

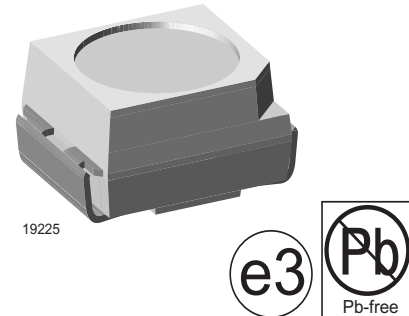
## Power SMD LED in PLCC-2 Package

### Description

The TLM.33.. series is an advanced modification of the Vishay TLM.31.. series. It is designed to incorporate larger chips, therefore, capable of withstanding a 50 mA drive current.

The package of the TLM.33.. is the PLCC-2 (equivalent to a size B tantalum capacitor).

It consists of a lead frame which is embedded in a white thermoplast. The reflector inside this package is filled up with clear epoxy.



### Features

- Utilizing (AS) AlInGaP technology
- Available in 8 mm tape
- Luminous intensity, color and forward voltage categorized per packing unit
- Luminous intensity ratio per packing unit  
 $I_{Vmax}/I_{Vmin} \leq 1.6$
- Thermal resistance  $R = 400 \text{ K/W}$
- ESD class 2
- Suitable for all soldering methods according to CECC
- Lead-free device

### Applications

Traffic Signals and Signs  
Interior and exterior lighting  
Dashboard illumination  
Indicator and backlighting purposes for audio, video, LCD's switches, symbols, illuminated advertising etc.

### Parts Table

| Part     | Color, Luminous Intensity                              | Angle of Half Intensity ( $\pm\phi$ ) | Technology      |
|----------|--------------------------------------------------------|---------------------------------------|-----------------|
| TLMK3300 | Red, $I_V > 200 \text{ mcd}$                           | 60 °                                  | AlInGaP on GaAs |
| TLMK3301 | Red, $I_V = (250 \text{ to } 800) \text{ mcd}$         | 60 °                                  | AlInGaP on GaAs |
| TLMK3302 | Red, $I_V = (400 \text{ to } 800) \text{ mcd}$         | 60 °                                  | AlInGaP on GaAs |
| TLMK3303 | Red, $I_V = (400 \text{ to } 1250) \text{ mcd}$        | 60 °                                  | AlInGaP on GaAs |
| TLMS3300 | Red, $I_V > 160 \text{ mcd}$                           | 60 °                                  | AlInGaP on GaAs |
| TLMS3301 | Red, $I_V = (160 \text{ to } 400) \text{ mcd}$         | 60 °                                  | AlInGaP on GaAs |
| TLMS3302 | Red, $I_V = (250 \text{ to } 800) \text{ mcd}$         | 60 °                                  | AlInGaP on GaAs |
| TLMO3300 | Soft orange, $I_V > 200 \text{ mcd}$                   | 60 °                                  | AlInGaP on GaAs |
| TLMO3301 | Soft orange, $I_V = (250 \text{ to } 640) \text{ mcd}$ | 60 °                                  | AlInGaP on GaAs |
| TLMO3302 | Soft orange, $I_V = (320 \text{ to } 800) \text{ mcd}$ | 60 °                                  | AlInGaP on GaAs |

| Part     | Color, Luminous Intensity                               | Angle of Half Intensity ( $\pm\phi$ ) | Technology      |
|----------|---------------------------------------------------------|---------------------------------------|-----------------|
| TLMO3303 | Soft orange, $I_V = (400 \text{ to } 1250) \text{ mcd}$ | 60 °                                  | AlInGaP on GaAs |
| TLMY3300 | Yellow, $I_V > 200 \text{ mcd}$                         | 60 °                                  | AlInGaP on GaAs |
| TLMY3301 | Yellow, $I_V = (250 \text{ to } 640) \text{ mcd}$       | 60 °                                  | AlInGaP on GaAs |
| TLMY3302 | Yellow, $I_V = (320 \text{ to } 800) \text{ mcd}$       | 60 °                                  | AlInGaP on GaAs |
| TLMY3303 | Yellow, $I_V = (400 \text{ to } 1250) \text{ mcd}$      | 60 °                                  | AlInGaP on GaAs |

## Absolute Maximum Ratings

$T_{amb} = 25^\circ\text{C}$ , unless otherwise specified

TLMY33.., TLMO33.., TLMK33.., TLMS33..

| Parameter                           | Test condition                                          | Symbol     | Value         | Unit             |
|-------------------------------------|---------------------------------------------------------|------------|---------------|------------------|
| Reverse voltage                     |                                                         | $V_R$      | 5             | V                |
| DC Forward current                  | $T_{amb} \leq 73^\circ\text{C}$ (400 K/W)               | $I_F$      | 50            | mA               |
| Power dissipation                   | $T_{amb} \leq 73^\circ\text{C}$ (400 K/W)               | $P_V$      | 130           | mW               |
| Junction temperature                |                                                         | $T_J$      | 125           | $^\circ\text{C}$ |
| Operating temperature range         |                                                         | $T_{amb}$  | - 40 to + 100 | $^\circ\text{C}$ |
| Storage temperature range           |                                                         | $T_{stg}$  | - 40 to + 100 | $^\circ\text{C}$ |
| Soldering temperature               | $t \leq 5 \text{ s}$                                    | $T_{sd}$   | 260           | $^\circ\text{C}$ |
| Thermal resistance junction/ambient | mounted on PC board<br>(pad size > 16 mm <sup>2</sup> ) | $R_{thJA}$ | 400           | K/W              |

