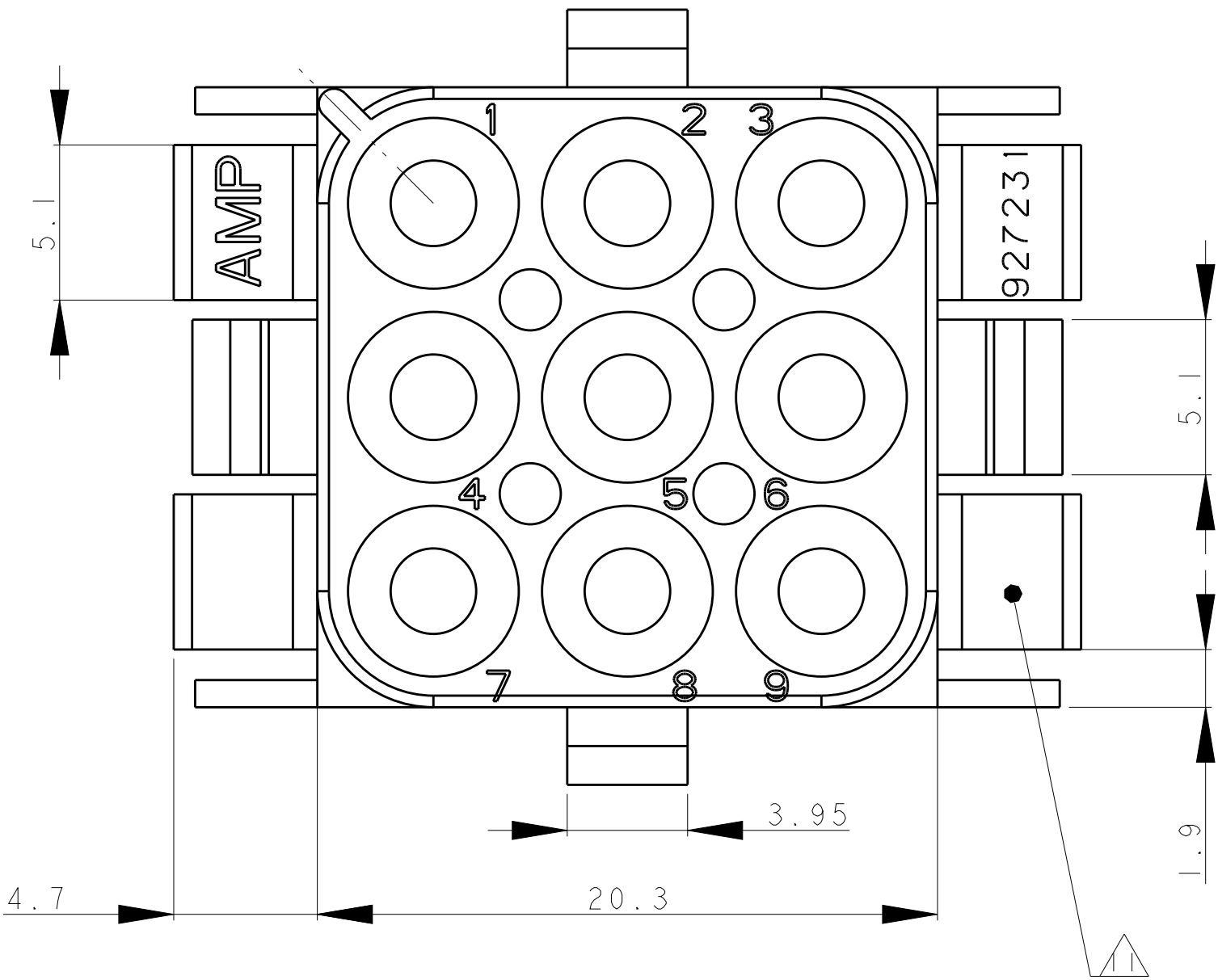
