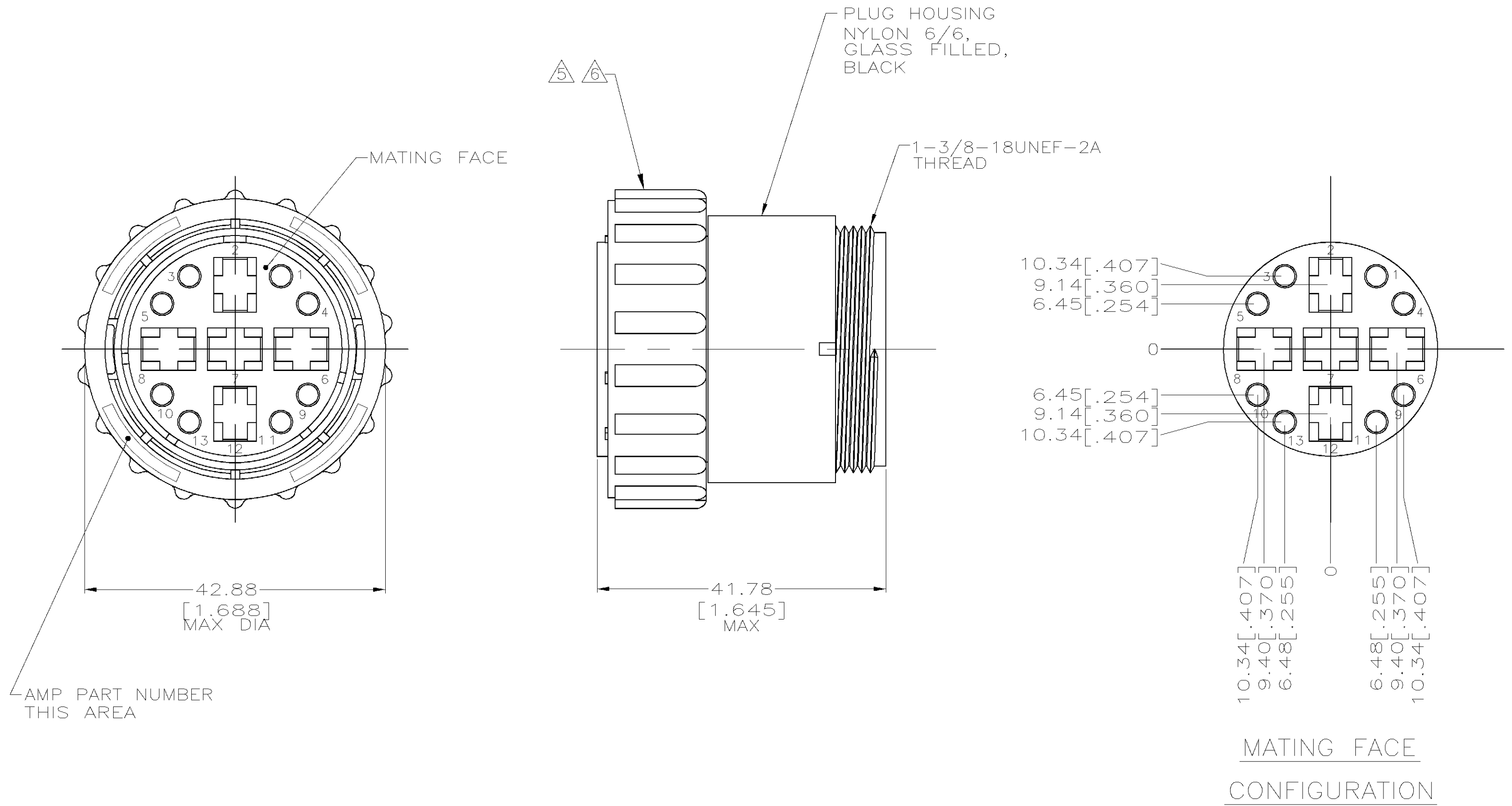


| LOC | DIST | REVISIONS |     |                          |         |     |      |
|-----|------|-----------|-----|--------------------------|---------|-----|------|
|     |      | P         | LTR | DESCRIPTION              | DATE    | DWN | APVD |
| FT  | 0    |           | D   | REVISED PER 0G3B-0293-02 | 5/22/02 | SS  | SH   |



NOTES:

- WILL ACCEPT (8) MULTIMATE SOCKETS AND (5) TYPE XII FEMALE CONTACTS.
- MAX WIRE INSULATION DIAMETERS:  
MULTIMATE 3.43 [.135] MAX DIA.  
TYPE XII 5.59 [.220] MAX DIA.
- CONTACT CAVITIES IDENTIFIED BY CHARACTERS ON FRONT AND REAR FACES OF CONNECTOR.
- THIS PLUG ASSEMBLY MATES WITH RECEPTACLE 211825-1.

- 5 COUPLING RING: POLYESTER, BLACK
- 6 COUPLING RING: NORYL, BLACK

|             |          |
|-------------|----------|
| 6           | 211824-2 |
| 5           | 211824-1 |
| PART NUMBER |          |

|                                        |                                                                                       |                       |          |                                                                        |                    |                                                      |                    |
|----------------------------------------|---------------------------------------------------------------------------------------|-----------------------|----------|------------------------------------------------------------------------|--------------------|------------------------------------------------------|--------------------|
| THIS DRAWING IS A CONTROLLED DOCUMENT. |                                                                                       | DWN<br>K.FOLTZ        | 04/04/95 | <b>tyco</b><br><i>Electronics</i>                                      |                    | Tyco Electronics Corporation<br>Harrisburg, PA 17105 |                    |
| DIMENSIONS:<br>INCHES                  |                                                                                       | CHK<br>R.STONE        | 04/05/95 | NAME<br><br>PLUG ASSEMBLY, STANDARD SEX,<br>SERIES IV, 23-13, CPC<br>— |                    |                                                      |                    |
|                                        | TOLERANCES UNLESS OTHERWISE SPECIFIED:                                                | APVD<br>A.FRANTUM     | 04/06/95 |                                                                        |                    |                                                      |                    |
|                                        | 0 PLC ± —<br>1 PLC ± —<br>2 PLC ± 0.13 [.005]<br>3 PLC ± —<br>4 PLC ± —<br>ANGLES ± — | PRODUCT SPEC<br>—     |          |                                                                        |                    |                                                      |                    |
| MATERIAL<br>SEE CALLOUT                |                                                                                       | APPLICATION SPEC<br>— |          | SIZE<br>A2                                                             | CAGE CODE<br>00779 | DRAWING NO<br>C-211824                               | RESTRICTED TO<br>— |
| FINISH<br>—                            |                                                                                       | WEIGHT<br>—           |          | CUSTOMER DRAWING                                                       |                    |                                                      |                    |
|                                        |                                                                                       |                       |          | SCALE<br>2:1                                                           | SHEET<br>1 OF 1    | REV<br>D                                             |                    |