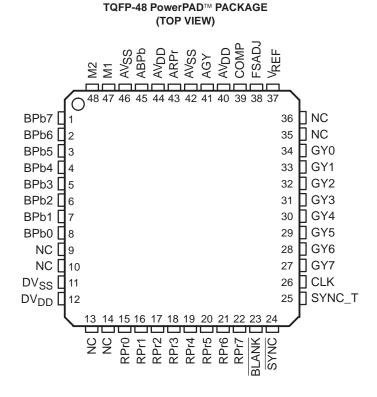
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features

- Triple 8-Bit D/A Converters
- Minimum 80 MSPS Operation
- Direct Drive of Doubly-Terminated 75-Ω
 Load Into Standard Video Levels
- 3×8 Bit 4:4:4, 2×8 Bit 4:2:2 or 1×8 Bit 4:2:2 (ITU-BT.656) Multiplexed YPbPr/GBR Input Modes
- Bi-Level (EIA) or Tri-Level (SMPTE) Sync Generation With 7:3 Video/Sync Ratio
- Integrated Insertion of Sync-On-Green/ Luminance or Sync-On-All Channels
- Configurable Blanking Level
- Internal Voltage Reference

applications

- High-Definition Television (HDTV) Set-Top Boxes/Receivers
- High-Resolution Image Processing
- Desktop Publishing
- Direct Digital Synthesis/I-Q Modulation



See ALSO: THS8133 (10 bit, pin-compatible)

description

The THS8134 is a general-purpose triple high-speed D/A converter (DAC) optimized for use in video/graphics applications. The device operates from a 5-V analog supply and a 3-V to 5-V range digital supply. The THS8134 has a sampling rate up to 80 MSPS. The device consists of three 8-bit D/A converters and additional circuitry for bi-level/tri-level sync and blanking level generation in video applications.

THS8134 is also well-suited in applications where multiple well-matched and synchronously operating DACs are needed; for example, I-Q modulation and direct-digital synthesis in communications equipment.

The current-steering DACs can be directly terminated in resistive loads to produce voltage outputs. The device provides a flexible configuration of maximum output current drive. Its output drivers are specifically designed to produce standard video output levels when directly connected to a single-ended doubly-terminated 75 Ω coaxial cable. Full-scale video/sync is generated in a 7:3 ratio, compliant with SMPTE standards for GBR and YPbPr signals.

Furthermore, the THS8134 can generate both a traditional bi-level sync or a tri-level sync signal, as per the SMPTE standards, via a digital control interface. The sync signal is inserted on one of the analog output channels (sync-on-green/luminance) or on all output channels. Also, a blanking control signal sets the outputs to defined levels during the nonactive video window.

The position of this defined (blanking) level and the temperature range, over which the maximum imbalance between the inserted analog syncs (K_{IMBAL(SYNC)}), are the only differences between the unrev, revA, and revB device versions. Refer to the Available Options table.



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description (continued)

Finally the input format can be either 3×8 bit 4:4:4, 2×8 bit 4:2:2, or 1×8 bit 4:2:2. This enables a direct interface to a wide range of video DSP/ASICs including parts generating ITU-BT.656 formatted output data.

AVAILABLE OPTIONS

| - | PACKAGE |
|-------------|---------------------------|
| TA | TQFP-48 PowerPAD |
| | THS8134CPHP [†] |
| 0°C to 70°C | THS8134ACPHP‡ |
| | THS8134BCPHP [‡] |

[†] In the THS8134CPHP, the K_{IMBAL}maximum specification is assured over full temperature range and the K_{IMBAL}(SYNC) maximum specification is assured at 25°C. The position of the blanking level is as shown in Table 1.

Terminal Functions

| TERMIN | AL | | | | | | |
|-----------|-------|-----|--|--|--|--|--|
| NAME | PIN | 1/0 | DESCRIPTION | | | | |
| ABPb | 45 | 0 | Analog red, green and blue respectively Pr, Y and Pb current outputs, capable of directly driving a doubly | | | | |
| AGY | 41 | 0 | terminated 75-Ω coaxial cable. | | | | |
| ARPr | 43 | 0 | | | | | |
| AV_{DD} | 40,44 | - 1 | Analog power supply (5 V ±10%). All AV _{DD} terminals must be connected. | | | | |
| AVSS | 42,46 | I | Analog ground | | | | |
| BLANK | 23 | I | Blanking control input, active low. A rising edge on CLK latches BLANK. When asserted, the ARPr, AGY and ABPb outputs are driven to the blanking level, irrespective of the value on the data inputs. SYNC takes precedence over BLANK, so asserting SYNC (low) while BLANK is active (low) will result in sync generation. | | | | |
| BPb0-BPb7 | 8–1 | I | Blue or Pb pixel data input bus. Index 0 denotes the least significant bit. Refer to functional description for different operating modes. | | | | |
| CLK | 26 | I | Clock input. A rising edge on CLK latches RPr0-7, GY0-7, BPb0-7, BLANK, SYNC, and SYNC_T. The M2 input is latched by a rising edge on CLK also, but only when additional conditions are satisfied, as explained in its terminal description. | | | | |
| COMP | 39 | 0 | Compensation terminal. A 0.1 µF capacitor must be connected between COMP and AV _{DD} . | | | | |
| DV_{DD} | 12 | - 1 | Digital power supply (3-V to 5-V range) | | | | |
| DVSS | 11 | - 1 | Digital ground | | | | |
| FSADJ | 38 | I | Full-scale adjust control. The full-scale current drive on each of the output channels is determined by the value of a resistor RFS connected between this terminal and AVSS. The nominal value of RFS is 430 Ω , corresponding to 26.67 mA full-scale current. The relationship between RFS and the full-scale current level for each operation mode is explained in the functional description. | | | | |
| GY0-GY7 | 34–27 | I | Green or Y pixel data input bus. Index 0 denotes the least significant bit. Refer to functional description for different operating modes. | | | | |
| M1 | 47 | I | Operation mode control 1. M1 is directly interpreted by the device (it is not latched by CLK). M1 configures device according to Table 1. | | | | |



[‡] In the THS8134ACPHP and the THS8134BCPHP, both the KIMBAL maximum specification and the KIMBAL (SYNC) maximum specification are assured over the full temperature range. The position of the blanking level is as shown in Table 1.

THS8134, THS8134A, THS8134B TRIPLE 8-BIT, 80 MSPS VIDEO D/A CONVERTER WITH TRI-LEVEL SYNC GENERATION SLVS205D - MAY 1999 - REVISED MARCH 2000

Terminal Functions (Continued)

| TERMINAL | | 1/0 | |
|---------------------|-----------------------------|-----|--|
| NAME | PIN | 1/0 | DESCRIPTION |
| M2 | 48 | I | Operation mode control 2. The second rising edge on CLK after a transition on SYNC latches M2. The interpretation is dependent on the polarity of the last SYNC transition: SYNC L to H: latched as M2_INT SYNC H to L: latched as INS3_INT Together with M1, M2_INT configures the device as shown in Table 1. When INS3_INT is high, the sync output is inserted on all DAC outputs; a low will insert it only on the AGY output. See also Figure 2 and Table 2. The value of M2 at power-up is undetermined. Therefore at least 1 L → H transition on SYNC is required to set M2. |
| NC | 9, 10, 13, 14, 35, 36 | | Not connected |
| RPr0-RPr7 | 15–22 | I | Red or Pr pixel data input bus. Index 0 denotes the least significant bit. Refer to functional description for different operating modes. |
| SYNC | 24 | _ | Sync control input, active low. A rising edge on CLK latches SYNC. When asserted, only the AGY output (INS3_INT=L, see terminal M2) or ARPr, AGY and ABPb outputs (INS3_INT=H, see terminal M2) are driven to the sync level, irrespective of the values on the data or BLANK inputs. Consequently, SYNC should remain low for the whole duration of sync, which is in the case of a tri-level sync both the negative and positive portion (see Figure 7). |
| SYNC_T | 25 | I | Sync tri-level control, active high. A rising edge on CLK latches SYNC_T. When asserted, a positive sync (higher than blanking level) is generated when SYNC is low. When disabled, a negative sync (lower than blanking level) is generated when SYNC is low. When generating a tri-level (negative-to-positive) sync, a $L \rightarrow H$ transition on this signal positions the start of the positive transition. See Figure 6 for timing control. The value on SYNC_T is ignored when \overline{SYNC} is not asserted (high). |
| V _{REF} 37 | | I/O | Voltage reference for DACs. An internal voltage reference of nominally 1.35 V is provided, which requires an external 0.1 μ F ceramic capacitor between V _{REF} and AV _{SS} . However, the internal reference can be overdriven by an externally supplied reference voltage. |



