	94	142	025-910	— —
15/32	101	151	025-911	— —
1/2	101	151	025-913	— —