## Optical and Electrical Characteristics

$T_{amb} = 25^\circ\text{C}$ , unless otherwise specified

### Red

TLMK33..

| Parameter                                        | Test condition        | Part     | Symbol          | Min  | Typ.     | Max  | Unit          |
|--------------------------------------------------|-----------------------|----------|-----------------|------|----------|------|---------------|
| Luminous intensity                               | $I_F = 50 \text{ mA}$ | TLMK3300 | $I_V$           | 200  | 500      |      | mcd           |
|                                                  |                       | TLMK3301 | $I_V$           | 250  |          | 800  | mcd           |
|                                                  |                       | TLMK3302 | $I_V$           | 400  |          | 800  | mcd           |
|                                                  |                       | TLMK3303 | $I_V$           | 400  |          | 1250 | mcd           |
| Luminous flux/Luminous intensity                 |                       |          | $\phi_V/I_V$    |      | 3        |      | mlm/mcd       |
| Dominant wavelength                              | $I_F = 50 \text{ mA}$ |          | $\lambda_d$     | 611  | 617      | 622  | nm            |
| Peak wavelength                                  | $I_F = 50 \text{ mA}$ |          | $\lambda_p$     |      | 624      |      | nm            |
| Spectral bandwidth at 50 % $I_{rel \text{ max}}$ | $I_F = 50 \text{ mA}$ |          | $\Delta\lambda$ |      | 18       |      | nm            |
| Angle of half intensity                          | $I_F = 50 \text{ mA}$ |          | $\phi$          |      | $\pm 60$ |      | deg           |
| Forward voltage                                  | $I_F = 50 \text{ mA}$ |          | $V_F$           | 1.85 | 2.1      | 2.55 | V             |
| Reverse current                                  | $V_R = 5 \text{ V}$   |          | $V_R$           |      | 0.01     | 10   | $\mu\text{A}$ |

**Red****TLMS33..**

| Parameter                                           | Test condition        | Part     | Symbol          | Min  | Typ.     | Max  | Unit          |
|-----------------------------------------------------|-----------------------|----------|-----------------|------|----------|------|---------------|
| Luminous intensity                                  | $I_F = 50 \text{ mA}$ | TLMS3300 | $I_V$           | 160  | 300      |      | mcd           |
|                                                     |                       | TLMS3301 | $I_V$           | 160  |          | 400  | mcd           |
|                                                     |                       | TLMS3302 | $I_V$           | 250  |          | 800  | mcd           |
| Luminous flux/Luminous intensity                    |                       |          | $\phi_V/I_V$    |      | 3        |      | mlm/<br>mcd   |
| Dominant wavelength                                 | $I_F = 50 \text{ mA}$ |          | $\lambda_d$     | 626  | 630      | 638  | nm            |
| Peak wavelength                                     | $I_F = 50 \text{ mA}$ |          | $\lambda_p$     |      | 641      |      | nm            |
| Spectral bandwidth<br>at 50 % $I_{rel \text{ max}}$ | $I_F = 50 \text{ mA}$ |          | $\Delta\lambda$ |      | 17       |      | nm            |
| Angle of half intensity                             | $I_F = 50 \text{ mA}$ |          | $\varphi$       |      | $\pm 60$ |      | deg           |
| Forward voltage                                     | $I_F = 50 \text{ mA}$ |          | $V_F$           | 1.85 | 2.1      | 2.55 | V             |
| Reverse current                                     | $V_R = 5 \text{ V}$   |          | $V_R$           |      | 0.01     | 10   | $\mu\text{A}$ |

