

LMV1032-06/LMV1032-15/LMV1032-25 Amplifiers for 3-Wire Analog Electret Microphones

Check for Samples: [LMV1032](#)

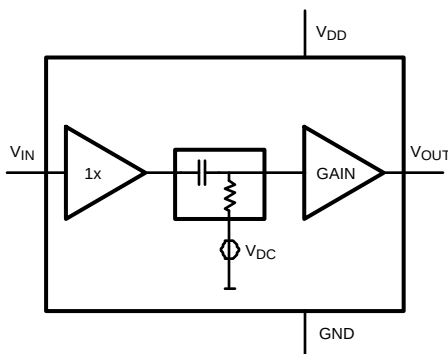
FEATURES

- (Typical LMV1032-15, 1.7V Supply; Unless Otherwise Noted)
- Output Voltage Noise (A-weighted) –89 dBV
- Low Supply Current 60 μ A
- Supply Voltage 1.7V to 5V
- PSRR 70 dB
- Signal to Noise Ratio 61 dB
- Input Capacitance 2 pF
- Input Impedance >100 M Ω
- Output Impedance <200 Ω
- Max Input Signal 170 mV_{PP}
- Temperature Range –40°C to 85°C
- Large Dome 4-Bump DSBGA Package with Improved Adhesion Technology.

APPLICATIONS

- Mobile Communications - Bluetooth
- Automotive Accessories
- Cellular Phones
- PDAs
- Accessory Microphone Products

Block Diagram



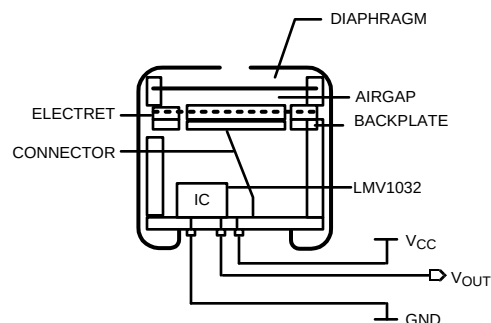
DESCRIPTION

The LMV1032s are an audio amplifier series for small form factor electret microphones. They are designed to replace the JFET preamp currently being used. The LMV1032 series is ideal for extended battery life applications, such as a Bluetooth communication link. The addition of a third pin to an electret microphones that incorporates an LMV1032 allows for a dramatic reduction in supply current as compared to the JFET equipped electret microphone. Microphone supply current is thus reduced to 60 μ A, assuring longer battery life. The LMV1032 series is specified for supply voltages from 1.7V to 5V, and has fixed voltage gains of 6 dB, 15 dB and 25 dB.

The LMV1032 series offers low output impedance over the voice bandwidth, excellent power supply rejection (PSRR), and stability over temperature.

The devices are offered in space saving 4-bump ultra thin DSBGA lead free packages and are thus ideally suited for the form factor of miniature electret microphone packages. These extremely miniature packages have the Large Dome Bump (LDB) technology. This DSBGA technology is designed for microphone PCBs requiring 1 kg adhesion criteria.

Electret Microphone



These devices have limited built-in ESD protection. The leads should be shorted together or the device placed in conductive foam during storage or handling to prevent electrostatic damage to the MOS gates.



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PRODUCTION DATA information is current as of publication date. Products conform to specifications per the terms of the Texas Instruments standard warranty. Production processing does not necessarily include testing of all parameters.

Absolute Maximum Ratings⁽¹⁾⁽²⁾

ESD Tolerance ⁽³⁾	Human Body Model	2500V
	Machine Model	250V
Supply Voltage	V _{DD} - GND	5.5V
Storage Temperature Range		-65°C to 150°C
Junction Temperature ⁽⁴⁾		150°C max
Mounting Temperature	Infrared or Convection (20 sec.)	235°C

- (1) Absolute Maximum Ratings indicate limits beyond which damage to the device may occur. Operating Ratings indicate conditions for which the device is intended to be functional, but specific performance is not ensured. For ensured specifications and the test conditions, see the Electrical Characteristics.
- (2) If Military/Aerospace specified devices are required, please contact the Texas Instruments Sales Office/ Distributors for availability and specifications.
- (3) The Human Body Model (HBM) is 1.5 kΩ in series with 100 pF. The Machine Model is 0Ω in series with 200 pF.
- (4) The maximum power dissipation is a function of T_{J(MAX)}, θ_{JA} and T_A. The maximum allowable power dissipation at any ambient temperature is P_D = (T_{J(MAX)} - T_A)/θ_{JA}. All numbers apply for packages soldered directly onto a PC board.

Operating Ratings⁽¹⁾

Supply Voltage	1.7V to 5V
Temperature Range	-40°C to +85°C

- (1) Absolute Maximum Ratings indicate limits beyond which damage to the device may occur. Operating Ratings indicate conditions for which the device is intended to be functional, but specific performance is not ensured. For ensured specifications and the test conditions, see the Electrical Characteristics.

1.7V and 5V Electrical Characteristics⁽¹⁾

Unless otherwise specified, all limits ensured for T_J = 25°C and V_{DD} = 1.7V and 5V. **Boldface** limits apply at the temperature extremes.

