

Film Capacitors

Metallized Polypropylene Film Capacitors (MKP)

Series/Type: B32794 ... B32798

Date: August 2014

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MKP AC filtering

Typical applications

 Output AC filtering for power converters UPS, solar inverters, motor drives

Climatic

- Max. operating temperature: 105 °C
- Climatic category (IEC 60068-1): 40/85/56

Construction

- Dielectric: Polypropylene (PP)
- Plastic case (UL 94 V-0)
- Epoxy resin sealing (UL 94 V-0)

Features

- Optimized AC voltage performance
- High ripple current/frequency capability
- Small dimensions
- For PCB mounting
- RoHS-compatible

Terminals

- Parallel wire leads, lead-free tinned
- 2-pin and 4-pin versions
- Standard lead lengths: 6 -1 mm
- Special lead lengths available on request

Marking

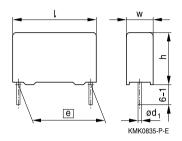
Manufacturer's logo, date code, rated capacitance (coded), capacitance tolerance (code letter), rated AC voltage

Delivery mode

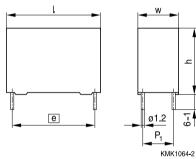
Bulk (untaped, lead length 6-1 mm)

Dimensional drawings

2-pin version



4-pin version



Dimensions in mm

| Version | Lead spacing | Lead diameter d ₁ | Туре |
|---------|--------------|------------------------------------|-----------|
| 2-pin | 27.5 | 0.8 | B32794D |
| 2-pin | 37.5 | 1.0 | B32796E/T |
| 4-pin | 37.5 | 1.2 | B32796G |
| 4-pin | 52.5 | 1.2 | B32798G |



MKP AC filtering



Overview of available types

| Lead spacing | 27.5 mm | | | | | | | | |
|-------------------------|---------|--------|-----|-----|--|--|--|--|--|
| Туре | B32794 | 332794 | | | | | | | |
| Page | 6 | | | | | | | | |
| V _{RMS} (V AC) | 250 | 300 | 350 | 400 | | | | | |
| C _R (μF) | | | | | | | | | |
| 0.82 | | | | | | | | | |
| 1.2 | | | | | | | | | |
| 1.5 | | | | | | | | | |
| 2.0 | | | | | | | | | |
| 2.2 | | | | | | | | | |
| 2.5 | | | | | | | | | |
| 3.3 | | | | | | | | | |
| 3.5 | | | | | | | | | |
| 4.0 | | | | | | | | | |
| 5.0 | | | | | | | | | |
| 6.3 | | | | | | | | | |
| 7.5 | | | | | | | | | |
| 8.0 | | | | | | | | | |
| 10 | | | | | | | | | |
| 12 | | | | | | | | | |
| 15 | | | | | | | | | |





| Lead spacing | 37.5 mm | | | | | | | |
|-------------------------|---------|-----|-----|-----|--|--|--|--|
| Туре | B32796 | | | | | | | |
| Page | 7 | 7 | | | | | | |
| V _{RMS} (V AC) | 250 | 300 | 350 | 400 | | | | |
| C _R (μF) | | | | | | | | |
| 2.7 | | | | | | | | |
| 3.5 | | | | | | | | |
| 4.0 | | | | | | | | |
| 5.0 | | | | | | | | |
| 5.6 | | | | | | | | |
| 7.5 | | | | | | | | |
| 8.0 | | | | | | | | |
| 10 | | | | | | | | |
| 11 | | | | | | | | |
| 13 | | | | | | | | |
| 14 | | | | | | | | |
| 15 | | | | | | | | |
| 16 | | | | | | | | |
| 20 | | | | | | | | |
| 22 | | | | | | | | |
| 24 | | | | | | | | |
| 25 | | | | | | | | |
| 30 | | | | | | | | |
| 34 | | | | | | | | |
| 40 | | | | | | | | |
| 45 | | | | | | | | |





| - | I . | | | | | | | | |
|-------------------------|---------|---------|-----|-----|--|--|--|--|--|
| Lead spacing | 52.5 mm | i2.5 mm | | | | | | | |
| Туре | 332798 | | | | | | | | |
| Page | 9 | | | | | | | | |
| V _{RMS} (V AC) | 250 | 300 | 350 | 400 | | | | | |
| C _R (μF) | | | | | | | | | |
| 18 | | | | | | | | | |
| 20 | | | | | | | | | |
| 25 | | | | | | | | | |
| 26 | | | | | | | | | |
| 30 | | | | | | | | | |
| 35 | | | | | | | | | |
| 40 | | | | | | | | | |
| 55 | | | | | | | | | |
| 75 | | | | | | | | | |





