

Tube and sheet drills HSS, CBN ground with split point

Point cut: work's specification with split point DIN 1412 C
 Point angle: 118°
 Cone angle: 20-30°
 Ø tolerance: work's specification
 Surface: bright
 Right hand cutting

The CBN ground flutes guarantee quiet running and high cutting performance. The cone makes it easier to withdraw the tool from the material.

Packing unit: in plastic tubes of 1

Size no.	Drilling range mm	Total length mm	Shank-Ø mm	Article no.	Price / each €
1	3,0 - 14,0	58	6	101 001	
2	5,0 - 20,0	71	8	101 002	
3	16,0 - 30,5	76	9	101 003	
4	24,0 - 40,0	89	10	101 004	
5	36,0 - 50,0	97	12	101 005	
6	40,0 - 61,0	103	13	101 006	
7	5,0 - 25,4	87	10	101 007	
8	5,0 - 31,0	103	9	101 008	
9	5,0 - 22,5	79	8	101 022	

Tube and sheet drills HSS Co 5, CBN ground with split point

Point cut: work's specification with split point DIN 1412 C
 Point angle: 118°
 Cone angle: 20-30°
 Ø tolerance: work's specification
 Surface: bright
 Right hand cutting

The CBN ground flutes guarantee quiet running and high cutting performance. The cone makes it easier to withdraw the tool from the material.

Packing unit: in plastic tubes of 1

Size no.	Drilling range mm	Total length mm	Shank-Ø mm	Article no.	Price / each €
1	3,0 - 14,0	58	6	101 001 E	
2	5,0 - 20,0	71	8	101 002 E	
3	16,0 - 30,5	76	9	101 003 E	
8	5,0 - 31,0	103	9	101 008 E	

Tube and sheet drills HSS-TiN, CBN ground with split point

Point cut: work's specification with split point DIN 1412 C
 Point angle: 118°
 Cone angle: 20-30°
 Ø tolerance: work's specification
 Surface: titanium-nitride coated
 Right hand cutting

The CBN ground flutes guarantee quiet running and high cutting performance. The cone makes it easier to withdraw the tool from the material.

Packing unit: in plastic tubes of 1

Size no.	Drilling range mm	Total length mm	Shank-Ø mm	Article no.	Price / each €
1	3,0 - 14,0	58	6	101 001 T	
2	5,0 - 20,0	71	8	101 002 T	
3	16,0 - 30,5	76	9	101 003 T	
8	5,0 - 31,0	103	9	101 008 T	

