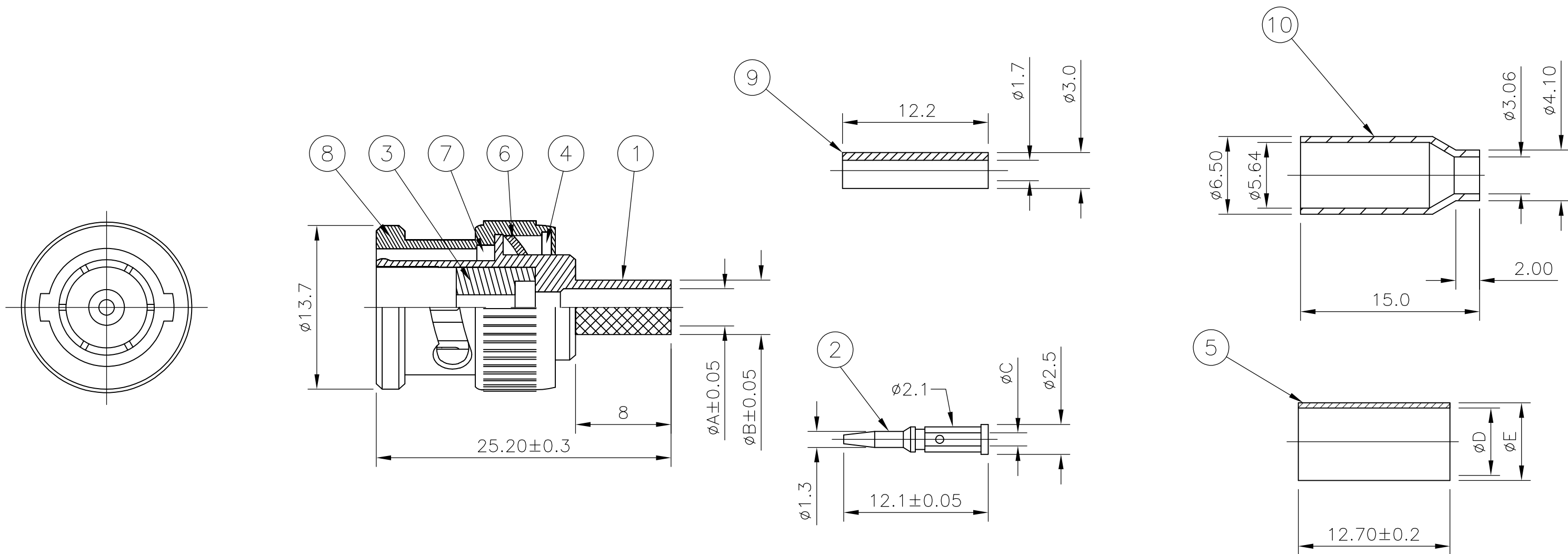


LOC	DIST	REVISIONS									
		P	LTR	DESCRIPTION				DATE	OWN	APPROV	
E	B		E1	REVISED PER ECO-15-009168				24JUN2015	RZ	RS	
78242-0		RG179B/U, 187A/U, URM111							5-1634502-5		
78242-0		RG179B/U, 187A/U, URM111							5-1634502-4		
78242-0		RG59B/U, 62A/U, 140/U, 210/U, URM90, KX 6A, KX 25, KX 52, KX 53							5-1634502-3		
78242-0		RG59B/U, 62A/U, 140/U, 210/U, URM90, KX 6A, KX 25, KX 52, KX 53							5-1634502-2		
78242-0		E4205, NEK23795, SDTV-A-LFH, 36-516/519, IMAGE360, RA7000							5-1634502-1		
78242-0		E4205, NEK23795, SDTV-A-LFH, 36-516/519, IMAGE360, RA7000							5-1634502-0		
E SET		CABLE GROUPS							PART NO.		

