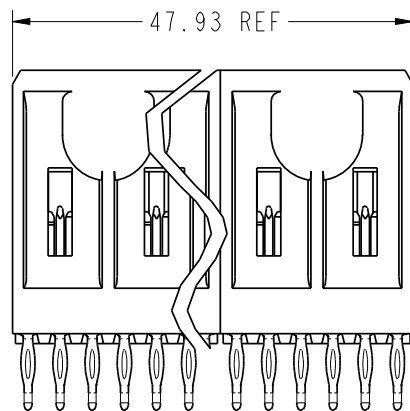
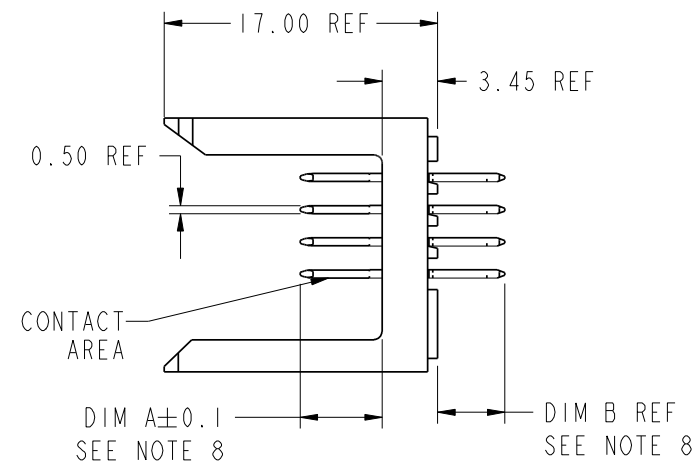
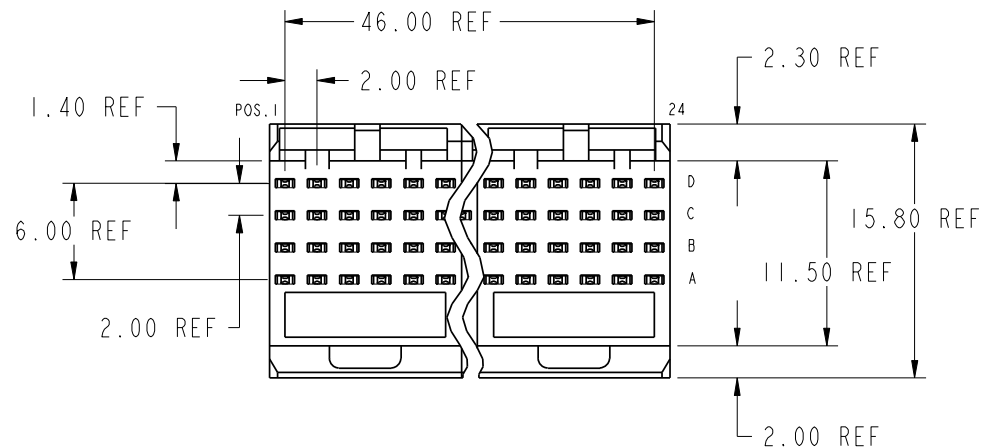