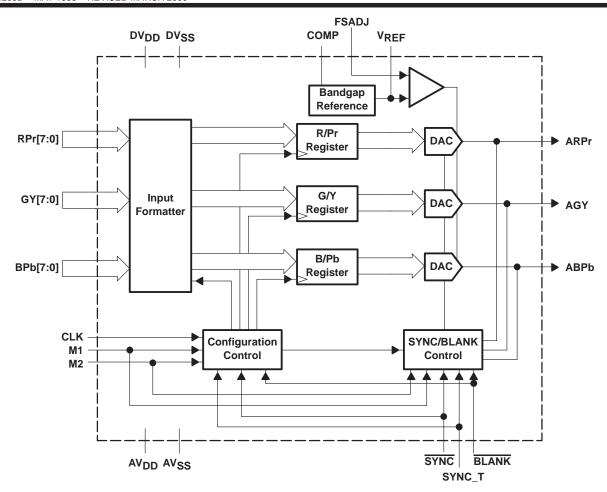


Figure 1. THS8134 Block Diagram

functional description

device configuration

Input data to the device can be supplied from a 3x8b GBR/YPbPr input port. If the device is configured to take data from all three channels, the data is clocked in at each rising edge of CLK. All three DACs operate at the full clock speed of CLK.

In the case of 4:2:2 sampled data (for YPbPr) the device can be fed over either a 2x8 bit or 1x8 bit multiplexed input port. An internal demultiplexer will route input samples to the appropriate DAC: Y at the rate of CLK, Pb and Pr each at the rate of one-half CLK.

According to ITU-BT.656, the sample sequence is <u>Pb-Y-Pr</u> over a 1x8 bit interface (Y-port). The sample sequence starts at the first rising edge of CLK after <u>BLANK</u> has been taken high (inactive). In this case the frequency of CLK is two times the Y conversion speed and four times the conversion speed of both Pr and Pb.

With a 2x8 bit input interface, both the Y-port and the Pr-port are sampled on every CLK rising edge. The Pr-port carries the sample sequence Pb-Pr. The sample sequence starts at the first rising edge of CLK after BLANK has been taken high (inactive). In this case the frequency of CLK is equal to the conversion speed of Y and 2x the conversion speed of both Pr and Pb.

The device's operation mode is set by the M1 and M2 mode selection terminals, according to Table 1. The operation mode also determines the blanking level, as explained below in the sync/blanking generation sections.

M1 M2 INT **CONFIGURATION DESCRIPTION** L L **GBR** GBR mode 4:4:4. Data clocked in on each rising edge of CLK from G, B, and R input channels. For the 3x8b-4:4:4 definition of the analog output levels during blanking, see note 1. L Н YPbPr YPbPr mode 4:4:4. Data clocked in on each rising edge of CLK from Y, Pb and Pr input channels. For the definition of the analog output levels during blanking, see note 1. 3x8b-4:4:4 Н YPbPr L YPbPr mode 4:2:2 2x8 bit. Data clocked in on each rising edge of CLK from Y & Pr input channels. A 2x8b-4:2:2 sample sequence of Pb-Pr-... should be applied to the Pr port. At the first rising edge of CLK after BLANK is taken high, Pb should be present on this port. For the definition of the analog output levels during blanking, see note 1. Н Н YPbPr YPbPr mode 4:2:2 1x8 bit (ITU-BT.656 compliant). Data clocked in on each rising edge of CLK from Y 1x8b-4:2:2 input channel. For the definition of the analog output levels during blanking, see note 1.

Table 1. THS8134 Configuration

NOTE 1: In all device versions, the blanking level on the AGY channel output corresponds to input code 0 of the DAC.

- In the THS8134CPHP and the THS8134ACPHP versions, the blanking level on the ABPb and ARPr channel outputs corresponds to the 128 input code of the DAC, when sync is inserted on all three channels (INS3_INT=H), and to the 0 input code of the DAC, when sync is only inserted on the Y channel (INS3_INT=L).
- In the THS8134BCPHP version, the blanking level on the ABPb and ARPr channel outputs corresponds to the 128 input code of
 the DAC irrespective if sync is inserted on all three channels (INS3_INT=H), or if sync is inserted only on the Y channel
 (INS3_INT=L).



Table 2. INS3_INT/M2_INT Selection on M2

| LAST EVENT ON SYNC | SYNC_T | M1 | M2 (see Note 2) | DESCRIPTION |
|--------------------------|--------|----|--------------------|---|
| H→L | L or H | Х | INS3_INT | Sync insertion active: SYNC low enables sync generation on 1 (INS3_INT=L) or all 3 (INS3_INT=H) DAC outputs. SYNC_T determines the sync polarity. |
| L→H | Х | Х | M2_INT | Device mode programming active: The DAC outputs reflect the DAC inputs (BLANK=H) or are forced to the blanking level (BLANK=L). M2 is interpreted according to Table 1. |

X = Don't care

NOTE 2: M1 and M2 start configuring the device as soon as they are interpreted, which is continuously for M1 (static pin) or on the second rising edge on CLK after a transition on SYNC for M2. M2 is interpreted as either INS3_INT or M2_INT, as shown in Table 2.

programming example

Configuration of the device will normally be static in a given application. If M2_INT and INS3_INT need to be both low or high, the M2 pin is simply tied low or high. If M2_INT and INS3_INT need to have different levels, these can be easily derived from the signal on the SYNC pin, as shown in Table 3 and Figure 2.

Table 3. Generating M2 From SYNC

| In order to have: M2_INT INS3_INT | | Annals to MO |
|------------------------------------|---|--|
| | | Apply to M2: |
| L | Н | SYNC delayed by 2 CLK periods |
| Н | L | inverted SYNC delayed by 2 CLK periods |

The input formats and latencies are shown in Figures 3–5 for each operation mode.

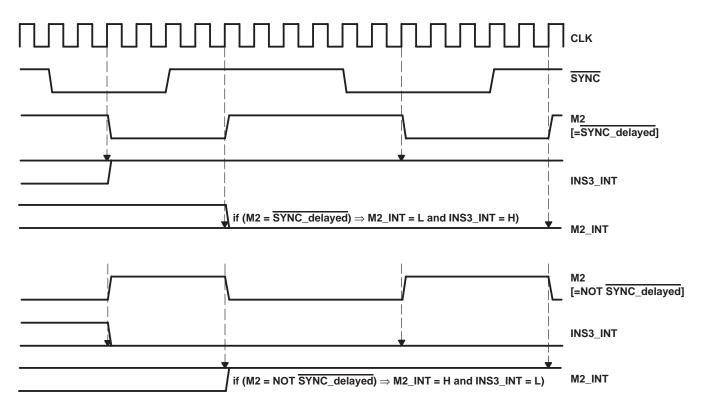


Figure 2. Generating INS3_INT and M2_INT from M2



programming example (continued)

