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LOC

DIST


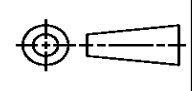
REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	A	ECR-14-003638	12MAR2014	GK	HMR

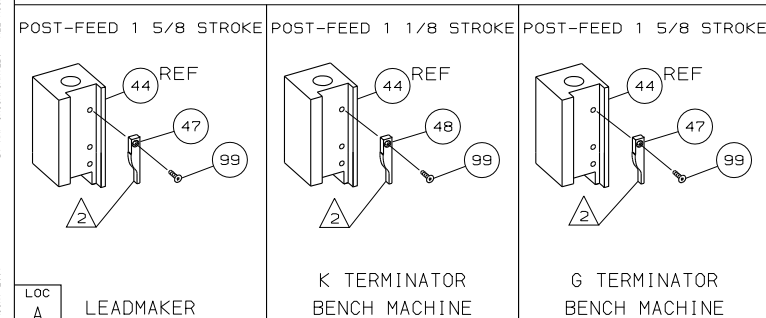
REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2150046-2

FOR REPLACEMENT PARTS FOR APPLICATOR 1385270
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1385270

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN GOPALAKRISHNA HV		 TE Connectivity			
DIMENSIONS:		CHK RAGHAVENDRA					
		APVD RAGHAVENDRA		NAME END FEED HDM APPLICATOR			
		PRODUCT SPEC					
		APPLICATION SPEC					
MATERIAL		WEIGHT		SIZE A3	CAGE CODE	DRAWING NO C- 1385270	RESTRICTED TO
FINISH		CUSTOMER DRAWING		SCALE		SHEET 1 OF 2	REV A

-1	LEADMAKER & BENCH MODEL G			MECH POST FEED		
-2	BENCH MODEL K			MECH POST FEED		
REF	REF	-	A	22594-8	NUT, HEX	70
REF	REF	-	B	240628-1	PLATE, ADJ	69
REF	REF	-	B	240626-1	SHAFT, PIVOT	68
REF	REF	-	B	240633-1	BUSHING	67
REF	REF	-	A	455680-1	LEVER, INTERMEDIATE	66
REF	REF	-	B	240629-1	BLOCK, PIVOT	65
REF	REF	-	A	240632-2	SCR, ADJ	64
REF	REF	-	B	240659-3	PIN, CAM ROLLER	63
REF	REF	-	B	240658-1	CAM, ROLLER	62
REF	REF	-	B	454398-1	ROD, FEED	61
						60
REF	REF	-	C	454220-1	CAP, RAM	59
REF	REF	-	D	453736-1	HOUSING	58
						57
						56
REF	REF	-	B	240624-1	PIN, FEED FINGER	55
REF	REF	-	B	691499-1	SPRING, FEED FINGER	54
REF	REF	-	B	240635-1	FINGER, FEED	53
REF	REF	-	B	240634-1	LEVER, TERMINAL	52
						51
						50
						49
1	-	-	B	690501-3	CAM, POST FEED 1 1/8 ST	48
-	1	-	B	690501-4	CAM, POST-FEED 1 5/8 ST	47
						46
1	1	-	A	690191-1	PLUG, NYLON	45
1	1	-	C	455674-1	RAM	44
1	1	-	A	690125-1	WASHER, LAMINATED	43
1	1	-	A	690124-1	WASHER, RAM	42
1	1	-	A	7-21002-9	BOLT, CRIMPER(5/16-24x1.00)	41
1	1	-	A	23241-6	BALL, STEEL	40
1	1	-	A	690170-1	SPRING, COMPRESSION	39
1	1	-	C	690142-1	DISC, INSULATION	38
1	1	-	D	354777-1	WIRE DISC, PLASTIC	37
1	1	-	A	22480-5	WASHER, SPRING	36
1	1	-	B	690212-1	POST, RAM	35
						34
						33
1	1	-	D	458980-1	APPLICATOR, BASIC (SUB ASSY)	32
						31
						30
						29
1	1	-	B	3-690451-2	SPACER, STRIPPER	28
1	1	-	A	240639-1	STRIPPER	27
REF	REF	-	C	455676-1	PLATE, BASE	26
2	2	-	A	22354-8	DRAG, STUD	25
1	1	-	B	455678-1	PLATE, STRIP GUIDE	24
						23
2	2	-	A	4-22281-1	SPRING, DRAG	22
						21
1	1	-	A	454177-1	DRAG, STOCK	20
1	1	-	B	458030-4	GUIDE, STRIP (REAR)	19
1	1	-	C	458031-4	GUIDE, STRIP (FRONT)	18
REF	REF	-	A	454178-1	GUIDE, FEED ROD	17
REF	REF	-	A	4-22284-9	SPRING, FEED RETURN	16
						15
1	1	-	C	6-240641-8	SPACER, SLUG BLADE	14
1	1	-	C	1-690481-0	SPACER, HOLD DOWN	13
1	1	-	A	23846-1	SPRING, HOLD DOWN	12
1	1	-	B	240644-1	PLATE, REAR SHEAR	11
						10
1	1	-	B	690482-4	PLATE, FRONT SHEAR	9
1	1	-	D	1-240655-3	ANVIL	8
1	1	-	B	690474-4	BLADE, SLUG	7
1	1	-	D	3-455892-1	HOLD DOWN, TERMINAL	6
1	1	-	C	5-240641-0	SPACER, SLUG BLADE	5
1	1	-	B	238009-1	SPACER, BLOCK CRIMPER	4
1	1	-	C	456134-9	CRIMPER, INSULATION	3
1	1	-	B	455888-8	SPACER, CRIMPER	2
1	1	-	C	456408-5	CRIMPER, WIRE	1
-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
← REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)						
QTY REQD PER ASSY				PARTS LIST		
DIMENSIONS IN INCHES. DO NOT SCALE PRINT.				MATL - HT TR - FIN -		
TOLERANCES UNLESS OTHERWISE SPECIFIED:				DR C.ERISMAN 27APR01 APP 27APR01 TELBIN		
2 PLC DEC ±				CHK - REL -		
3 PLC DEC ±				AMP AMP Incorporated Harrisburg, PA 17105-3608		
4 PLC DEC ±						
ANGLES ±						
SURF TEXTURE:						
REMOVE BURRS, BREAK SHARP EDGES R.015 MAX						
NAME				END FEED HDM APPLICATOR		MACHINE REF MINI APPL
SCALE -		D		DWG NO 1385270		SHEET 1 OF 1 REV 0
CASE CODE 00779 CUSTOMER AND ASSEMBLY DRAWING						RESTRICTED TO -

[illegible]