PRODUCT NUMBER

88923-XYX

88923-XYXLF

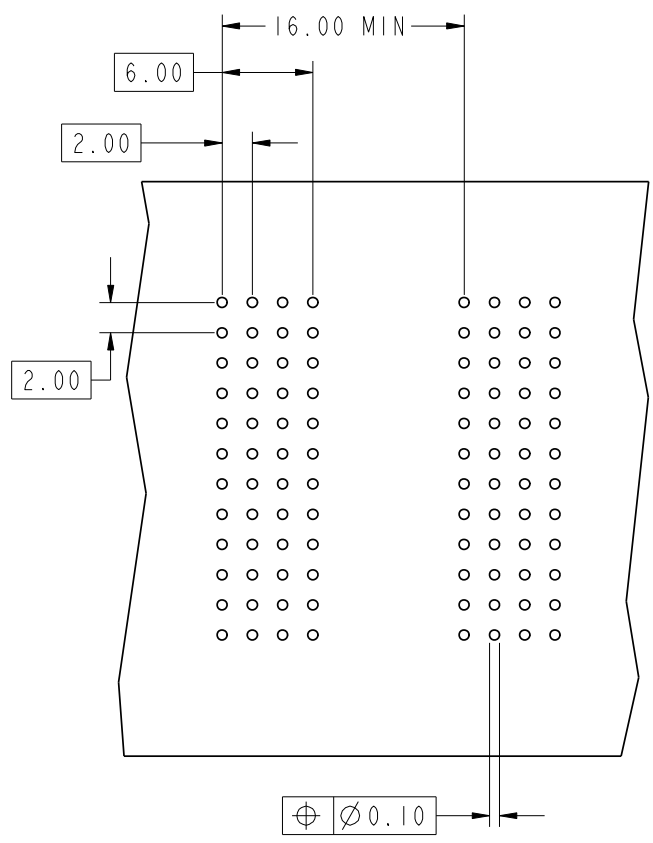


www.fciconnect.com			surface ISO 1302	tolerance std ISO 406 ISO 1101	projection size A4	mm Scale 21:10
TOLERANCES UNLESS OTHERWISE SPECIFIED			ANGULAR	LINEAR	size A4	Scale 21:10
Dr T.BRUNGARD 11/19/99			0° $\pm 2^\circ$	0.X ± 0.3	ECN	
Eng M.STRAWSER 11/19/99			0° $\pm 2^\circ$	0.XX ± 0.13		
Chr M.STRAWSER 11/19/99			0° $\pm 2^\circ$	0.XXX ± 0.051		
Appr M.STRAWSER 02/29/00			Product family	METRAL	Spec ref	*
FCI			title METRAL SIGNAL HEADER		dwg no 88923	Rev. BD
4 MOD, 4 ROW PRESS-FIT			catalog no		CUSTOMER	sheet 1 of 9

rev	ecn no	dr	date
BB	V06-0569	DCH	2006-06-13
BC	V07-0240	HTB	2007-03-20
BD	DG10-0392	TER	2010-11-12
AX	V05-0662	DA1	2005-07-14
AY	V05-0858	DA1	2005-09-08
BA	V05-1030	LP	2005-11-21



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REQUIRED PC BOARD LAYOUT
COMPONENT SIDE
SEE PRINT 58351 FOR
ADDITIONAL PCB INFORMATION

KEY		
CODE	DIMENSIONS	
	DIM "A" MATE	DIM "B" TAIL
1	5.00	4.30
2	5.75	4.30
3	6.50	4.30
4	7.25	4.30
5	5.00	13.60
6	5.75	13.60
7	6.50	13.60
8	7.25	13.60
13	8.25	4.30
14	8.25	13.60
19	8.00	4.30
20	8.00	13.60
25	5.75	15.60
59	5.00	11.80
60	5.75	11.80
61	6.50	11.80

www.fciconnect.com			surface ISO 1302		✓	tolerance std ISO 406 ISO 1101		projection 		mm 		
			TOLERANCES UNLESS OTHERWISE SPECIFIED									
Dr	T.BRUNGARD	11/19/99	ANGULAR	LINEAR	0.X		±0.3		size A4	Scale 1:10		
Eng	M.STRAWSER	11/19/99			0.XX		±0.13					
Chr	M.STRAWSER	11/19/99			0°. ±2°		0.XXX ±0.051			ECN		
Appr	M.STRAWSER	02/29/00	Product family				METRAL		Spec ref		*	
			title METRAL SIGNAL HEADER 4 MOD, 4 ROW PRESS-FIT				dwg no 88923				Rev. BD	
catalog no						*		CUSTOMER		sheet 2 of 9		



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METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4								
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
88923-X01 SEE NOTE 11 LEAD FREE OPTION	D	-	2	-	2	-	2	-	2	-	2	-	2	-	2	-	2	-	2	-	2	-	2	-	2
	C	-	2	-	2	-	2	-	2	-	2	-	2	-	2	-	2	-	2	-	2	-	2	-	2
	B	-	2	-	2	-	2	-	2	-	2	-	2	-	2	-	2	-	2	-	2	-	2	-	2
	A	-	2	-	2	-	2	-	2	-	2	-	2	-	2	-	2	-	2	-	2	-	2	-	2

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4								
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
88923-X02 SEE NOTE 11 LEAD FREE OPTION	D	-	6	-	6	-	6	-	6	-	6	-	6	-	6	-	6	-	6	-	6	-	6	-	6
	C	-	6	-	6	-	6	-	6	-	6	-	6	-	6	-	6	-	6	-	6	-	6	-	6
	B	-	6	-	6	-	6	-	6	-	6	-	6	-	6	-	6	-	6	-	6	-	6	-	6
	A	-	6	-	6	-	6	-	6	-	6	-	6	-	6	-	6	-	6	-	6	-	6	-	6