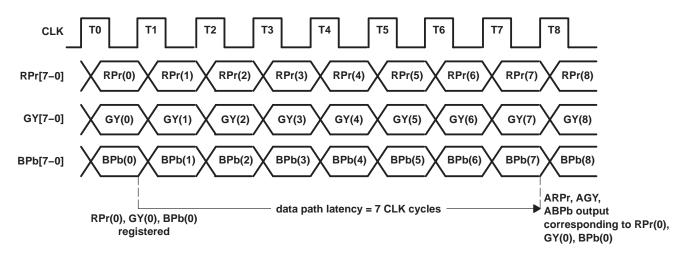


Figure 3. Input Format and Latency YPbPr 4:4:4 and GBR 4:4:4 Modes

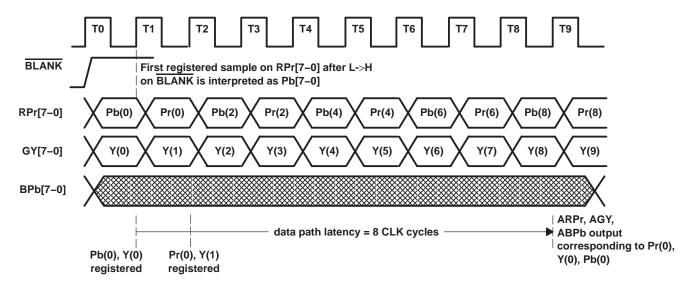


Figure 4. Input Format and Latency YPbPr 4:2:2 2×8 bit Mode

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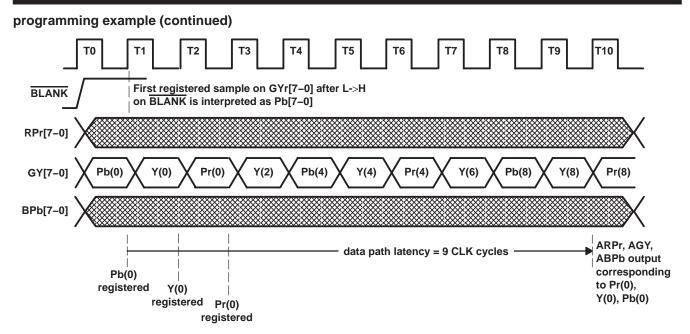


Figure 5. Input Format and Latency YPbPr 4:2:2 1×8 bit Mode

sync generation

Additional control inputs \$\overline{SYNC}\$ and \$YNC_T\$ enable the superposition of an additional current onto the AGY channel or on all three channels, depending on the setting of INS3_INT. By combining the \$\overline{SYNC}\$ and \$YNC_T control inputs, either bi-level negative going pulses or tri-level pulses can be generated. Depending on the timing controls for these signals, both horizontal and vertical sync signals can be generated. Assertion of \$\overline{SYNC}\$ (active low) will identify the sync period, while assertion of \$\overline{SYNC_T}\$ (active high) within this period will identify the positive excursion of a tri-level sync.

Refer to the application information section for practical examples on the use of these control inputs for sync generation.

blanking generation

An additional control input $\overline{\text{BLANK}}$ is provided that will fix the output amplitude on all channels to the blanking level, irrespective of the value on the data input ports. However, sync generation has precedence over blanking; that is, if $\overline{\text{SYNC}}$ is low, the level of $\overline{\text{BLANK}}$ is don't care. The absolute amplitude of the blanking level with respect to active video is determined by the GBR or YPbPr operation mode of the device. Refer to the application information section for practical examples on the use of this control input for blank generation.

Figure 6 shows how to control SYNC, SYNC_T, and BLANK signals to generate tri-level sync levels and blanking at the DAC output. A bi-level (negative) sync is generated similarly by avoiding the positive transition on SYNC_T during SYNC low.



blanking generation (continued)

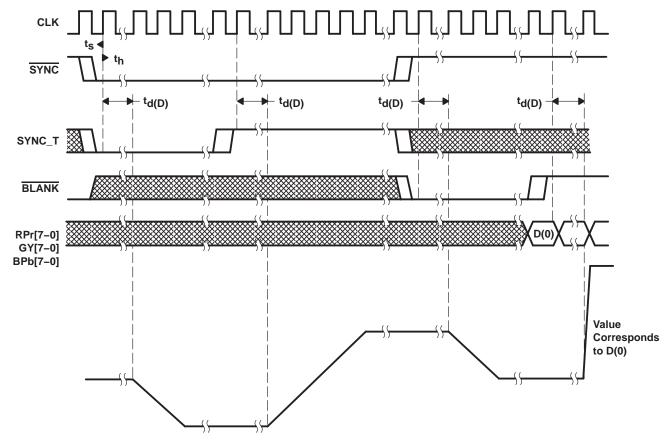


Figure 6. Sync and Blanking Generation

DAC operation

The analog output drivers generate a current of which the drive level can be user-modified by choice of an appropriate resistor value R_{FS}, connected to the FSADJ terminal. Refer to the paragraph on output amplitude control for details on how the output drive is affected by the operation mode of the device.

All current sources derive their amplitudes from an internal generator that produces a 1.35 V reference level. All current source amplitudes (video, blanking, sync) also come from this reference so that the relative amplitudes of sync/blank/video are always equal to their nominal relationships. For increased stability on the absolute levels, the user can overdrive the reference by directly driving the $V_{\rm RFF}$ input terminal.

output amplitude control

The current drive on all three output channels and on the internal sync generator is controlled by a resistor R_{FS} that must be connected between FSADJ and AV_{SS} . In all operation modes the relative amplitudes of the current drivers are maintained irrespective of the R_{FS} value, as long as a maximum current drive capability is not exceeded.

The sync generator is composed of different current sources that are internally routed to a corresponding DAC output. Depending on the setting of INS3_INT during $\overline{\text{SYNC}}$ low, the sync current drive is added to either only the green channel output (sync-on-green) if INS3_INT = L or all three channel outputs INS3_INT = H. In either case the relative current levels, as defined below, are maintained.



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output amplitude control (continued)

The exact relationship between R_{FS} and the current drive level on each channel is dependent on the operation mode of the device (see Table 4). In GBR mode, the output drive is identical on the three channels, while in YPbPr mode, a level shift is implemented on Pb and Pr channels. Refer to the application information section for details on the current drive levels in each mode.

The device has an internal voltage reference derived from a bandgap reference of 1.35 V. The relationship between the full-scale current drive level and R_{ES} is given by:

$$I_{FS}[A] = \alpha \times V_{REF}[V] \div R_{FS}[\Omega]$$

where $\boldsymbol{\alpha}$ is dependent on the operation mode of the device.

Typical operation modes are shown in Table 4 for the nominal R_{FS} value. This value will produce the full-scale current levels mentioned in Table 4 and, when terminated, voltages of standard video levels, as shown in the applications section. The resistor value is variable provided the maximum current level on each of the DAC outputs is not exceeded.

Table 4. THS8134 Nominal Full-Scale Currents

| ODED ATION MODE | | | | Α | GY | Al | RPr | AB | Pb |
|----------------------------|--|--------|----------|-------------|----------|-------------|----------|----------|----------|
| OPERATION MODE DESCRIPTION | M1 | M2_INT | INS3_INT | IFS (mA) | α | IFS (mA) | α | IFS (mA) | α |
| GBR with sync-on-green | L | L | L | 26.67† | 1461/172 | 18.67‡ | 1023/172 | 18.67 | 1023/172 |
| GBR with sync-on-all | L | L L | | 26.67 | 1461/172 | 26.67 | 1461/172 | 26.67 | 1461/172 |
| YPbPr with sync-on-Y | (L,H), (H,L) or (HH), according to Tables 1 and 2 | | L | 26.67 | 1461/172 | 18.67 | 1023/172 | 18.67 | 1023/172 |
| YPbPr with sync-on-all | | | Н | 26.67 | 1461/172 | 18.67 | 1023/172 | 18.67 | 1023/172 |

 $[\]dagger$ I_{FS} = 1461/172 × 1.35/430

absolute maximum ratings over operating free-air temperature (unless otherwise noted)§

| Supply voltage: AV _{DD} to AV _{SS} , DV _{DD} to DV _{SS} | –0.5 V to 7 V |
|---|-----------------------------------|
| AV_{DD} to DV_{DD} , AV_{SS} to DV_{SS} | |
| Digital input voltage range to DV _{SS} | 0.5 V to DV _{DD} + 0.5 V |
| Operating free-air temperature range, T _A | 0°C to 70°C |
| Storage temperature range, T _{stq} | –55°C to 150°C |

[§] Stresses beyond those listed under "absolute maximum ratings" may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated under "recommended operating conditions" is not implied. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.