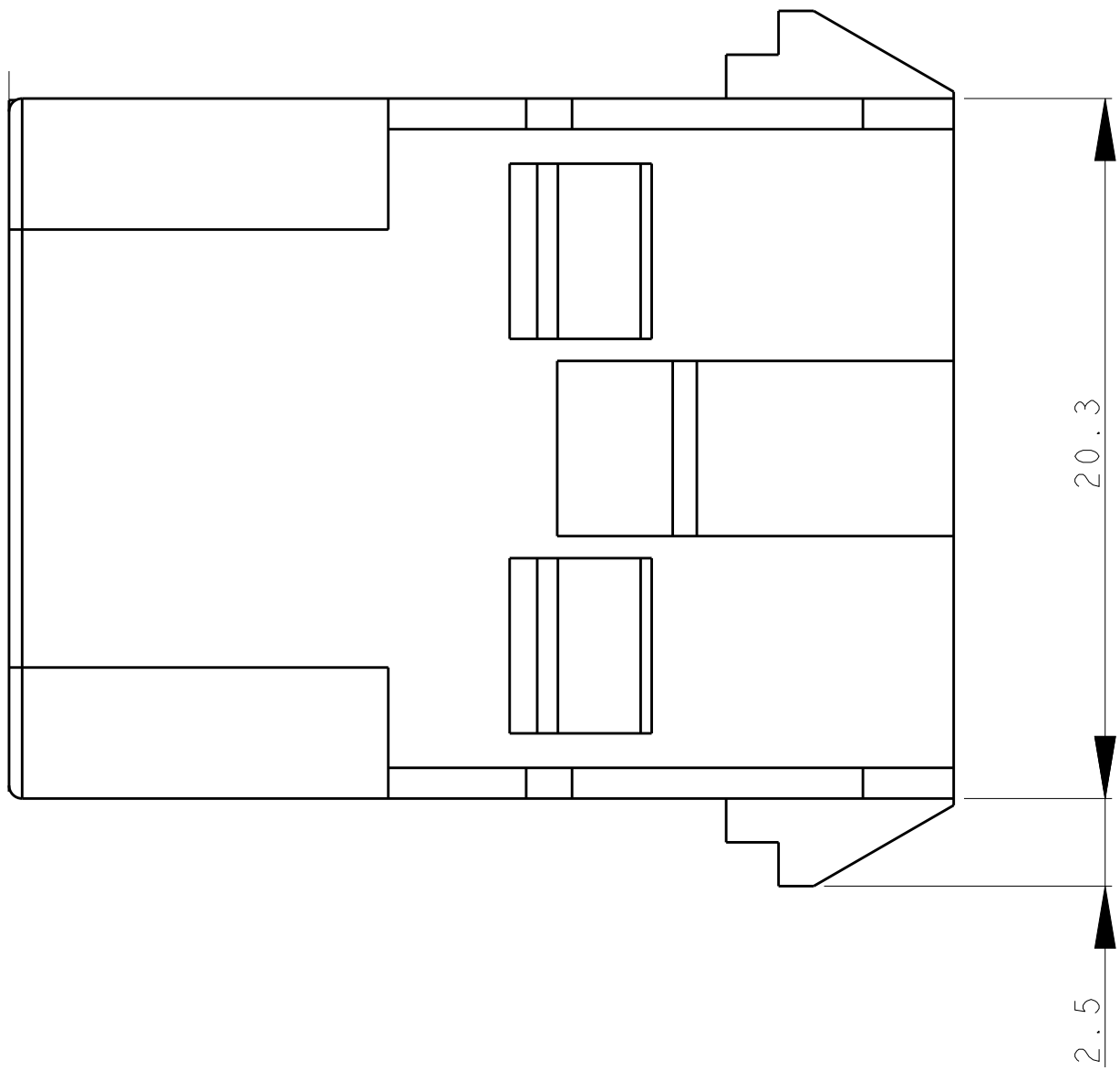
