

## Contact insert - HC-BB 18-EBUC - 1687451

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HEAVYCON female insert, BB18 series, 18-pos., crimp connection



RoHS

### Key Commercial Data

Packing unit	1 pc
Weight per Piece (excluding packing)	56.200 g
Custom tariff number	85366990
Country of origin	Romania

### Technical data

#### General

Note	For HC-B10 housing, crimp contacts CK 2,5-ED (crimp contacts not included in scope of supply)
Connection method	Crimp connection
Degree of pollution	3
Overvoltage category	III
Number of positions	18+PE
Insertion/withdrawal cycles	≥ 500
Size	B10
Contact numbering	1 - 18
Conductor cross section	0.5 mm² ... 4 mm²
Connection cross section AWG	20 ... 12
Stripping length of the individual wire	7.5 mm
Minimum housing height	72 mm
Assembly instructions	- Housing heights of $h \geq 72$ mm are recommended when there is a high number of wires.

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## Technical data

### General

Connection	Connectors may only be inserted when there is no load/the power is switched off. Crimp contacts removed using the removal tool (1662722)
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### Ambient conditions

Ambient temperature (operation)	-40 °C ... 125 °C (including heating up of contacts)
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### Material data

Contact material	Copper alloy
Contact surface material	Ag (alternatively Au)
Contact carrier material	PC

### Electrical characteristics

Rated voltage (III/3)	500 V
Rated surge voltage	6 kV
Rated current	16 A

### Standards and Regulations

Connection in acc. with standard	CSA
Flammability rating according to UL 94	V0

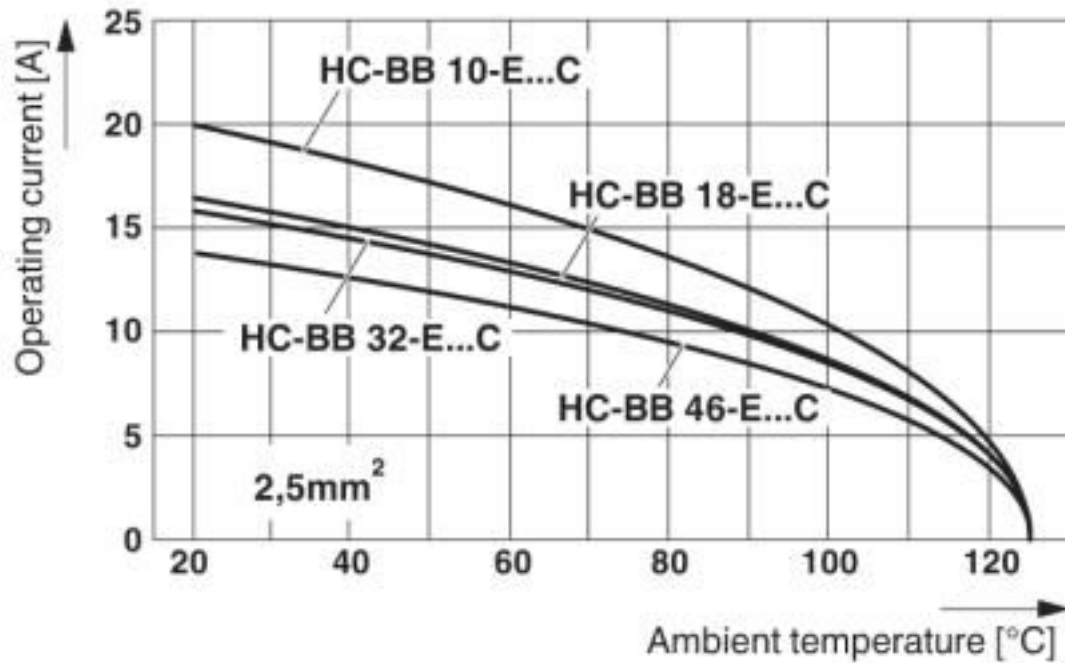
### Environmental Product Compliance

China RoHS	Environmentally friendly use period: unlimited = EFUP-e
	No hazardous substances above threshold values