 $[\]ddagger I_{FS} = 1023/172 \times 1.35/430$

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recommended operating conditions over operating free-air temperature range, TA

power supply

| | | MIN | NOM | MAX | UNIT |
|----------------|-----------|------|-------|------|------|
| Complessations | AV_{DD} | 4.75 | 5 | 5.25 | ., |
| Supply voltage | DV_DD | 3 | 3.3/5 | 5.25 | ٧ |

digital and reference inputs

| | | MIN | NOM | MAX | UNIT |
|---|---------------------------|------|------|-----------|------|
| | $DV_{DD} = 3.3 \text{ V}$ | 2 | | DV_{DD} | ., |
| High-level input voltage, V _{IH} | $DV_{DD} = 5 V$ | 2.4 | | DV_{DD} | V |
| Low-level input voltage, V _{IL} | | DVSS | | 8.0 | V |
| Clock frequency, f _{Clk} | | 0 | | 80 | MHz |
| Pulse duration, clock high, t _{W(CLKH)} | | 5 | | | ns |
| Pulse duration, clock low, t _{W(CLKL)} | | 5 | | | ns |
| Reference input voltage, † V _{ref(I)} (see Note 3) | | | 1.35 | 1.62 | V |
| FSADJ resistor, R _(FS) (see Note 3) | | 360 | 430 | | Ω |

[†] Voltage reference input applies to the externally applied voltage (overdrive condition). Internally a 2 kΩ resistor isolates the internal reference from the externally applied voltage, if any.

electrical characteristics over recommended operating conditions with f_{CLK} = 80 MSPS and use of internal reference voltage V_{ref} , with $R_{(FS)}$ = $R_{(FSnom)}$ (unless otherwise noted)

power supply (1 MHz, -1 dBFS digital sine simultaneously applied to all 3 channels)

| | PARAMETER | TEST CONDITIONS | MIN | TYP | MAX | UNIT |
|---------|--------------------------|--|-----|-----|-----|-------|
| | | $AV_{DD} = DV_{DD} = 5 V$ | | 134 | 142 | 4 |
| IDD | Operating supply current | $AV_{DD} = 5 \text{ V}, DV_{DD} = 3.3 \text{ V}$ | | 114 | 121 | mA |
| | | $AV_{DD} = DV_{DD} = 5 V$ | | 670 | 710 | mW |
| P_{D} | Power dissipation | $AV_{DD} = 5 \text{ V}, DV_{DD} = 3.3 \text{ V}$ | | 525 | 565 | IIIVV |

power supply (1 MHz, -1 dBFS digital sine simultaneously applied to all 3 channels)

| _ | | _ | | - | | | |
|-----------|--------------------------|--------------|--|-----|-----|-----|-------|
| PARAMETER | | | TEST CONDITIONS | MIN | TYP | MAX | UNIT |
| | UNIT | THS8134CPHP | $AV_{DD} = DV_{DD} = 5 V$ | | 134 | 142 | A |
| | On another construction | THS8134ACPHP | AV _{DD} = 5 V, DV _{DD} = 3.3 V | | 114 | 121 | mA |
| IDD | Operating supply current | THS8134BCPHP | $AV_{DD} = DV_{DD} = 5 V$ | | 159 | 167 | mA |
| | | | AV _{DD} = 5 V, DV _{DD} = 3.3 V | | 136 | 143 | mA |
| | | THS8134CPHP | $AV_{DD} = DV_{DD} = 5 V$ | | 670 | 710 | mW |
| PD | | THS8134ACPHP | AV _{DD} = 5 V, DV _{DD} = 3.3 V | | 525 | 565 | IIIVV |
| | Power dissipation | | $AV_{DD} = DV_{DD} = 5 V$ | | 790 | 835 | mA |
| | | THS8134BCPHP | AV _{DD} = 5 V, DV _{DD} = 3.3 V | | 635 | 675 | mΑ |



NOTE 3: The combination of V_{ref} and R_{FS} can be chosen at will as long as the maximum full-scale DAC output current $I_{(FS)}$ does not exceed 120% of its nominal value. Therefore, at fixed $R_{(FS)} = R_{(FSnom)}$, V_{ref} should not be higher than the maximum value mentioned and at fixed $V_{ref} = V_{ref(nom)}$, $R_{(FS)}$ should not be less than the minimum value mentioned.

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electrical characteristics over recommended operating conditions with f_{CLK} = 80 MSPS and use of internal reference voltage V_{ref} , with $R_{(FS)}$ = $R_{(FSnom)}$ (unless otherwise noted) (continued)

digital inputs - dc characteristics

| | PARAMETER | TEST CONDITIONS | MIN | TYP | MAX | UNIT |
|-------------------|---|---|-----|-----|-----|----------------|
| lн | High-level input current | | | | 1 | μΑ |
| I _I L | Low-level input current | $AV_{DD} = DV_{DD} = 5 V$ | -1 | | | μΑ |
| IL(CLK) | Low-level input current, CLK | Digital inputs and CLK at 0 V for I _{IL} ; Digital inputs and CLK at 5 V for I _{IH} | _ | | 4 | • |
| IH(CLK) | High-level input current, CLK | 3 | -1 | | 7 | μΑ |
| Cl | Input capacitance | T _A = 25°C | | 7 | | рF |
| t _S | Data and control inputs setup time | | 3 | | | ns |
| tH | Data and control inputs hold time | | 0 | | | ns |
| | | RGB and YPbPr 4:4:4 | | 7 | | |
| ^t d(D) | Digital process delay from first registered color component of pixel [†] (see Figures 3–5) | YPbPr 4:2:2 2×8 bit | | 8 | | CLK periods |
| | | YPbPr 4:2:2 1×8 bit | | 9 | | perious |

[†] This parameter is assured by design and not production tested. The digital process delay is defined as the number of CLK cycles required for the first registered color component of a pixel, starting from the time of registering it on the input bus, to propagate through all processing and appear at the DAC output drivers. The remaining delay through the IC is the analog delay t_{d(A)} of the analog output drivers.