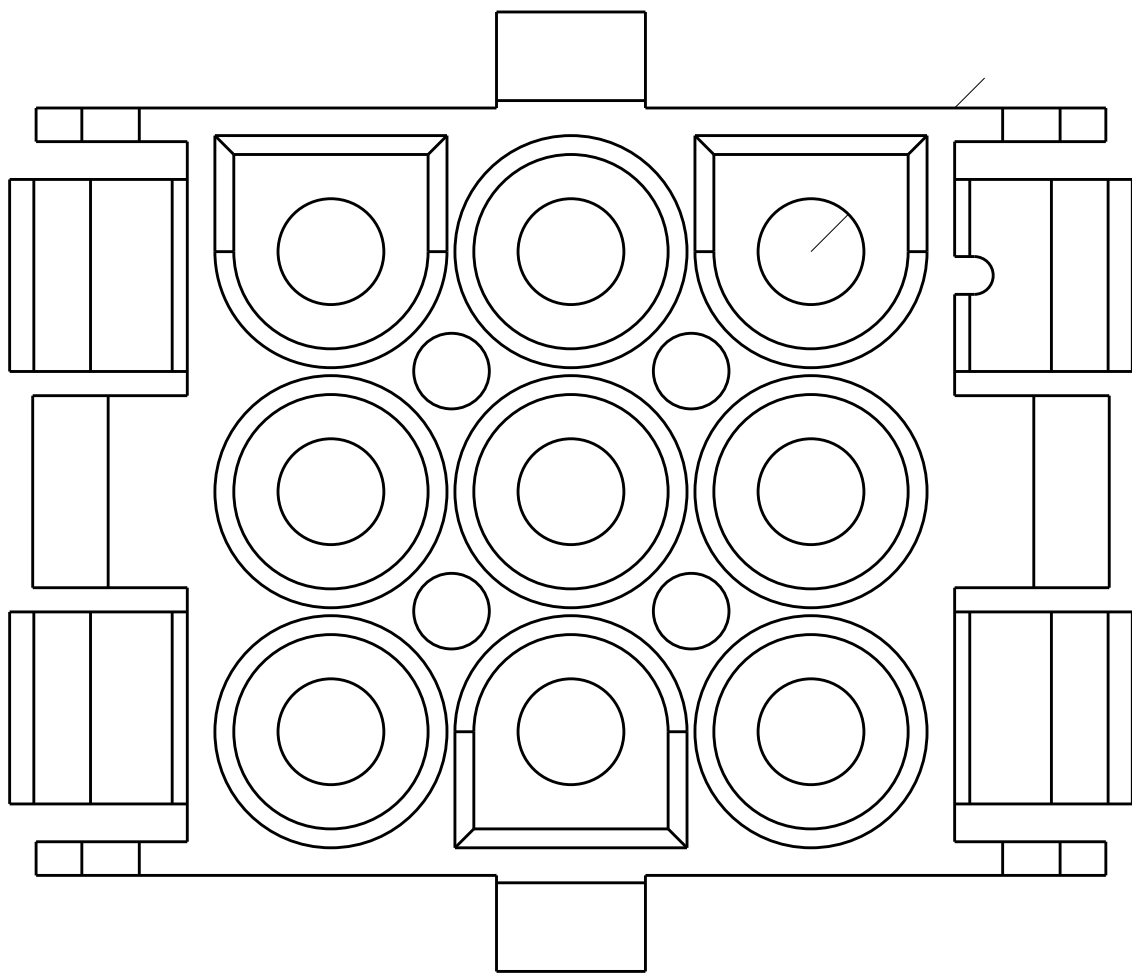
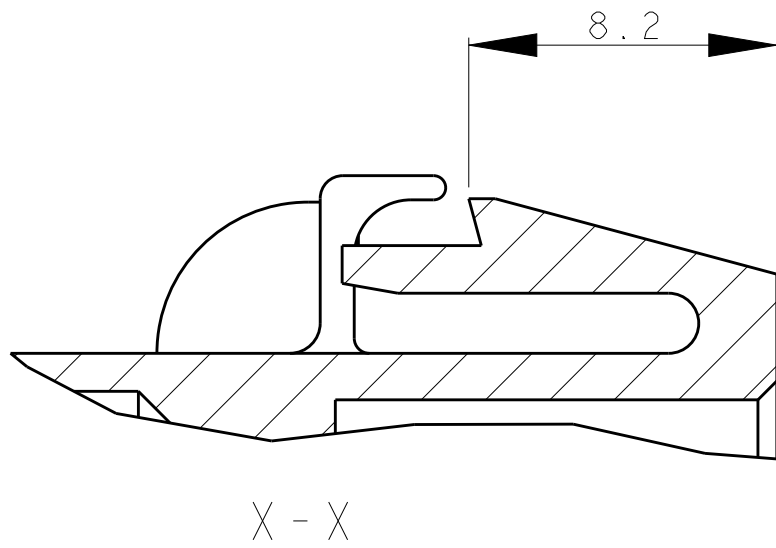