MKP AC filtering

Ordering codes and packing units (lead spacing 27.5 mm)

| V_{RMS} | V_R | C _R | Max. dimensions | P ₁ | Ordering code | I _{RMS} | ESL | ESR | Untaped |
|-----------|-------|----------------|--------------------------------|----------------|------------------|------------------|-----|--------|---------|
| | | | $w \times h \times I$ | | (composition see | 60 °C | | 10 kHz | |
| | | | | | below) | 10 kHz | | | pcs./ |
| V AC | V DC | μF | mm | mm | | Α | nΗ | mΩ | MOQ |
| 250 | 630 | 2.5 | $11.0 \times 19.0 \times 31.5$ | _ | B32794D2255+000 | 4 | 24 | 14.1 | 2352 |
| | | 4.0 | $11.0 \times 21.0 \times 31.5$ | _ | B32794D2405+000 | 6 | 25 | 9.1 | 2352 |
| | | 6.3 | $15.0\times24.5\times31.5$ | _ | B32794D2635+000 | 8 | 26 | 6.1 | 1680 |
| | | 10 | $16.0 \times 32.0 \times 31.5$ | _ | B32794D2106+000 | 11 | 27 | 4.2 | 1064 |
| | | 15 | $22.0\times36.5\times31.5$ | _ | B32794D2156+000 | 13 | 28 | 3.1 | 784 |
| 300 | 700 | 2.0 | $11.0 \times 19.0 \times 31.5$ | _ | B32794D3205+000 | 4 | 24 | 15.6 | 2352 |
| | | 3.3 | $13.5\times23.0\times31.5$ | _ | B32794D3335+000 | 6 | 25 | 9.7 | 1932 |
| | | 5.0 | $14.0\times24.5\times31.5$ | _ | B32794D3505+000 | 7 | 26 | 6.7 | 1848 |
| | | 8.0 | $18.0\times33.0\times31.5$ | _ | B32794D3805+000 | 9 | 27 | 4.6 | 952 |
| | | 12 | $22.0\times36.5\times31.5$ | _ | B32794D3126+000 | 11 | 28 | 3.5 | 784 |
| 350 | 875 | 1.2 | $11.0 \times 19.0 \times 31.5$ | _ | B32794D8125+000 | 3 | 24 | 21.2 | 2352 |
| | | 2.2 | $12.5 \times 21.5 \times 31.5$ | _ | B32794D8225+000 | 5 | 25 | 11.9 | 2100 |
| | | 3.3 | $15.0\times24.5\times31.5$ | _ | B32794D8335+000 | 7 | 26 | 8.2 | 1680 |
| | | 5.0 | $18.0\times33.0\times31.5$ | _ | B32794D8505+000 | 9 | 27 | 5.8 | 952 |
| | | 7.5 | $22.0\times36.5\times31.5$ | _ | B32794D8755+000 | 12 | 28 | 4.5 | 784 |
| 400 | 1050 | 0.82 | $11.0 \times 19.0 \times 31.5$ | _ | B32794D4824+000 | 3 | 24 | 26.5 | 2352 |
| | | 1.5 | $13.5\times23.0\times31.5$ | _ | B32794D4155+000 | 4 | 25 | 14.8 | 1932 |
| | | 2.2 | $14.0\times24.5\times31.5$ | _ | B32794D4225+000 | 6 | 26 | 10.4 | 1848 |
| | | 3.5 | $18.0\times33.0\times31.5$ | _ | B32794D4355+000 | 8 | 27 | 6.9 | 952 |
| | | 5.0 | $22.0\times36.5\times31.5$ | _ | B32794D4505+000 | 11 | 28 | 5.5 | 784 |

MOQ = Minimum Order Quantity, consisting of 4 packing units.

Further E series and intermediate capacitance values on request.

Composition of ordering code

+ = Capacitance tolerance code:

 $K = \pm 10\%$



MKP AC filtering



Ordering codes and packing units (lead spacing 37.5 mm)