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						MOD. 3						MOD. 4						
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
88923-X03 SEE NOTE 11 LEAD FREE OPTION	D	I	I	I	I	I	I	-	-	-	-	-	-	-	-	-	-	-	-	I	I	I	I	I	I
	C	I	I	I	I	I	I	-	-	-	-	-	-	-	-	-	-	-	I	I	I	I	I	I	I
	B	I	I	I	I	I	I	-	-	-	-	-	I	-	-	-	-	-	I	I	I	I	I	I	I
	A	I	I	I	I	I	I	-	-	-	-	-	I	-	-	-	-	-	I	I	I	I	I	I	I

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4								
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
88923-X04 SEE NOTE 11 LEAD FREE OPTION	D	3	I	I	3	3	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	3
	C	3	I	I	3	3	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	3
	B	3	I	I	3	3	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	3
	A	3	I	I	3	3	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	3

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4								
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
88923-X05 SEE NOTE 11 LEAD FREE OPTION	D	20	20	20	20	20	20	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5
	C	20	20	20	20	20	20	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5
	B	20	20	20	20	20	20	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5
	A	20	20	20	20	20	20	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5

3

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						MOD. 3						MOD. 4						
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
88923-X06 SEE NOTE 11 LEAD FREE OPTION	D	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
	C	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
	B	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
	A	2	2	2	2	2	2	I	I	I	I	I	I	2	2	2	2	2	2	4	4	4	4	4	4

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4								
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
88923-X07 SEE NOTE 11 LEAD FREE OPTION	D	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25
	C	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25
	B	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25
	A	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25	25

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						MOD. 3						MOD. 4						
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
88923-X08 SEE NOTE 11 LEAD FREE OPTION	D	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
	C	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
	B	2	2	2	1	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
	A	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4								
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
88923-X09 SEE NOTE 11 LEAD FREE OPTION	D	6	6	6	6	6	6	6	6	6	6	20	20	20	20	20	20	20	20	20	20	20	20	20	20
	C	6	6	6	6	6	6	6	6	6	6	20	20	20	20	20	20	20	20	20	20	20	20	20	20
	B	6	6	6	6	6	6	6	6	6	6	20	20	20	20	20	20	20	20	20	20	20	20	20	20
	A	6	6	6	6	6	6	6	6	6	6	20	20	20	20	20	20	20	20	20	20	20	20	20	20

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4								
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
88923-X10 SEE NOTE 11 LEAD FREE OPTION	D	I	I	I	-	-	I	I	I	I	-	-	I	I	I	I	I	I	I	-	-	I	I	I	I
	C	I	I	I	-	-	I	I	I	I	I	-	I	I	I	I	I	I	I	I	-	I	I	I	I
	B	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I
	A	I	I	I	-	-	I	I	I	I	I	-	I	I	I	I	I	I	I	I	-	I	I	I	I

www.fciconnect.com			surface		tolerance std		projection		mm									
			ISO 1302		ISO 406 ISO 1101													
			TOLERANCES UNLESS OTHERWISE SPECIFIED															
Dr	T.BRUNGARD	11/19/99	ANGULAR		LINEAR		0.X		±0.3		size	A4		Scale 11:10				
Eng	M.STRAWSER	11/19/99					0.XX		±0.13									
Chr	M.STRAWSER	11/19/99	0° ±2°				0.XXX		±0.051		ECN							
Appr	M.STRAWSER	02/29/00	Product family				METRAL				Spec ref *							
			title				METRAL SIGNAL HEADER				dwg no		88923				Rev.	
															BD			
			4 MOD, 4 ROW PRESS-FIT															
			catalog no				*				CUSTOMER				sheet 3 of 9			