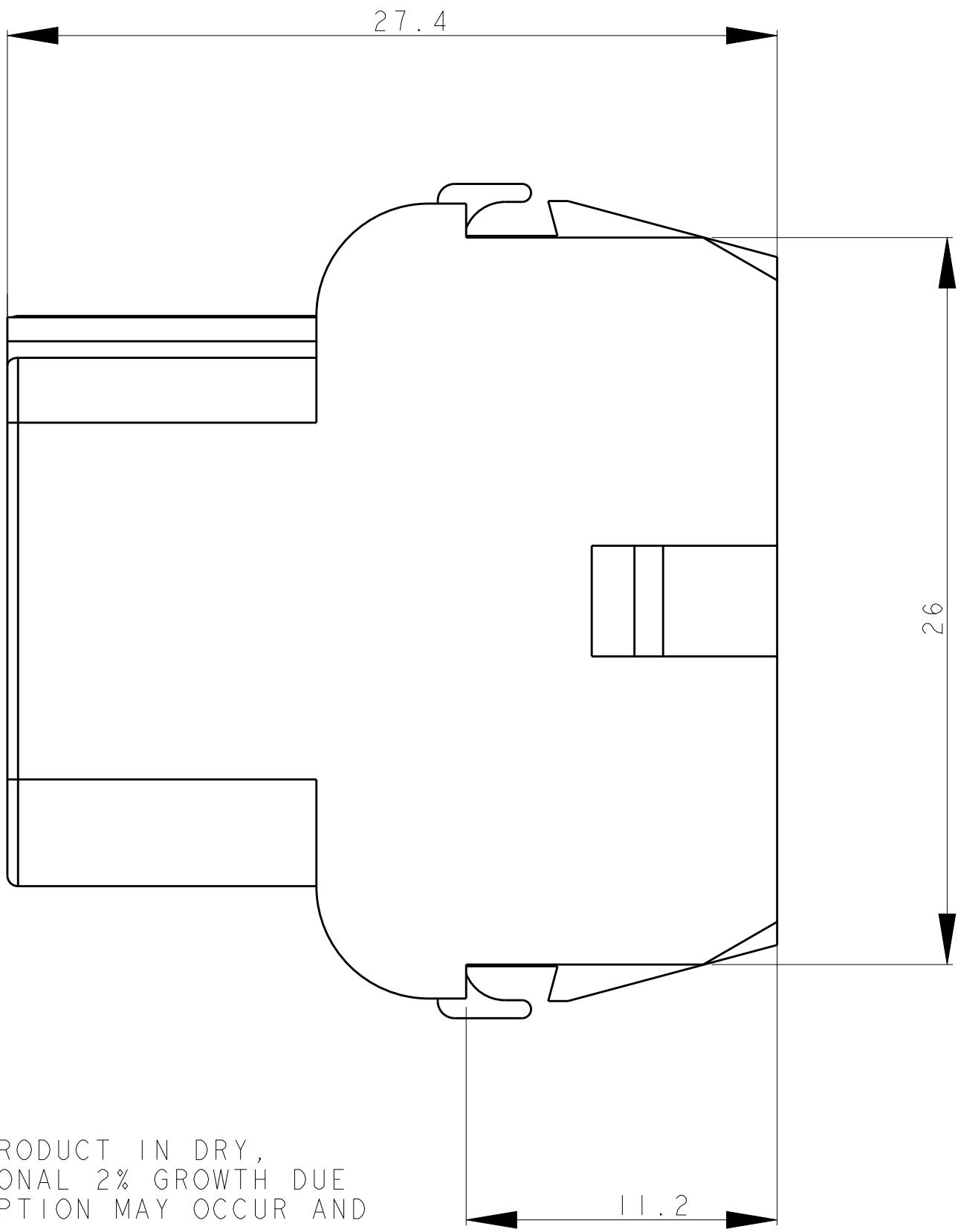