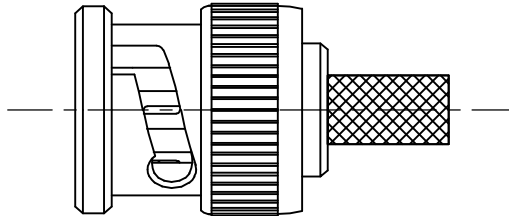
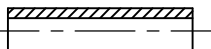
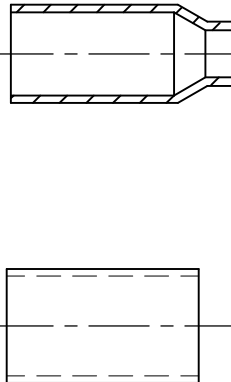
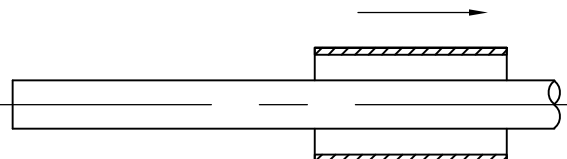
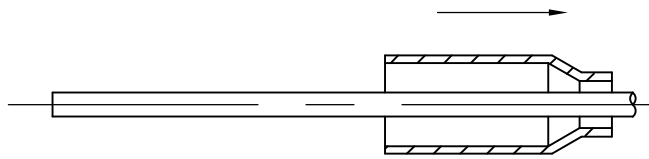
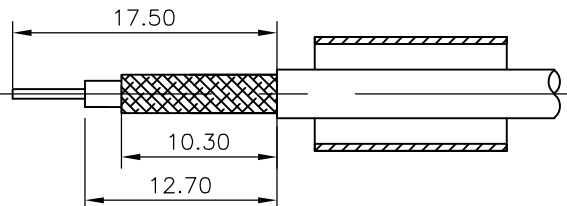
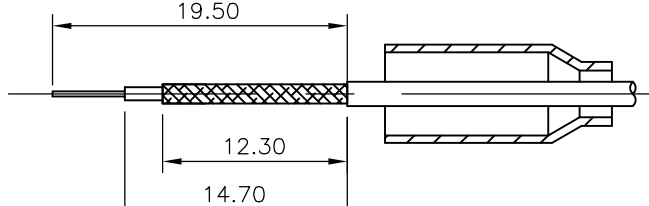
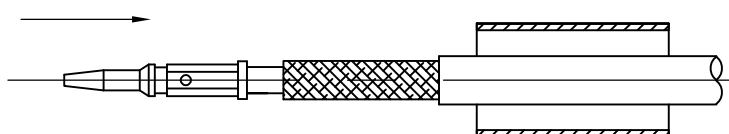
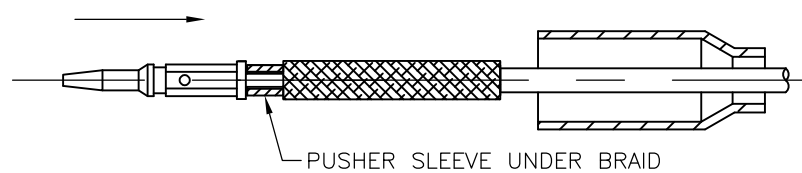
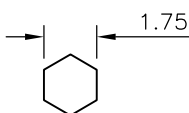
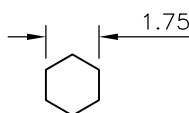
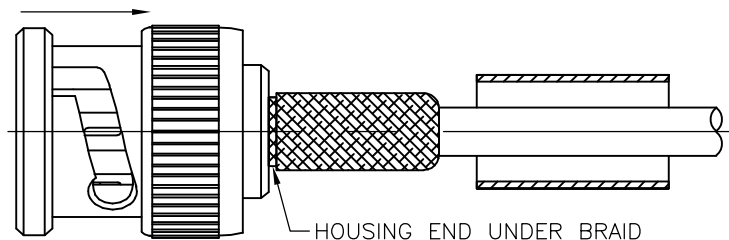
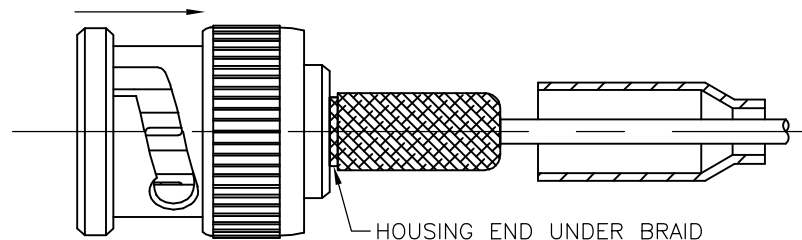
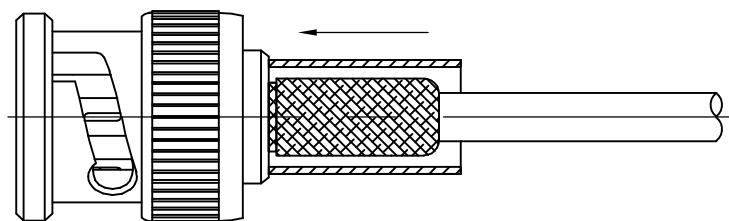
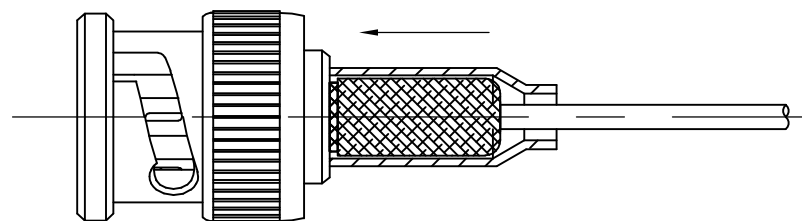
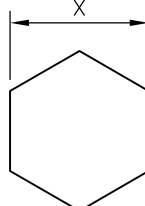
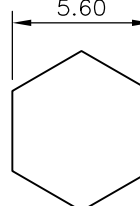
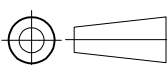
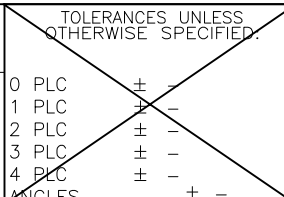
NOTES