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METRAL P/N		CONTACT CODE MOD. 1						MOD. 2					MOD. 3					MOD. 4							
ROW		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
88923-X11 SEE NOTE 11 LEAD FREE OPTION	D	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	3	1	1	1	1
	C	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	3	1	1	1	1
	B	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	3	1	1	1	1
	A	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	3	1	1	1	1
METRAL P/N		CONTACT CODE MOD. 1						MOD. 2					MOD. 3					MOD. 4							
ROW		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
88923-X12 SEE NOTE 11 LEAD FREE OPTION	D	19	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	19
	C	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3
	B	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3
	A	4	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	4
METRAL P/N		CONTACT CODE MOD. 1						MOD. 2					MOD. 3					MOD. 4							
ROW		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
88923-X13 SEE NOTE 11 LEAD FREE OPTION	D	2	2	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	2	2	2
	C	3	3	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	3	3	3
	B	3	3	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	3	3	3
	A	2	2	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	5	2	2	2
METRAL P/N		CONTACT CODE MOD. 1						MOD. 2					MOD. 3					MOD. 4							
ROW		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
88923-X14 SEE NOTE 11 LEAD FREE OPTION	D	1	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19
	C	19	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	B	1	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3
	A	3	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
METRAL P/N		CONTACT CODE MOD. 1						MOD. 2					MOD. 3					MOD. 4							
ROW		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
88923-X15 SEE NOTE 11 LEAD FREE OPTION	D	3	1	3	1	3	1	3	1	3	1	3	1	3	1	3	1	3	1	3	1	3	1	3	1
	C	1	3	1	3	1	3	1	3	1	3	1	3	1	3	1	3	1	3	1	3	1	3	1	3
	B	19	1	19	1	19	1	19	1	19	1	19	1	19	1	19	1	19	1	19	1	19	1	19	1
	A	1	19	1	19	1	19	1	19	1	19	1	19	1	19	1	19	1	19	1	19	1	19	1	19

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PDM: Rev:BD

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Printed: Jan 17, 2011

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4								
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
88923-X16 SEE NOTE 11 LEAD FREE OPTION	D	-	2	-	2	-	2	-	2	-	2	-	2	-	2	-	2	-	2	-	2	-	2	-	2
	C	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	B	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	A	-	2	-	2	-	2	-	2	-	2	-	2	-	2	-	2	-	2	-	2	-	2	-	2

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4								
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
88923-X17 SEE NOTE 11 LEAD FREE OPTION	D	-	6	-	6	-	6	-	6	-	6	-	6	-	6	-	6	-	6	-	6	-	6	-	6
	C	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	B	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
	A	-	6	-	6	-	6	-	6	-	6	-	6	-	6	-	6	-	6	-	6	-	6	-	6

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4								
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
88923-X18 SEE NOTE 11 LEAD FREE OPTION	D	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*
	C	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*
	B	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*
	A	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*	*

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4								
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
88923-X19 SEE NOTE 11 LEAD FREE OPTION	D	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
	C	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
	B	2	2	2	2	2	2	2	2	2	4	4	2	4	2	4	2	4	2	4	4	2	2	4	4
	A	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19	19

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4								
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
88923-X20 SEE NOTE 11 LEAD FREE OPTION	D	1	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	1	
	C	1	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	1	
	B	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	1
	A	1	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	1



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METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4								
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
88923-X21 SEE NOTE 11 LEAD FREE OPTION	D	1	19	3	19	3	19	3	19	3	19	3	19	3	19	3	19	3	19	3	19	3	19	3	19
	C	19	3	19	3	19	3	19	3	19	3	19	3	19	3	19	3	19	3	19	3	19	3	19	3
	B	3	19	3	19	3	19	3	19	3	19	3	19	3	19	3	19	3	19	3	3	3	3	3	3
	A	1	3	19	3	19	3	19	3	19	3	19	3	19	3	19	3	19	3	19	3	19	3	19	3

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4								
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
88923-X22 SEE NOTE 11 LEAD FREE OPTION	D	13	13	13	13	13	13	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
	C	19	19	19	19	19	19	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
	B	19	19	19	19	19	19	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
	A	13	13	13	13	13	13	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						MOD. 3						MOD. 4						
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
88923-X23 SEE NOTE 11 LEAD FREE OPTION	D	14	14	14	14	14	14	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6
	C	20	20	20	20	20	20	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6
	B	20	20	20	20	20	20	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6
	A	14	14	14	14	14	14	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						MOD. 3						MOD. 4						
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
88923-X24 SEE NOTE 11 LEAD FREE OPTION	D	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6
	C	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6
	B	6	6	6	6	6	6	6	6	6	8	8	6	8	8	6	8	8	6	8	8	6	8	8	8
	A	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20	20

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						MOD. 3						MOD. 4						
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
88923-X25 SEE NOTE 11 LEAD FREE OPTION	D	2	2	2	1	1	1	1	1	1	1	1	1	2	2	2	2	2	2	2	2	2	2	2	2
	C	2	2	2	1	1	1	1	1	1	1	1	1	2	2	2	2	2	2	2	2	2	2	2	2
	B	2	2	2	1	1	1	1	1	1	1	1	1	2	2	2	2	2	2	2	2	2	2	2	2
	A	2	2	2	1	1	1	1	1	1	1	1	1	2	2	2	2	2	2	2	2	2	2	2	2