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electrical characteristics over recommended operating conditions with f_{CLK} = 80 MSPS and use of internal reference voltage V_{ref} , with $R_{(FS)}$ = $R_{(FSnom)}$ (unless otherwise noted) (continued)

analog (DAC) outputs

| | PARAMETER | TE | ST CONDITIONS | MIN | TYP | MAX | UNIT |
|----------------------|--|--|---------------|------|----------------|------|------|
| | DAC resolution | | | 8 | 8 | | bits |
| INL | Integral nonlinearity | Static, best fit | | | ±0.2 | ±1.2 | LSB |
| DNL | Differential nonlinearity | Static | | | ±0.2 | ±1 | LSB |
| DODD | Power supply ripple rejection ratio of DAC | f = 100 kHz (see No | ote 4) | 37 | | | ID. |
| PSRR | output (full scale) | f = 1 MHz (see Note | e 4) | 43 | | | dB |
| XTALK | Crosstalk between channels | f up to 30 MHz, (see | e Note 5) | | | -55 | dB |
| V _{O(ref)} | Voltage reference output | | | 1.30 | 1.35 | 1.40 | V |
| r _{o(VREF)} | V _{REF} output resistance | | | | 11K | 15K | W |
| G _(DAC) | DAC gain factor | | | | See Table 4 | | |
| | Imbalance between DACs, (KIMBAL) | See Note 6 | | | | ±5% | |
| | Imbalance between positive and negative sync, (KIMBAL(SYNC)) | See Note 6 | | | | ±2% | |
| V | DAC | $R_L = 37.5 \Omega$, See N | | 1 | 1.2 | V | |
| V _O (DAC) | DAC output compliance voltage (sync+video) | $R_L = 75 \Omega$, See No | | 2 | 2.4 | V | |
| | GBR sync-on-green and YPbPr sync-on-Y/sync-on-all | Internal reference | AGY | 24 | 26.67 | 28 | mA |
| | | | ABPb and ARPr | 17.3 | 18.67 | 19.7 | |
| | | External reference | AGY | 24.9 | 26.67 | 27.2 | |
| Leo | | | ABPb and ARPr | 17.5 | 18.67 | 19.3 | |
| ^I (FS) | | Internal reference | AGY | 24 | 26.67 | 28 | |
| | GBR sync-on-all | internal reference | ABPb and ARPr | 24 | 26.67 | 28 | mA |
| | GBR sync-on-all | External reference | AGY | 24.9 | 26.67 | 27.2 | |
| | | External reference | ABPb and ARPr | 24.9 | 26.67 | 27.2 | |
| r _O | DAC output resistance | See Note 10 | | 57 | | 92 | kΩ |
| CO | DAC output capacitance (pin capacitance) | | | | 8 | | pF |
| tr(DAC) | DAC output current rise time | 10% to 90% of full s | scale | | 2 | | ns |
| tf(DAC) | DAC output current fall time | 10% to 90% of full s | scale | | 2 | | ns |
| t _d (A) | Analog output delay | Measured from CLK=V _{IH(min)} to 50% of full-scale transition, See Note 8 | | | | 9 | ns |
| tS | Analog output settling time | Measured from 50% of full scale transition on output to output settling, within 2%, See Note 9 | | | 5 | 9 | ns |
| SNR | Signal -to-noise ratio | 1 MHz, -1 dBFS digital sine input, measured from 0 MHz to 8.8 MHz | | | 53 | | dB |
| SFDR | Spurious-free dynamic range | 1 MHz, -1 dBFS digital sine input, measured from 0 MHz to 8.8 MHz | | | 62 | | dB |
| BW(1 dB) | Bandwidth | See Note 11 | | | 40 | | MHz |

NOTES:

- 4. PSRR is measured with a 0.1 μF capacitor between the COMP and AVDD terminal; with a 0.1 μF capacitor connected between the V_{REF} terminal and AVSS. The ripple amplitude is within the range 100 mVp-p to 500 mVp-p with the DAC output set to full scale and a double-terminated 75 Ω (=37.5 Ω) load. PSRR is defined as 20 × log(ripple voltage at DAC output/ripple voltage at AVDD input). Limits from characterization only.
- 5. Crosstalk spec applies to each possible pair of the 3 DAC outputs. Limits from characterization only.
- The imbalance between DACs applies to all possible pairs of the three DACs. K_{IMBAL} is assured over full temperature range. In parts labeled THS8134CPHP, K_{IMBAL}(SYNC) is assured at 25°C. In parts labeled THS8134ACPHP, K_{IMBAL}(SYNC) is assured over the full temperature range.
- 7. Nominal values at R_(FS) = R_(FSnom): Maximum values at R_(FS) = R_(FSnom) + 1.2. Maximum limits from characterization only.
- 8. This value excludes the digital process delay, $t_{d(D)}$. Limit from characterization only.
- 9. Maximum limit from characterization only
- 10. Limit from characterization only
- 11. This bandwidth relates to the output amplitude variation in excess of the droop from the $\sin x/x$ sampled system. Since the output is a sample-and-hold signal, a $\sin(\pi \times F_{in} + F_{clk}) + (\pi \times F_{in} + F_{clk})$ roll-off is observed, which accounts e.g. at $F_{in} = 40$ MHz and $F_{clk} = 80$ MSPS for -3.92 dB signal drop (sync droop). The total DAC output variation (device droop) consists of this and an additional amount (excess droop) caused by the output impedance of the device, as shown in Table 5.



performance plots of AGY output channel at 80 MSPS and use of internal reference

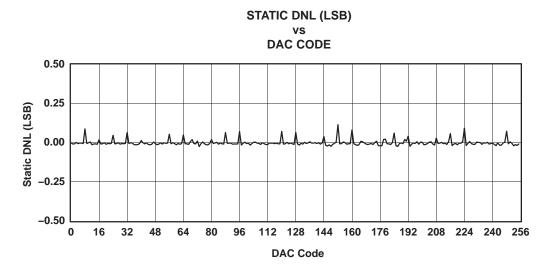


Figure 7. Static DNL

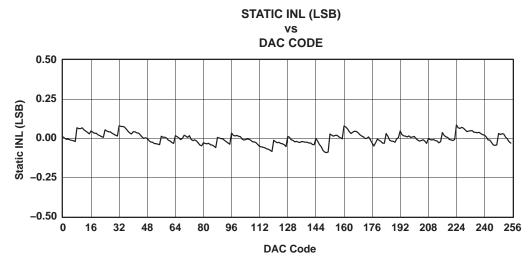


Figure 8. Static INL



performance plots of AGY output channel at 80 MSPS and use of internal reference (continued)

SPECTRUM OF DAC OUTPUTS

AMPLITUDE (dBFS) FREQUENCY (MHz) 0 -20 -40Amplitude (dBFS) -60 -80 -100 -120-140 -160 4.86 0.00 8.10 8.91 0.81 1.62 2.43 3.24 4.05 5.67 6.48 7.29

Figure 9. Spectral Plot for 1.02 MHz Digital Sine Input at 80 MSPS

Frequency (MHz)

DAC OUTPUT WAVEFORM

BLANK TO FULL-SCALE VIDEO OUTPUT (mV) TIME (ns) Blank to Full-Scale Video Output (V) 1.1 0.9 0.8 0.7 0.6 0.5 0.4 0.3 -25.0 -19.4 -13.8 -8.2 -2.6 3.0 8.6 14.2 19.8 Time (ns)

Figure 10. DAC Output Waveform (rise/fall and settling times)

Table 5. DAC Output Amplitude Variation Over Varying F_{in} at F_{clk} = 80 MSPS

| F _{in} (kHz) | F _{Clk} (MSPS) | SYNC DROOP (dB) | EXCESS DROOP (dB) |
|-----------------------|-------------------------|-----------------|-------------------|
| 500 | 80 | 0 | 0 |
| 5000 | 80 | -0.056 | -0.02 |
| 10000 | 80 | -0.22 | -0.08 |
| 20000 | 80 | -0.91 | -0.29 |
| 30000 | 80 | -2.11 | -0.39 |
| 40000 | 80 | -3.92 | -0.40 |

APPLICATION INFORMATION

CONFIGURING THS8134 FOR GENERATING SMPTE COMPLIANT SIGNALS

Table 6 lists the standards that relate to the definition of analog interfaces for component video signals.