1. SINGLE PACK IN ACCORDANCE WITH AMP SPEC 107-3275
 2. 100 BODIES IN A HEAT SEALED BAG; 100 CONTACTS IN SEPARATE HEAT SEALED BAG; 100 CRIMP SLEEVES IN A SEPARATE HEAT SEALED BAG. ALL THREE BAGS WOULD BE PLACED IN A LABELED UNIT CONTAINER TO MAKE A PACKAGE OF 100 COMPLETE KITS.
 3. Au PLATING OVER Ni PLATING OVER Cu PLATING
 4. Ni PLATING OVER Cu PLATING
5. HAND TOOL: 9-1478240-0
 6. DIE SET: SEE TABLE
 7. FOR TECHNICAL DATA REFER TO YOUR LOCAL TE CONNECTIVITY SALES OFFICE
 8. ALL DIMENSIONS ARE NOMINAL FOR REFERENCE ONLY UNLESS OTHERWISE STATED



OBSOLETE	1	1	-	-	-	1	BRASS	⚠	CRIMP SLEEVE	10
	1	1	-	-	-	-	NYLON		PUSHER SLEEVE	9
	1	1	-	1	1	1	ZINC ALLOY	⚠	BARREL	8
	1	1	1	1	1	1	SILCON RUBBER		GASKET	7
	1	1	1	1	1	1	SPRING STEEL		SPRING	6
	1	-	1	1	1	-	BRASS	⚠	CRIMP SLEEVE	5
	-	-	1	1	1	-	IRON	⚠	WASHER	4
	1	1	1	1	1	1	POLYMETHYLPENTENE		INSULATOR	3
	1	1	1	1	1	1	BRASS	⚠	CONTACT	2
	1	1	1	1	1	1	ZINC ALLOY	⚠	BODY	1
5	5	4	3	2	1	MATERIAL		DESCRIPTION	ITEM	
	⚠	⚠	⚠	⚠	⚠					
QUANTITY PER ASSY						PARTS LIST				

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN RITA ZUO 19 Feb 09 CHK ANSON MA 19 Feb 09 APVD BOB ZHAO 19 Feb 09		 TE Connectivity	
DIMENSIONS: MM		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 0.5 1 PLC ± 0.3 2 PLC ± 0.2 3 PLC ± - 4 PLC ± - ANGLES ± 5°		NAME BNC STRAIGHT PLUG HEX CRIMP 75 OHM -	
		PRODUCT SPEC 108-112000 APPLICATION SPEC SEE SHEET 2		SIZE A2	
MATERIAL SEE TABLE		WEIGHT -		CAGE CODE 00779	
FINISH SEE TABLE		CUSTOMER DRAWING		DRAWING NO C-1634502	
				RESTRICTED TO -	
				SCALE NTS	
				SHEET 1 of 2	
				REV F1	