## Drawings

## Contact insert - HC-BB 18-EBUC - 1687451

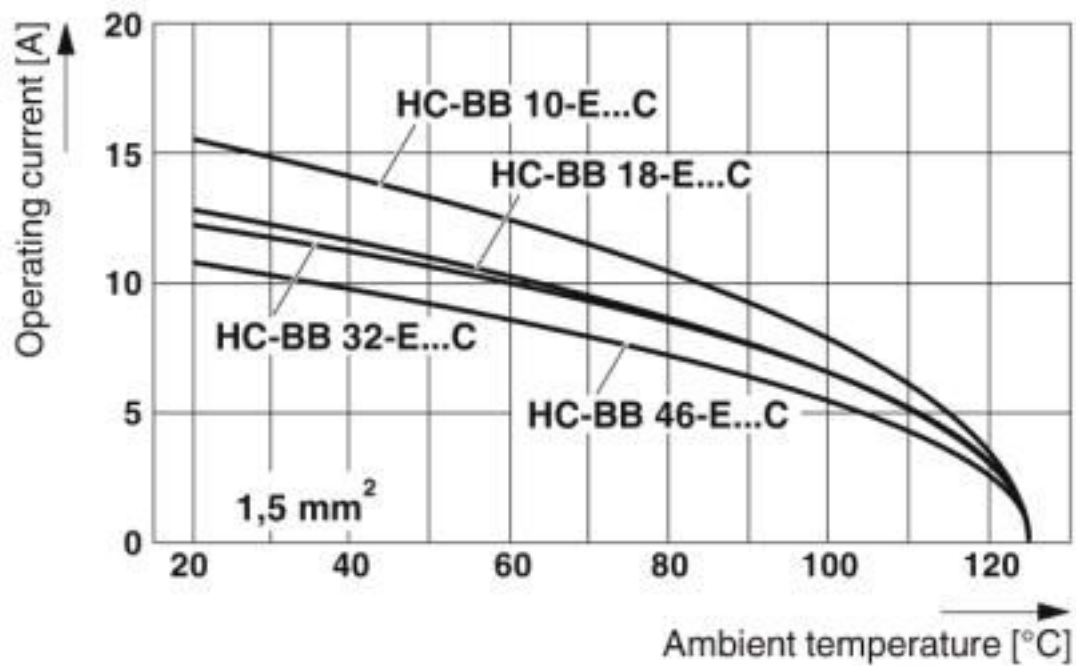
Diagram



Derating diagram: Conductor cross section 2.5 mm²

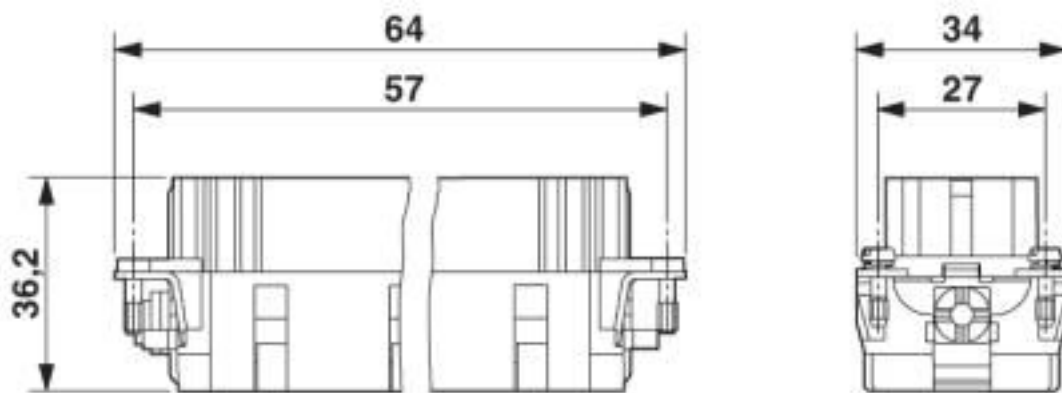
## Contact insert - HC-BB 18-EBUC - 1687451