| V_{RMS} | V_R | C _R | Max. dimensions | P ₁ | Ordering code | I _{RMS} | ESL | ESR | Untaped |
|-----------|-------|----------------|--------------------------------|----------------|------------------|------------------|-----|--------|---------|
| | | | $w \times h \times I$ | | (composition see | 60 °C | | 10 kHz | · · |
| | | | | | below) | 10 kHz | | | pcs./ |
| V AC | V DC | μF | mm | mm | | Α | nΗ | mΩ | MOQ |
| 250 | 630 | 8 | 24.0 × 15.0 × 41.5 | _ | B32796T2805+000 | 8 | 21 | 9 | 1040 |
| | | 11 | $24.0 \times 19.0 \times 41.5$ | _ | B32796T2116+000 | 10 | 23 | 8 | 780 |
| | | 22 | $20.0 \times 39.5 \times 42.0$ | 10.2 | B32796G2226+000 | 15 | 30 | 3.2 | 640 |
| | | 22 | $20.0 \times 39.5 \times 42.0$ | _ | B32796E2226+000 | 14 | 30 | 3.2 | 640 |
| | | 25 | $28.0 \times 37.0 \times 42.0$ | 10.2 | B32796G2256+000 | 17 | 30 | 2.9 | 440 |
| | | 25 | $28.0 \times 37.0 \times 42.0$ | _ | B32796E2256+000 | 16 | 30 | 2.9 | 440 |
| | | 40 | $30.0 \times 45.0 \times 42.0$ | 20.3 | B32796G2406+000 | 21 | 33 | 2.3 | 400 |
| | | 40 | $30.0 \times 45.0 \times 42.0$ | _ | B32796E2406+000 | 20 | 33 | 2.3 | 400 |
| | | 45 | $33.0 \times 48.0 \times 42.5$ | 20.3 | B32796G2456+000 | 23 | 33 | 1.9 | 180 |
| 300 | 700 | 5.6 | $24.0 \times 15.0 \times 41.5$ | _ | B32796T3565+000 | 7 | 21 | 12 | 1040 |
| | | 7.5 | $24.0 \times 19.0 \times 41.5$ | _ | B32796T3755+000 | 9 | 23 | 10 | 780 |
| | | 16 | $20.0\times39.5\times42.0$ | 10.2 | B32796G3166+000 | 14 | 30 | 3.9 | 640 |
| | | 16 | $20.0 \times 39.5 \times 42.0$ | _ | B32796E3166+000 | 13 | 30 | 3.9 | 640 |
| | | 20 | $28.0 \times 37.0 \times 42.0$ | 10.2 | B32796G3206+000 | 15 | 30 | 3.1 | 440 |
| | | 20 | $28.0 \times 37.0 \times 42.0$ | _ | B32796E3206+000 | 14 | 30 | 3.1 | 440 |
| | | 30 | $30.0 \times 45.0 \times 42.0$ | 20.3 | B32796G3306+000 | 19 | 33 | 2.2 | 400 |
| | | 30 | $30.0 \times 45.0 \times 42.0$ | _ | B32796E3306+000 | 18 | 33 | 2.2 | 400 |
| | | 34 | $33.0 \times 48.0 \times 42.5$ | 20.3 | B32796E3346+000 | 20 | 33 | 1.9 | 180 |
| 350 | 875 | 4 | $24.0 \times 15.0 \times 41.5$ | _ | B32796T8405+000 | 7 | 21 | 13 | 1040 |
| | | 5 | $24.0 \times 19.0 \times 41.5$ | _ | B32796T8505+000 | 9 | 23 | 11 | 780 |
| | | 10 | $20.0\times39.5\times42.0$ | 10.2 | B32796G8106+000 | 12 | 30 | 4.9 | 640 |
| | | 10 | $20.0 \times 39.5 \times 42.0$ | _ | B32796E8106+000 | 11 | 30 | 4.9 | 640 |
| | | 14 | $28.0 \times 37.0 \times 42.0$ | 10.2 | B32796G8146+000 | 15 | 30 | 3.6 | 440 |
| | | 14 | $28.0 \times 37.0 \times 42.0$ | _ | B32796E8146+000 | 14 | 30 | 3.6 | 440 |
| | | 15 | $30.0\times45.0\times42.0$ | 20.3 | B32796G8156+000 | 15 | 30 | 3.0 | 400 |
| | | 20 | $30.0 \times 45.0 \times 42.0$ | 20.3 | B32796G8206+000 | 19 | 30 | 2.6 | 400 |
| | | 20 | $30.0 \times 45.0 \times 42.0$ | - | B32796E8206+000 | 18 | 30 | 2.6 | 400 |
| | | 24 | $33.0\times48.0\times42.5$ | 20.3 | B32796G8246+000 | 20 | 30 | 2.5 | 180 |

 $\ensuremath{\mathsf{MOQ}}$ = Minimum Order Quantity, consisting of 4 packing units.

Further E series and intermediate capacitance values on request.

