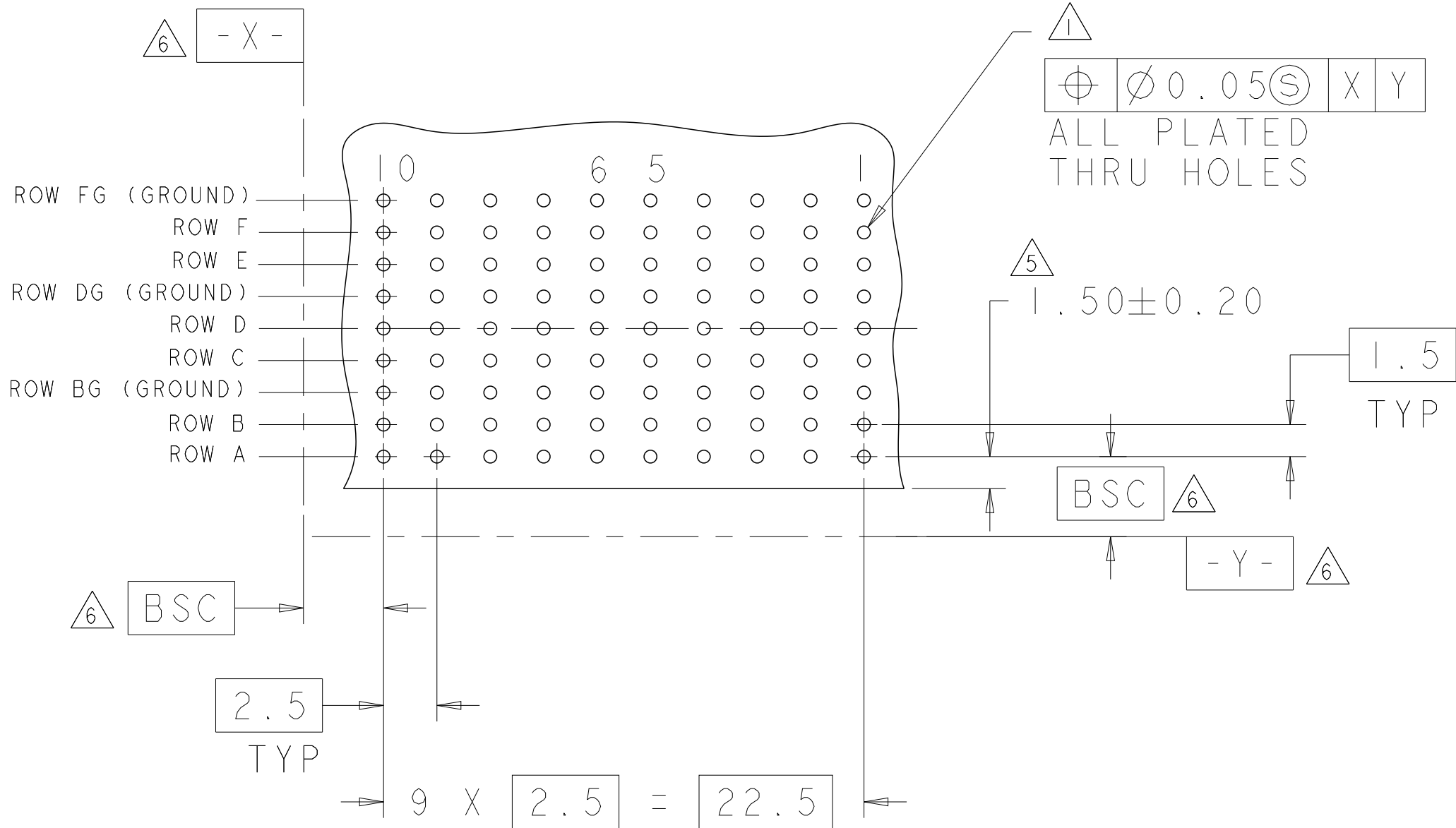
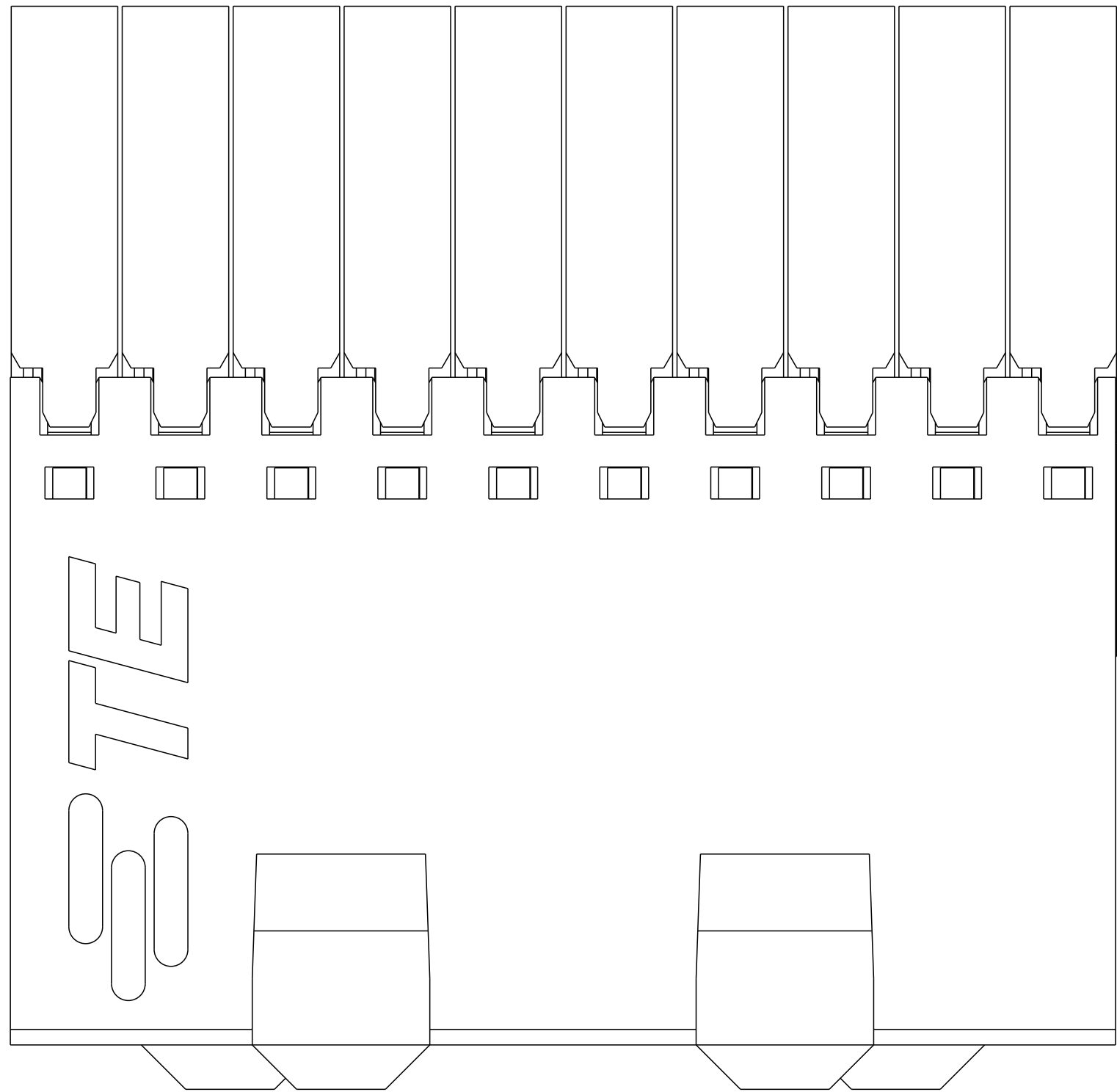
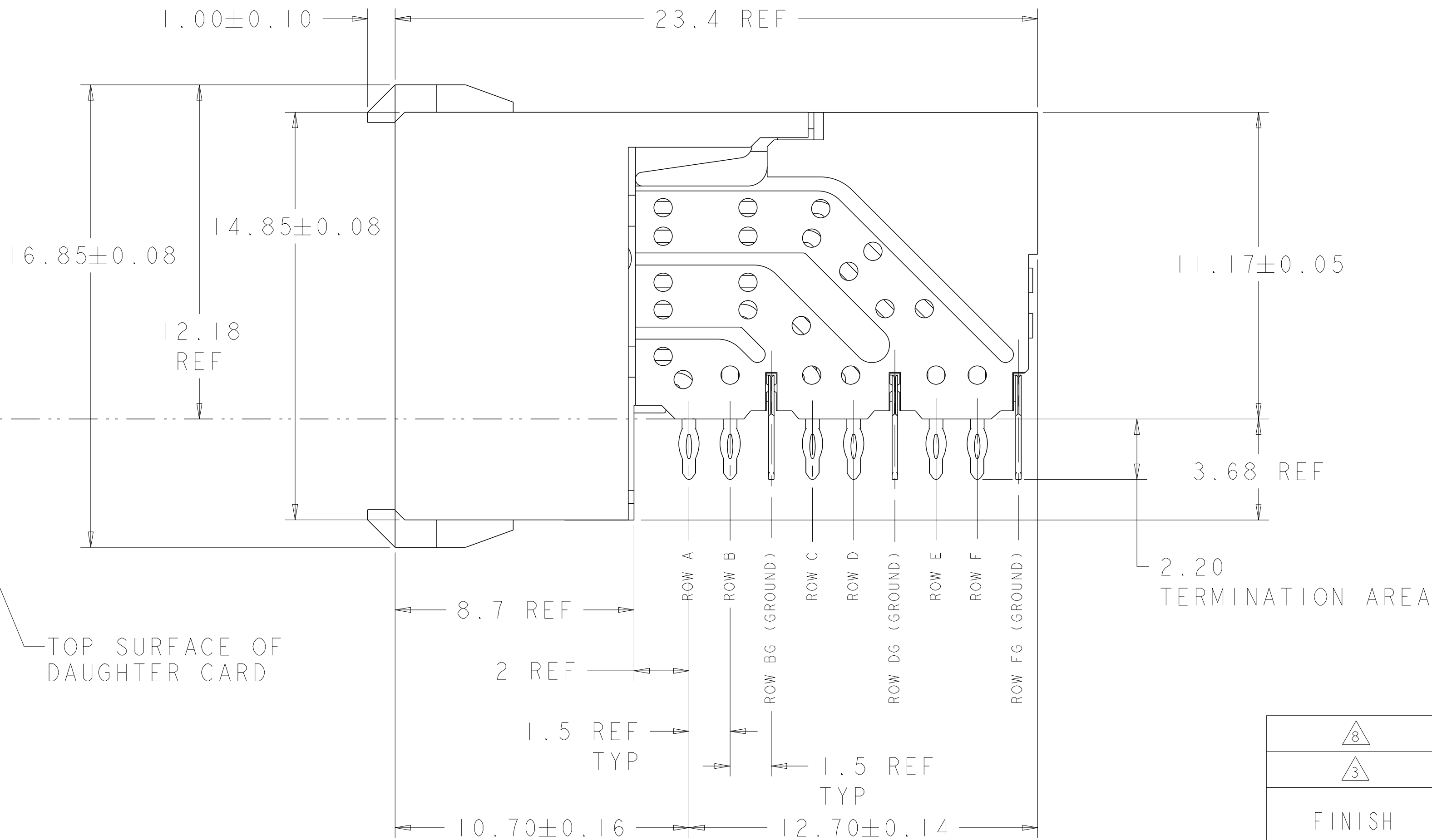
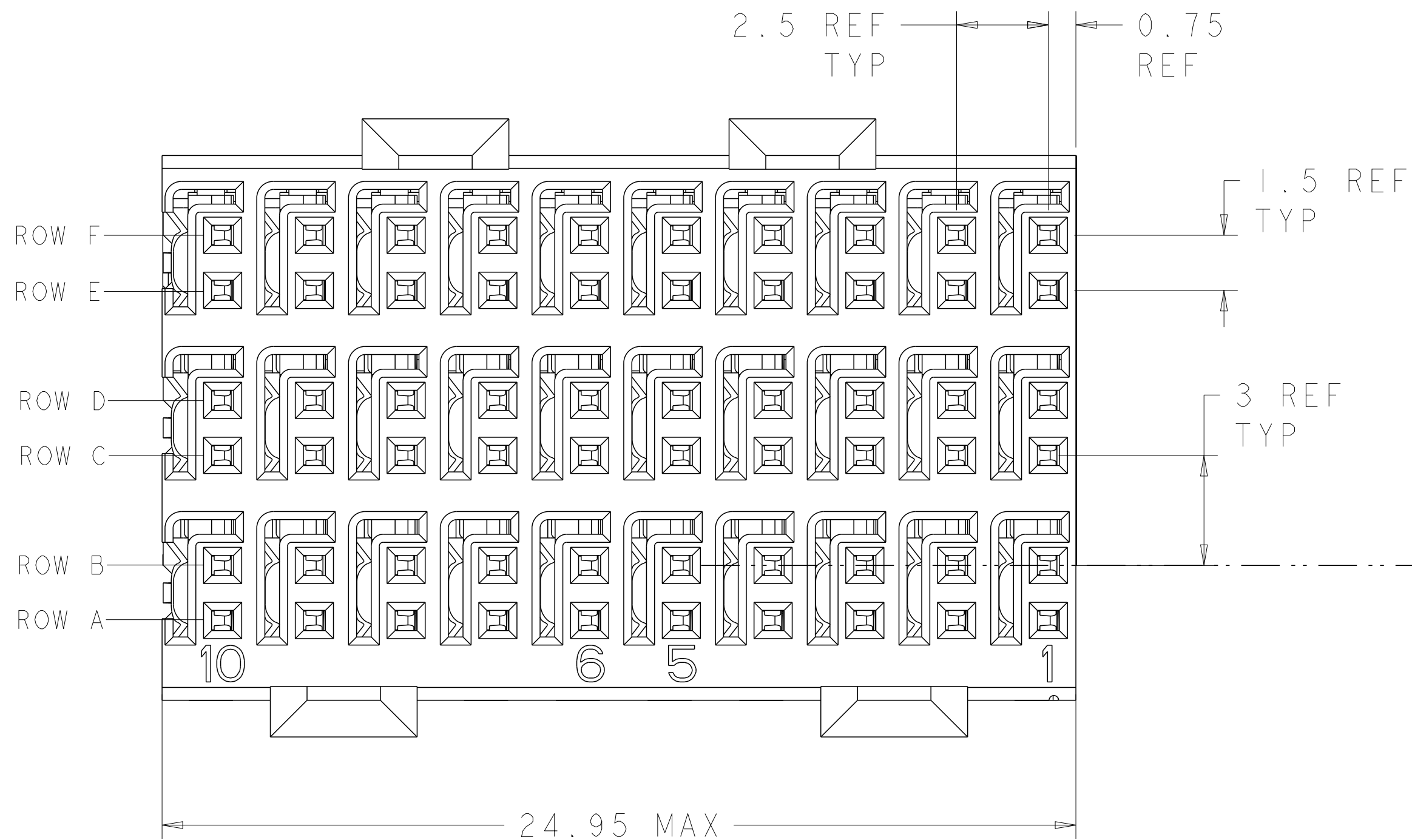


REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
E		REVISED PER ECO-14-005095	11APR2014	AP	RP
F		REVISED PER ECO-16-008845	27SEP2016	AP	RP
G		REVISED PER ECO-17-013112	13SEP2017	AP	RP

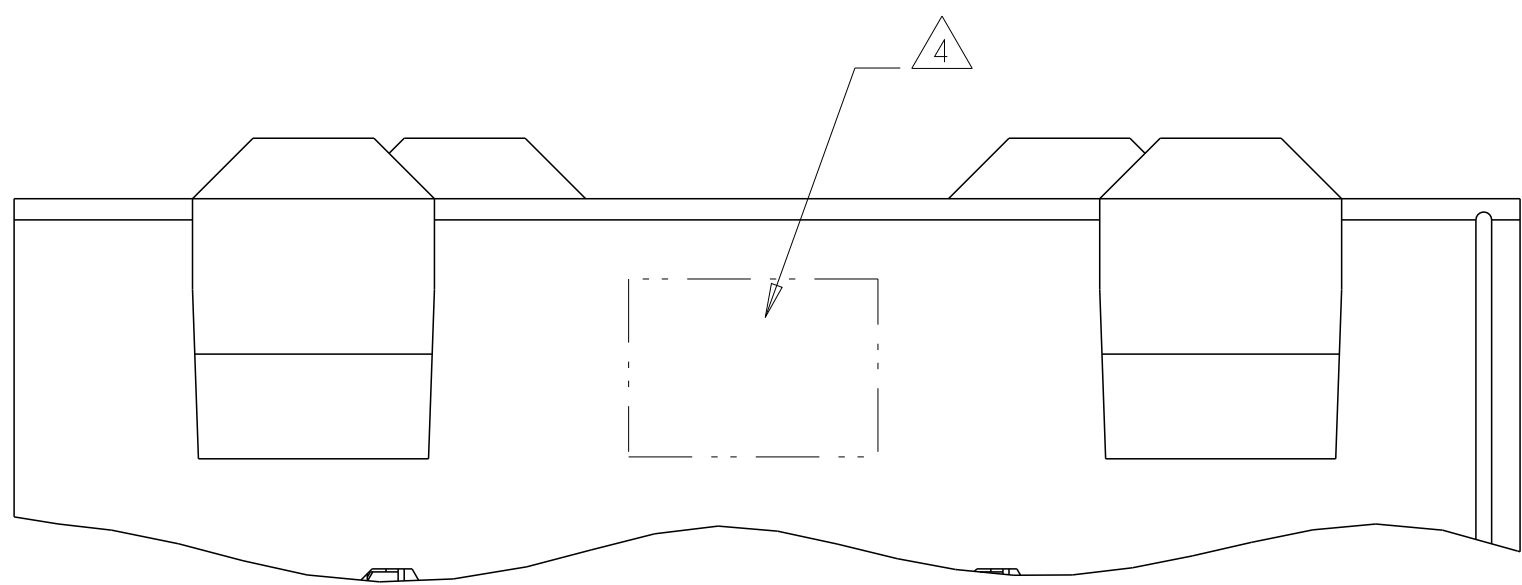