Table 6. Relevant Video Standards

| E | SCOPE |
|---------------|---|
| deo Interface | Component analog video for studio applications us |

| STANDARD | TITLE | SCOPE |
|------------|--|--|
| SMPTE 253M | 3-channel RGB Analog Video Interface | Component analog video for studio applications using 525 lines, 59.94 fields, 2:1 interlace and 4:3 or 16:9 aspect ratio. |
| SMPTE 274M | 1920x1080 Scanning and Analog and Parallel Digital Interfaces for Multiple-Picture Rates | Definition of image format of 1920x1080 pixels inside a total raster of 1125 lines, with an aspect ratio of 16:9. Interlaced format used for 1080l display definition of the ATSC HDTV standard. |
| SMPTE 296M | 1280x720 Scanning, Analog and Digital Representation and Analog Interface | Definition of image format of 1280x720 pixels inside a total raster of 750 lines, with an aspect ratio of 16:9. Progressive format used for 720P display definition of the ATSC HDTV standard. |

THS8134 can be used to generate output signals compliant to each of these standards. The configuration for each is detailed below. In each of the cases the current output of each DAC can be converted into standard-compliant voltage levels by connecting a double terminated 75 Ω load, as shown in the top part of Figure 11.

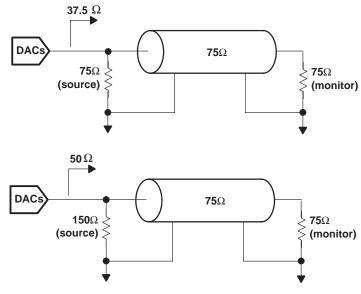


Figure 11. Typical Video Loads

The use of THS8134 for each of these standards is discussed next.

SMPTE 253M

This standard defines a component analog video interface using GBR color signals carried on parallel channels for the interconnection of television equipment. The scanning structure is typically 525 lines, 59.94 fields, 2:1 interlace and 4:3 or 16:9 aspect ratio. The analog signals of this standard are suitable for the generation of, or they can be generated from, digital video signals compliant to SMPTE 125M and SMPTE 267M by A/D or D/A conversion respectively. Furthermore SMPTE 253M signals can be the input to NTSC composite encoders compliant with SMPTE 170M. Table 7 lists the scope of the standards mentioned.



APPLICATION INFORMATION

SMPTE 253M (continued)

Table 7. Video Standards Compatible with SMPTE 253M

| STANDARD | TITLE |
|------------|---|
| SMPTE 125M | Component Video Signal 4:2:2 – Bit-Parallel Digital Interface |
| SMPTE 267M | Bit – Parallel Digital Interface – Component Video Signal 4:2:2 16x9 Aspect Ratio |
| SMPTE 170M | Composite Analog Video Signal – NTSC for Studio Applications |

The SMPTE 253M standard defines a GBR component set with positive going signals and a maximum peak level of 700 mV from blanking level. The green signal has a negative-going sync pulse of amplitude 300 mV from blanking level. The dc offset, as defined by the blanking level of the signal, is 0.0 V \pm 1.0 V. Figure 12 shows the waveform of the green channel, onto which the horizontal sync is inserted.

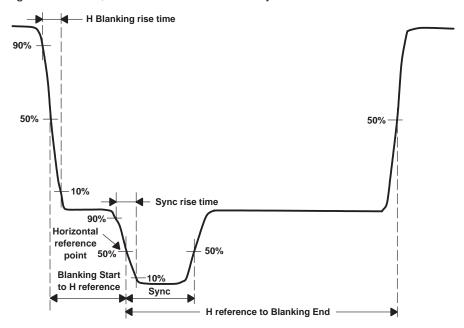


Figure 12. SMPTE 253M Line Waveform (green channel)

For this mode, the INS3_INT control should be kept low to enable sync-on-green only and the device is put in GBR 4:4:4 mode. This corresponds to the GBR with sync-on-green operation mode of Table 1.

Table 8 lists the THS8134 output currents that will produce compliant signals to this standard after proper termination, together with the required input signals.

Table 8. THS8134 Signals for SMPTE 253M Compliant Operation

| . =>/=: | AG | Υ | ARPr, | ABPb | OVNO | 0)410 = | DI ANIK | DAG INDUT |
|---------|------------|-----------|-------|--------|------|---------|---------|-----------------|
| LEVEL | (mA) | (V) | (mA) | (V) | SYNC | SYNC_T | BLANK | DAC INPUT |
| White | 26.67 | 1.000 | 18.67 | 0.7000 | 1 | Х | 1 | FF _h |
| Video | Video+8.00 | Video+0.3 | Video | Video | 1 | Х | 1 | data |
| Black | 8.00 | 0.3000 | 0 | 0 | 1 | Х | 1 | 00 _h |
| Blank | 8.00 | 0.3000 | 0 | 0 | 1 | Х | 0 | xxh |
| Sync | 0 | 0 | 0 | 0 | 0 | 0 | Х | xxh |

APPLICATION INFORMATION

SMPTE 253M (continued)

BLANK can be tied high in this mode if the data input is kept to 00h during the blanking time, since black and blanking level are at identical levels. Furthermore the SYNC_T terminal remains low, since only a bi-level sync is generated.

SMPTE 274M

This standard defines a raster scanning format of 1920×1080 pixels inside a total raster of 1125 lines and an aspect ratio of 16:9, GBR and YPbPr color encoding formats and both analog and digital interfaces for GBR and YPbPr formats.

With respect to the analog interface, SMPTE 274M defines the position of the start of each line at the positive zero-crossing of a tri-level sync pulse. The sync pulse has a negative-going transition on a fixed number of clock cycles preceding this instant and another negative transition on a fixed number of clock cycles following this instant, as shown in Figure 13. The positive peak of sync is 300 mV; the negative peak of sync –300 mV.

The interface can carry both GBR o and YPbPr signals. The tri-level horizontal sync is inserted on all analog outputs and has identical absolute amplitude levels in all cases. For Y, black corresponds to a level of 0 V and peak white is 700 mV. Pb and Pr, on the other hand, have amplitudes between –350 mV and 350 mV.

The relative amplitudes of the current sources are identical to the case of SMPTE 253M. However, in this case a tri-level sync needs to be generated instead of a bi-level negative sync, and it needs to be present on all three component outputs. THS8134 supports the tri-level sync via an additional internal current source, activated by asserting SYNC_T. The sync insertion on all outputs is under the control of the INS3_INT pin. When asserted (high), the sync is inserted on all three output channels.

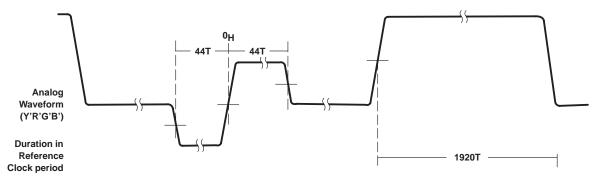


Figure 13. SMPTE 274M Line Waveform[†]

† This figure is for illustration purposes only. Consult the latest SMPTE 274M standard when designing a compliant system.

Figure 14 shows the relative amplitudes of video and horizontal/vertical sync. The level of vertical sync (broad pulse) is identical to the negative excursion of horizontal sync and therefore can be generated by the same current source on THS8134 by appropriately asserting the sync control inputs.



APPLICATION INFORMATION

SMPTE 274M (continued)

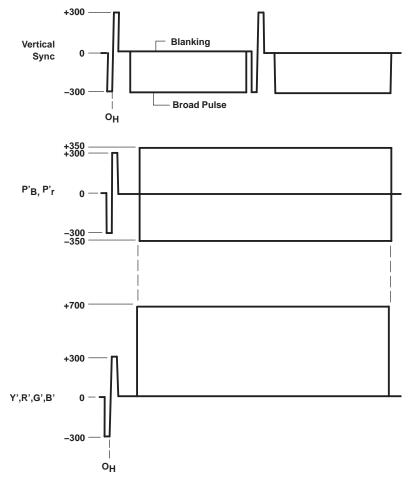


Figure 14. SMPTE 274M Analog Interface Horizontal Timing Details†

† This figure is for illustration purposes only. Consult the latest SMPTE 274M standard when designing a compliant system.

For GBR operation, Table 9 lists the THS8134 full-scale output currents that produce compliant signals to the standard after proper termination. These amplitudes are valid also in YPbPr mode for the Y channel. For GBR operation, the device needs to be configured with INS3_INT high, corresponding to the GBR with sync-on-all operation mode of Table 1.