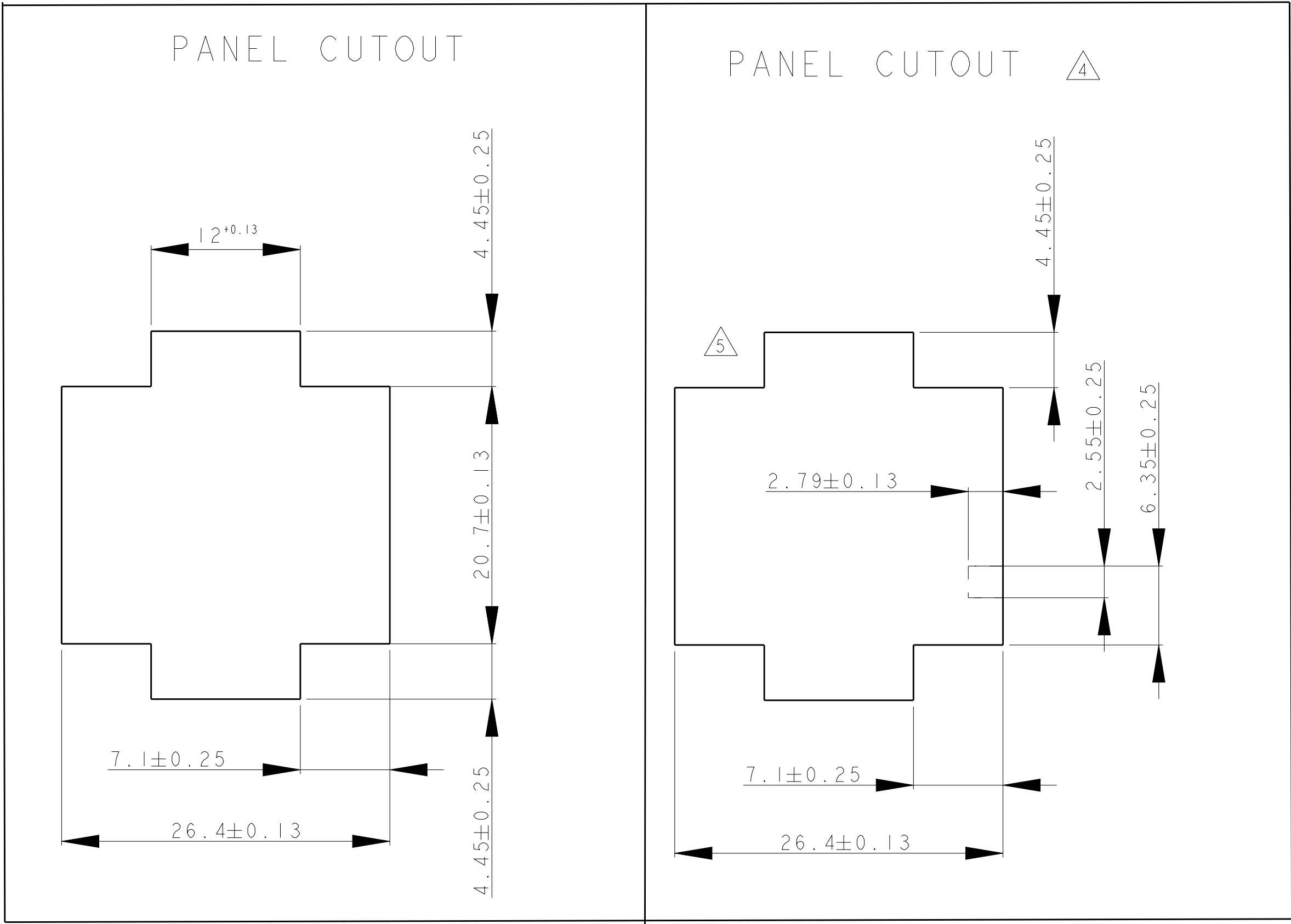


REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
	F8	REVISED PER ECR-17-014951	16OCT2017	BDA	KR



PANEL CUTOUT USE FOR PUNCH CUT



- 1 SUITABLE FOR PIN AND FEMALE CONTACTS
- 2 RECOMMENDED SHEET METAL THICKNESS 0,75-2,3mm.
- 3 HOUSING MUST BE INTRODUCED IN PUNCHING DIRECTION.
- 4FOR CODED USING OF THE HOUSINGS
- 5POSITION OF CAVITY 1 FOR CODED USING
- 6NEW MATERIAL (PHOSPOR AND HALOGENEUS FREE).
- 7GWT 750°C(WITHOUT FLAME) ACCORDING IEC 60335-1 EDITION 06/2001
- 8MATERIAL WITH GWFI 850°C
- 9PRELIMINARY PRAT NOT RELEASED FOR PRODUCTION
- 10ADD PANEL CUTOUT ONLY FOR LASER CUT PROCESS.
- 11 CSA CERTIFICATION LOGO LOCATED APPROXIMATELY AS SHOWN

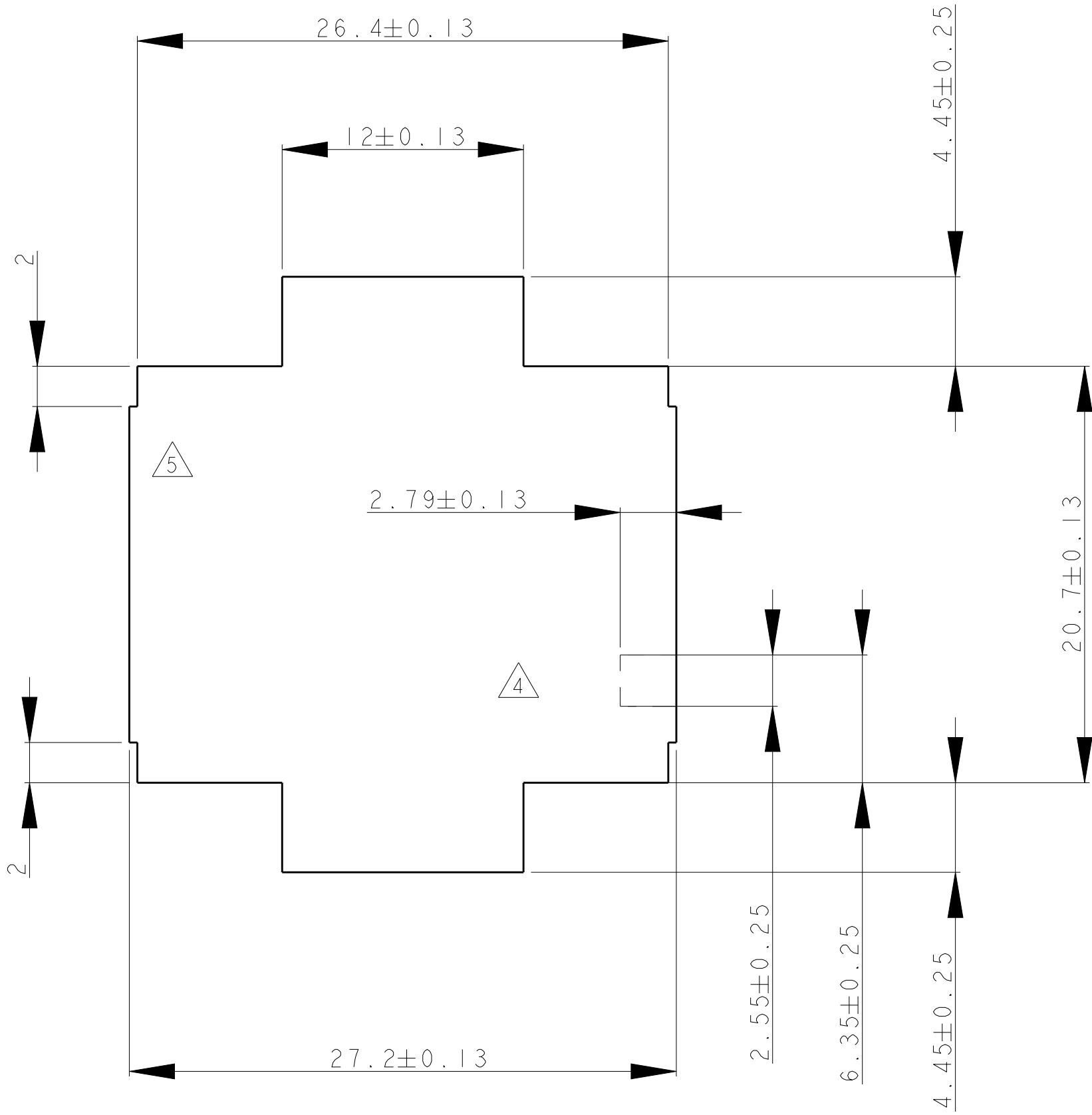
12 DIMENSIONS SHOWN REPRESENT PRODUCT IN DRY, AS MOLDED, CONDITION. ADDITIONAL 2% GROWTH DUE TO SUBSEQUENT MOISTURE ABSORPTION MAY OCCUR AND SHOULD BE ACCOUNTED FOR.