**Soft Orange****TLMO33..**

| Parameter                                           | Test condition        | Part     | Symbol          | Min  | Typ.     | Max  | Unit          |
|-----------------------------------------------------|-----------------------|----------|-----------------|------|----------|------|---------------|
| Luminous intensity                                  | $I_F = 50 \text{ mA}$ | TLMO3300 | $I_V$           | 200  | 500      |      | mcd           |
|                                                     |                       | TLMO3301 | $I_V$           | 250  |          | 640  | mcd           |
|                                                     |                       | TLMO3302 | $I_V$           | 320  |          | 800  | mcd           |
|                                                     |                       | TLMO3303 | $I_V$           | 400  |          | 1250 | mcd           |
| Luminous flux/Luminous intensity                    |                       |          | $\phi_V/I_V$    |      | 3        |      | mlm/<br>mcd   |
| Dominant wavelength                                 | $I_F = 50 \text{ mA}$ |          | $\lambda_d$     | 600  | 605      | 611  | nm            |
| Peak wavelength                                     | $I_F = 50 \text{ mA}$ |          | $\lambda_p$     |      | 611      |      | nm            |
| Spectral bandwidth<br>at 50 % $I_{rel \text{ max}}$ | $I_F = 50 \text{ mA}$ |          | $\Delta\lambda$ |      | 17       |      | nm            |
| Angle of half intensity                             | $I_F = 50 \text{ mA}$ |          | $\varphi$       |      | $\pm 60$ |      | deg           |
| Forward voltage                                     | $I_F = 50 \text{ mA}$ |          | $V_F$           | 1.85 | 2.1      | 2.55 | V             |
| Reverse current                                     | $V_R = 5 \text{ V}$   |          | $V_R$           |      | 0.01     | 10   | $\mu\text{A}$ |

## Yellow

### TLMY33..

| Parameter                                        | Test condition        | Part     | Symbol          | Min  | Typ.     | Max  | Unit          |
|--------------------------------------------------|-----------------------|----------|-----------------|------|----------|------|---------------|
| Luminous intensity                               | $I_F = 50 \text{ mA}$ | TLMY3300 | $I_V$           | 200  | 450      |      | mcd           |
|                                                  |                       | TLMY3301 | $I_V$           | 250  |          | 640  | mcd           |
|                                                  |                       | TLMY3302 | $I_V$           | 320  |          | 800  | mcd           |
|                                                  |                       | TLMY3303 | $I_V$           | 400  |          | 1250 | mcd           |
| Luminous flux/Luminous intensity                 |                       |          | $\phi_V/I_V$    |      | 3        |      | mlm/<br>mcd   |
| Dominant wavelength                              | $I_F = 50 \text{ mA}$ |          | $\lambda_d$     | 583  | 588      | 594  | nm            |
| Peak wavelength                                  | $I_F = 50 \text{ mA}$ |          | $\lambda_p$     |      | 590      |      | nm            |
| Spectral bandwidth at 50 % $I_{rel \text{ max}}$ | $I_F = 50 \text{ mA}$ |          | $\Delta\lambda$ |      | 18       |      | nm            |
| Angle of half intensity                          | $I_F = 50 \text{ mA}$ |          | $\phi$          |      | $\pm 60$ |      | deg           |
| Forward voltage                                  | $I_F = 50 \text{ mA}$ |          | $V_F$           | 1.85 | 2.1      | 2.55 | V             |
| Reverse current                                  | $V_R = 5 \text{ V}$   |          | $V_R$           |      | 0.01     | 10   | $\mu\text{A}$ |

## Forward Voltage Classification

| Group | Forward Voltage (V) |      |
|-------|---------------------|------|
|       | min                 | max  |
| 1     | 1.85                | 2.25 |
| 2     | 2.15                | 2.55 |

## Color Classification

| Group | Dominant Wavelength (nm) |     |             |     |        |     |
|-------|--------------------------|-----|-------------|-----|--------|-----|
|       | Red                      |     | Soft Orange |     | Yellow |     |
|       | min                      | max | min         | max | min    | max |
| 1     | 611                      | 618 | 598         | 601 | 581    | 584 |
| 2     | 614                      | 622 | 600         | 603 | 583    | 586 |
| 3     |                          |     | 602         | 605 | 585    | 588 |
| 4     |                          |     | 604         | 607 | 587    | 590 |
| 5     |                          |     | 606         | 609 | 589    | 592 |
| 6     |                          |     | 608         | 611 | 591    | 594 |

## Luminous Intensity Classification

| Group | Luminous Intensity (mcd) |      |
|-------|--------------------------|------|
|       | min                      | max  |
| Xa    | 160                      | 250  |
| Xb    | 200                      | 320  |
| Ya    | 250                      | 400  |
| Yb    | 320                      | 500  |
| Za    | 400                      | 630  |
| Zb    | 500                      | 800  |
| 0a    | 630                      | 1000 |
| 0b    | 800                      | 1250 |

## Group Name on Label

| Luminous Intensity Group | Halfgroup | Wavelength | Forward Voltage |
|--------------------------|-----------|------------|-----------------|
| Z                        | b         | 2          | 1               |

One packing unit/tape contains only one classification group of luminous intensity, color and forward voltage

Only one single classification groups is not available

The given groups are not order codes, customer specific group combinations require marketing agreement

