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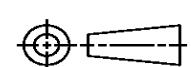
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				P LTR DESCRIPTION DATE DWN APVD			
				B1	ECR-13-015826	11OCT13	RS LZ

REPLACED BY OCEAN STYLE APPLICATOR PART

NUMBER 2151597-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1528325
 REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
 WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
 SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
 1528325

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R.SHEN		 TE Connectivity FINE ADJ SIDE FD HD-I APPL	
DIMENSIONS:		CHK L.J.ZHANG			
		APVD U.GUO			
0 PLC ±		PRODUCT SPEC			
1 PLC ±		APPLICATION SPEC			
2 PLC ±		NAME			
3 PLC ±		FINE ADJ SIDE FD HD-I APPL			
4 PLC ±		SIZE A3		RESTRICTED TO	
ANGLES ±		CAGE CODE C- 1528325			
MATERIAL		DRAWING NO			
FINISH		CUSTOMER ACCESSIBLE PRODUCTION DRAWING		SCALE	
				SHEET 1 OF 2 REV B1	

PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1528325-1	B	-	LEADMAKER	MECH POST FEED	CUTS CARRIER
1528325-2	B	-	BENCH	MECH PRE FEED	CUTS CARRIER
1528325-6	B	-	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1528325-1	B	-	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1528325-2	B	-	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1528325-6	B	-	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1528325-7	A	-	-	-	SPARE PARTS KIT

CRIMP DATA AMP TERMINAL AMP CRIMP SPECS			
TERMINAL NAME: CONTACT, FEMALE / MALE 0.64MM			
CRIMP	SIZE	TYPE	RANGE
WIRE	1.40 [.055 IN]	F	22 AWG or 0.35mm ²
INSUL	1.78 [.070 IN]	O	1.20-1.75 [.047-.069 IN]
WIRE STRIP LENGTH	4.04-4.32 [.159-.170 IN]		APPL INSTRUCTION 408-8322 & 408-8490
TERMINAL	-	-	
APPL SPEC	114-13006		FEED 9.50 [.374 IN]
TERMINALS APPLIED			
SOCKET	PIN	-	-
638551-2	1488220-2	-	-
1326028-2	1488208-2	-	-
1326028-4	1488208-4	-	-
-	-	-	-
-	-	-	-
-	-	-	-
-	-	-	-
WIRE SIZE mm ² AWG		CRIMP HEIGHT *	
22 AWG		0.89 ±0.05 [.035 ±.002 IN]	REF C 7
0.35mm ²		0.86 ±0.05 [.034 ±.002 IN]	SETTING C 9
-		-	-
-		-	-
-		-	-
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-		-	-
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SET UP GAGE	LAYOUT		
458637-3	11528325		