927231-7	PA66 UL-94 V0	NATURAL	7
927231-6	PA66 UL-94 V0	NATURAL	9
927231-5	PA66 UL-94 V2	NATURAL	7 8
927231-4	PA66 UL-94 V0	WHITE	
927231-3	PA66 UL-94 V0	NATURAL	6
927231-2	PA66 UL-94 V0	BLACK	
927231-1	PA66 UL-94 V0	NATURAL	
PN	MATERIAL	COLOUR	

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	11DEC2012		TE TE Connectivity								
		MGT	11DEC2012										
		CHK	11DEC2012										
		R	11DEC2012										
DIMENSIONS:		APVD	11DEC2012		NAME UMNL 9 WAY CAP HSG								
mm		R		PRODUCT SPEC ±0.13									
TOLERANCES UNLESS OTHERWISE SPECIFIED:				APPLICATION SPEC									
		0 PLC ± 0.2		SIZE		CODE		DRAWING NO		RESTRICTED TO			
		1 PLC ± 0.2											
		2 PLC ± 0.2											
		3 PLC ± 0.2											
		4 PLC ± 0.2											
ANGLES ± 1°													
MATERIAL		FINISH		WEIGHT		A1		C- 927231					
CUSTOMER DRAWING						SCALE		5:1		SHEET 1 OF 2		REV F8	

REVISIONS					
P.	LTR.	DESCRIPTION	DATE	DWN.	APVD.
-	-	SEE SHEET 1	-	-	-

PANEL CUTOUT ONLY USE FOR LASER CUT 



THIS DRAWING IS A CONTROLLED DOCUMENT.

DWN

11DEC2012

CHK

11DEC2012

APVD

11DEC2012

DIMENSIONS:

mm

0 PLC

± 0.2

1 PLC

± 0.2

2 PLC

± 0.2

3 PLC

± 0.2

4 PLC

±

ANGLES

± 1°

FINISH

-

PRODUCT SPEC

±0.13

APPLICATION SPEC

-

WEIGHT

-

CUSTOMER DRAWING

NAME

UMNL 9 WAY CAP HSG

SIZE

A1

CAGE CODE

927231

DRAWING NO

5:

RESTRICTED TO

-

SCALE

5:

SHEET

2

OF

2

REV

F8

 TE Connectivity