Diagram



Derating diagram: Conductor cross section 1.5 mm<sup>2</sup>

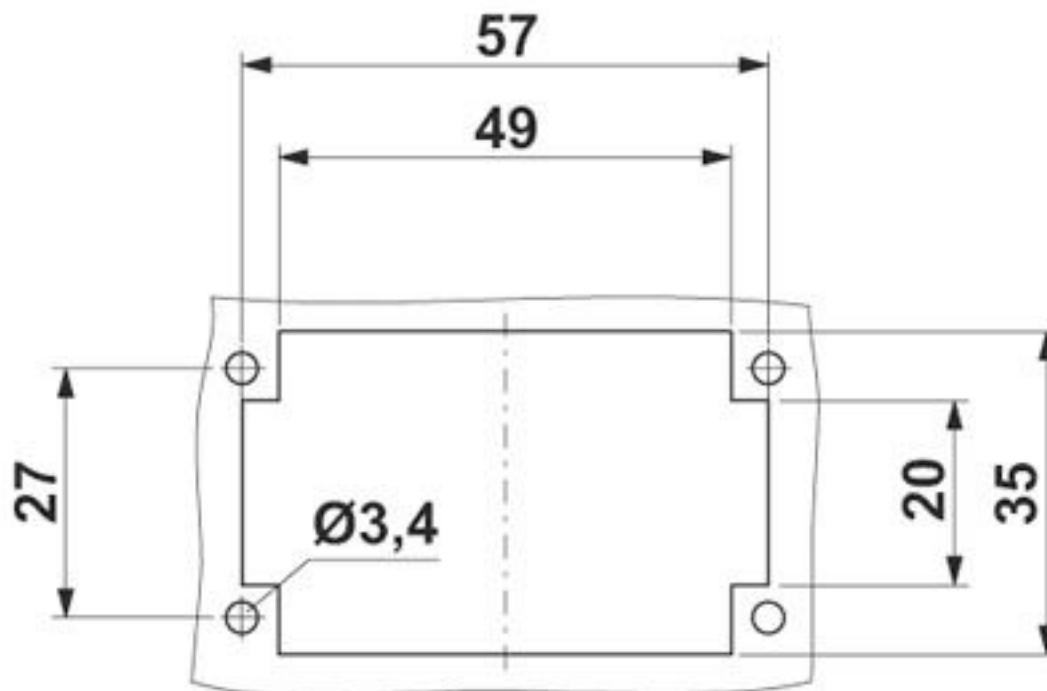
Dimensional drawing



Female insert

## Contact insert - HC-BB 18-EBUC - 1687451

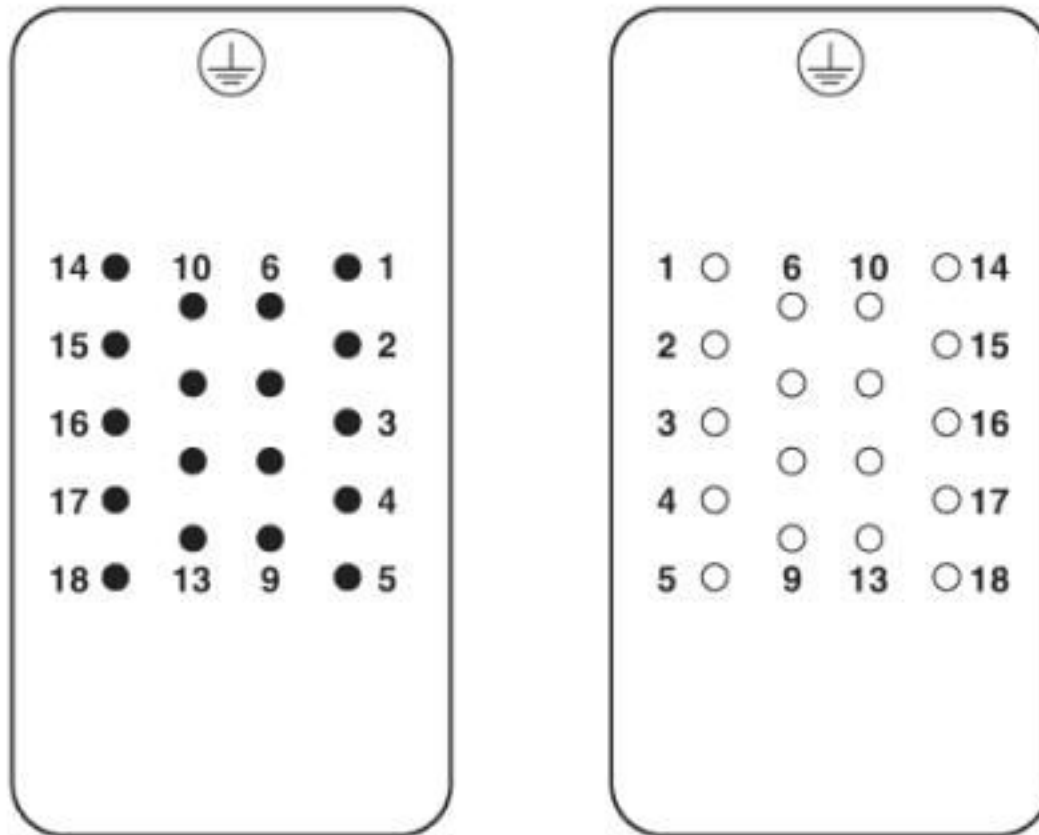
Dimensional drawing



Mounting cutout

## Contact insert - HC-BB 18-EBUC - 1687451

Schematic diagram



Connector pin assignment: Left pin - right socket

### Classifications

#### eCl@ss

eCl@ss 4.0	27140816
eCl@ss 4.1	27140816
eCl@ss 5.0	27143424
eCl@ss 5.1	27143424
eCl@ss 6.0	27261205
eCl@ss 7.0	27440207
eCl@ss 8.0	27440205
eCl@ss 9.0	27440205

#### ETIM

ETIM 2.0	EC000438
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### Classifications

#### ETIM

ETIM 3.0	EC000438
ETIM 4.0	EC000438
ETIM 5.0	EC000438

#### UNSPSC

UNSPSC 6.01	30211923
UNSPSC 7.0901	39121522
UNSPSC 11	39121522
UNSPSC 12.01	39121522
UNSPSC 13.2	39121522

### Accessories

#### Accessories

##### Adapter plate

Adapter plate - HC-B 24-ADP-B 10-GY - 1660436



HEAVYCON adapter plate, type B24 on B10, for panel cutouts of type B24, gray

#### Coding element

Coding element - HC-CBU - 1676860



Coding socket for coding up to 16 connectors

Coding bolt - HC-CB - 1772722



Coding pin, prevents mismatching of up to six connectors with an identical number of positions

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### Accessories

Coding element - HC-CST - 1676857



Coding peg for coding up to 16 connectors

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Dummy socket - CK2,5-ED-BB - 1584693



Dummy socket for contact carrier with turned CK 2,5-ED... socket contacts. For HC-A../HC-BB../HC-M... series contact inserts.

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### Crimp contact

Crimp contact - CK2,5-ED-0,50BU AG - 1663640



Turned 2.5 crimp contact, individual female contact, core diameter 0.5 mm<sup>2</sup>, silver-plated

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Crimp contact - CK2,5-ED-0,75BU AG - 1663653



Turned 2.5 crimp contact, individual female contact, core diameter 0.75 mm<sup>2</sup>, silver-plated

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Crimp contact - CK2,5-ED-1,00BU AG - 1663666



Turned 2.5 crimp contact, individual female contact, core diameter 0.75 to 1.00 mm<sup>2</sup>, silver-plated

