



SKiM® 93

## Trench IGBT Modules

### SKiM909GD066HD

#### Features

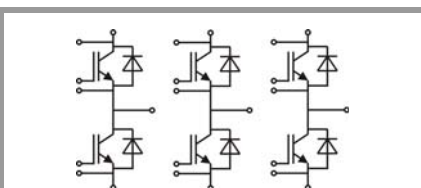
- IGBT 3 Trench Gate Technology
- Solderless sinter technology
- $V_{CE(sat)}$  with positive temperature coefficient
- Low inductance case
- Isolated by  $Al_2O_3$  DCB (Direct Copper Bonded) ceramic substrate
- Pressure contact technology for thermal contacts
- Spring contact system to attach driver PCB to the control terminals
- High short circuit capability, self limiting to  $6 \times I_C$
- Integrated temperature sensor

#### Typical Applications\*

- Automotive inverter
- High reliability AC inverter wind
- High reliability AC inverter drives

#### Remarks

- Case temperature limited to  $T_s = 125^\circ C$  max;  $T_c = T_s$  (for baseplateless modules)
- Recommended  $T_{op} = -40 \dots +150^\circ C$



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| Absolute Maximum Ratings |                                                                               |                         |             |      |
|--------------------------|-------------------------------------------------------------------------------|-------------------------|-------------|------|
| Symbol                   | Conditions                                                                    |                         | Values      | Unit |
| IGBT                     |                                                                               |                         |             |      |
| V <sub>CES</sub>         |                                                                               |                         | 600         | V    |
| I <sub>C</sub>           | T <sub>j</sub> = 175 °C                                                       | T <sub>s</sub> = 25 °C  | 899         | A    |
|                          |                                                                               | T <sub>s</sub> = 70 °C  | 715         | A    |
| I <sub>Cnom</sub>        |                                                                               |                         | 900         | A    |
| I <sub>CRM</sub>         | I <sub>CRM</sub> = 2xI <sub>Cnom</sub>                                        |                         | 1800        | A    |
| V <sub>GES</sub>         |                                                                               |                         | -20 ... 20  | V    |
| t <sub>psc</sub>         | V <sub>CC</sub> = 360 V<br>V <sub>GE</sub> ≤ 15 V<br>V <sub>CES</sub> ≤ 600 V | T <sub>j</sub> = 150 °C | 6           | μs   |
| T <sub>j</sub>           |                                                                               |                         | -40 ... 175 | °C   |
| Inverse diode            |                                                                               |                         |             |      |
| I <sub>F</sub>           | T <sub>j</sub> = 175 °C                                                       | T <sub>s</sub> = 25 °C  | 712         | A    |
|                          |                                                                               | T <sub>s</sub> = 70 °C  | 550         | A    |
| I <sub>Fnom</sub>        |                                                                               |                         | 900         | A    |
| I <sub>FRM</sub>         | I <sub>FRM</sub> = 2xI <sub>Fnom</sub>                                        |                         | 1800        | A    |
| I <sub>FSM</sub>         | t <sub>p</sub> = 10 ms, sin 180°, T <sub>j</sub> = 25 °C                      |                         | 4320        | A    |
| T <sub>j</sub>           |                                                                               |                         | -40 ... 175 | °C   |
| Module                   |                                                                               |                         |             |      |
| I <sub>t(RMS)</sub>      | T <sub>terminal</sub> = 80 °C                                                 |                         | 700         | A    |
| T <sub>stg</sub>         |                                                                               |                         | -40 ... 125 | °C   |
| V <sub>isol</sub>        | AC sinus 50 Hz, t = 1 min                                                     |                         | 2500        | V    |