No color subgrouping for Super Red

## Typical Characteristics ( $T_{amb} = 25^{\circ}\text{C}$ unless otherwise specified)

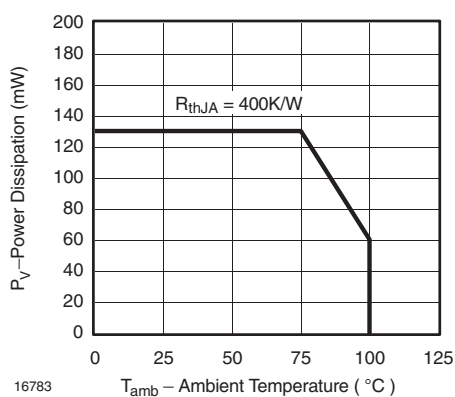


Figure 1. Power Dissipation vs. Ambient Temperature

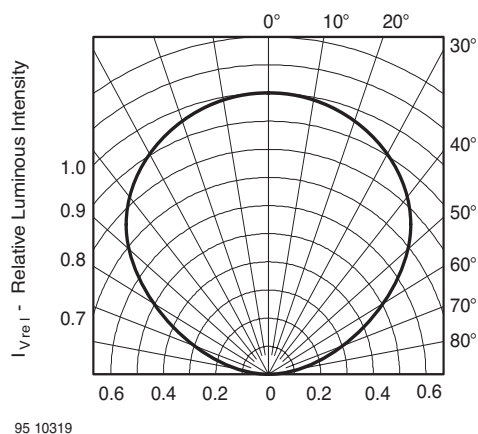


Figure 3. Rel. Luminous Intensity vs. Angular Displacement

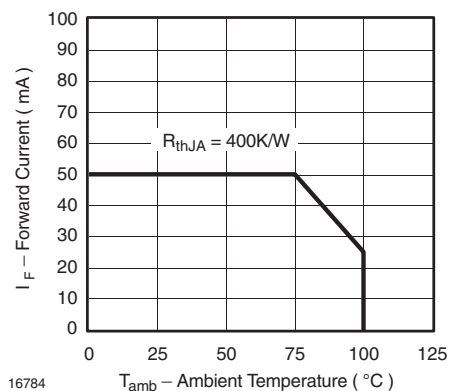


Figure 2. Forward Current vs. Ambient Temperature

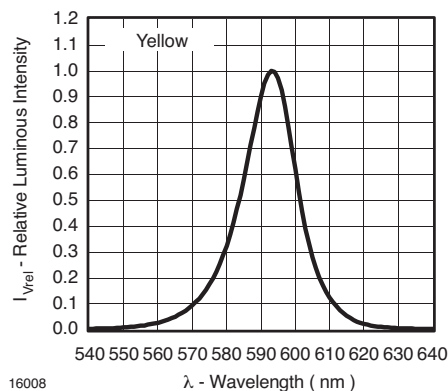


Figure 4. Relative Intensity vs. Wavelength

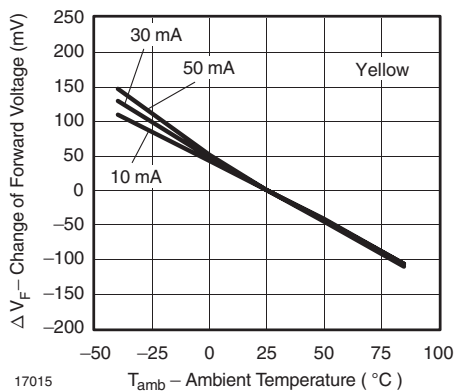


Figure 5. Change of Forward Voltage vs. Ambient Temperature

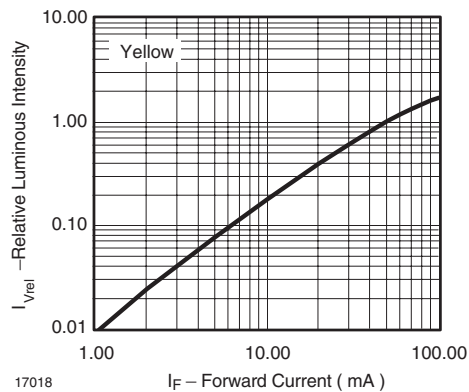


Figure 8. Relative Luminous Intensity vs. Forward Current

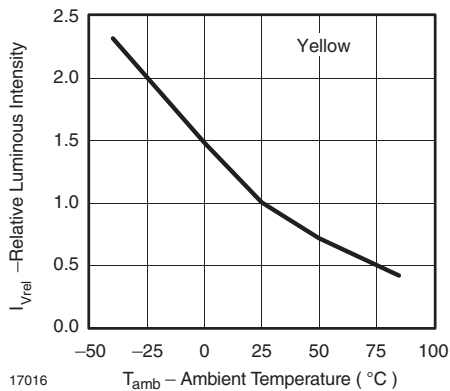


Figure 6. Relative Luminous Intensity vs. Amb. Temperature

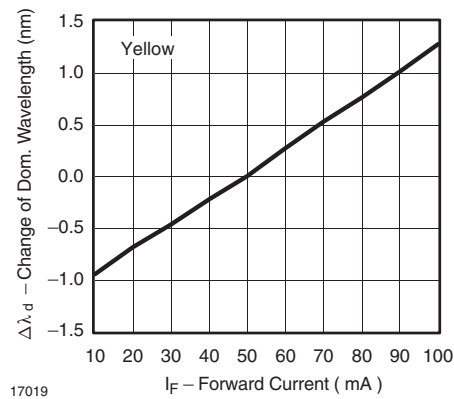


Figure 9. Change of Dominant Wavelength vs. Forward Current

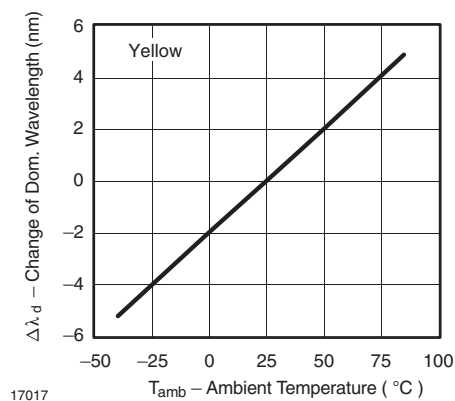


Figure 7. Change of Dominant Wavelength vs. Ambient Temperature

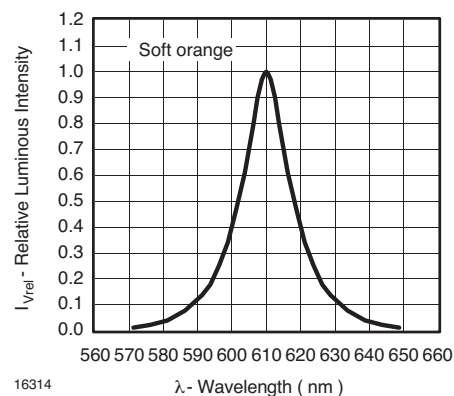


Figure 10. Relative Intensity vs. Wavelength

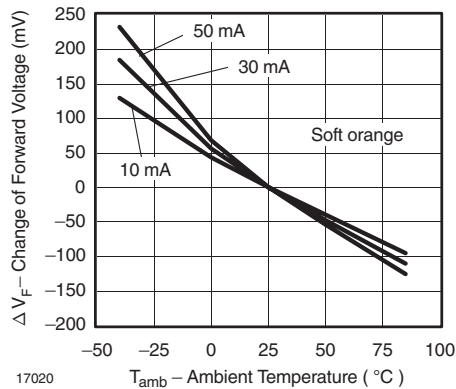


Figure 11. Change of Forward Voltage vs. Ambient Temperature

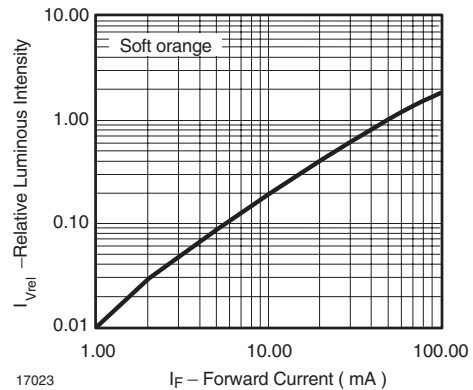


Figure 14. Relative Luminous Intensity vs. Forward Current

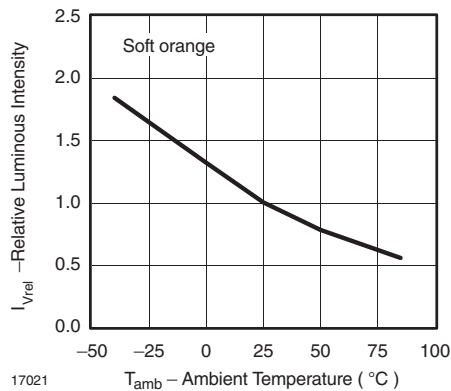