Composition of ordering code

+ = Capacitance tolerance code:

 $K = \pm 10\%$





MKP AC filtering

Ordering codes and packing units (lead spacing 37.5 mm)

| V_{RMS} | V_R | C _R | Max. dimensions | P ₁ | Ordering code | I _{RMS} | ESL | ESR | Untaped |
|-----------|-------|----------------|--------------------------------|----------------|------------------|------------------|-----|--------|---------|
| | | | $w \times h \times I$ | | (composition see | 60 °C | | 10 kHz | |
| | | | | | below) | 10 kHz | | | pcs./ |
| V AC | V DC | μF | mm | mm | | Α | nΗ | mΩ | MOQ |
| 400 | 1050 | 2.7 | $24.0 \times 15.0 \times 41.5$ | _ | B32796T4275+000 | 7 | 21 | 15 | 1040 |
| | | 3.5 | $24.0 \times 19.0 \times 41.5$ | _ | B32796T4355+000 | 8 | 23 | 13 | 780 |
| | | 7.5 | $20.0\times39.5\times42.0$ | 10.2 | B32796G4755+000 | 11 | 30 | 5.5 | 640 |
| | | 7.5 | $20.0 \times 39.5 \times 42.0$ | _ | B32796E4755+000 | 10 | 30 | 5.5 | 640 |
| | | 10 | $28.0 \times 37.0 \times 42.0$ | 10.2 | B32796G4106+000 | 14 | 30 | 4.5 | 440 |
| | | 10 | $28.0 \times 37.0 \times 42.0$ | _ | B32796E4106+000 | 13 | 30 | 4.5 | 440 |
| | | 13 | $30.0\times45.0\times42.0$ | 20.3 | B32796G4136+000 | 17 | 33 | 3.5 | 400 |
| | | 13 | $30.0 \times 45.0 \times 42.0$ | _ | B32796E4136+000 | 16 | 33 | 3.5 | 400 |
| | | 16 | $33.0\times48.0\times42.5$ | 20.3 | B32796G4166+000 | 18 | 33 | 3.5 | 180 |

MOQ = Minimum Order Quantity, consisting of 4 packing units.

Further E series and intermediate capacitance values on request.

Composition of ordering code

+ = Capacitance tolerance code:

K = +10%



MKP AC filtering



Ordering codes and packing units (lead spacing 52.5 mm)

| V_{RMS} | V_R | C _R | Max. dimensions | P ₁ | Ordering code | I _{RMS} | ESL | ESR | Untaped |
|-----------|-------|----------------|--------------------------------|----------------|------------------|------------------|-----|--------|---------|
| | | | $w \times h \times I$ | | (composition see | 60 °C | | 10 kHz | |
| | | | | | below) | 10 kHz | | | pcs./ |
| V AC | V DC | μF | mm | mm | | Α | nΗ | mΩ | MOQ |
| 250 | 630 | 55 | $30.0\times45.0\times57.5$ | 20.3 | B32798G2556+000 | 21 | 35 | 2.7 | 280 |
| | | 75 | $35.0 \times 50.0 \times 57.5$ | 20.3 | B32798G2756+000 | 25 | 38 | 2.1 | 108 |
| 300 | 700 | 40 | $30.0\times45.0\times57.5$ | 20.3 | B32798G3406+000 | 19 | 35 | 3.2 | 280 |
| | | 55 | $35.0\times50.0\times57.5$ | 20.3 | B32798G3556+000 | 24 | 38 | 2.5 | 108 |
| 350 | 875 | 26 | $30.0\times45.0\times57.5$ | 20.3 | B32798G8266+000 | 18 | 35 | 4.5 | 280 |
| | | 30 | $30.0 \times 45.0 \times 57.5$ | 20.3 | B32798G8306K000 | 20 | 37 | 4.0 | 108 |
| | | 30 | $35.0 \times 50.0 \times 57.5$ | 20.3 | B32798G8306J000 | 20 | 37 | 4.0 | 108 |
| | | 35 | $35.0 \times 50.0 \times 57.5$ | 20.3 | B32798G8356+000 | 22 | 38 | 3.0 | 108 |
| | | 40 | $35.0 \times 50.0 \times 57.5$ | 20.3 | B32798G8406K000 | 22 | 38 | 3.0 | 108 |
| 400 | 1050 | 18 | $30.0\times45.0\times57.5$ | 20.3 | B32798G4186+000 | 16 | 35 | 4.7 | 280 |
| | | 20 | $35.0 \times 50.0 \times 57.5$ | 20.3 | B32798G4206+000 | 17 | 37 | 4.5 | 108 |
| | | 25 | $35.0 \times 50.0 \times 57.5$ | 20.3 | B32798G4256+000 | 20 | 38 | 3.5 | 108 |

MOQ = Minimum Order Quantity, consisting of 4 packing units.

Further E series and intermediate capacitance values on request.

