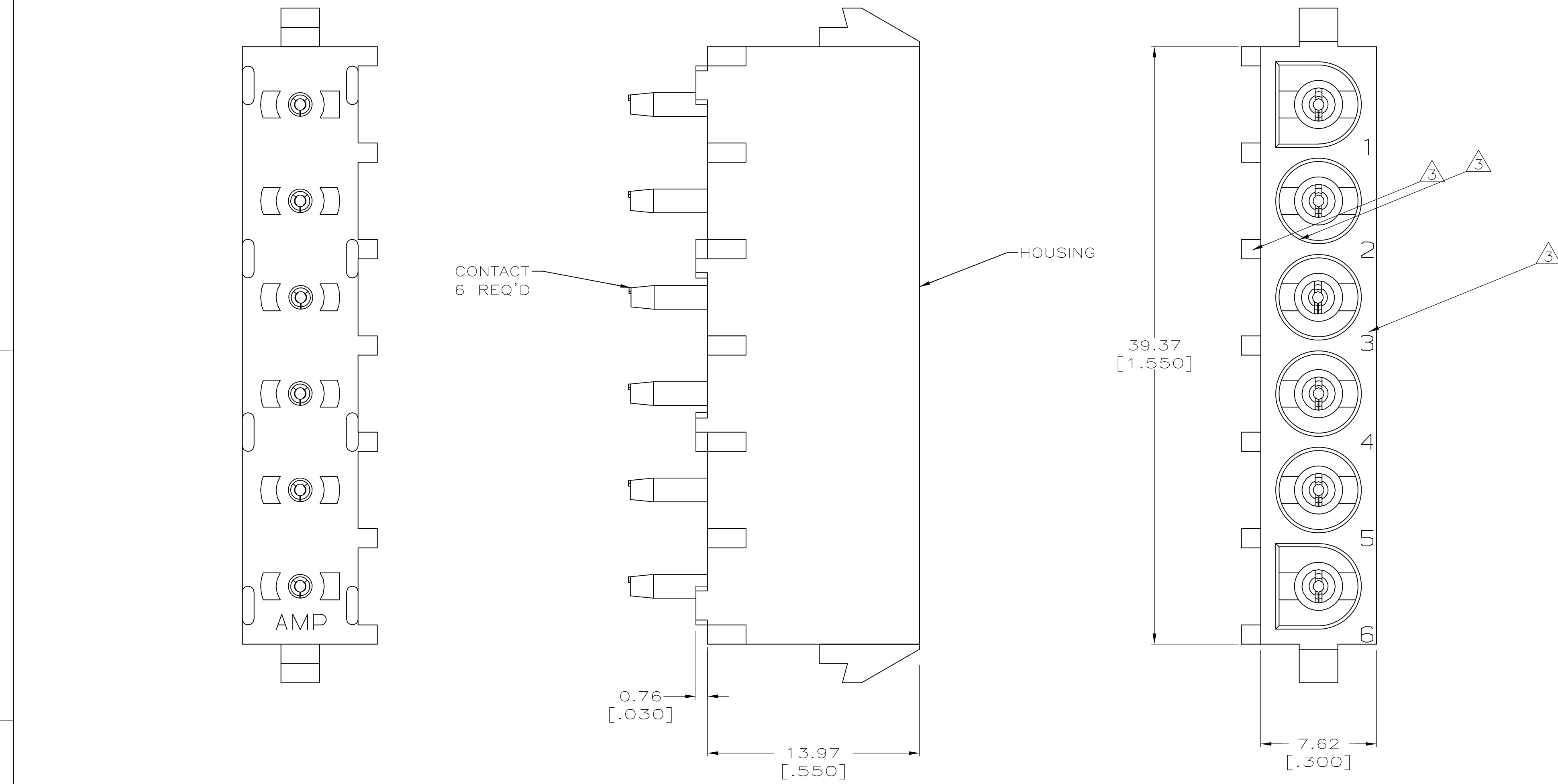
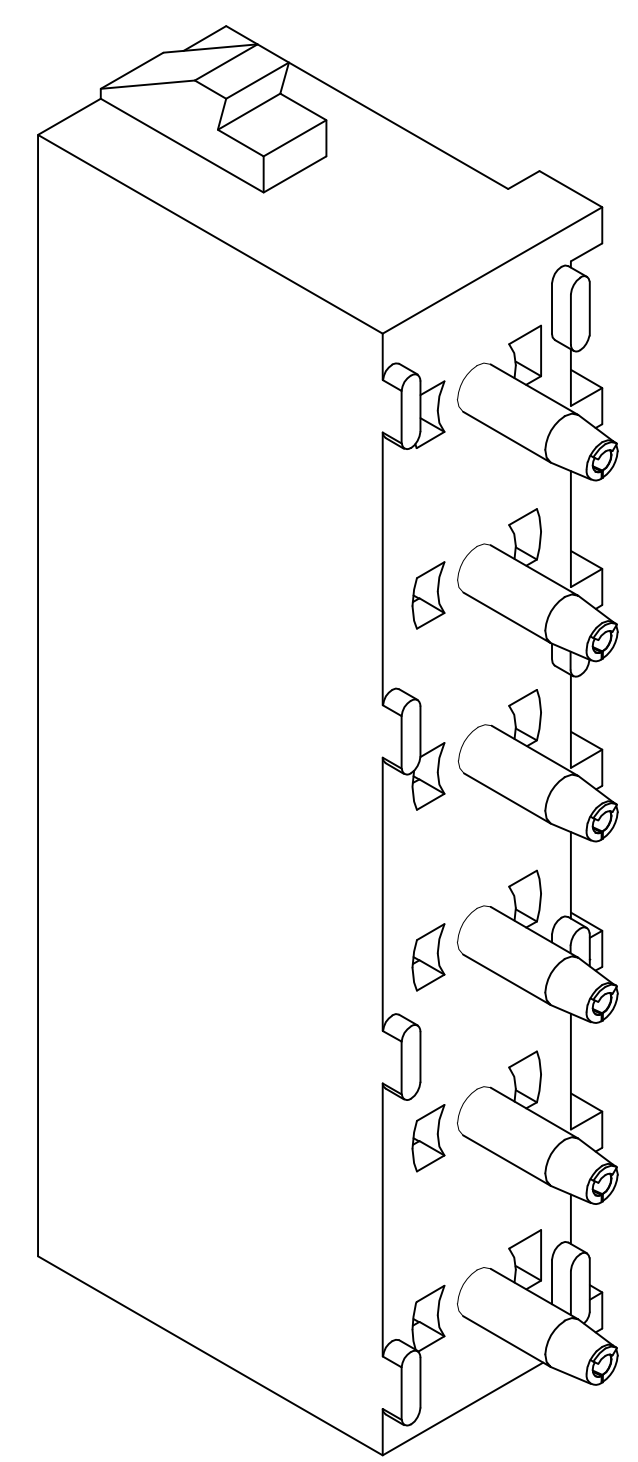
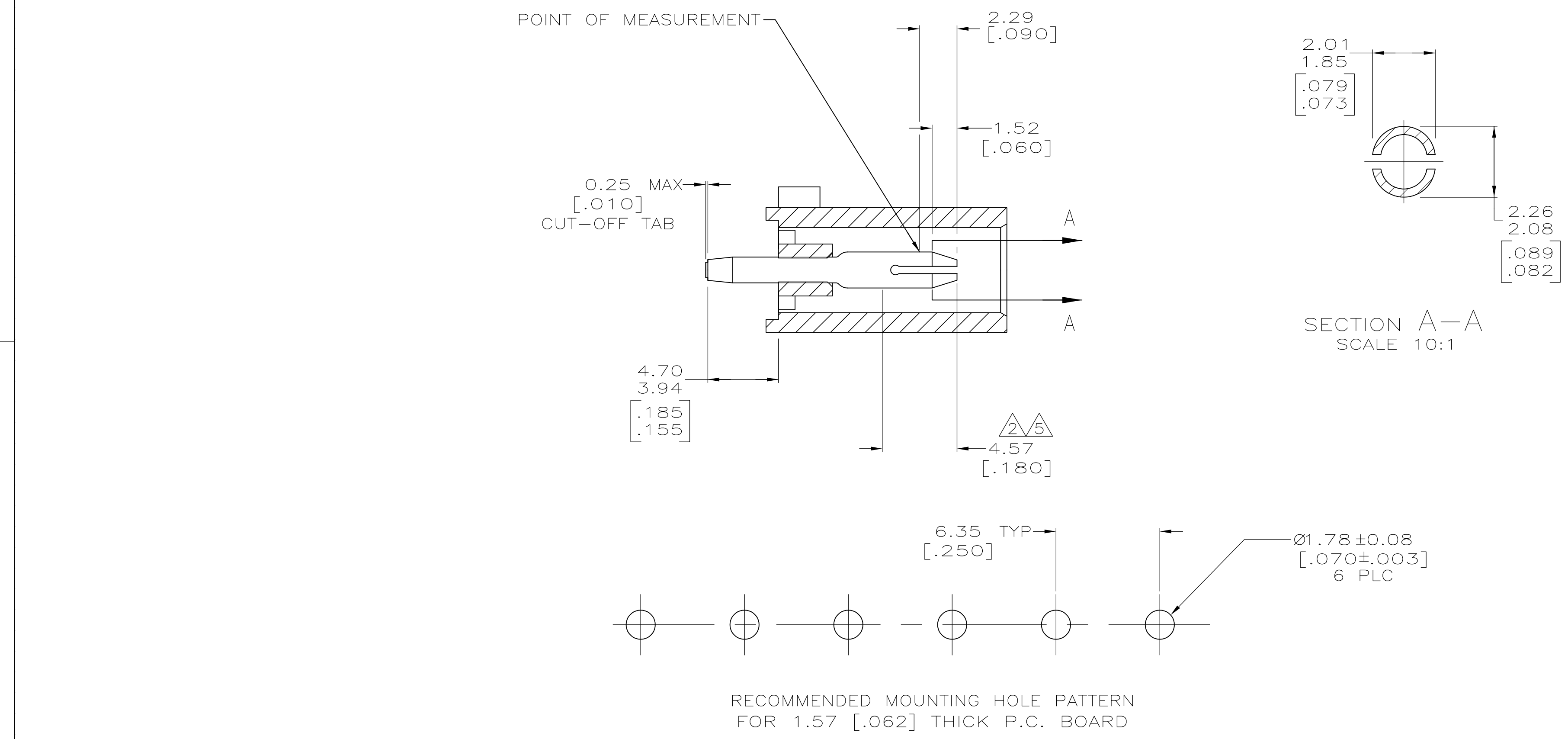


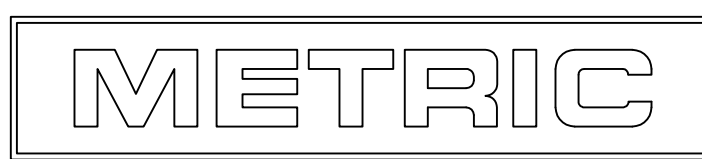
LOC		DIST		REVISIONS			
CM	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
		L1		REVISED PER 063B-1094-04	19JAN05	KW	SR
				REVISED PER ECO-10-000443	15JAN10	KK	AEG



- PARTS COMPLY TO AMP SOLDERABILITY SPECIFICATION 109-11-3.
- CONTACT IS PLATED OVERALL WITH 0.00127 [.000050] NICKEL, THEN 0.00076 [.000030] GOLD OVER CONTACT LENGTH INDICATED AND MATTE TIN LEAD ON SOLDER TAIL END.