Figure 12. Relative Luminous Intensity vs. Amb. Temperature

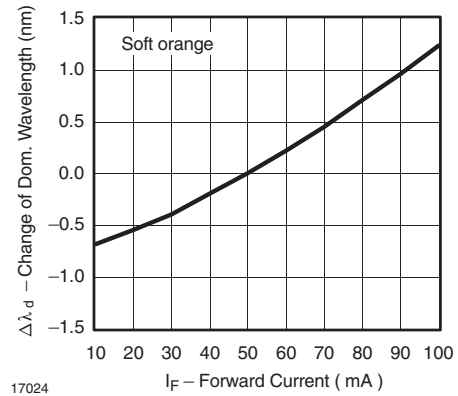


Figure 15. Change of Dominant Wavelength vs. Forward Current

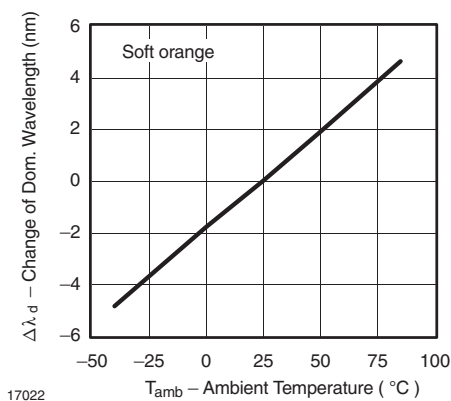


Figure 13. Change of Dominant Wavelength vs. Ambient Temperature

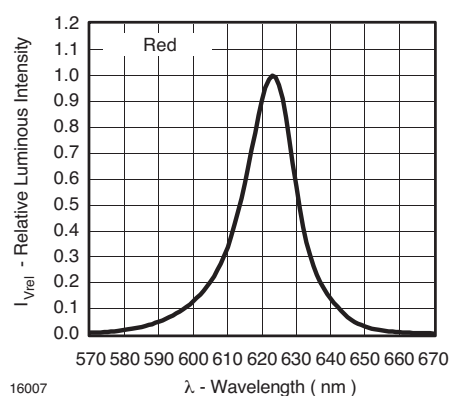


Figure 16. Relative Intensity vs. Wavelength

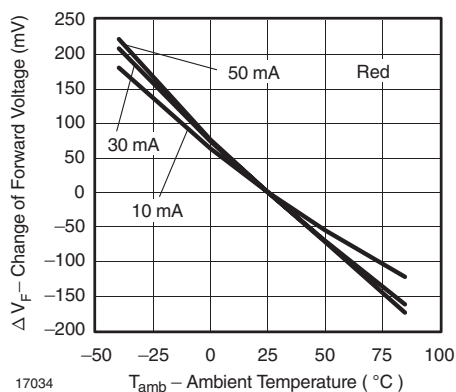


Figure 17. Change of Forward Voltage vs. Ambient Temperature

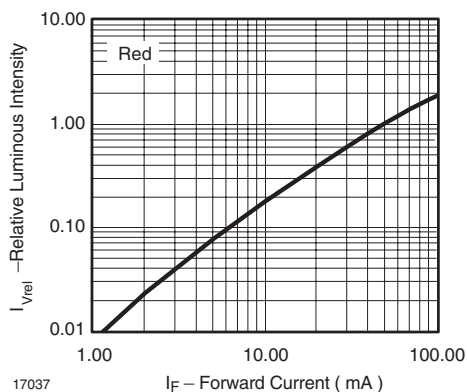


Figure 20. Relative Luminous Intensity vs. Forward Current

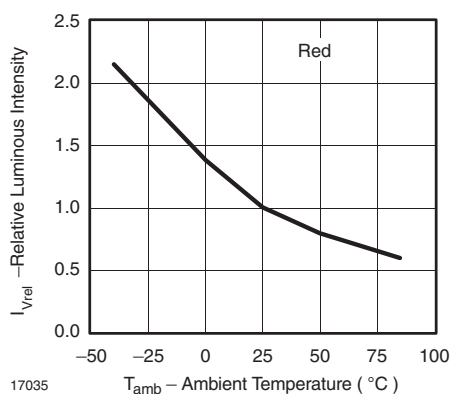


Figure 18. Relative Luminous Intensity vs. Amb. Temperature

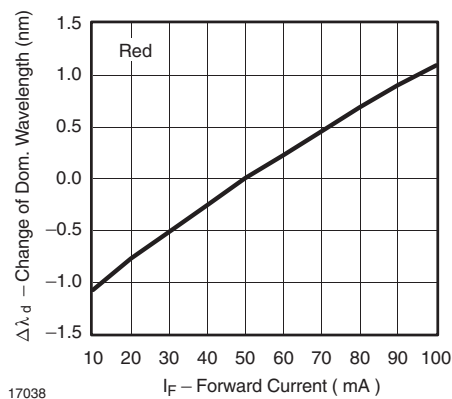


Figure 21. Change of Dominant Wavelength vs. Forward Current

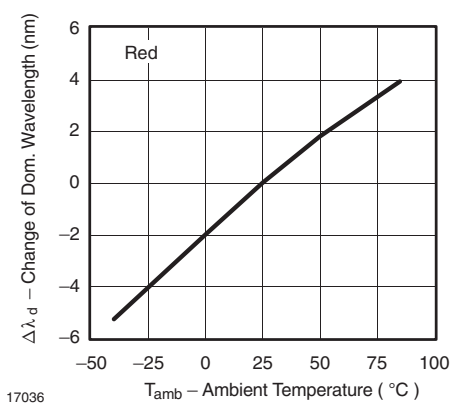


Figure 19. Change of Dominant Wavelength vs. Ambient Temperature

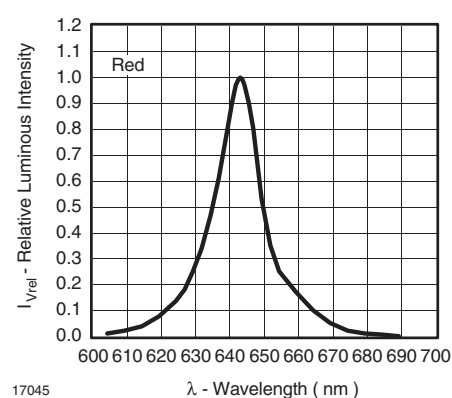


Figure 22. Relative Intensity vs. Wavelength

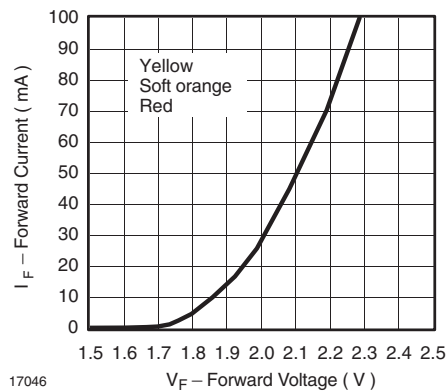


Figure 23. Forward Current vs. Forward Voltage

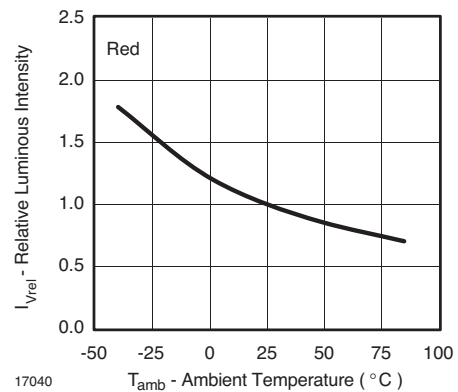


Figure 26. Relative Luminous Intensity vs. Amb. Temperature

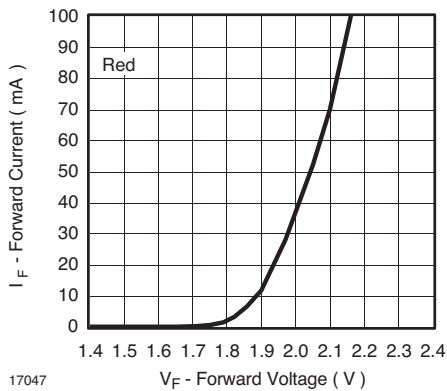


Figure 24. Forward Current vs. Forward Voltage

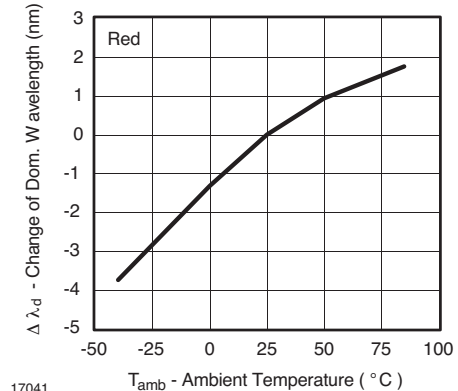


Figure 27. Change of Dominant Wavelength vs. Ambient Temperature