4		3		2		1			
THIS DRAWING IS UNPUBLISHED.		RELEASED FOR PUBLICATION		JUNE , 2004.					
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LOC		DIST		REVISIONS					
E		B		P	LTR	DESCRIPTION	DATE	DWN	APVD
					-	SEE SHEET 1	-	-	-
COMPONENTS									
				MAIN BODY (ITEM 1,3,4,6,7 & 8)		CENTRE CONTACT (ITEM 2)		PUSHER SLEEVE (ITEM 9)	
									
									
ASSEMBLY INSTRUCTION									
CABLES: RG59B/U, 62A/U, 140/U, 210/U, URM90, KX 6A, KX 25, KX 52, KX 53, RG58C/U, 141A/U, URM43, 76, BELDEN 9907, KX 15					CABLES: RG179B/U, 187A/U, URM111				
STEP 1 1. SLIDE METAL CRIMP FERRULE OVER CABLE					STEP 1 1. SLIDE METAL CRIMP FERRULE OVER CABLE				
									
STEP 2 1. STRIP CABLE TO DIMENSIONS AS SHOWN					STEP 2 1. STRIP CABLE TO DIMENSIONS AS SHOWN				
									
STEP 3 1. FIT CONTACT OVER CENTRE CONDUCTOR TO BUTT AGAINST DIELECTRIC. 2. CRIMP USING TOOL AS NOTES ON PAGE 1.					STEP 3 1. SLIDE ITEM 10 PUSHER SLEEVE OVER DIELECTRIC BEFORE FITTING THE CONTACT. 2. FIT CONTACT OVER CENTRE CONDUCTOR TO BUTT AGAINST DIELECTRIC. 3. CRIMP USING TOOL AS NOTES ON PAGE 1.				
									
RECOMMENDED CENTRE CONTACT A/F HEX 					RECOMMENDED CENTRE CONTACT A/F HEX 				
STEP 4 1. PRESS SUB-ASSEMBLY INTO BODY, UNTIL CONTACT IS FULLY LOCATED BY AN AUDIBLE CLICK. 2. ENSURE THAT KNURLED HOUSING INSERTS BETWEEN THE DIELECTRIC AND CABLE BRAID.					STEP 4 1. PRESS SUB-ASSEMBLY INTO BODY, UNTIL CONTACT IS FULLY LOCATED BY AN AUDIBLE CLICK. 2. ENSURE THAT KNURLED HOUSING INSERTS BETWEEN THE PUSHER SLEEVE AND CABLE BRAID.				
									
STEP 5 1. SLIDE CRIMP FERRULE ALONG THE CABLE UNTIL IT BUTTS AGAINST THE HOUSING BODY. 2. CRIMP USING TOOL AS NOTED ON PAGE 1. 3. CRIMP DIMENSION X IS:- RG59B (SEE PAGE 1 FOR FULL CABLE LIST) = 6.50 RG58C/U (SEE PAGE 1 FOR FULL CABLE LIST) = 5.60					STEP 5 1. SLIDE CRIMP FERRULE ALONG THE CABLE UNTIL IT BUTTS AGAINST THE BODY HOUSING. 2. CRIMP USING TOOL AS NOTED ON PAGE 1. 3. CRIMP DIMENSION AS SHOWN.				
									
RECOMMENDED CRIMP SLEEVE A/F HEX 					RECOMMENDED CRIMP SLEEVE A/F HEX 				
THIS DRAWING IS A CONTROLLED DOCUMENT.									
DIMENSIONS: MM		TOLERANCES UNLESS OTHERWISE SPECIFIED		DWN RITA ZUO 19 Feb 09 CHK ANSON MA 19 Feb 09 APVD BOB ZHAO 19 Feb 09 PRODUCT SPEC 108-112000 APPLICATION SPEC SHEET 2 WEIGHT -		NAME			
				SHEET 2		TE Connectivity			
MATERIAL SEE TABLE		FINISH SEE TABLE		CUSTOMER DRAWING		BNC STRAIGHT PLUG HEX CRIMP 75 OHM -			
				SCALE NTS		SHEET 2 OF 2		REV E1	