| Characteristics      |                                                                |                         |      |       |       |      |
|----------------------|----------------------------------------------------------------|-------------------------|------|-------|-------|------|
| Symbol               | Conditions                                                     |                         | min. | typ.  | max.  | Unit |
| IGBT                 |                                                                |                         |      |       |       |      |
| V <sub>CE(sat)</sub> | I <sub>C</sub> = 900 A<br>V <sub>GE</sub> = 15 V<br>chipelevel | T <sub>j</sub> = 25 °C  |      | 1.45  | 1.85  | V    |
|                      |                                                                | T <sub>j</sub> = 150 °C |      | 1.70  | 2.10  | V    |
| V <sub>CE0</sub>     | V <sub>GE</sub> = 15 V                                         | T <sub>j</sub> = 25 °C  |      | 0.9   | 1     | V    |
|                      |                                                                | T <sub>j</sub> = 150 °C |      | 0.85  | 0.9   | V    |
| r <sub>CE</sub>      |                                                                | T <sub>j</sub> = 25 °C  |      | 0.6   | 0.9   | mΩ   |
|                      |                                                                | T <sub>j</sub> = 150 °C |      | 0.9   | 1.3   | mΩ   |
| V <sub>GE(th)</sub>  | V <sub>GE</sub> =V <sub>CE</sub> , I <sub>C</sub> = 14.4 mA    |                         | 5    | 5.8   | 6.5   | V    |
| I <sub>CES</sub>     | V <sub>GE</sub> = 0 V                                          | T <sub>j</sub> = 25 °C  |      | 0.1   | 0.3   | mA   |
|                      | V <sub>CE</sub> = 600 V                                        | T <sub>j</sub> = 150 °C |      |       |       | mA   |
| C <sub>ies</sub>     | V <sub>CE</sub> = 25 V<br>V <sub>GE</sub> = 0 V                | f = 1 MHz               |      | 55.44 |       | nF   |
| C <sub>oes</sub>     |                                                                | f = 1 MHz               |      | 3.46  |       | nF   |
| C <sub>res</sub>     |                                                                | f = 1 MHz               |      | 1.64  |       | nF   |
| Q <sub>G</sub>       | V <sub>GE</sub> = - 8 V...+ 15 V                               |                         |      | 7200  |       | nC   |
| R <sub>Gint</sub>    | T <sub>j</sub> = 25 °C                                         |                         |      | 0.3   |       | Ω    |
| t <sub>d(on)</sub>   | V <sub>CC</sub> = 300 V<br>I <sub>C</sub> = 900 A              | T <sub>j</sub> = 150 °C |      | 570   |       | ns   |
| t <sub>r</sub>       |                                                                | T <sub>j</sub> = 150 °C |      | 160   |       | ns   |
| E <sub>on</sub>      | R <sub>G on</sub> = 3 Ω                                        | T <sub>j</sub> = 150 °C |      | 36    |       | mJ   |
| t <sub>d(off)</sub>  | R <sub>G off</sub> = 3 Ω                                       | T <sub>j</sub> = 150 °C |      | 1290  |       | ns   |
| t <sub>f</sub>       | di/dt <sub>on</sub> = 5100 A/μs                                | T <sub>j</sub> = 150 °C |      | 90    |       | ns   |
| E <sub>off</sub>     | di/dt <sub>off</sub> = 9000 A/μs                               | T <sub>j</sub> = 150 °C |      | 88    |       | mJ   |
| R <sub>th(j-s)</sub> | per IGBT                                                       |                         |      |       | 0.078 | K/W  |



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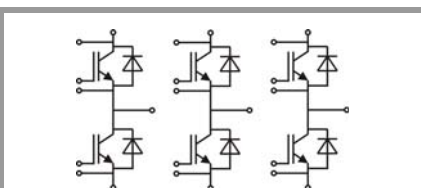
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#### Remarks