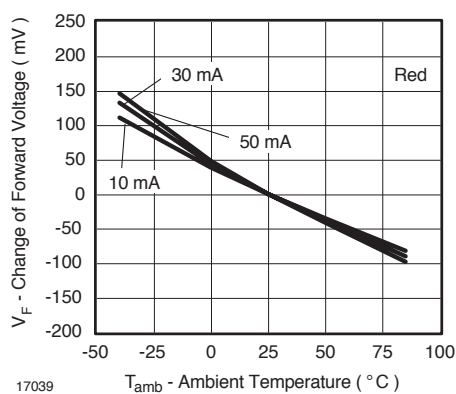


Figure 25. Change of Forward Voltage vs. Ambient Temperature

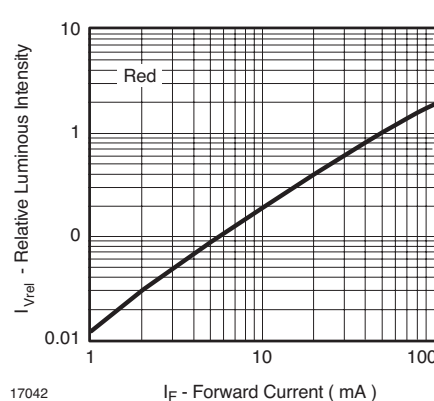


Figure 28. Relative Luminous Intensity vs. Forward Current

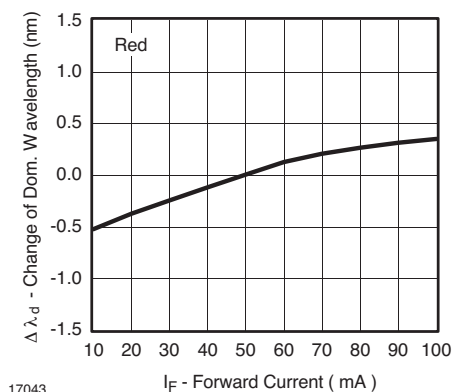


Figure 29. Change of Dominant Wavelength vs. Forward Current

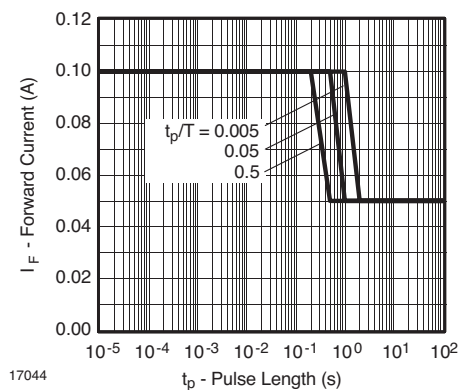
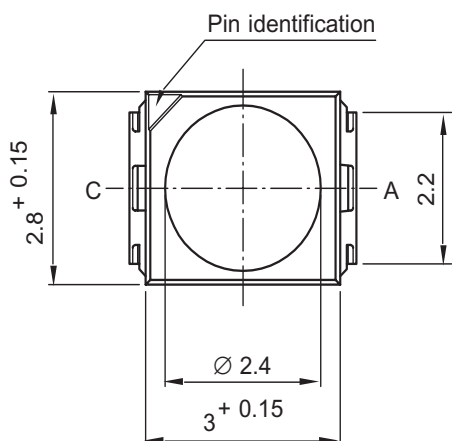
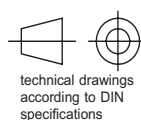
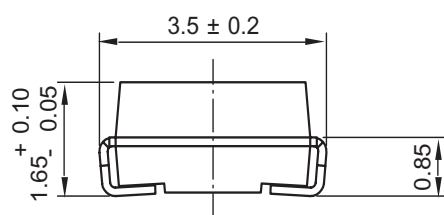


Figure 30. Forward Current vs. Pulse Length

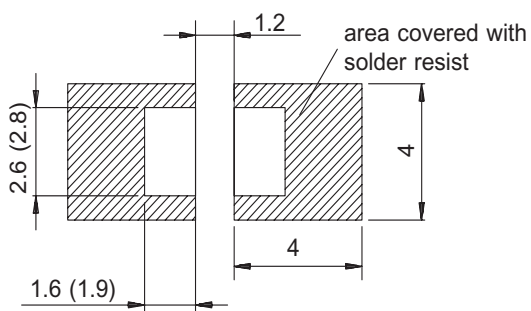
## Package Dimensions in mm



Drawing-No. : 6.541-5025.01-4  
Issue: 7; 05.04.04

95 11314

## Mounting Pad Layout



Dimensions: IR and Vaporphase  
(Wave Soldering)



## **Ozone Depleting Substances Policy Statement**

It is the policy of **Vishay Semiconductor GmbH** to

1. Meet all present and future national and international statutory requirements.
2. Regularly and continuously improve the performance of our products, processes, distribution and operating systems with respect to their impact on the health and safety of our employees and the public, as well as their impact on the environment.

It is particular concern to control or eliminate releases of those substances into the atmosphere which are known as ozone depleting substances (ODSs).