Composition of ordering code

+ = Capacitance tolerance code:

 $K = \pm 10\%$





MKP AC filtering

Technical data

| Reference standard: | IFC 61071. | FN 61071 | VDF 0560-120 |
|---------------------|------------|----------|--------------|
| | | | |

| Operating temperature range (case) | | Max. operating temperature, T _{op,m} | _{nax} +105 °C |
|---|------------------------------|---|---|
| | | Upper category temperature T _{max} | +85 °C |
| | | Lower category temperature T _{min} | –40 °C |
| | | Note: At T > 85 °C de-rating for | |
| | | V _{RMS} (V AC) should be 1.5%/°C | |
| Capacitance drift in ran | ge | 2% respect the value measured a | at reference conditions |
| (−40 °C, −85 °C) | | | |
| Insulation Resistance F | R _{ins} | 30 000 s | |
| given as time constant | | | |
| $\tau = C_R \cdot R_{ins}$, rel. humid | ity ≤ 65% | | |
| (minimum as-delivered | values) | | |
| Test voltage between te | erminals | 1.5 · V _R for 10 s | |
| • | | 1.65 · V _R for 2 s | |
| Test voltage terminal ca | ase (10 s) | 2 · V _{RMS} + 1000 V AC (min. 2000 | V AC) at 50 Hz |
| Maximum permissible of | overvoltage for | 1.3 · V _{RMS} | |
| short operating periods | (max 1 min/day) | | |
| Maximum peak current | (A) | $I_{P,max} = C_R \cdot \frac{dV}{dt}$ | |
| Damp heat test | | 56 days/40 °C/93% relative humid | dity |
| Limit values after damp | heat test | Capacitance change I ∆C/C I | ≤ 5% |
| | | Dissipation factor change Δ tan δ | ≤ 1.5 · 10 ⁻³ (at 1 kHz) |
| | | Insulation resistance R _{ins} | ≥ 50% of minimum |
| | | 113 | as-delivered values |
| Change of temperature | | In accordance with IEC 60068-2- | 14 (Test Nb) |
| Reliability: | Failure rate λ | 300 fit | |
| | Service life t _{st} | > 60 000 h at V _{RMS} , 60 °C | |
| | Service life t _{SL} | For conversion to other operating | conditions refer to |
| | | chapter "Reliability" on page 439 | |
| | | Chapter Heliability on page 400 | Hom Data Book 2005. |
| | Failure criteria: | | |
| | Total failure | Short/open circuit | |
| | Failure due to | Capacitance change ∆C/C | ≥ 10% |
| | variation of | Dissipation factor change Δ tan δ | > 4 · upper limit value |
| | parameters | Insulation resistance R _{ins} | < 1500 MΩ |
| | | insulation resistance ri _{ins} | (C _B ≤0.33μF) |
| | | or time constant s = C = B | · · · · |
| - | | or time constant $\tau = C_R \cdot R_{ins}$ | $< 500 \text{ s } (C_R > 0.33 \mu\text{F})$ |



MKP AC filtering



Pulse handling capability

"dV/dt" represents the maximum permissible voltage change per unit of time for non-sinusoidal voltages, expressed in $V/\mu s$.

Note:

The values of dV/dt provided below must not be exceeded in order to avoid damaging the capacitor.

| Lead spacing | 27.5 mm | | | 37.5 mm | | | 52.5 mm | | | | | |
|-------------------------|---------|---------------|-----|---------|-----|-----|---------|-----|-----|-----|-----|-----|
| Туре | B32794 | | | B32796 | | | B32798 | | | | | |
| V _{RMS} (V AC) | 250 | 300 | 350 | 400 | 250 | 300 | 350 | 400 | 250 | 300 | 350 | 400 |
| | | dV/dt in V/μs | | | | | | | | | | |
| | 27 | 31 | 39 | 47 | 19 | 21 | 26 | 32 | 12 | 14 | 18 | 21 |

Notes: Please take all additional data not mentioned above from our Data Book 2009





MKP AC filtering

Mounting guidelines

1 Soldering

1.1 Solderability of leads

The solderability of terminal leads is tested to IEC 60068-2-20, test Ta, method 1.

Before a solderability test is carried out, terminals are subjected to accelerated ageing (to IEC 60068-2-2, test Ba: 4 h exposure to dry heat at 155 °C). Since the ageing temperature is far higher than the upper category temperature of the capacitors, the terminal wires should be cut off from the capacitor before the ageing procedure to prevent the solderability being impaired by the products of any capacitor decomposition that might occur.

| Solder bath temperature | 235 ±5 °C |
|-------------------------|---|
| Soldering time | 2.0 ±0.5 s |
| Immersion depth | 2.0 +0/-0.5 mm from capacitor body or seating plane |
| Evaluation criteria: | |
| Visual inspection | Wetting of wire surface by new solder ≥90%, free-flowing solder |