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| Characteristics                  |                                                                                     |                         |      |      |       |      |
|----------------------------------|-------------------------------------------------------------------------------------|-------------------------|------|------|-------|------|
| Symbol                           | Conditions                                                                          |                         | min. | typ. | max.  | Unit |
| Inverse diode                    |                                                                                     |                         |      |      |       |      |
| V <sub>F</sub> = V <sub>EC</sub> | I <sub>F</sub> = 900 A                                                              | T <sub>j</sub> = 25 °C  |      | 1.5  | 1.8   | V    |
|                                  | V <sub>GE</sub> = 0 V<br>chiplevel                                                  | T <sub>j</sub> = 150 °C |      | 1.6  | 1.8   | V    |
| V <sub>F0</sub>                  |                                                                                     | T <sub>j</sub> = 25 °C  |      | 1    | 1.1   | V    |
|                                  |                                                                                     | T <sub>j</sub> = 150 °C |      | 0.85 | 0.95  | V    |
| r <sub>F</sub>                   |                                                                                     | T <sub>j</sub> = 25 °C  |      | 0.6  | 0.7   | mΩ   |
|                                  |                                                                                     | T <sub>j</sub> = 150 °C |      | 0.8  | 0.9   | mΩ   |
| I <sub>RRM</sub>                 | I <sub>F</sub> = 900 A                                                              | T <sub>j</sub> = 150 °C |      | 500  |       | A    |
| Q <sub>rr</sub>                  | di/dt <sub>off</sub> = 4800 A/μs                                                    | T <sub>j</sub> = 150 °C |      | 118  |       | μC   |
| E <sub>rr</sub>                  | V <sub>GE</sub> = -15 V                                                             | T <sub>j</sub> = 150 °C |      | 29   |       | mJ   |
|                                  | V <sub>CC</sub> = 300 V                                                             |                         |      |      |       |      |
| R <sub>th(j-s)</sub>             | per diode                                                                           |                         |      |      | 0.135 | K/W  |
| Module                           |                                                                                     |                         |      |      |       |      |
| L <sub>CE</sub>                  |                                                                                     |                         |      | 10   | 15    | nH   |
| R <sub>CC'+EE'</sub>             | terminal-chip                                                                       | T <sub>s</sub> = 25 °C  |      | 0.3  |       | mΩ   |
|                                  |                                                                                     | T <sub>s</sub> = 125 °C |      | 0.5  |       | mΩ   |
| w                                |                                                                                     |                         |      | 1042 |       | g    |
| Temperature Sensor               |                                                                                     |                         |      |      |       |      |
| R <sub>100</sub>                 | T <sub>Sensor</sub> = 100 °C (R <sub>25</sub> = 5 kΩ)                               |                         |      | 339  |       | Ω    |
| B <sub>100/125</sub>             | R <sub>(T)</sub> = R <sub>100</sub> exp[B <sub>100/125</sub> (1/T-1/373)];<br>T[K]; |                         |      | 4096 |       | K    |



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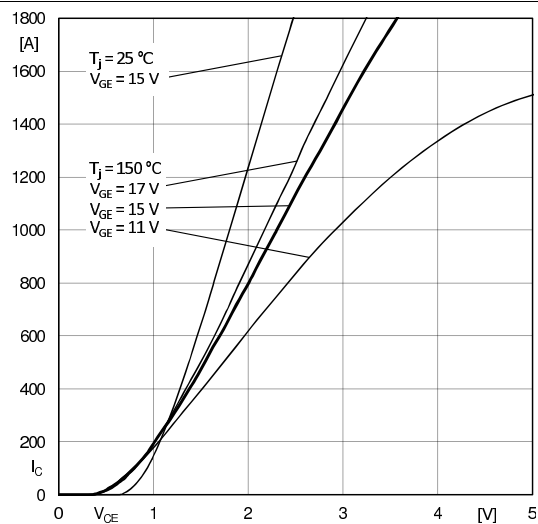