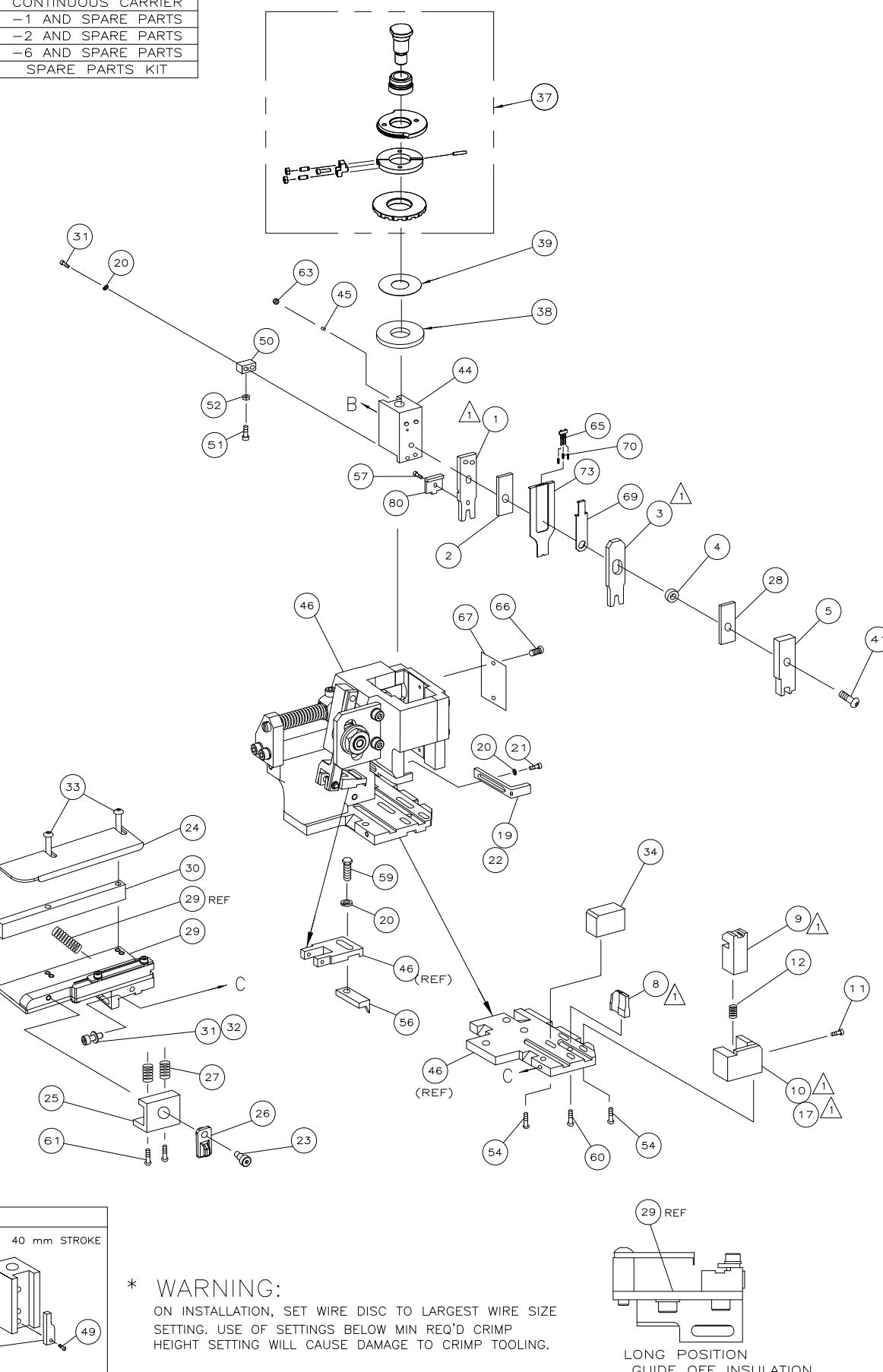
 RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION.

3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

**⚠ INSULATION Ø DEPENDENT UPON WIRE SIZE BEING APPLIED,
CHECK 114-13006 FOR APPLICABLE DIAMETERS.**

* WARNING:

ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE
SETTING. USE OF SETTINGS BELOW MIN REQ'D CRIMP
HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



THIS DRAWING IS A CONTROLLED DOCUMENT.		05NOV03	Tyco Electronics		Tyco Electronics Corporation		
DIMENSIONS: INCHES		05NOV03	F. BACKHURST		Harrisburg, PA 17105-3608		
TOLERANCES: UNLESS OTHERWISE SPECIFIED:		APVD	PRODUCT SPEC		FINE LINE ADJ SIDE FD HD-I APPL		
 0 PLC 1 PLC 2 PLC 3 PLC 4 PLC		± ± ± 0.5 [.02 IN] ± ±	—		—		
ANGLES		—	APPLICATION SPEC		—		
MATERIAL	FINISH	WEIGHT	—	SIZE	CAGE CODE	DRAWING NO.	RESTRICTED TO
—	—	A1	00779	C1528325		—	—
		CUSTOMER DRAWING		SCALE	—	SHEET	1 OF 1
						REV	B