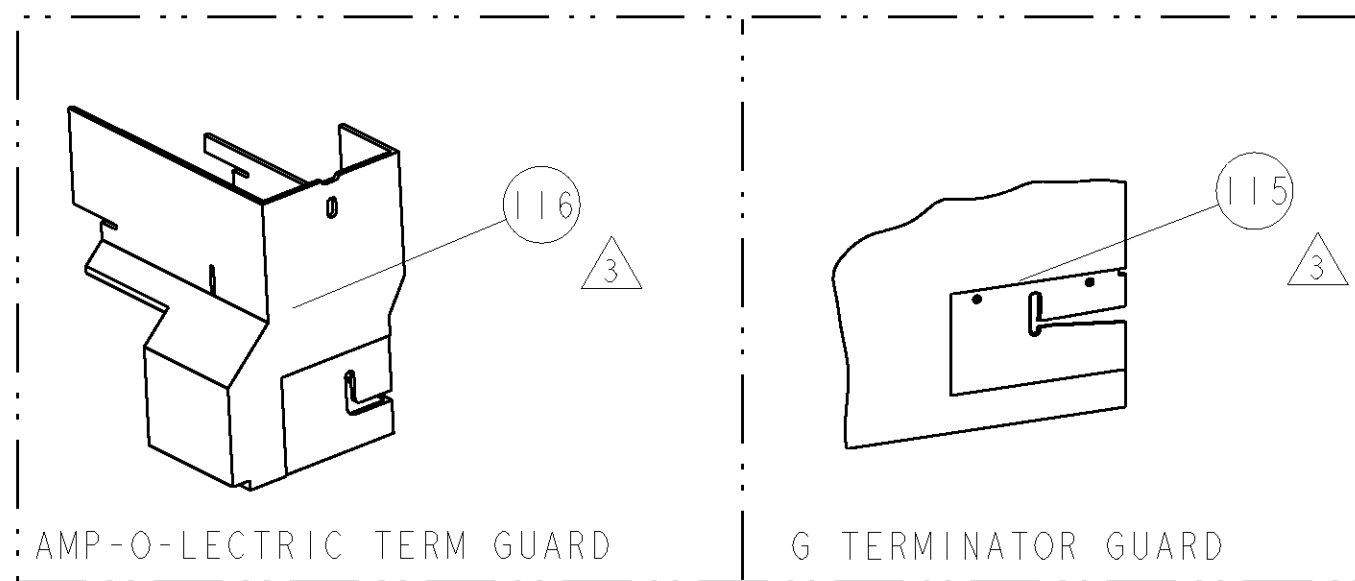
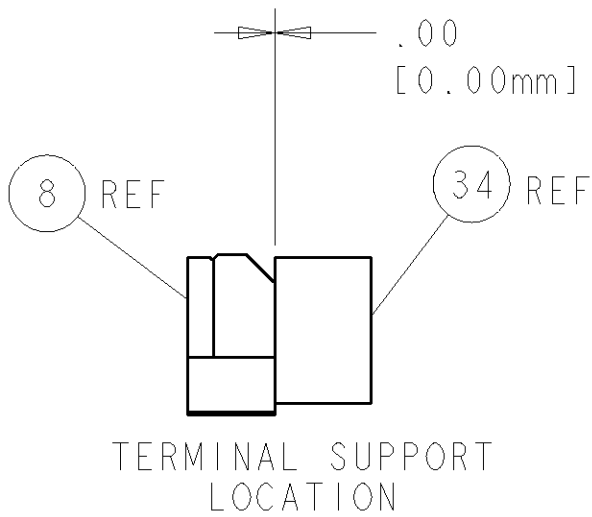
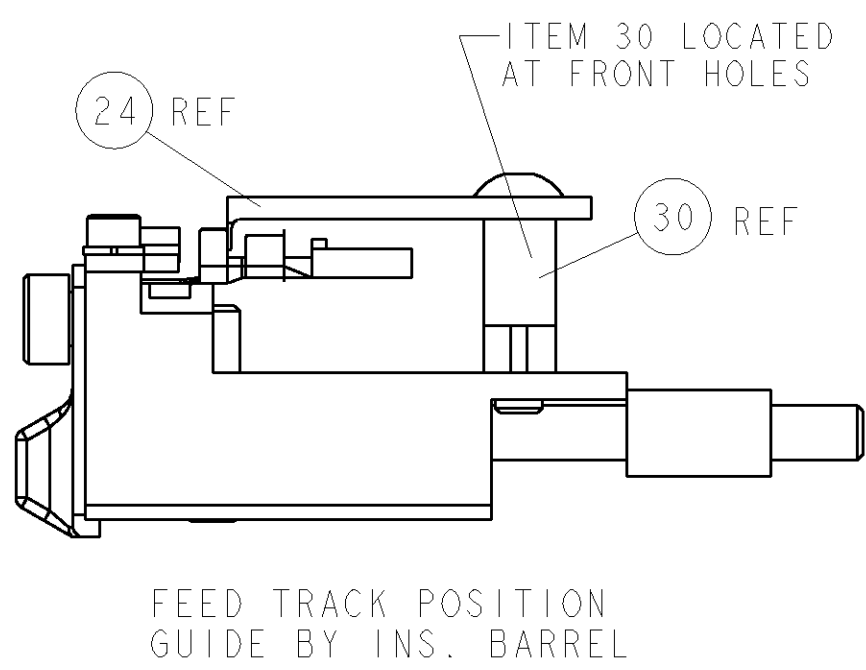
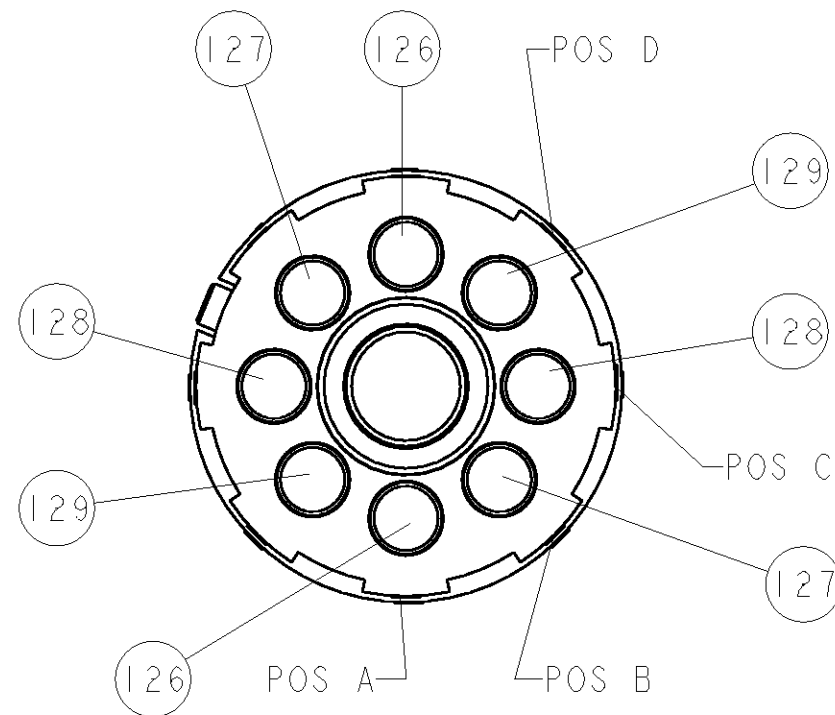
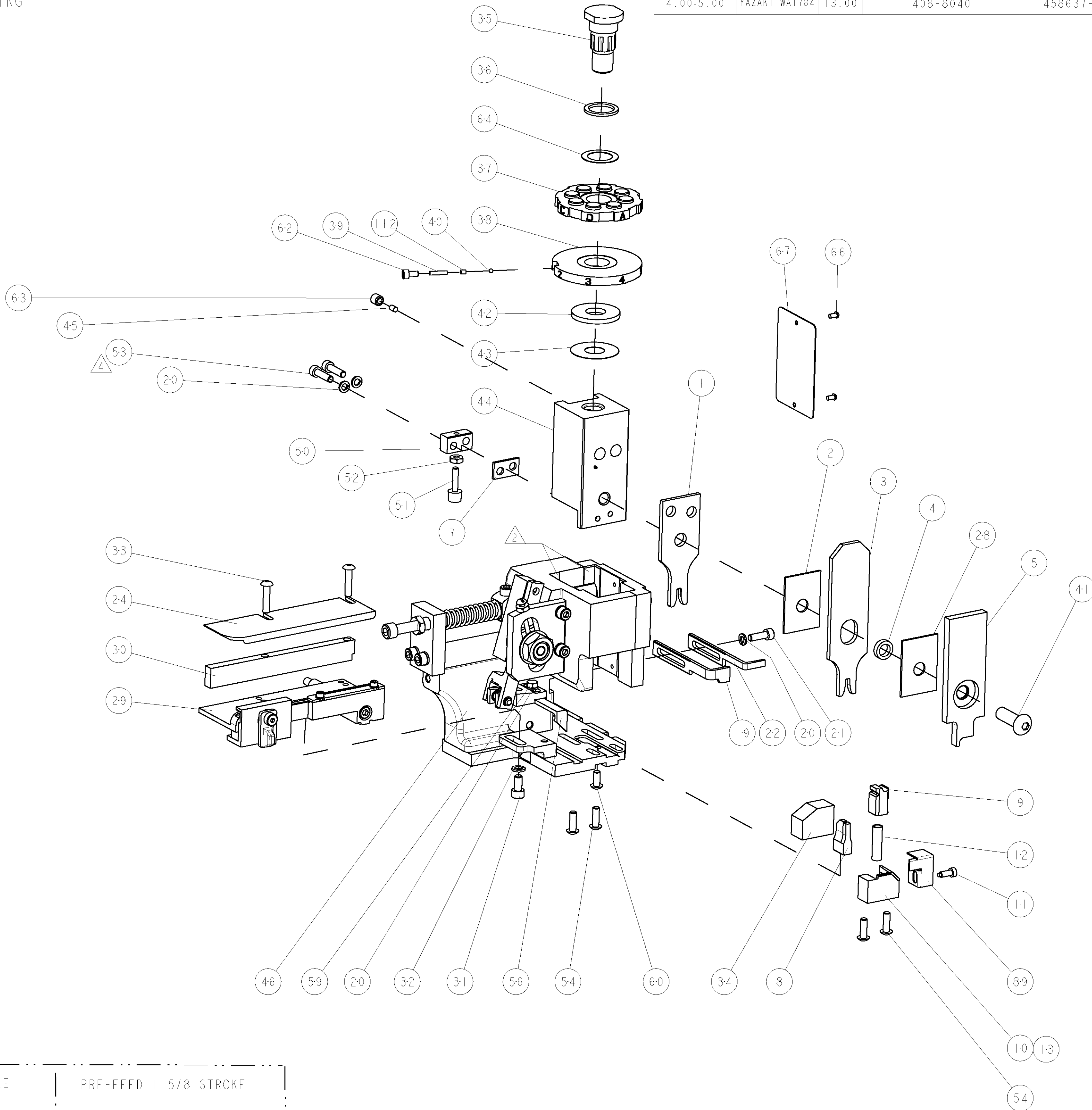


8				7			
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PART NUMBER		REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION	
1852805-1		A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER	
1852805-2		A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER	
1852805-3		A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER	
1852805-6		A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER	
7-1852805-7		A	-	-	-	SPARE PARTS	

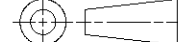
- △ RECOMMENDED SPARE PARTS
△ GREASE LIGHTLY
△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE
△ GRIND TO LENGTH AT ASSY.



