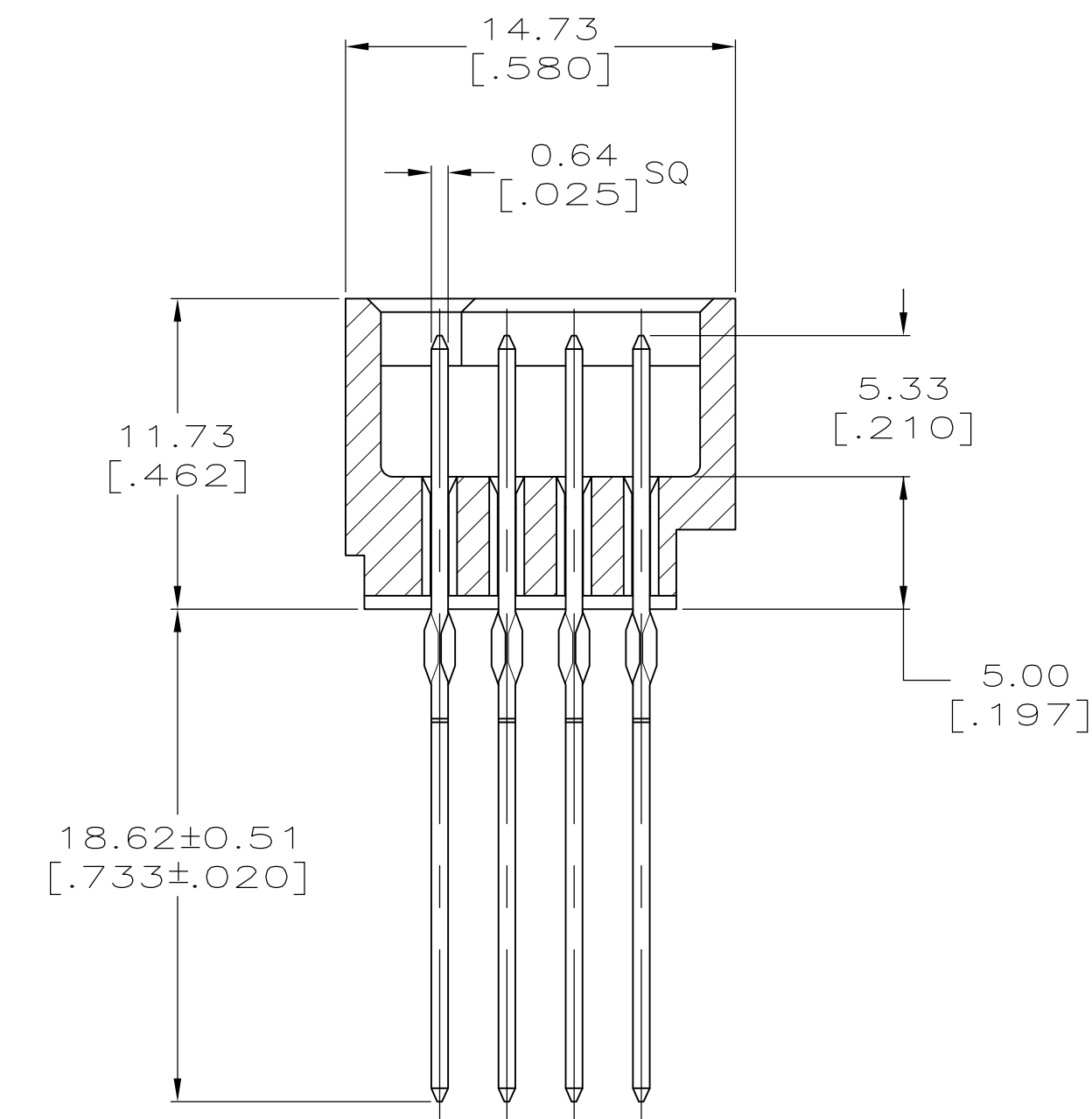
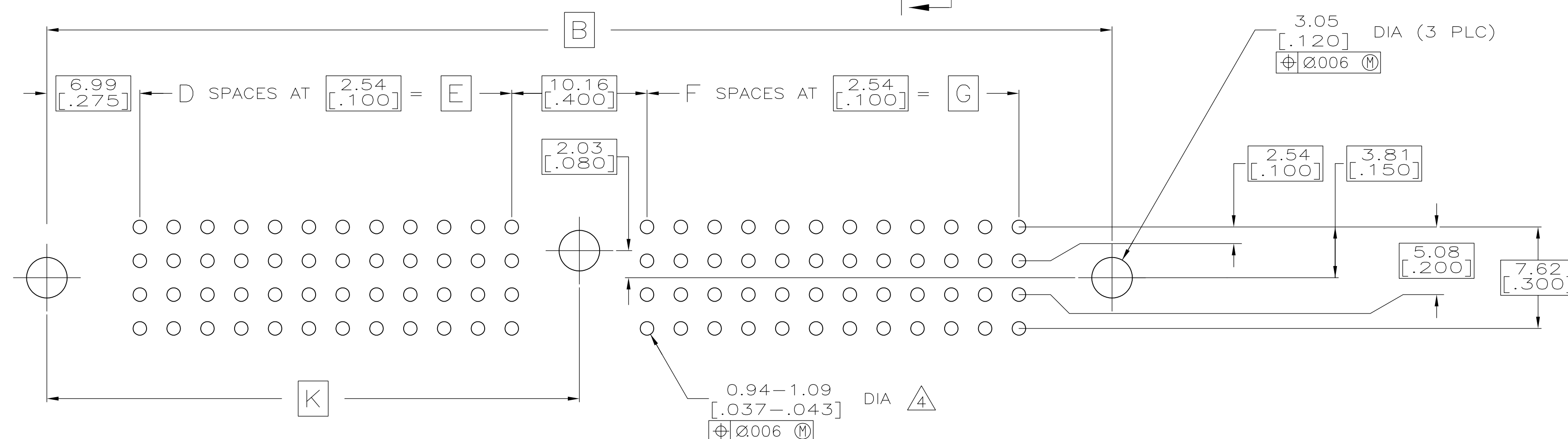
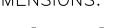
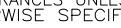