3

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4							
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23
88923-X26 SEE NOTE 11 LEAD FREE OPTION	D	3	2	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	2	3
	C	3	2	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	2	3
	B	3	2	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	2	3
	A	3	2	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	2	3

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4								
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
88923-X27 SEE NOTE 11 LEAD FREE OPTION	D	59	59	59	59	59	59	59	59	59	59	59	59	59	59	59	59	59	59	59	59	59	59	59	59
	C	60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	60
	B	60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	60	60
	A	61	61	61	61	61	61	61	61	61	61	61	61	61	61	61	61	61	61	61	61	61	61	61	61

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4								
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
88923-X28 SEE NOTE 11 LEAD FREE OPTION	D	2	2	2	4	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
	C	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
	B	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
	A	4	4	4	4	4	4	2	2	2	2	2	2	1	1	1	1	1	1	2	2	2	2	2	2

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4								
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
88923-X29 SEE NOTE 11 LEAD FREE OPTION	D	1	1	1	1	1	1	3	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	C	1	-	-	1	1	1	1	1	1	1	1	1	1	3	1	1	1	1	1	1	1	1	1	1
	B	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	A	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	3	1	1	1	1	1	1

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4								
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
88923-X30 SEE NOTE 11 LEAD FREE OPTION	D	1	1	1	1	1	1	3	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	C	1	1	1	1	1	1	1	1	1	1	1	1	1	3	1	1	1	1	1	1	1	1	1	1
	B	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	A	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	3	1	1	1	1	1	1

www.fciconnect.com			surface ISO 1302		tolerance std ISO 406 ISO 1101		projection 		mm 	
			TOLERANCES UNLESS OTHERWISE SPECIFIED							
Dr	T.BRUNGARD	11/19/99	ANGULAR		LINEAR		0.X	±0.3	size A4	Scale 1:10
Eng	M.STRAWSER	11/19/99					0.XX	±0.13		
Chr	M.STRAWSER	11/19/99	0° ±2°				0.XXX	±0.051	ECN	
Appr	M.STRAWSER	02/29/00	Product family				METRAL		Spec ref *	
			title METRAL SIGNAL HEADER 4 MOD, 4 ROW PRESS-FIT				dwg no 88923		Rev. BD	
			catalog no *				CUSTOMER		sheet 5 of 9	



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METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						MOD. 3						MOD. 4						
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
88923-X31 SEE NOTE 11 LEAD FREE OPTION	D	1	1	2	1	1	1	1	1	2	1	1	1	1	1	2	1	1	1	1	1	1	1	1	2
	C	1	1	2	1	1	1	1	1	2	1	1	1	1	1	2	1	1	1	1	1	1	1	1	2
	B	1	1	2	1	1	1	1	1	2	1	1	1	1	1	2	1	1	1	1	1	1	1	1	2
	A	1	1	2	1	1	1	1	1	2	1	1	1	1	1	2	1	1	1	1	1	1	1	1	2
METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						MOD. 3						MOD. 4						
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
88923-X32 SEE NOTE 11 LEAD FREE OPTION	D	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
	C	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
	B	2	2	2	2	2	2	2	2	2	2	4	2	2	2	2	2	2	2	2	2	2	2	2	2
	A	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						MOD. 3						MOD. 4						
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
88923-X33 SEE NOTE 11 LEAD FREE OPTION	D	6	6	-	-	6	6	-	-	3	-	3	-	2	2	2	2	2	2	6	6	6	6	8	8
	C	-	-	-	-	6	6	-	-	3	-	3	-	2	2	2	2	2	2	6	6	6	6	8	8
	B	6	-	-	6	6	6	-	-	3	-	3	-	2	2	2	2	2	2	6	6	6	6	6	6
	A	6	-	-	6	6	6	-	-	3	-	3	-	2	2	2	2	2	2	6	6	6	6	7	7
METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						MOD. 3						MOD. 4						
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
88923-X34 SEE NOTE 11 LEAD FREE OPTION	D	19	3	19	3	19	3	19	3	19	3	19	3	19	3	19	3	19	3	19	3	19	3	19	3
	C	3	19	3	19	3	19	3	19	3	19	3	19	3	19	3	19	3	19	3	19	3	19	3	19
	B	1	3	1	3	1	3	1	3	1	3	1	3	1	3	1	3	1	3	1	3	1	3	1	3
	A	3	1	3	1	3	1	3	1	3	1	3	1	3	1	3	1	3	1	3	1	3	1	3	1
METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						MOD. 3						MOD. 4						
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
88923-X35 SEE NOTE 11 LEAD FREE OPTION	D	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	2	1	1	1	1
	C	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	2	1	1	1	1
	B	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	2	1	1	1	1
	A	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	2	1	1	1	1