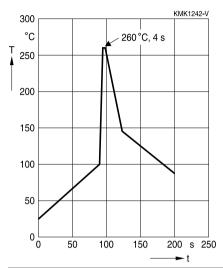
1.2 Resistance to soldering heat

Resistance to soldering heat is tested to IEC 60068-2-20, test Tb, method 1A. Conditions:

| Series | | Solder bath temperature | Soldering time |
|--------|---|-------------------------|----------------------------|
| MKT | boxed (except $2.5 \times 6.5 \times 7.2$ mm) | 260 ±5 °C | 10 ±1 s |
| | coated | | |
| | uncoated (lead spacing > 10 mm) | | |
| MFP | | | |
| MKP | (lead spacing > 7.5 mm) | | |
| MKT | boxed (case $2.5 \times 6.5 \times 7.2$ mm) | | 5 ±1 s |
| MKP | (lead spacing ≤ 7.5 mm) | | < 4 s |
| MKT | uncoated (lead spacing ≤ 10 mm) | | recommended soldering |
| | insulated (B32559) | | profile for MKT uncoated |
| | | | (lead spacing ≤ 10 mm) and |
| | | | insulated (B32559) |







| Immersion depth | 2.0 +0/-0.5 mm from capacitor body or seating plane |
|----------------------|--|
| Shield | Heat-absorbing board, (1.5 \pm 0.5) mm thick, between capacitor body and liquid solder |
| Evaluation criteria: | |
| Visual inspection | No visible damage |
| $\Delta C/C_0$ | 2% for MKT/MKP/MFP 5% for EMI suppression capacitors |
| $tan \delta$ | As specified in sectional specification |





MKP AC filtering

1.3 General notes on soldering

Permissible heat exposure loads on film capacitors are primarily characterized by the upper category temperature T_{max} . Long exposure to temperatures above this type-related temperature limit can lead to changes in the plastic dielectric and thus change irreversibly a capacitor's electrical characteristics. For short exposures (as in practical soldering processes) the heat load (and thus the possible effects on a capacitor) will also depend on other factors like:

- Pre-heating temperature and time
- Forced cooling immediately after soldering
- Terminal characteristics: diameter, length, thermal resistance, special configurations (e.g. crimping)
- Height of capacitor above solder bath
- Shadowing by neighboring components
- Additional heating due to heat dissipation by neighboring components
- Use of solder-resist coatings

The overheating associated with some of these factors can usually be reduced by suitable countermeasures. For example, if a pre-heating step cannot be avoided, an additional or reinforced cooling process may possibly have to be included.

EPCOS recommends the following conditions:

- Pre-heating with a maximum temperature of 110 °C
- Temperature inside the capacitor should not exceed the following limits:
 - MKP/MFP 110 °C
 - MKT 160 °C
- When SMD components are used together with leaded ones, the leaded film capacitors should not pass into the SMD adhesive curing oven. The leaded components should be assembled after the SMD curing step.
- Leaded film capacitors are not suitable for reflow soldering.

Uncoated capacitors

For uncoated MKT capacitors with lead spacings ≤10 mm (B32560/B32561) the following measures are recommended:

- pre-heating to not more than 110 °C in the preheater phase
- rapid cooling after soldering



MKP AC filtering



Cautions and warnings

- Do not exceed the upper category temperature (UCT).
- Do not apply any mechanical stress to the capacitor terminals.
- Avoid any compressive, tensile or flexural stress.
- Do not move the capacitor after it has been soldered to the PC board.
- Do not pick up the PC board by the soldered capacitor.
- Do not place the capacitor on a PC board whose PTH hole spacing differs from the specified lead spacing.
- Do not exceed the specified time or temperature limits during soldering.
- Avoid external energy inputs, such as fire or electricity.
- Avoid overload of the capacitors.

The table below summarizes the safety instructions that must always be observed. A detailed description can be found in the relevant sections of the chapters "General technical information" and "Mounting guidelines".

| Topic | Safety information | Reference chapter "General technical information" |
|-------------------------|--|---|
| Storage conditions | Make sure that capacitors are stored within the specified range of time, temperature and humidity conditions. | 4.5 "Storage conditions" |
| Flammability | Avoid external energy, such as fire or electricity (passive flammability), avoid overload of the capacitors (active flammability) and consider the flammability of materials. | 5.3 "Flammability" |
| Resistance to vibration | Do not exceed the tested ability to withstand vibration. The capacitors are tested to IEC 60068-2-6. EPCOS offers film capacitors specially designed for operation under more severe vibration regimes such as those found in automotive applications. Consult our catalog "Film Capacitors for Automotive Electronics". | 5.2 "Resistance to vibration" |





B32794 ... B32798 MKP AC filtering

| Topic | Safety information | Reference chapter "Mounting guidelines" |
|--|--|--|
| Soldering | Do not exceed the specified time or temperature limits during soldering. | 1 "Soldering" |
| Cleaning | Use only suitable solvents for cleaning capacitors. | 2 "Cleaning" |
| Embedding of capacitors in finished assemblies | When embedding finished circuit assemblies in plastic resins, chemical and thermal influences must be taken into account. Caution: Consult us first, if you also wish to embed other uncoated component types! | 3 "Embedding of capacitors in finished assemblies" |

Effect of humidity on capacitance stability

Long contact of a film capacitor with humidity can produce irreversible effects. Direct contact with liquid water or excess exposure to high ambient humidity or dew will eventually remove the film metallization and thus destroy the capacitor. Plastic boxed capacitors must be properly tested in the final application at the worst expected conditions of temperature and humidity in order to check if any parameter drift may provoke a circuit malfunction.