Table 9. THS8134 Signals for SMPTE 274M Compliant Operation on GBR and Y Channels

| . =>/=: | GBRY | | 0)/110 | 0,410 = | DI ANIK | DAG INDUT | |
|----------|------------|-----------|--------|---------|---------|-----------------|--|
| LEVEL | (mA) | (V) | SYNC | SYNC_T | BLANK | DAC INPUT | |
| White | 26.67 | 1.000 | 1 | Х | 1 | FF _h | |
| Video | Video+8.00 | Video+0.3 | 1 | Χ | 1 | Data | |
| Sync Pos | 16.00 | 0.600 | 0 | 1 | Х | xx _h | |
| Black | 8.00 | 0.3000 | 1 | Х | 1 | 00 _h | |
| Blank | 8.00 | 0.3000 | 1 | Х | 0 | xxh | |
| Sync Neg | 0 | 0 | 0 | 0 | Х | xxh | |



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APPLICATION INFORMATION

SMPTE 274M (continued)

In the YPbPr mode of this standard, the sync is centered around the center span of the video amplitude levels, as shown in Figure 14. So the current for Pb and Pr is down-shifted with respect to Y to accommodate the minimum data level at 0 mA. Thus, an input code of 00h corresponds now to an output drive of 0 mA while the negative sync level is at 1.33 mA, corresponding to 50 mV. The Pb and Pr data input format is offset binary.

Table 10 lists the THS8134 full-scale output currents for Pb and Pr channels in the YPbPr operation mode of the device. The operation mode corresponds to YPbPr with sync-on-all of Table 1.

Table 10. THS8134 Signals for SMPTE 274M Compliant Operation on Pb and Pr Channels

| . = . / = . | Pb, Pr | | 07/10 | 0.010 = | BLANK | DAG INDUT | |
|-------------|--------|--------|-------|---------|-------|-----------------|--|
| LEVEL | (mA) | (V) | SYNC | SYNC_T | BLANK | DAC INPUT | |
| Max | 18.67 | 0.7000 | 1 | Х | 1 | FF _h | |
| Video | Video | Video | 1 | Х | 1 | Data | |
| Sync Pos | 17.33 | 0.650 | 0 | 1 | Х | xx _h | |
| Blank | 9.33 | 0.350 | 1 | Х | 0 | xx _h | |
| Sync Neg | 1.33 | 0.050 | 0 | 0 | Х | xx _h | |
| Min | 0 | 0 | 1 | Х | 1 | 00 _h | |

SMPTE 296M

This standard defines a raster scanning format of 1280x720 and an aspect ratio of 16:9, the analog and digital representation, and the definition of an analog interface. Both GBR and YPbPr component color encoding can be used.

With respect to the sync and video level definition, this standard is analogous to SMPTE 274M with the use of a tri-level sync pulse. Therefore, for the generation of output signals compliant to this standard, refer to the configuration of THS8134 for SMPTE 274M.



APPLICATION INFORMATION

comparison to EIA RS-343/RS-170 levels

Traditionally, video amplitude levels are specified according to the EIA RS-343 or RS-170 standards. RS-343 uses a bi-level negative going sync. Also, there is a difference between the reference blanking and black video level. Figure 15 shows the relative amplitudes and the current drives that would be needed to generate compliant relative amplitudes with a double-terminated 75- Ω load, as is specified for RS-343. RS-170 compliant levels can be reached using the same current sources but a different 150- Ω source termination resistor, which brings the load to 150 || 75 Ω = 50 Ω . In this case a blank-to-white level of approximately 1 V is reached (0.714 V × 50 ÷ 37.5) as required by RS-170.

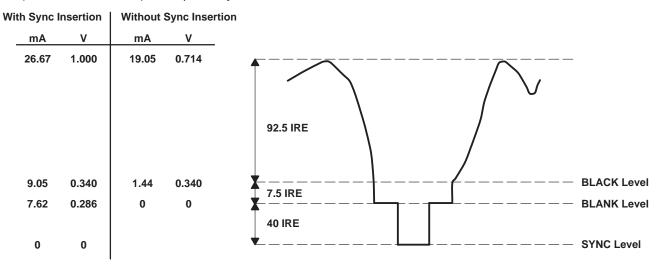


Figure 15. RS-343 Video Definition

The video signal contains 140 IRE, equal to 1 Vpp. This is split into 40 IRE for the composite sync, 7.5 IRE for blanking-to-black and 92.5 IRE for the active video portion.

designing with PowerPAD™

The THS8134 is housed in a high-performance, thermally enhanced, 48-pin PowerPAD package (TI package designator: 48-PHP). Use of the PowerPAD package does not require any special considerations except to note that the PowerPAD, which is an exposed die pad on the bottom of the device, is a metallic thermal and electrical conductor. Therefore, if not implementing the PowerPAD PCB features, solder masks (or other assembly techniques) may be required to prevent any inadvertent shorting by the exposed PowerPAD of connection etches or vias under the package. The recommended option, however, is not to run any etches or signal vias under the device, but to have only a grounded thermal land as explained below. Although the actual size of the exposed die pad may vary, the minimum size required for the keep-out area for the 48-pin PHP PowerPAD package is 7 mm × 7 mm.

It is recommended that there be a thermal land, which is an area of solder-tinned-copper, underneath the PowerPAD package. The thermal land will vary in size, depending on the PowerPAD package being used, the PCB construction, and the amount of heat that needs to be removed. In addition, the thermal land may or may not contain numerous thermal vias, depending on PCB construction.

More information on this package and other requirements for using thermal lands and thermal vias are detailed in the TI application note *PowerPAD™ Thermally Enhanced Package Application Report*, TI literature number SLMA002, available via the TI Web pages beginning at URL: http://www.ti.com.

APPLICATION INFORMATION

designing with PowerPAD™ (continued)

For the THS8134, this thermal land should be grounded to the low impedance ground plane of the device. This improves not only thermal performance but also the electrical grounding of the device. It is also recommended that the device ground terminal landing pads be connected directly to the grounded thermal land. The land size should be as large as possible without shorting device signal terminals. The thermal land may be soldered to the exposed PowerPAD using standard reflow soldering techniques.

While the thermal land may be electrically floated and configured to remove heat to an external heat sink, it is recommended that the thermal land be connected to the low impedance ground plane for the device.

Table 11 lists a comparison for thermal resistances between the PowerPAD package (48-PHP) used for this device and a regular 48-pin TQFP package (48-PFB).

Table 11. Junction-Ambient and Junction-Case Thermal Resistances

| 48PHP PowerPAD vs 48PFB REGULAR TQFP | | AIRFLOW IN Ifm | | |
|---|------|----------------|------|------|
| | 0 | 150 | 250 | 500 |
| θJA (°C/W) 48PHP | 29.1 | 23.1 | 21.6 | 19.9 |
| θ _{JC} (°C/W) 48PHP | 1.14 | | | |
| θ _{ЈА} (°C/W) 48PFB | 97.5 | 78.3 | 71.6 | 63.5 |
| θ _{JC} (°C/W) 48PFB | 19.6 | | | |



PACKAGE OPTION ADDENDUM

5-Feb-2007

PACKAGING INFORMATION

| Orderable Device | Status ⁽¹⁾ | Package Type | Package Drawing | Pins P | Package Qty | Eco Plan ⁽²⁾ | Lead/Ball Finish | MSL Peak Temp ⁽³⁾ |
|------------------|-----------------------|-----------------|--------------------|--------|----------------|----------------------------|------------------|------------------------------|
| THS8134ACPHP | OBSOLETE | HTQFP | PHP | 48 | | TBD | Call TI | Call TI |
| THS8134BCPHP | ACTIVE | HTQFP | PHP | 48 | 250 | TBD | CU NIPDAU | Level-3-220C-168 HR |
| THS8134BCPHPG4 | ACTIVE | HTQFP | PHP | 48 | 250 | Green (RoHS & no Sb/Br) | CU NIPDAU | Level-3-260C-168 HR |
| THS8134CPHP | OBSOLETE | HTQFP | PHP | 48 | | TBD | Call TI | Call TI |

⁽¹⁾ The marketing status values are defined as follows:

ACTIVE: Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

OBSOLETE: TI has discontinued the production of the device.