RECOMMENDED P.C. BOARD LAYOUT



THIS DRAWING IS A CONTROLLED DOCUMENT.		DWG R. K. SEIFRID 03/28/90 CHK F. KIBLER 8-17-92 APVD —		 TE Connectivity	
DIMENSIONS: mm [INCHES]		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± — 1 PLC ± — 2 PLC ± — 3 PLC ± 0.13 [.005] ANGLES ± —		NAME HDI, 4 ROW, PIN ASSEMBLY, ONE CENTER GUIDE PIN, 18.62[.733] LONG ACTION PINS	
		PRODUCT SPEC — APPLICATION SPEC —		SIZE A1	
MATERIAL  		FINISH 		CAGE CODE 00779	
		WEIGHT 0		DRAWING NO C-532921	
CUSTOMER DRAWING				SCALE 4:1	
				SHEET 1 of 2	
				REV M	

8

7

6

5

4

3

2

1

THIS DRAWING IS UNPUBLISHED.

RELEASED FOR PUBLICATION

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1

HOUSING MATERIAL: THERMOPLASTIC, COLOR—NATURAL.

2

CONTACT MATERIAL: PHOSPHOR BRONZE.

3

FINISH:
MATING AREA: MEETS THE PERFORMANCE REQUIREMENTS OF PRODUCT SPECIFICATION 108—9063; BASED ON TELCORDIA DR—1217—CORE APPLICATIONS IN UNCONTROLLED ENVIRONMENTS.
SOLDER TAILS AREA: TIN—LEAD PLATED.

4

ACTION PIN POSTS REQUIRE 2.36 [.093] MIN THICK P.C. BOARD. RECOMMENDED P.C. BOARD HOLES ARE 1.151 [.0453] DIA PLATED THRU WITH 0.025—0.076 [.001—.003] COPPER, WITH 0.0076 [.0003] MIN TIN—LEAD PLATING; FINISHED HOLE AFTER PLATING 0.94—1.09 [.037—043] DIA.

5

PART NUMBER IS OBSOLETE.

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
—	—	SEE SHEET 1	—	—	—

5	—	—	—	—	—	—	—	—	532921—9	
5	—	—	—	—	—	—	—	—	532921—8	
5	—	—	—	—	—	—	—	—	532921—7	
5	149.22 [5.875]	137.16 [5.400]	54	137.16 [5.400]	54	288.29 [11.350]	298.45 [11.750]	306.07 [12.050]	440	532921—6
5	141.60 [5.575]	129.54 [5.100]	51	129.54 [5.100]	51	273.05 [10.750]	283.21 [11.150]	290.83 [11.450]	416	532921—5
5	133.98 [5.275]	121.92 [4.800]	48	121.92 [4.800]	48	257.81 [10.150]	267.97 [10.550]	275.59 [10.850]	392	532921—4
5	126.36 [4.975]	114.30 [4.500]	45	114.30 [4.500]	45	242.57 [9.550]	252.73 [9.950]	260.35 [10.250]	368	532921—3
5	118.74 [4.675]	106.68 [4.200]	42	106.68 [4.200]	42	227.33 [8.950]	237.49 [9.350]	245.11 [9.650]	344	532921—2
5	111.12 [4.375]	99.06 [3.900]	39	99.06 [3.900]	39	212.09 [8.350]	222.25 [8.750]	229.87 [9.050]	320	532921—1
	K	G	F	E	D	C	B	A	POSN	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:
mm [INCHES]

0 PLC
1 PLC
2 PLC
3 PLC
4 PLC

± —
± —
± —
± 0.13 [.005]
± — ± —

ANGLES

FINISH

MATERIAL

12

DWN
R. K. SEIFRIED
CHK
F. KIBLER
APVD

03/28/90
8-17-92
—

PRODUCT SPEC
—
APPLICATION SPEC
—
WEIGHT
0

TE Connectivity
NAME
HDI, 4 ROW, PIN ASSEMBLY,
ONE CENTER GUIDE PIN, 18.62[.733]
LONG ACTION PINS
SIZE
CAGE CODE
DRAWING NO
RESTRICTED TO

00779
532921
CUSTOMER DRAWING

SCALE
4:1
SHEET
2 OF 2
REV
M

4805 (1/15)