2

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4

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4								
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
88923-X36 SEE NOTE 11 LEAD FREE OPTION	D	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	1	4	4	4	4	4
	C	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4
	B	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4
	A	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4								
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
88923-X37 SEE NOTE 11 LEAD FREE OPTION	D	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
	C	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
	B	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
	A	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	1	2

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4								
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
88923-X38 SEE NOTE 11 LEAD FREE OPTION	D	4	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	4	2	2	2	2	2
	C	4	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	4	2	2	2	2	2
	B	4	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	4	2	2	2	2	2
	A	4	2	2	2	2	2	2	2	1	2	2	2	2	2	2	2	2	2	4	2	2	2	2	2

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4								
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
88923-X39 SEE NOTE 11 LEAD FREE OPTION	D	4	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	4	2	2	2	2	2
	C	4	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	4	2	2	2	2	2
	B	4	2	2	2	2	2	2	2	2	2	2	4	2	2	2	2	2	2	4	2	2	2	2	2
	A	4	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	4	2	2	2	2	2

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4								
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
88923-X40 SEE NOTE 11 LEAD FREE OPTION	D	7	7	7	7	7	7	6	7	7	7	7	7	7	7	7	7	7	7	20	20	8	8	7	7
	C	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	20	20	8	8	7	7
	B	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	20	20	8	8	7	7
	A	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	6	7	7	20	20	8	8	7	7

www.fciconnect.com			surface	ISO 1302	tolerance std	ISO 406	ISO 1101	projection	mm		
			TOLERANCES UNLESS OTHERWISE SPECIFIED								
Dr	T.BRUNGARD	11/19/99	ANGULAR	LINEAR	0.X	±0.3		size	A4		
Eng	M.STRAWSER	11/19/99			0.XX	±0.13					
Chr	M.STRAWSER	11/19/99			0.XXX	±0.051					
Appr	M.STRAWSER	02/29/00	Product family			METRAL			Spec ref		
			title			METRAL SIGNAL HEADER			dwg no		
						4 MOD, 4 ROW PRESS-FIT					
			catalog no			*			CUSTOMER		



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METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						MOD. 3						MOD. 4					
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23
88923-X41 SEE NOTE 11 LEAD FREE OPTION	D	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	8	20	7	7
	C	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	8	20	7	7
	B	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	8	20	7	7
	A	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	8	20	7	7

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						MOD. 3						MOD. 4						
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
88923-X42 SEE NOTE 11 LEAD FREE OPTION	D	7	7	7	7	7	7	7	7	7	7	7	7	6	7	7	7	7	7	20	20	8	8	7	7
	C	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	20	20	8	8	7	7
	B	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	20	20	8	8	7	7
	A	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	20	20	8	8	7	7

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						MOD. 3						MOD. 4					
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23
88923-X43 SEE NOTE 11 LEAD FREE OPTION	D	7	7	7	7	7	7	6	7	7	7	7	7	7	7	6	7	7	7	7	20	8	7	7
	C	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	20	8	7	7
	B	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	20	8	7	7
	A	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	20	8	7	7

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						MOD. 3						MOD. 4					
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23
88923-X44 SEE NOTE 11 LEAD FREE OPTION	D	7	7	7	7	7	7	7	7	7	7	7	7	7	7	6	7	7	7	7	20	8	7	7
	C	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	20	8	7	7
	B	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	20	8	7	7
	A	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	20	8	7	7

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						MOD. 3						MOD. 4					
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23
88923-X45 SEE NOTE 11 LEAD FREE OPTION	D	7	7	7	8	8	8	6	7	7	7	7	7	7	7	7	7	7	20	20	8	8	7	7
	C	7	7	7	6	6	6	7	7	7	7	7	7	7	7	7	7	7	20	20	8	8	7	7
	B	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	20	20	8	8	7	7
	A	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	20	20	8	8	7	7

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METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4							
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23
88923-X46 SEE NOTE 11 LEAD FREE OPTION	D	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	3	3	1	1	1
	C	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	3	3	1	1	1
	B	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	3	1	3	3	1	1	1
	A	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	3	1	3	3	1	1	1