In case of penetration of humidity through the film, the layer of Zinc can be degraded, specially under AC operation (change of polarity), accelerated by the temperature, provoking an increment of the serial resistance of the electrode and eventually a reduction of the capacitance value. For DC operation, the parameter drift is much less.

Plastic boxes and resins can not protect 100% against humidity. Metal enclosures, resin potting or coatings or similar measures by customers in their applications will offer additional protection against humidity penetration.

Display of ordering codes for EPCOS products

The ordering code for one and the same product can be represented differently in data sheets, data books, other publications and the website of EPCOS, or in order-related documents such as shipping notes, order confirmations and product labels. The varying representations of the ordering codes are due to different processes employed and do not affect the specifications of the respective products. Detailed information can be found on the Internet under www.epcos.com/orderingcodes.







Symbols and terms

| Symbol | English | German |
|---------------------|---|---|
| α | Heat transfer coefficient | Wärmeübergangszahl |
| $lpha_{	extsf{C}}$ | Temperature coefficient of capacitance | Temperaturkoeffizient der Kapazität |
| Α | Capacitor surface area | Kondensatoroberfläche |
| β_{C} | Humidity coefficient of capacitance | Feuchtekoeffizient der Kapazität |
| С | Capacitance | Kapazität |
| C_R | Rated capacitance | Nennkapazität |
| ΔC | Absolute capacitance change | Absolute Kapazitätsänderung |
| Δ C/C | Relative capacitance change (relative | Relative Kapazitätsänderung (relative |
| | deviation of actual value) | Abweichung vom Ist-Wert) |
| $\Delta C/C_R$ | Capacitance tolerance (relative deviation | Kapazitätstoleranz (relative Abweichung |
| | from rated capacitance) | vom Nennwert) |
| dt | Time differential | Differentielle Zeit |
| Δt | Time interval | Zeitintervall |
| ΔT | Absolute temperature change | Absolute Temperaturänderung |
| | (self-heating) | (Selbsterwärmung) |
| $\Delta tan \delta$ | Absolute change of dissipation factor | Absolute Änderung des Verlustfaktors |
| ΔV | Absolute voltage change | Absolute Spannungsänderung |
| dV/dt | Time differential of voltage function (rate | Differentielle Spannungsänderung |
| | of voltage rise) | (Spannungsflankensteilheit) |
| $\Delta V/\Delta t$ | Voltage change per time interval | Spannungsänderung pro Zeitintervall |
| E | Activation energy for diffusion | Aktivierungsenergie zur Diffusion |
| ESL | Self-inductance | Eigeninduktivität |
| ESR | Equivalent series resistance | Ersatz-Serienwiderstand |
| f | Frequency | Frequenz |
| f ₁ | Frequency limit for reducing permissible | Grenzfrequenz für thermisch bedingte |
| | AC voltage due to thermal limits | Reduzierung der zulässigen |
| | | Wechselspannung |
| f_2 | Frequency limit for reducing permissible | Grenzfrequenz für strombedingte |
| | AC voltage due to current limit | Reduzierung der zulässigen |
| , | 5 | Wechselspannung |
| f _r | Resonant frequency | Resonanzfrequenz |
| F_{D} | Thermal acceleration factor for diffusion | Therm. Beschleunigungsfaktor zur |
| _ | Develop feeter | Diffusion |
| F _⊤ | Derating factor | Deratingfaktor |
| 1 | Current (peak) | Stromspitze |
| I _C | Category current (max. continuous | Kategoriestrom (max. Dauerstrom) |
| - | current) | |