Symbol	Parameter	Conditions	Min ⁽²⁾	Typ ⁽³⁾	Max ⁽²⁾	Units
I _{DD}	Supply Current	V _{IN} = GND		60	85 100	μA
SNR	Signal to Noise Ratio	V _{DD} = 1.7V V _{IN} = 18 mV _{PP} f = 1 kHz	LMV1032-06	58		dB
			LMV1032-15	61		
			LMV1032-25	61		
		V _{DD} = 5V V _{IN} = 18 mV _{PP} f = 1 kHz	LMV1032-06	59		
			LMV1036-15	61		
			LMV1032-25	62		
PSRR	Power Supply Rejection Ratio	1.7V < V _{DD} < 5V	LMV1032-06	65 60	75	dB
			LMV1032-15	60 55	70	
			LMV1032-25	55 50	65	
V _{IN}	Max Input Signal	f = 1 kHz and THD+N < 1%	LMV1032-06	300		mV _{PP}
			LMV1032-15	170		
			LMV1032-25	60		
f _{LOW}	Lower -3 dB Roll Off Frequency	R _{SOURCE} = 50Ω V _{IN} = 18 mV _{PP}		70		Hz
f _{HIGH}	Upper -3 dB Roll Off Frequency	R _{SOURCE} = 50Ω V _{IN} = 18 mV _{PP}	LMV1032-06	120		kHz
			LMV1032-15	75		
			LMV1032-25	21		

- (1) Electrical Table values apply only for factory testing conditions at the temperature indicated. Factory testing conditions result in very limited self-heating of the device such that T_J = T_A. No specification of parametric performance is indicated in the electrical tables under conditions of internal self-heating where T_J > T_A.
- (2) All limits are specified by design or statistical analysis.
- (3) Typical values represent the most likely parametric norm.

1.7V and 5V Electrical Characteristics⁽¹⁾ (continued)

Unless otherwise specified, all limits ensured for $T_J = 25^\circ\text{C}$ and $V_{DD} = 1.7\text{V}$ and 5V . **Boldface** limits apply at the temperature extremes.

Symbol	Parameter	Conditions		Min ⁽²⁾	Typ ⁽³⁾	Max ⁽²⁾	Units
e_n	Output Noise	A-Weighted	LMV1032-06		–97		dBV
			LMV1032-15		–89		
			LMV1032-25		–80		
V_{OUT}	Output Voltage	$V_{IN} = \text{GND}$	LMV1032-06	100	300	500	mV
			LMV1032-15	250	500	750	
			LMV1032-25	300	600	1000	
R_O	Output Impedance	$f = 1\text{ kHz}$			<200		Ω
I_O	Output Current	$V_{DD} = 1.7\text{V}$, $V_{OUT} = 1.7\text{V}$, Sinking		0.9 0.5	2.3		mA
		$V_{DD} = 1.7\text{V}$, $V_{OUT} = 0\text{V}$, Sourcing		0.3 0.2	0.64		
		$V_{DD} = 5\text{V}$, $V_{OUT} = 1.7\text{V}$, Sinking		0.9 0.5	2.4		
		$V_{DD} = 5\text{V}$, $V_{OUT} = 0\text{V}$, Sourcing		0.4 0.1	1.46		
THD	Total Harmonic Distortion	$f = 1\text{ kHz}$ $V_{IN} = 18\text{ mV}_{PP}$	LMV1032-06		0.11		%
			LMV1032-15		0.13		
			LMV1032-25		0.35		
C_{IN}	Input Capacitance				2		pF
Z_{IN}	Input Impedance				>100		M Ω
A_V	Gain	$f = 1\text{ kHz}$ $V_{IN} = 18\text{ mV}_{PP}$	LMV1032-06	5.5 4.5	6.2	6.7 7.7	dB
			LMV1032-15	14.8 14	15.4	16 17	
			LMV1032-25	24.8 24	25.5	26.2 27	

Connection Diagram

Large Dome 4-Bump DSBGA

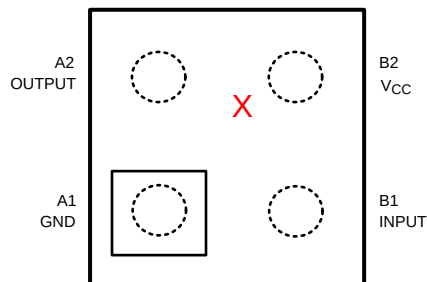


Figure 1. Top View

Note:

- Pin numbers are referenced to package marking text orientation.
- The actual physical placement of the package marking will vary slightly from part to part. The package will designate the date code and will vary considerably. Package marking does not correlate to device type in any way.

Typical Performance Characteristics

Unless otherwise specified, $V_S = 1.7V$, single supply, $T_A = 25^\circ C$

Supply Current vs. Supply Voltage (LMV1032-06)

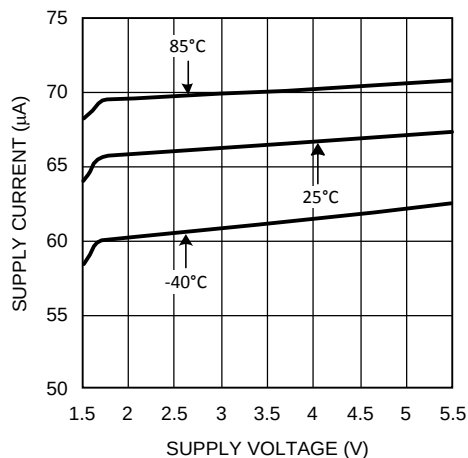


Figure 2.