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4								
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
88923-X47 SEE NOTE 11 LEAD FREE OPTION	D	1	1	1	1	1	1	1	1	1	1	1	1	1	3	1	3	3	1	3	3	1	1	1	1
	C	1	1	1	1	1	1	1	1	1	1	1	1	1	3	1	1	1	1	1	1	1	1	1	1
	B	1	1	1	1	1	3	1	1	1	1	1	3	1	1	1	1	1	3	1	3	3	1	1	1
	A	1	1	1	1	1	3	1	1	1	1	1	3	1	1	1	1	1	3	1	3	3	1	1	1

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4								
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
88923-X48 SEE NOTE 11 LEAD FREE OPTION	D	1	1	3	1	1	1	1	3	1	1	1	1	1	3	1	1	1	1	1	1	1	1	1	1
	C	1	1	3	1	1	1	1	3	1	1	1	1	1	3	1	1	1	1	1	1	1	1	1	1
	B	1	1	1	1	1	3	1	1	1	1	1	3	1	1	1	1	1	3	1	1	1	1	1	1
	A	1	1	1	1	1	3	1	1	1	1	1	3	1	1	1	1	1	3	1	1	1	1	1	1

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4							
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23
88923-X49 AND 88923-X49LF SEE NOTE 11 LEAD FREE OPTION	D	7	7	7	7	7	7	6	7	7	7	7	7	7	7	6	7	7	7	7	8	8	7	7
	C	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	8	8	7	7
	B	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	8	8	7	7
	A	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	8	8	7	7

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4								
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
88923-X50 AND 88923-X50LF SEE NOTE 11 LEAD FREE OPTION	D	19	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	20	21	22	23	24
	C	19	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	B	19	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	A	19	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1

www.fciconnect.com			surface ISO 1302		tolerance std ISO 406 ISO 1101		projection 		mm 		
			TOLERANCES UNLESS OTHERWISE SPECIFIED								
Dr	T.BRUNGARD	11/19/99	ANGULAR		LINEAR		0.X		±0.3		
Eng	M.STRAWSER	11/19/99					0.XX		±0.13		
Chr	M.STRAWSER	11/19/99	0° ±2°				0.XXX		±0.051		
							ECN				
Appr	M.STRAWSER	02/29/00	Product family				METRAL		Spec ref *		
			title METRAL SIGNAL HEADER 4 MOD, 4 ROW PRESS-FIT				dwg no 88923		Rev. BD		
			catalog no *				CUSTOMER		sheet 7 of 9		



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A

B

C

D

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4							
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23
88923-X51 SEE NOTE 11 LEAD FREE OPTION	D	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	8	8
	C	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	8	8
	B	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	8	8
	A	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	8	8

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4							
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23
88923-X52 SEE NOTE 11 LEAD FREE OPTION	D	7	7	7	4	7	7	7	7	7	7	6	7	7	7	7	7	7	7	7	8	8	7	7
	C	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	8	8	7	7
	B	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	8	8	7	7
	A	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	8	8	7	7

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4							
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23
88923-X53 SEE NOTE 11 LEAD FREE OPTION	D	7	7	7	4	7	7	7	7	7	7	7	7	7	7	6	7	7	7	7	8	8	7	7
	C	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	8	8	7	7
	B	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	8	8	7	7
	A	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	7	8	8	7	7

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4							
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23
88923-X54 SEE NOTE 11 LEAD FREE OPTION	D	1	1	1	1	3	3	3	3	3	1	1	1	1	1	1	3	3	3	3	3	3	1	1
	C	1	1	1	1	1	1	1	1	1	1	1	19	1	1	1	1	1	1	1	1	1	1	19
	B	1	1	1	1	1	1	1	1	1	1	1	19	1	1	1	1	1	1	1	1	1	1	19
	A	1	1	1	1	1	1	1	1	1	19	19	19	1	1	1	1	1	1	1	1	19	19	19

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4								
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
88923-X55 SEE NOTE 11 LEAD FREE OPTION	D	2	2	2	2	2	2	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4
	C	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
	B	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
	A	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2



www.fciconnect.com			surface ISO 1302		✓	tolerance std ISO 406 ISO 1101		projection 		mm 		
			TOLERANCES UNLESS OTHERWISE SPECIFIED									
Dr	T.BRUNGARD	11/19/99	ANGULAR		LINEAR		0.X	±0.3	size A4	Scale 11:10		
Eng	M.STRAWSER	11/19/99					0.XX	±0.13				
Chr	M.STRAWSER	11/19/99	0° ±2°				0.XXX	±0.051	ECN			
Appr	M.STRAWSER	02/29/00	Product family				METRAL		Spec ref *			
			title METRAL SIGNAL HEADER 4 MOD, 4 ROW PRESS-FIT				dwg no 88923			Rev. BD		
			catalog no *				CUSTOMER			sheet 8 of 9		