(2) Eco Plan - The planned eco-friendly classification: Pb-Free (RoHS), Pb-Free (RoHS Exempt), or Green (RoHS & no Sb/Br) - please check http://www.ti.com/productcontent for the latest availability information and additional product content details.

TBD: The Pb-Free/Green conversion plan has not been defined.

Pb-Free (RoHS): TI's terms "Lead-Free" or "Pb-Free" mean semiconductor products that are compatible with the current RoHS requirements for all 6 substances, including the requirement that lead not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, TI Pb-Free products are suitable for use in specified lead-free processes.

Pb-Free (RoHS Exempt): This component has a RoHS exemption for either 1) lead-based flip-chip solder bumps used between the die and package, or 2) lead-based die adhesive used between the die and leadframe. The component is otherwise considered Pb-Free (RoHS compatible) as defined above.

Green (RoHS & no Sb/Br): TI defines "Green" to mean Pb-Free (RoHS compatible), and free of Bromine (Br) and Antimony (Sb) based flame retardants (Br or Sb do not exceed 0.1% by weight in homogeneous material)

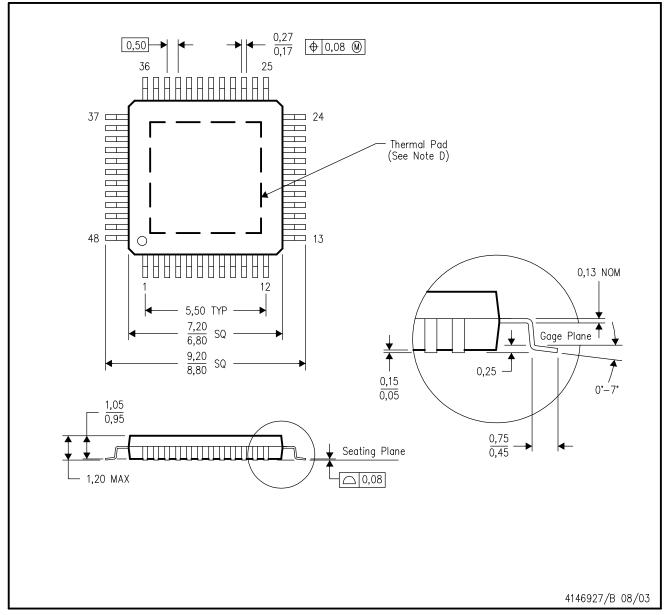
(3) MSL, Peak Temp. -- The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

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PHP (S-PQFP-G48)

PowerPAD™ PLASTIC QUAD FLATPACK



NOTES:

- A. All linear dimensions are in millimeters.
- B. This drawing is subject to change without notice.
- C. Body dimensions do not include mold flash or protrusion
- D. This package is designed to be soldered to a thermal pad on the board. Refer to Technical Brief, PowerPad Thermally Enhanced Package, Texas Instruments Literature No. SLMA002 for information regarding recommended board layout. This document is available at www.ti.com www.ti.com.
- E. Falls within JEDEC MS-026

PowerPAD is a trademark of Texas Instruments.



PHP (S-PQFP-G48)

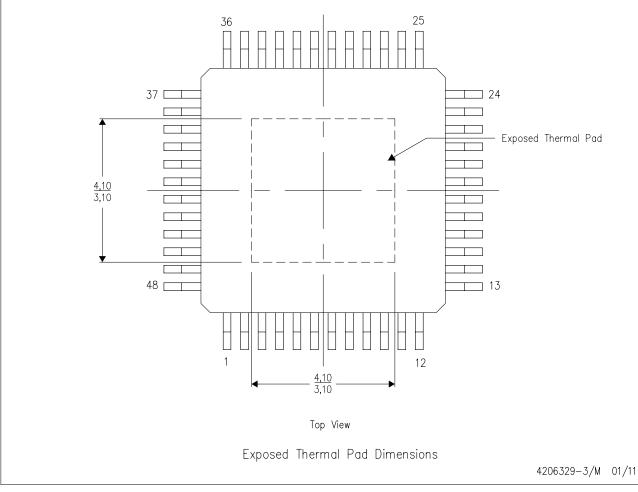
PowerPAD™ PLASTIC QUAD FLATPACK

THERMAL INFORMATION

This PowerPAD $^{\mathsf{M}}$ package incorporates an exposed thermal pad that is designed to be attached to a printed circuit board (PCB). The thermal pad must be soldered directly to the PCB. After soldering, the PCB can be used as a heatsink. In addition, through the use of thermal vias, the thermal pad can be attached directly to the appropriate copper plane shown in the electrical schematic for the device, or alternatively, can be attached to a special heatsink structure designed into the PCB. This design optimizes the heat transfer from the integrated circuit (IC).

For additional information on the PowerPAD package and how to take advantage of its heat dissipating abilities, refer to Technical Brief, PowerPAD Thermally Enhanced Package, Texas Instruments Literature No. SLMA002 and Application Brief, PowerPAD Made Easy, Texas Instruments Literature No. SLMA004. Both documents are available at www.ti.com.

The exposed thermal pad dimensions for this package are shown in the following illustration.



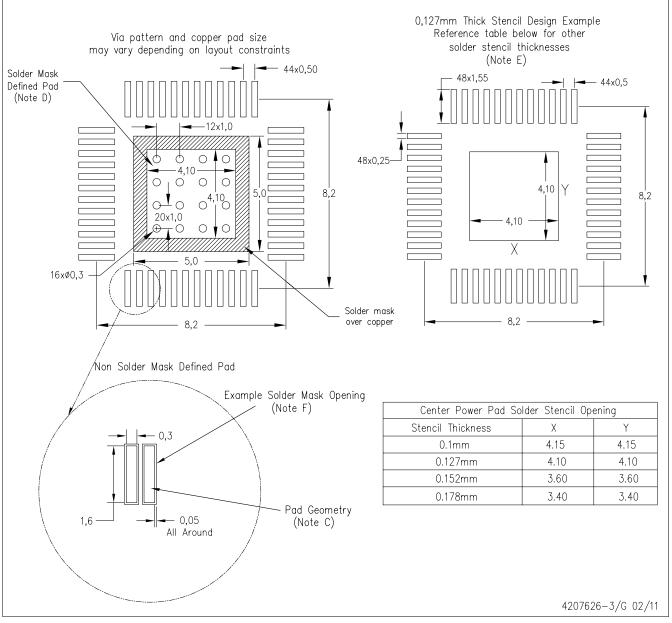
NOTE: A. All linear dimensions are in millimeters

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PHP (S-PQFP-G48)

PowerPAD™ PLASTIC QUAD FLATPACK



NOTES:

- A. All linear dimensions are in millimeters.
- B. This drawing is subject to change without notice.
- C. Publication IPC-7351 is recommended for alternate designs.
- D. This package is designed to be soldered to a thermal pad on the board. Refer to Technical Brief, PowerPad Thermally Enhanced Package, Texas Instruments Literature No. SLMA002, SLMA004, and also the Product Data Sheets for specific thermal information, via requirements, and recommended board layout. These documents are available at www.ti.com http://www.ti.com.
- E. Laser cutting apertures with trapezoidal walls and also rounding corners will offer better paste release. Customers should contact their board assembly site for stencil design recommendations. Refer to IPC 7525 for stencil design considerations.
- F. Customers should contact their board fabrication site for recommended solder mask tolerances and via tenting options for vias placed in the thermal pad.

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