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## Contact insert - HC-BB 18-EBUC - 1687451

### Accessories

Crimp contact - CK2,5-ED-1,50BU AG - 1663679



Turned 2.5 crimp contact, individual female contact, core diameter 1.5 mm<sup>2</sup>, silver-plated

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Crimp contact - CK2,5-ED-2,50BU AG - 1663682



Turned 2.5 crimp contact, individual female contact, core diameter 2.5 mm<sup>2</sup>, silver-plated

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Crimp contact - CK2,5-ED-3,00BU AG - 1663695



Turned 2.5 crimp contact, individual female contact, core diameter 3.00 mm<sup>2</sup>, silver-plated

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Crimp contact - CK2,5-ED-4,00BU AG - 1663705



Turned 2.5 crimp contact, individual female contact, core diameter 4.00 mm<sup>2</sup>, silver-plated

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Crimp contact - CK2,5-ED-0,50BU AU - 1674859



Turned 2.5 crimp contact, individual female contact, core diameter 0.5 mm<sup>2</sup>, gold-plated

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## Contact insert - HC-BB 18-EBUC - 1687451

### Accessories

Crimp contact - CK2,5-ED-1,00BU AU - 1674833



Turned 2.5 crimp contact, individual female contact, core diameter 0.75 to 1.0 mm², gold-plated

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Crimp contact - CK2,5-ED-1,50BU AU - 1674820



Turned 2.5 crimp contact, individual female contact, core diameter 1.5 mm², gold-plated

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Crimp contact - CK2,5-ED-2,50BU AU - 1674862



Turned 2.5 crimp contact, individual female contact, core diameter 2.5 mm², gold-plated

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Crimp contact - CK2,5-ED-4,00BU AU - 1674846



Turned 2.5 crimp contact, individual female contact, core diameter 4.00 mm², gold-plated

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### Crimping tool

Crimping pliers - CRIMPFOX-TC 4 - 1212113



Crimping pliers, for CK 1,6-ED..., CK 2,5-ED..., CK 4,0-ED... turned contacts, 4 marked die stations, unlockable pressure lock, lateral entry, incl. positioning tool

## Contact insert - HC-BB 18-EBUC - 1687451

### Accessories

#### DIN rail mounting frame

DIN rail mounting frame - HC-SMR-B10 - 1687969



HEAVYCON DIN rail mounting frame, for contact inserts of type B10

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#### Docking frame

Docking frames - HC-B 10-ANDOCK - 1586125



Docking frame for racks, for contact inserts of B10 type, with four M5 flat headed screws, rack balance x/y axis  $\pm 1.5$  mm

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#### Mounting material

Screw - HC-B-PES - 1604997



PE screw, for contact inserts HC-B / HC-BB / HC-DD / HC-D40 / HC-D64

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PE multiplier - HC-B-3PE - 1644326



PE multiplier, for three PE connections, for HC-B (besides HC-B..E..ZZ) / HC-BB / HC-DD / HC-D40 / HC-D64 contact inserts

## Contact insert - HC-BB 18-EBUC - 1687451

### Accessories

Strain relief clamp - HC-B-ZG - 1685327



Strain relief clamps contact inserts of series: B-, BB-, D 40, D 64, DD and HV, straight cable exit

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Strain relief clamp - HC-B-ZS - 1685330



Strain relief clamps contact inserts of series: B-, BB-, D 40, D 64, DD and HV, lateral cable exit

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### Plug mounting plate

DIN rail mounting frame - HC-SMP 125-B10-AMQ - 1660960



HEAVYCON DIN rail mounting frame with panel mounting base with double locking latch, for contact inserts of type B10

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### Universal tools

Contact removal tool - UNIFOX RT-CK 2.5 - 1072067



Contact removal tool, for turned CK 2,5... contacts

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Crimp contact - CK2,5-ED-0,37BU AU - 1585647



Crimp contact, connection method: Crimp connection, connection cross section: AWG 22- 26

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### Accessories

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