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PLATING IN CONTACT AREA		
DASH NUMBER	PERFORMANCE LEVEL	NOTES
-Ayy	TELCORDIA CO	SEE NOTE 9
-NIyy	TELCORDIA CO (NXT)	-
-N5yy	TELCORDIA UE (NXT)	-
-Iyy	TELCORDIA CO	-
-2Yy	TELECOM CLASS	-
-3Yy	IEC CLASS I	-
-5Yy	TELCORDIA UE	-
-9Yy	TELCORDIA CO	-
-AYYLF	TELCORDIA CO	SEE NOTE 10
-NIYYLF	TELCORDIA CO (NXT) IEC CLASS I	SEE NOTE 10
-N5YYLF	TELCORDIA UE (NXT)	SEE NOTE 10
-IYYLF	TELCORDIA CO IEC CLASS I	SEE NOTE 10
-2YYLF	TELECOM CLASS	SEE NOTE 10
-5YYLF	TELCORDIA UE	SEE NOTE 10

NOTES:

- FOR DIM A AND B SEE SHEET 2 AND UP.
- BODY MATERIAL: LIQUID CRYSTAL
POLYMER 30 % GLASS.
FLAME RETARDANT ACC. UL 94-V0.
- PIN MATERIAL:
PHOSPHOR BRONZE.
- PLATING ON PRESS-FIT TAIL:
88923 -XYy IS SnPb
88923-XYyLF IS SN (LEAD FREE)
PLATING ON CONTACT AREA CONFORMS TO PERFORMANCE LEVEL SHOWN IN TABLE.
- PRODUCT MARKING:
PART NUMBER DESIGNATION & BATCH I.D.
- ALL PRODUCTS WITH PART NUMBERS SHOWN IN SUBSEQUENT TABLES WILL BE PACKAGED IN TUBES. IF TRAY PACKAGING IS REQUIRED, A SUFFIX "P" WILL BE ADDED TO THE END OF THE PART NUMBER. EXAMPLE: XXXXX-XXXP OR XXXXX-XXXPLF
- PRODUCT SPECIFICATION GS-12-180
APPLICATION SPECIFICATION BUS-20-073
- AFTER INSERTION INTO CIRCUIT BOARD WITH QUALIFIED TOOL.
- A PLATING HAS Au FLASH IN PRESS FIT AREA (LEAD FREE).
- THE PRODUCTS WHERE THE PART NUMBER ENDS IN LF MEET THE EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATIONS AS DESCRIBED IN GS-22-008.
- FOR LEAD FREE PART NUMBERS, ADD AN "LF" SUFFIX. EXAMPLE: 88923-X01LF
- ALL PRODUCTS EXCEPT THOSE WITH PART NUMBERS CONTAINING (DRAWING NO.)-N1--- OR (DRAWING NO.)-N5---WILL WITHSTAND EXPOSURE TO 260°C FOR 60 SECONDS IN A CONVECTION, INFRA-RED OR VAPOR PHASE REFLOW OVEN. PART NUMBERS (DRAWING NO.)-N1--- AND (DRAWINGS NO.)-N5---WILL NOT WITHSTAND REFLOW AND Au CONTACT SURFACE OF THE CONTACTS SHALL BE EXPOSED TO A MAXIMUM 140°C FOR NO LONGER THAN 15 SECONDS IN A WAVE SOLDER APPLICATION.

www.fciconnect.com			surface ISO 1302		✓	tolerance std ISO 406 ISO 1101		projection 	mm 
			TOLERANCES UNLESS OTHERWISE SPECIFIED						
Dr	T.BRUNGARD	11/19/99	ANGULAR	LINEAR	0.X ±0.3		size A4	Scale 11:10	
Eng	M.STRAWSER	11/19/99			0.XX ±0.13				
Chr	M.STRAWSER	11/19/99			0.XXX ±0.051				
Appr	M.STRAWSER	02/29/00	0° ±2°		ECN				
			Product family		METRAL		Spec ref *		
			title METRAL SIGNAL HEADER			dwg no 88923			Rev BD
			4 MOD, 4 ROW PRESS-FIT						
			catalog no *			CUSTOMER			
						sheet 9 of 9			