Supply Current vs. Supply Voltage (LMV1032-15)

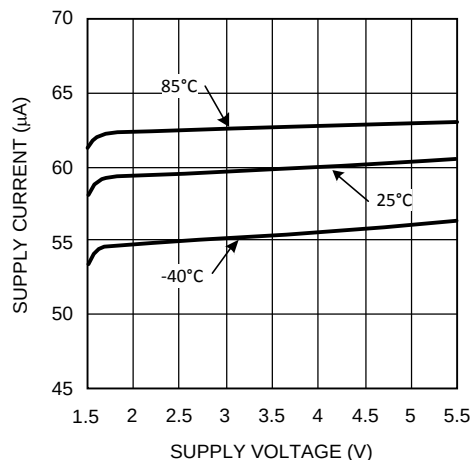


Figure 3.

Supply Current vs. Supply Voltage (LMV1032-25)

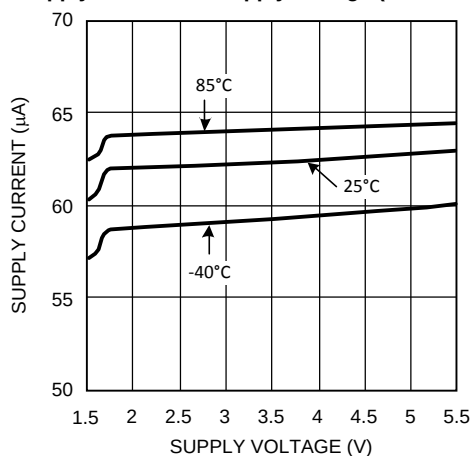


Figure 4.

Closed Loop Gain and Phase vs. Frequency (LMV1032-06)

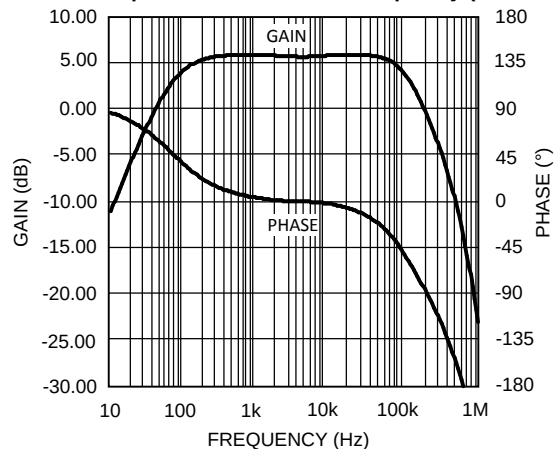


Figure 5.

Closed Loop Gain and Phase vs. Frequency (LMV1032-15)

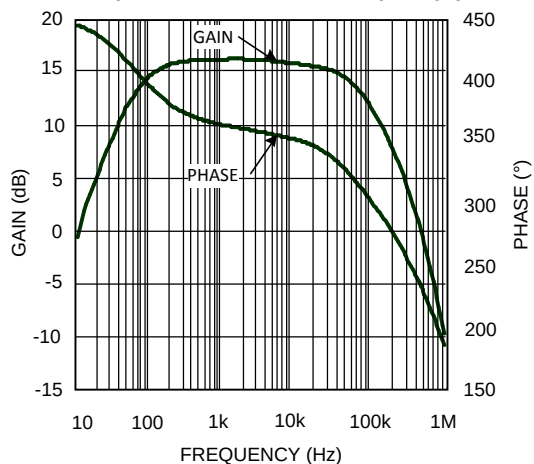


Figure 6.

Closed Loop Gain and Phase vs. Frequency (LMV1032-25)

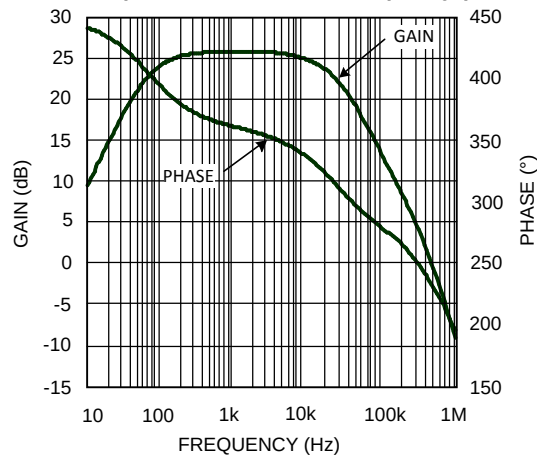


Figure 7.

Typical Performance Characteristics (continued)

Unless otherwise specified, $V_S = 1.7V$, single supply, $T_A = 25^\circ C$

Power Supply Rejection Ratio vs. Frequency (LMV1032-06)

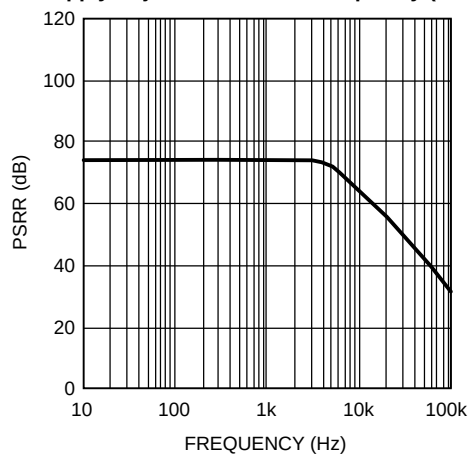


Figure 8.

Power Supply Rejection Ratio vs. Frequency (LMV1032-15)

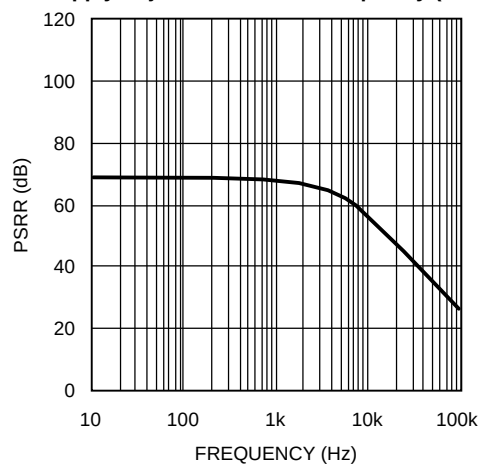


Figure 9.