RECOMMENDED PC BOARD LAYOUT,
DAUGHTER BOARD,
COMPONENT SIDE SHOWN
SCALE 4:1

- REFERENCE APPLICATION SPEC 114-13059 FOR RECOMMENDED PLATED THRU HOLE DIAMETER AND PLATING THICKNESSES.
- MATERIAL:
SHIELD - PHOSPHOR BRONZE
CONTACT - COPPER-NICKEL-SILICON
HOUSING, CHICKLET AND CHICKLET COVER - GLASS FILLED POLYESTER, UL 94V-0 RATED.
- FINISH: SIGNAL AND GROUND CONTACTS:
MATING AREA: MEETS THE PERFORMANCE REQUIREMENTS OF PRODUCT SPECIFICATION 108-2055; BASED ON TELCORDIA GR-1217-CORE, APPLICATIONS IN UNCONTROLLED ENVIRONMENTS
COMPLIANT PIN AREA: 0.5µm MIN BRIGHT TIN-LEAD OVER BASE PLATING
- CONNECTOR MARKED WITH PART NUMBER AND DATE CODE IN APPROXIMATE AREA SHOWN.
- DIMENSION APPLIES TO CENTERLINE OF THRU HOLE
- DATUMS AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER
7. CONTACT AREA LUBRICATED WITH BELLCORE APPROVED LUBRICANT. TECHNICAL REFERENCE: GR-1217-CORE, ISSUE 1, NOVEMBER 1995.
- FINISH: CONTACT AND SHIELD
MATING AREA - 1.27µm MIN GOLD OVER 1.27µm MIN NICKEL
COMPLIANT PIN AREA - 0.05µm MIN BRIGHT TIN-LEAD OVER 1.27µm MIN NIKCEL



TOP SURFACE OF
DAUGHTER CARD



8	1469081-2
3	1469081-1
FINISH	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN S. MAGARO 13MAY2002	TE Connectivity	
		CHK N. SCHROLL 13MAY2002		
DIMENSIONS:		APVD R. PATTERSON 6MAY2007	NAME	
mm		PRODUCT SPEC	RECEPTACLE ASSEMBLY, 3 PAIR, 25mm, HMZd	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APPLICATION SPEC	SIZE	
0 PLC ±		WEIGHT	CAGE CODE	
1 PLC ±		CUSTOMER DRAWING	DRAWING NO	
2 PLC ±		SCALE 8:1	SHEET 1 OF 1	
3 PLC ±		REV G		
4 PLC ±				
ANGLES ±1°				
FINISH				
SEE TABLE				