Fig. 1: Typ. output characteristic, inclusive  $R_{CC'} + EE'$

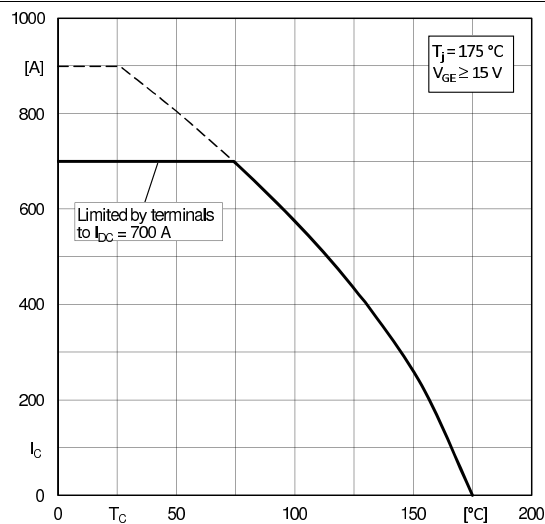


Fig. 2: Rated current vs. temperature  $I_C = f(T_C)$

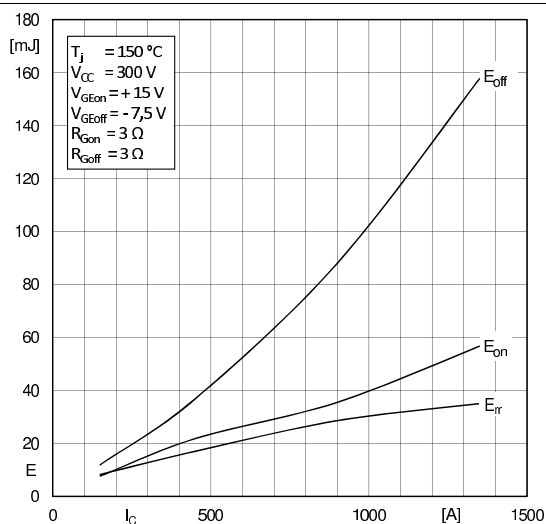


Fig. 3: Typ. turn-on /-off energy =  $f(I_C)$

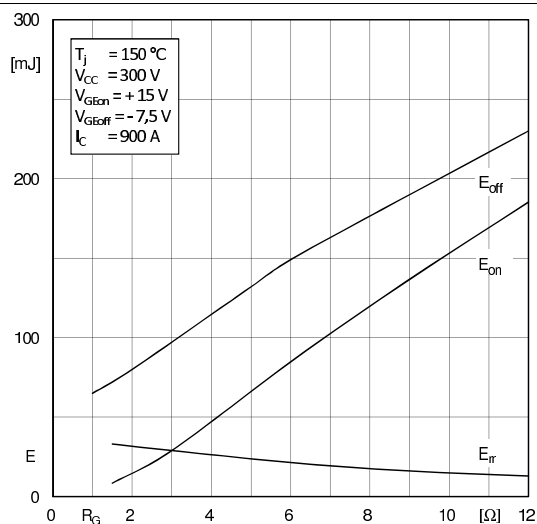


Fig. 4: Typ. turn-on /-off energy =  $f(R_G)$

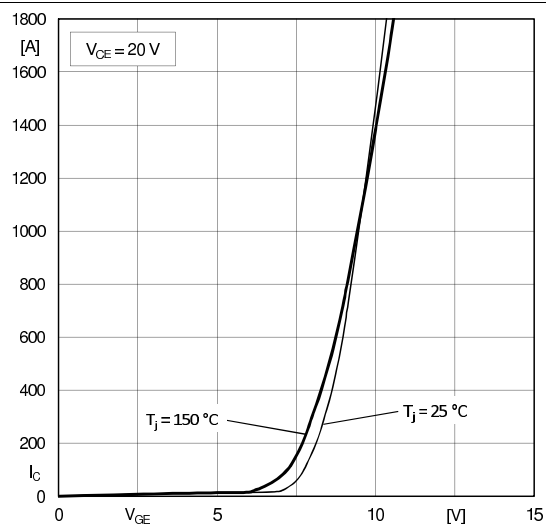