Power Supply Rejection Ratio vs. Frequency (LMV1032-25)

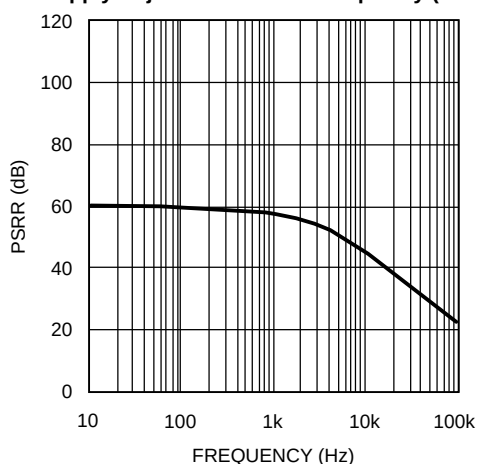


Figure 10.

Total Harmonic Distortion vs. Frequency (LMV1032-06)

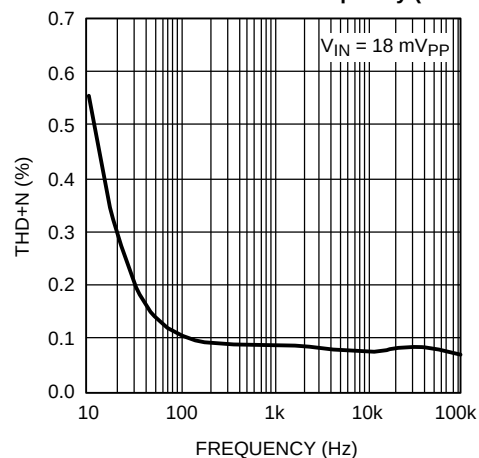


Figure 11.

Total Harmonic Distortion vs. Frequency (LMV1032-15)

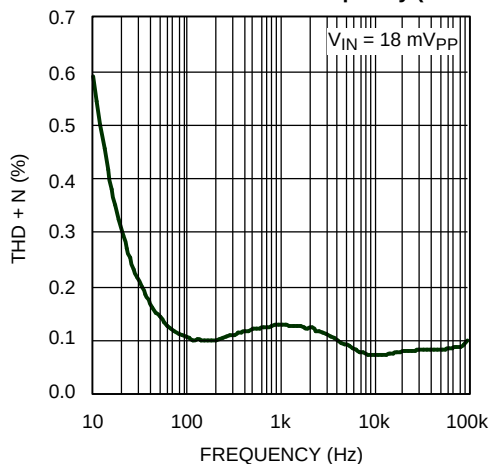


Figure 12.

Total Harmonic Distortion vs. Frequency (LMV1032-25)

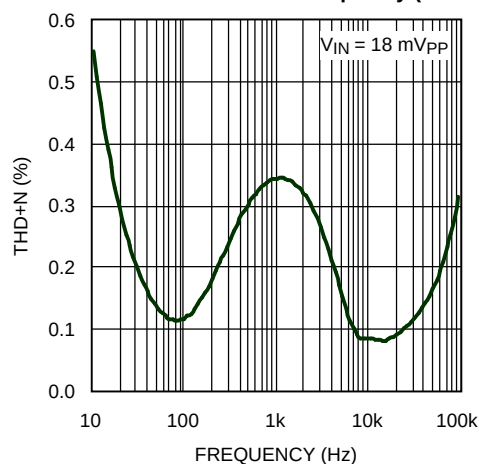


Figure 13.

Typical Performance Characteristics (continued)

Unless otherwise specified, $V_S = 1.7V$, single supply, $T_A = 25^\circ C$

Total Harmonic Distortion vs. Input Voltage (LMV1032-06)

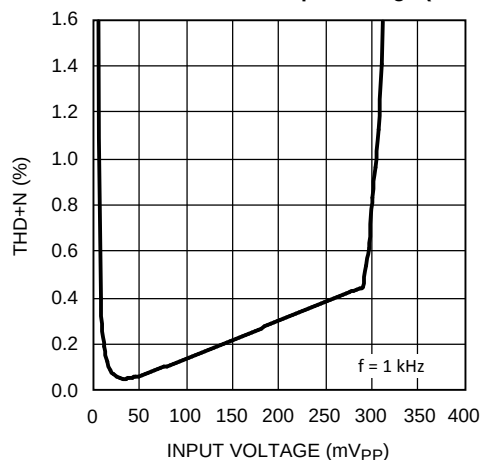


Figure 14.

Total Harmonic Distortion vs. Input Voltage (LMV1032-15)

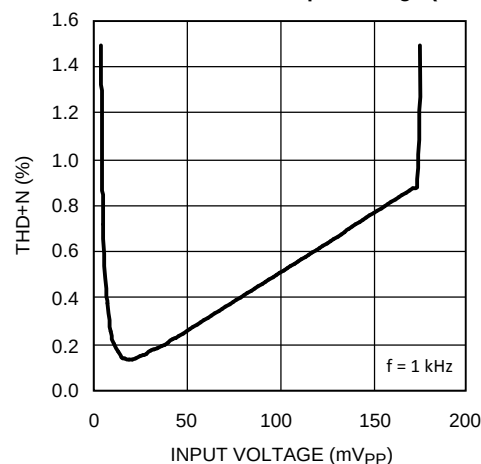


Figure 15.