The Montreal Protocol (1987) and its London Amendments (1990) intend to severely restrict the use of ODSs and forbid their use within the next ten years. Various national and international initiatives are pressing for an earlier ban on these substances.

**Vishay Semiconductor GmbH** has been able to use its policy of continuous improvements to eliminate the use of ODSs listed in the following documents.

1. Annex A, B and list of transitional substances of the Montreal Protocol and the London Amendments respectively
2. Class I and II ozone depleting substances in the Clean Air Act Amendments of 1990 by the Environmental Protection Agency (EPA) in the USA
3. Council Decision 88/540/EEC and 91/690/EEC Annex A, B and C (transitional substances) respectively.

**Vishay Semiconductor GmbH** can certify that our semiconductors are not manufactured with ozone depleting substances and do not contain such substances.

### **We reserve the right to make changes to improve technical design and may do so without further notice.**

Parameters can vary in different applications. All operating parameters must be validated for each customer application by the customer. Should the buyer use Vishay Semiconductors products for any unintended or unauthorized application, the buyer shall indemnify Vishay Semiconductors against all claims, costs, damages, and expenses, arising out of, directly or indirectly, any claim of personal damage, injury or death associated with such unintended or unauthorized use.

Vishay Semiconductor GmbH, P.O.B. 3535, D-74025 Heilbronn, Germany  
Telephone: 49 (0)7131 67 2831, Fax number: 49 (0)7131 67 2423



### Notice

Specifications of the products displayed herein are subject to change without notice. Vishay Intertechnology, Inc., or anyone on its behalf, assumes no responsibility or liability for any errors or inaccuracies.

Information contained herein is intended to provide a product description only. No license, express or implied, by estoppel or otherwise, to any intellectual property rights is granted by this document. Except as provided in Vishay's terms and conditions of sale for such products, Vishay assumes no liability whatsoever, and disclaims any express or implied warranty, relating to sale and/or use of Vishay products including liability or warranties relating to fitness for a particular purpose, merchantability, or infringement of any patent, copyright, or other intellectual property right.

The products shown herein are not designed for use in medical, life-saving, or life-sustaining applications. Customers using or selling these products for use in such applications do so at their own risk and agree to fully indemnify Vishay for any damages resulting from such improper use or sale.