Fig. 5: Typ. transfer characteristic

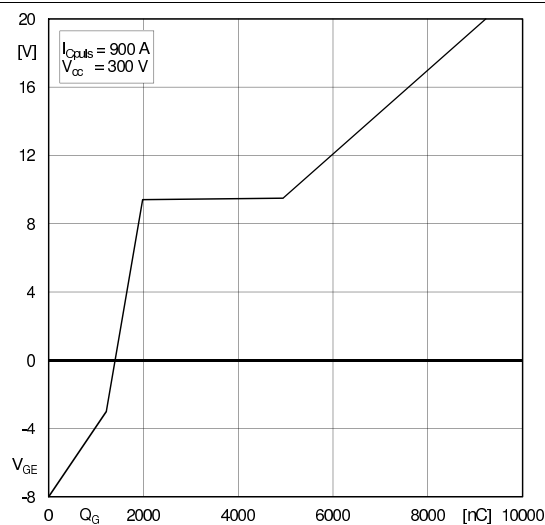


Fig. 6: Typ. gate charge characteristic

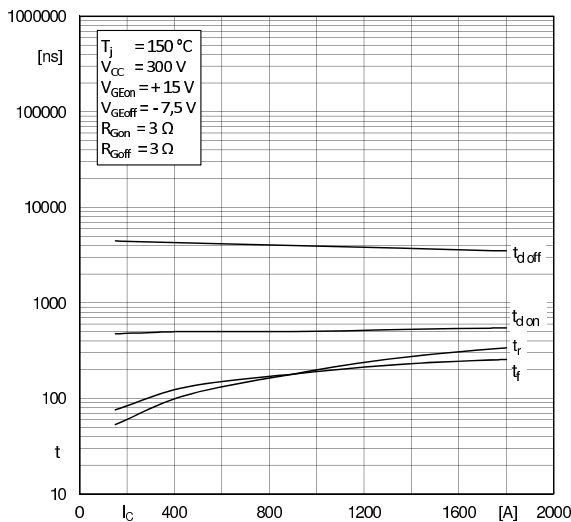


Fig. 7: Typ. switching times vs.  $I_C$

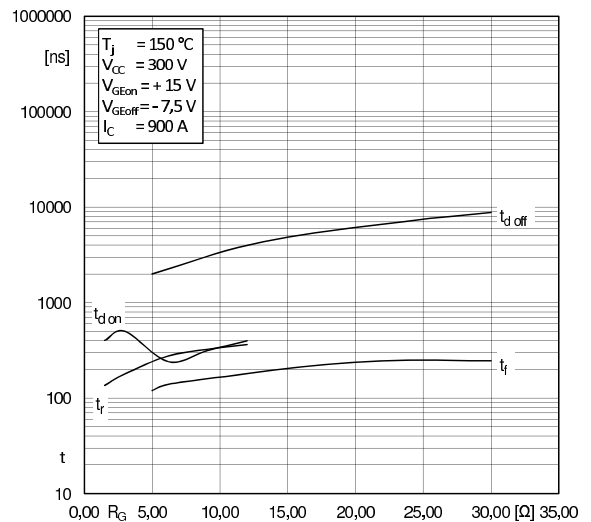


Fig. 8: Typ. switching times vs. gate resistor  $R_G$

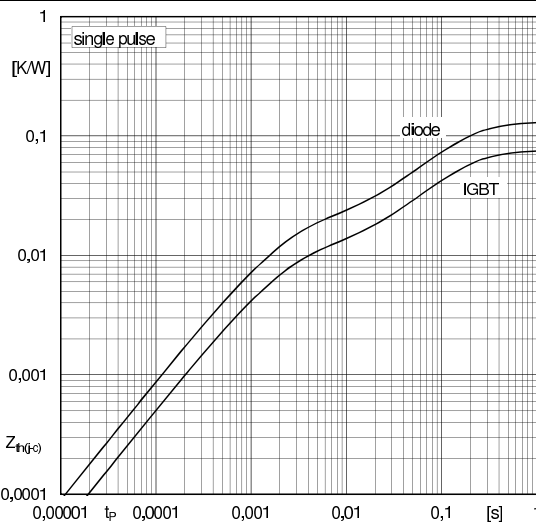


Fig. 9: Typ. transient thermal impedance