TERMINAL NAME: TERMINAL					
TE PN	YAZAKI	YAZAKI TERMINAL - YAZAKI CRIMP SPECS			
1949862	7116-1231				
-	-	PAD LTR	CRIMP HEIGHT	WIRE SIZE	
-	-	A	1.55mm+.05/- .05 [.061+.002/- .002]	2mm2	
-	-	B	1.45mm+.05/- .05 [.057+.002/- .002]	1.25mm2	
-	-	C	1.40mm+.05/- .05 [.055+.002/- .002]	1mm2	
-	-	D	1.35mm+.05/- .05 [.053+.002/- .002]	0.85mm2	
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	2.74mm [.108]	F	0.85-2.0 mm ²
-	-	INSUL	3.30mm [.130]	F	Ø 1.7-2.8mm
WIRE STRIP LENGTH 4.00-5.00	TERM APPL SPEC YAZAKI WA1784	FEED 13.00	APPLICATOR INSTRUCTIONS 408-8040		SET UP GAGE 458637-1



-	2	2	2	2	-	2-354779-4	PIN, WIRE DISC, .3110	129
-	2	2	2	2	-	1-354779-9	PIN, WIRE DISC, .3085	128
-	2	2	2	2	-	1-354779-5	PIN, WIRE DISC, .3065	127
-	2	2	2	2	-	354779-7	PIN, WIRE DISC, .3025	126
-	-	-	REF	-	..	455749-1	GUARD WINDOW	116
-	-	REF	-	-	..	679532-1	INSERT, GUARD	115
-	1	1	1	1	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	112
-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	1	-	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	-	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	-	23030-1	SCR, SKT HD CAP 6-32 x .25	62
-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	-	458537-2	PAWL, FEED	56
-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	2	2	2	2	-	2-21000-8	SCR, SKT HD CAP 8-32 X .625	53
-	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52
-	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
-	1	1	1	1	-	690753-1	SPACER, TONKER	50
-	-	-	-	-	..	690602-6	CAM, PRE FEED, 1 5/8	49
-	-	-	-	-	..	690602-5	CAM, PRE FEED, 1 1/8	48
-	1	-	-	1	-	690501-4	CAM, POST-FEED 1 5/8	47
-	1	1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MOCA)	46
-	1	1	1	1	-	690191-1	PLUG,NYLON	45
-	1	1	1	1	-	455673-1	RAM, SIDE FEED	44
-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	43
-	1	1	1	1	-	690124-1	WASHER, RAM (.115)	42
-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	-	23241-6	BALL, STEEL	40
-	1	1	1	1	-	690170-1	SPRING, COMPRESSION	39
-	1	1	1	1	-	1-690142-2	DISC, INSULATION	38
-	1	1	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
-	1	1	1	1	-	22480-5	SPRING, COMPRESSION	36
-	1	1	1	1	-	690212-1	POST, RAM	35
-	1	1	1	1	-	690786-3	TERMINAL SUPPORT	34
-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	-	1320908-2	SPACER, STRIP GUIDE	30
-	1	1	1	1	-	1633091-1	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	-	1-455888-0	SPACER, CRIMPER	28
-	1	1	1	1	-	1320928-1	PLATE, STRIP GUIDE	24
-	1	-	-	1	-	690472-2	STRIPPER	22
-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	1	1	-	-	691353-1	STRIPPER	19
-	1	-	-	-	-	679625-1	SHEAR HOLDER, FRONT (NO CUT)	13
-	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	-	690461-1	STOP, SHEAR	11
-	-	-	1	1	-	690459-1	SHEAR HOLDER, FRONT	10
-	1	1	1	1	-	1-462006-6	FLOATING SHEAR, FRONT	9
1	1	1	1	1	-	9-1633535-4	ANVIL, COMBINATION	8
-	1	1	1	1	-	3-240641-3	SPACER	7
-	-	-	-	-	..	-	-	6
-	1	1	1	1	-	2-455889-0	DEPRESSOR, SHEAR	5
-	1	1	1	1	-	2-238011-1	BLOCK, CRIMPER SPACER	4
1	1	1	1	1	-	6-456134-4	CRIMPER, INSULATION F PREMIUM	3
-	1	1	1	1	-	1-455888-0	SPACER, CRIMPER	2
1	1	1	1	1	-	5-1633588-8	CRIMPER, WIRE	1

-77 -6 -3 -2 -1 U/M					PART NO	DESCRIPTION			ITEM NO	
THIS DRAWING IS A CUSTOMER DRAWING FOR TYCO ELECTRONICS CORPORATION IT IS TO BE USED FOR THE CUSTOMER'S DESIGN AND CONSTRUCTION ONLY IT SHOULD BE CONTACTED FOR THE LATEST REVISION.						DWN	24DEC2008			
DIMENSIONS: INCHES  TOLERANCES UNLESS OTHERWISE SPECIFIED: Ø PLC ±.01 1 PLC ±0.01 2 PLC ±0.01 3 PLC ±0.001 4 PLC ±0.0001 ANGLES ±.1°						CHK	30DEC2008			
						Tyco Electronics Harrisburg, PA 17105-3608				
						NAME				
						APVD	30DEC2008			
						SIDE FEED HDM APPLICATOR				
						PRODUCT SPEC	-			
						APPLICATION SPEC	-			
MATERIAL						SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO	
FINISH						WEIGHT	-			
-						A	00779	C=1852805	-	
CUSTOMER DRAWING						SCALE		3:5	SHEET 1 OF 1	REV A