- CIRCUIT IDENTIFICATION CHARACTERS ARE ADJACENT TO THE INDICATED CAVITIES, BUT LOCATION AND ORIENTATION MAY DIFFER FROM PRINT.
- DIMENSIONS IN BRACKETS ARE IN INCHES.
- CONTACT IS PLATED OVERALL WITH 0.00127 [.000050] NICKEL, THEN 0.00076 [.000030] GOLD OVER CONTACT LENGTH INDICATED AND MATTE TIN ON SOLDER TAIL END.
- OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI



6	OBSOLETE	PHOSPHOR BRONZE, GOLD	NYLON,UL94V-2,NATURAL	641832-3
		PHOSPHOR BRONZE, GOLD	NYLON,UL94V-2,NATURAL	641832-2
		PHOSPHOR BRONZE, PRE-TIN	NYLON,UL94V-2,NATURAL	641832-1
		PIN CONTACT MATERIAL AND FINISH	HOUSING MATERIAL	PART NUMBER



THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN B. LEWIS CHK R. SWING APP'D M. TRULL	10-05-98 10-05-98 10-05-98	Tyco Electronics Corporation Greensboro, NC 27409	
DIMENSIONS: mm [INCHES]		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME	
0 PLC ± -		1 PLC ± -		2 PLC ± 0.13 [.005] (4231)	
3 PLC ± -		4 PLC ± -		APPLICATION SPEC	
MATERIAL SEE TABLE		FINISH SEE TABLE		WEIGHT -	
				SIZE A1	
				CAGE CODE 00779	
				DRAWING NO 641832	
				RESTRICTED TO -	
				CUSTOMER DRAWING	
				SCALE 5:1	
				SHEET 1 OF 1	
				REV L1	