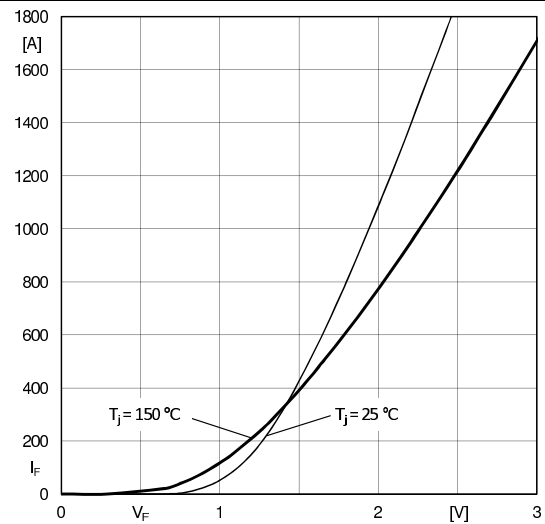


Fig. 10: Typ. CAL diode forward charact., incl.  $R_{CC'+EE'}$

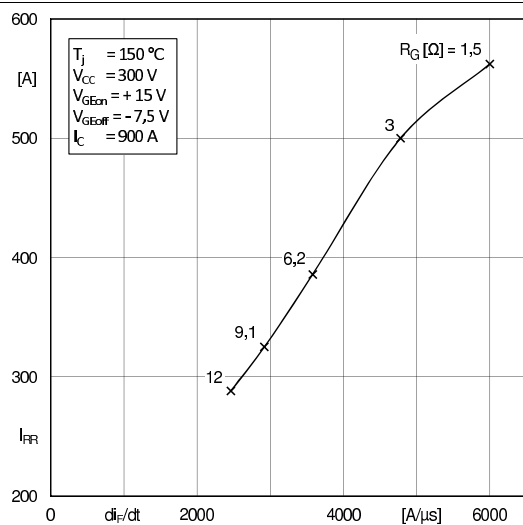


Fig. 11: Typ. CAL diode peak reverse recovery current

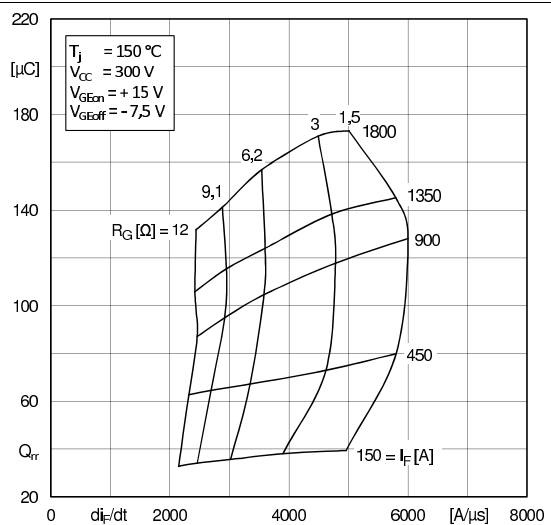
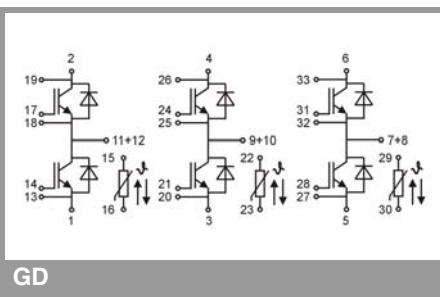


Fig. 12: Typ. CAL diode recovery charge



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