Total Harmonic Distortion vs. Input Voltage (LMV1032-25)

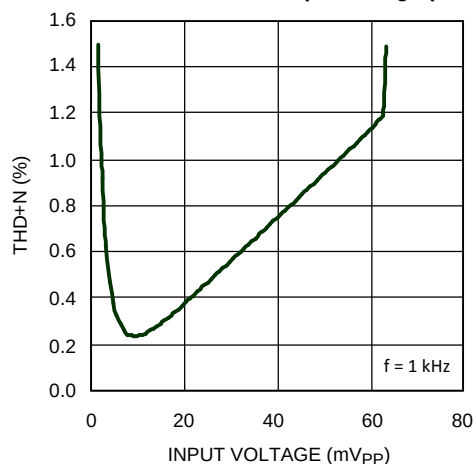


Figure 16.

Output Voltage Noise vs. Frequency (LMV1032-06)

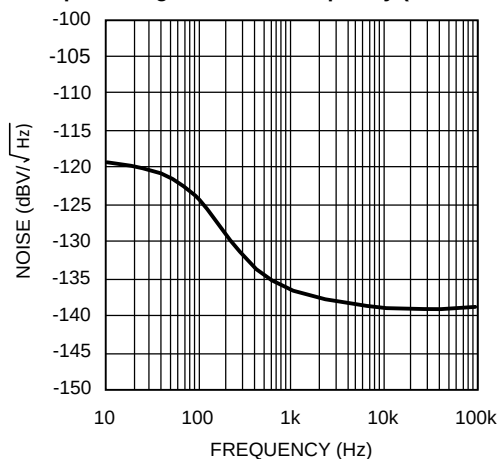


Figure 17.

Output Voltage Noise vs. Frequency (LMV1032-15)

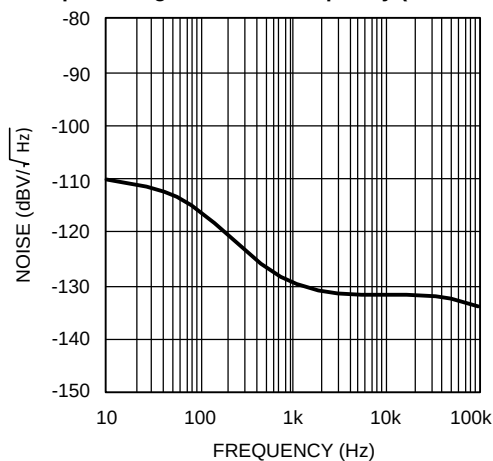


Figure 18.

Output Voltage Noise vs. Frequency (LMV1032-25)

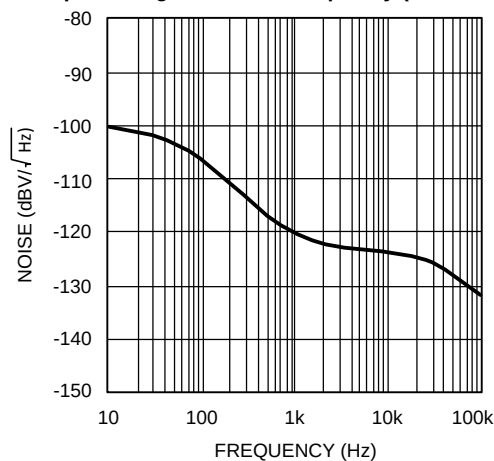


Figure 19.

APPLICATION SECTION

LOW CURRENT

The LMV1032 has a low supply current which allows for a longer battery life. The low supply current of 60 μ A makes this amplifier optimal for microphone applications which need to be always on.

BUILT-IN GAIN

The LMV1032 is offered in the space saving small DSBGA package which fits perfectly into the metal can of a microphone. This allows the LMV1032 to be placed on the PCB inside the microphone.

The bottom side of the PCB has the pins that connect the supply voltage to the amplifier and make the output available. The input of the amplifier is connected to the microphone via the PCB.

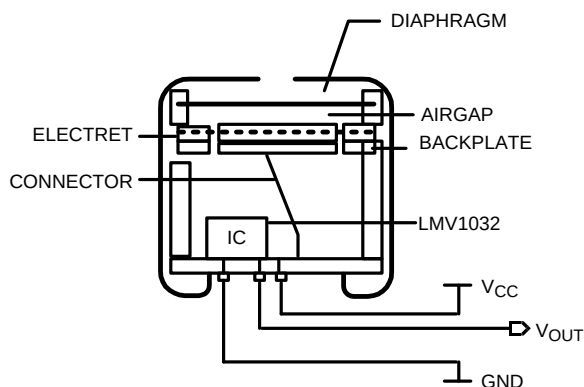


Figure 20. Built-in Gain

A-WEIGHTED FILTER

The human ear has a frequency range from 20 Hz to about 20 kHz. Within this range the sensitivity of the human ear is not equal for each frequency. To approach the hearing response weighting filters are introduced. One of those filters is the A-weighted filter.

The A-weighted filter is usually used in signal-to-noise ratio measurements, where sound is compared to device noise. It improves the correlation of the measured data to the signal-to-noise ratio perceived by the human ear.