| Symbol | English | German |
|--|--|---|
| I _{RMS} | (Sinusoidal) alternating current, root-mean-square value | (Sinusförmiger) Wechselstrom |
| İ _z | Capacitance drift | Inkonstanz der Kapazität |
| k_0 | Pulse characteristic | Impulskennwert |
| Ls | Series inductance | Serieninduktivität |
| λ | Failure rate | Ausfallrate |
| λ_0 | Constant failure rate during useful | Konstante Ausfallrate in der |
| | service life | Nutzungsphase |
| λ_{test} | Failure rate, determined by tests | Experimentell ermittelte Ausfallrate |
| P_{diss} | Dissipated power | Abgegebene Verlustleistung |
| P_{gen} | Generated power | Erzeugte Verlustleistung |
| Q | Heat energy | Wärmeenergie |
| ρ | Density of water vapor in air | Dichte von Wasserdampf in Luft |
| R | Universal molar constant for gases | Allg. Molarkonstante für Gas |
| R | Ohmic resistance of discharge circuit | Ohmscher Widerstand des |
| | | Entladekreises |
| R_{i} | Internal resistance | Innenwiderstand |
| R_{ins} | Insulation resistance | Isolationswiderstand |
| R_P | Parallel resistance | Parallelwiderstand |
| R_{S} | Series resistance | Serienwiderstand |
| S | severity (humidity test) | Schärfegrad (Feuchtetest) |
| t | Time | Zeit |
| T | Temperature | Temperatur |
| τ | Time constant | Zeitkonstante |
| $tan \ \delta$ | Dissipation factor | Verlustfaktor |
| $tan \; \delta_{\text{\tiny D}}$ | Dielectric component of dissipation factor | Dielektrischer Anteil des Verlustfaktors |
| $tan \; \delta_{\scriptscriptstyle P}$ | Parallel component of dissipation factor | Parallelanteil des Verlfustfaktors |
| tan δ_{S} | Series component of dissipation factor | Serienanteil des Verlustfaktors |
| T _A | Temperature of the air surrounding the component | Temperatur der Luft, die das Bauteil umgibt |
| T_{max} | Upper category temperature | Obere Kategorietemperatur |
| T _{min} | Lower category temperature | Untere Kategorietemperatur |
| t _{OL} | Operating life at operating temperature | Betriebszeit bei Betriebstemperatur und |
| | and voltage | -spannung |
| T_{op} | Operating temperature | Beriebstemperatur |
| T _R | Rated temperature | Nenntemperatur |
| T_{ref} | Reference temperature | Referenztemperatur |
| t_{SL} | Reference service life | Referenz-Lebensdauer |





| Symbol | English | German |
|--------------------|-----------------------------------|---------------------------------------|
| V _{AC} | AC voltage | Wechselspannung |
| V _c | Category voltage | Kategoriespannung |
| $V_{\text{C,RMS}}$ | Category AC voltage | (Sinusförmige) |
| | | Kategorie-Wechselspannung |
| V_{CD} | Corona-discharge onset voltage | Teilentlade-Einsatzspannung |
| V_{ch} | Charging voltage | Ladespannung |
| V_{DC} | DC voltage | Gleichspannung |
| V_{FB} | Fly-back capacitor voltage | Spannung (Flyback) |
| V_{i} | Input voltage | Eingangsspannung |
| V_o | Output voltage | Ausgangssspannung |
| V_{op} | Operating voltage | Betriebsspannung |
| V_p | Peak pulse voltage | Impuls-Spitzenspannung |
| V_{pp} | Peak-to-peak voltage Impedance | Spannungshub |
| V_R | Rated voltage | Nennspannung |
| ν̂ _R | Amplitude of rated AC voltage | Amplitude der Nenn-Wechselspannung |
| V_{RMS} | (Sinusoidal) alternating voltage, | (Sinusförmige) Wechselspannung |
| | root-mean-square value | |
| V_{SC} | S-correction voltage | Spannung bei Anwendung "S-correction" |
| V_{sn} | Snubber capacitor voltage | Spannung bei Anwendung |
| | | "Beschaltung" |
| Z | Impedance | Scheinwiderstand |
| е | Lead spacing | Rastermaß |



Important notes

The following applies to all products named in this publication:

- 1. Some parts of this publication contain statements about the suitability of our products for certain areas of application. These statements are based on our knowledge of typical requirements that are often placed on our products in the areas of application concerned. We nevertheless expressly point out that such statements cannot be regarded as binding statements about the suitability of our products for a particular customer application. As a rule, EPCOS is either unfamiliar with individual customer applications or less familiar with them than the customers themselves. For these reasons, it is always ultimately incumbent on the customer to check and decide whether an EPCOS product with the properties described in the product specification is suitable for use in a particular customer application.
- 2. We also point out that in individual cases, a malfunction of electronic components or failure before the end of their usual service life cannot be completely ruled out in the current state of the art, even if they are operated as specified. In customer applications requiring a very high level of operational safety and especially in customer applications in which the malfunction or failure of an electronic component could endanger human life or health (e.g. in accident prevention or lifesaving systems), it must therefore be ensured by means of suitable design of the customer application or other action taken by the customer (e.g. installation of protective circuitry or redundancy) that no injury or damage is sustained by third parties in the event of malfunction or failure of an electronic component.
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