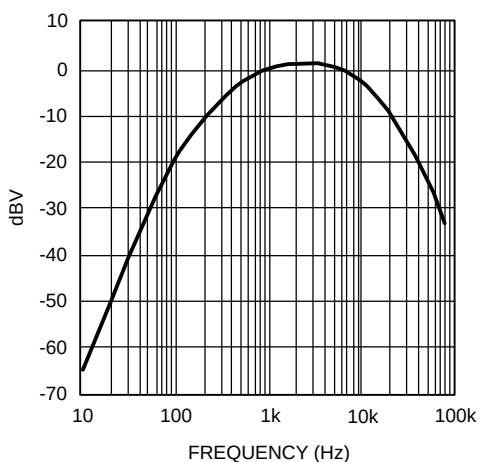


Figure 21. A-Weighted Filter

MEASURING NOISE AND SNR

The overall noise of the LMV1032 is measured within the frequency band from 10 Hz to 22 kHz using an A-weighted filter. The input of the LMV1032 is connected to ground with a 5 pF capacitor.

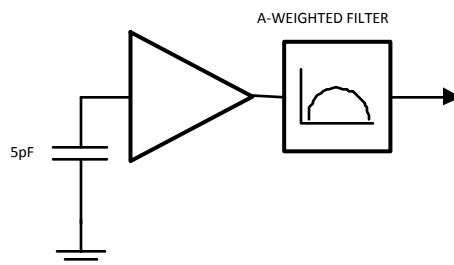


Figure 22. Noise Measurement Setup

The signal-to-noise ratio (SNR) is measured with a 1 kHz input signal of 18 mV_{PP} using an A-weighted filter. This represents a sound pressure level of 94 dB SPL. No input capacitor is connected.

SOUND PRESSURE LEVEL

The volume of sound applied to a microphone is usually stated as the pressure level with respect to the threshold of hearing of the human ear. The sound pressure level (SPL) in decibels is defined by:

$$\text{Sound pressure level (dB)} = 20 \log P_m / P_o$$

Where,

P_m is the measured sound pressure

P_o is the threshold of hearing (20 μPa)

In order to be able to calculate the resulting output voltage of the microphone for a given SPL, the sound pressure in dB SPL needs to be converted to the absolute sound pressure in dBPa. This is the sound pressure level in decibels which is referred to as 1 Pascal (Pa).

The conversion is given by:

$$\text{dBPa} = \text{dB SPL} + 20 \log 20 \mu\text{Pa}$$

$$\text{dBPa} = \text{dB SPL} - 94 \text{ dB}$$

Translation from absolute sound pressure level to a voltage is specified by the sensitivity of the microphone. A conventional microphone has a sensitivity of -44 dBV/Pa.

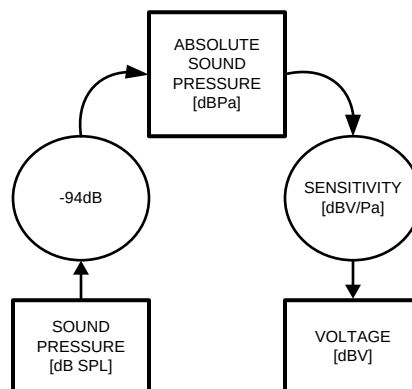


Figure 23. dB SPL to dBV Conversion

Example: Busy traffic is 70 dB SPL

$$V_{OUT} = 70 - 94 - 44 = -68 \text{ dBV}$$

This is equivalent to 1.13 mV_{PP}

Since the LMV1032-15 has a gain of 5.6 (15 dB) over the JFET, the output voltage of the microphone is 6.35 mV_{PP}. By replacing the JFET with the LMV1032-15, the sensitivity of the microphone is -29 dBV/Pa (-44 + 15).

LOW FREQUENCY CUT OFF FILTER

To reduce noise on the output of the microphone a low cut filter has been implemented in the LMV1032. This filter reduces the effect of wind and handling noise.

It's also helpful to reduce the proximity effect in directional microphones. This effect occurs when the sound source is very close to the microphone. The lower frequencies are amplified which gives a bass sound. This amplification can cause an overload, which results in a distortion of the signal.

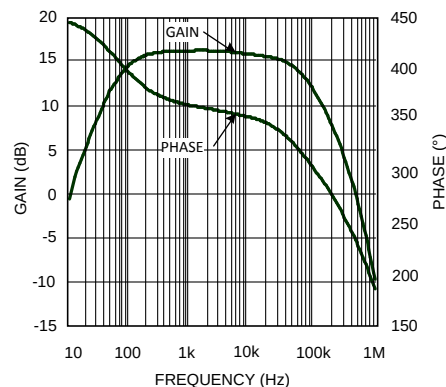


Figure 24. Gain vs. Frequency

The LMV1032 is optimized to be used in audio band applications. The LMV1032 provides a flat gain response within the audio band and offers linearity and excellent temperature stability.

ADVANTAGE OF THREE PINS

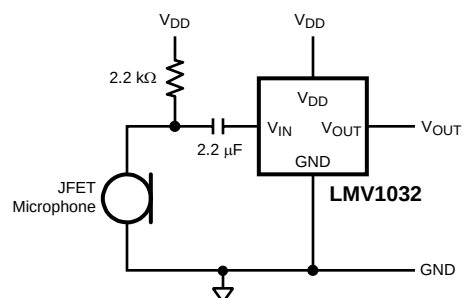
The LMV1032 ECM solution has three pins instead of the two pins provided in the case of a JFET solution. The third pin provides the advantage of a low supply current, high PSRR and eliminates the need for additional components.

Noise pick-up by a microphone in a cell phone is a well-known problem. A conventional JFET circuit is sensitive for noise pick-up because of its high output impedance. The output impedance is usually around 2.2 kΩ. By providing separate output and supply pins a much lower output impedance is achieved and therefore is less sensitive to noise pick-up.

RF noise is among other caused by non-linear behavior. The non-linear behavior of the amplifier at high frequencies, well above the usable bandwidth of the device, causes AM demodulation of high frequency signals. The AM modulation contained in such signals folds back into the audio band, thereby disturbing the intended microphone signal. The GSM signal of a cell phone is such an AM-modulated signal. The modulation frequency of 216 Hz and its harmonics can be observed in the audio band. This type of noise is called bumblebee noise.

EXTERNAL PRE-AMPLIFIER APPLICATION

The LMV1032 can also be used outside of an ECM as a space saving external pre-amplifier. In this application, the LMV1032 follows a phantom biased JFET microphone in the circuit. This is shown in Figure 25. The input of the LMV1032 is connected to the microphone via the 2.2 μF capacitor. The advantage of this circuit over one with only a JFET microphone are the additional gain and the high pass filter supplied by the LMV1032. The high pass filter makes the output signal more robust and less sensitive to low frequency disturbances. In this configuration the LMV1032 should be placed as close as possible to the microphone.

**Figure 25. LMV1032 as External Pre-Amplifier**

REVISION HISTORY

Changes from Revision F (May 2013) to Revision G	Page
• Changed layout of National Data Sheet to TI format	10

PACKAGING INFORMATION

Orderable part number	Status (1)	Material type (2)	Package Pins	Package qty Carrier	RoHS (3)	Lead finish/ Ball material (4)	MSL rating/ Peak reflow (5)	Op temp (°C)	Part marking (6)
LMV1032UP-06/NOPB	Active	Production	DSBGA (YPC) 4	250 SMALL T&R	Yes	SNAGCU	Level-1-260C-UNLIM	-40 to 85	
LMV1032UP-06/NOPB.A	Active	Production	DSBGA (YPC) 4	250 SMALL T&R	Yes	SNAGCU	Level-1-260C-UNLIM	-40 to 85	
LMV1032UP-15/NOPB	Active	Production	DSBGA (YPC) 4	250 SMALL T&R	Yes	SNAGCU	Level-1-260C-UNLIM	-40 to 85	
LMV1032UP-15/NOPB.A	Active	Production	DSBGA (YPC) 4	250 SMALL T&R	Yes	SNAGCU	Level-1-260C-UNLIM	-40 to 85	
LMV1032UP-25/NOPB	Active	Production	DSBGA (YPC) 4	250 SMALL T&R	Yes	SNAGCU	Level-1-260C-UNLIM	-40 to 85	
LMV1032UP-25/NOPB.A	Active	Production	DSBGA (YPC) 4	250 SMALL T&R	Yes	SNAGCU	Level-1-260C-UNLIM	-40 to 85	
LMV1032UPX-06/NOPB	Active	Production	DSBGA (YPC) 4	3000 LARGE T&R	Yes	SNAGCU	Level-1-260C-UNLIM	-40 to 85	
LMV1032UPX-06/NOPB.A	Active	Production	DSBGA (YPC) 4	3000 LARGE T&R	Yes	SNAGCU	Level-1-260C-UNLIM	-40 to 85	
LMV1032UR-15/NOPB	Active	Production	DSBGA (YPD) 4	250 SMALL T&R	Yes	SNAGCU	Level-1-260C-UNLIM	-40 to 85	
LMV1032UR-15/NOPB.A	Active	Production	DSBGA (YPD) 4	250 SMALL T&R	Yes	SNAGCU	Level-1-260C-UNLIM	-40 to 85	
LMV1032UR-25/NOPB	Active	Production	DSBGA (YPD) 4	250 SMALL T&R	Yes	SNAGCU	Level-1-260C-UNLIM	-40 to 85	
LMV1032UR-25/NOPB.A	Active	Production	DSBGA (YPD) 4	250 SMALL T&R	Yes	SNAGCU	Level-1-260C-UNLIM	-40 to 85	
LMV1032URX-15/NOPB	Active	Production	DSBGA (YPD) 4	3000 LARGE T&R	Yes	SNAGCU	Level-1-260C-UNLIM	-40 to 85	
LMV1032URX-15/NOPB.A	Active	Production	DSBGA (YPD) 4	3000 LARGE T&R	Yes	SNAGCU	Level-1-260C-UNLIM	-40 to 85	
LMV1032URX-25/NOPB	Active	Production	DSBGA (YPD) 4	3000 LARGE T&R	Yes	SNAGCU	Level-1-260C-UNLIM	-40 to 85	
LMV1032URX-25/NOPB.A	Active	Production	DSBGA (YPD) 4	3000 LARGE T&R	Yes	SNAGCU	Level-1-260C-UNLIM	-40 to 85	

⁽¹⁾ **Status:** For more details on status, see our [product life cycle](#).

⁽²⁾ **Material type:** When designated, preproduction parts are prototypes/experimental devices, and are not yet approved or released for full production. Testing and final process, including without limitation quality assurance, reliability performance testing, and/or process qualification, may not yet be complete, and this item is subject to further changes or possible discontinuation. If available for ordering, purchases will be subject to an additional waiver at checkout, and are intended for early internal evaluation purposes only. These items are sold without warranties of any kind.

⁽³⁾ **RoHS values:** Yes, No, RoHS Exempt. See the [TI RoHS Statement](#) for additional information and value definition.

⁽⁴⁾ **Lead finish/Ball material:** Parts may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

⁽⁵⁾ **MSL rating/Peak reflow:** The moisture sensitivity level ratings and peak solder (reflow) temperatures. In the event that a part has multiple moisture sensitivity ratings, only the lowest level per JEDEC standards is shown. Refer to the shipping label for the actual reflow temperature that will be used to mount the part to the printed circuit board.

⁽⁶⁾ **Part marking:** There may be an additional marking, which relates to the logo, the lot trace code information, or the environmental category of the part.

Multiple part markings will be inside parentheses. Only one part marking contained in parentheses and separated by a "~" will appear on a part. If a line is indented then it is a continuation of the previous line and the two combined represent the entire part marking for that device.

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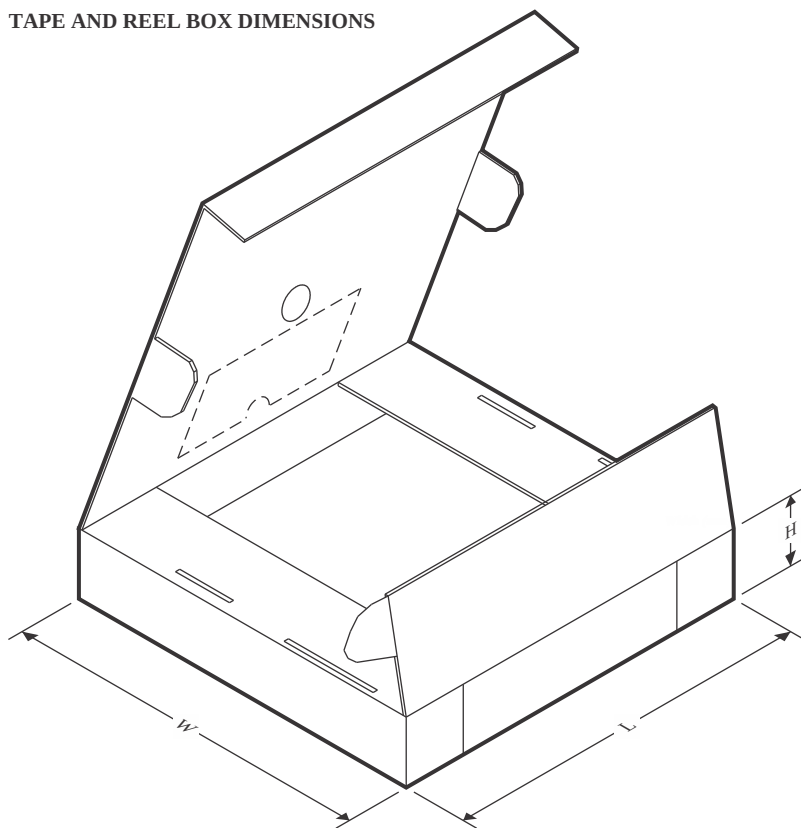
TAPE AND REEL INFORMATION



*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
LMV1032UP-06/NOPB	DSBGA	YPC	4	250	178.0	8.4	1.22	1.22	0.56	4.0	8.0	Q1
LMV1032UP-15/NOPB	DSBGA	YPC	4	250	178.0	8.4	1.22	1.22	0.56	4.0	8.0	Q1
LMV1032UP-25/NOPB	DSBGA	YPC	4	250	178.0	8.4	1.22	1.22	0.56	4.0	8.0	Q1
LMV1032UPX-06/NOPB	DSBGA	YPC	4	3000	178.0	8.4	1.22	1.22	0.56	4.0	8.0	Q1
LMV1032UR-15/NOPB	DSBGA	YPD	4	250	178.0	8.4	1.22	1.22	0.56	4.0	8.0	Q1
LMV1032UR-25/NOPB	DSBGA	YPD	4	250	178.0	8.4	1.22	1.22	0.56	4.0	8.0	Q1
LMV1032URX-15/NOPB	DSBGA	YPD	4	3000	178.0	8.4	1.22	1.22	0.56	4.0	8.0	Q1
LMV1032URX-25/NOPB	DSBGA	YPD	4	3000	178.0	8.4	1.22	1.22	0.56	4.0	8.0	Q1

TAPE AND REEL BOX DIMENSIONS



*All dimensions are nominal

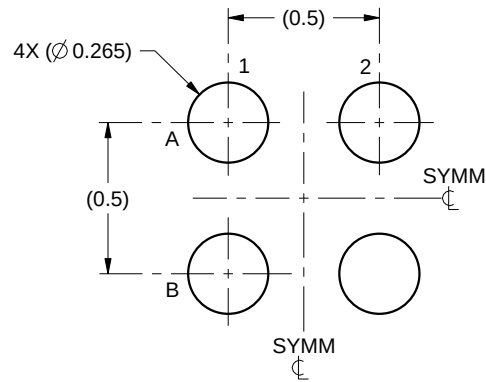
Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
LMV1032UP-06/NOPB	DSBGA	YPC	4	250	208.0	191.0	35.0
LMV1032UP-15/NOPB	DSBGA	YPC	4	250	208.0	191.0	35.0
LMV1032UP-25/NOPB	DSBGA	YPC	4	250	208.0	191.0	35.0
LMV1032UPX-06/NOPB	DSBGA	YPC	4	3000	208.0	191.0	35.0
LMV1032UR-15/NOPB	DSBGA	YPD	4	250	208.0	191.0	35.0
LMV1032UR-25/NOPB	DSBGA	YPD	4	250	208.0	191.0	35.0
LMV1032URX-15/NOPB	DSBGA	YPD	4	3000	208.0	191.0	35.0
LMV1032URX-25/NOPB	DSBGA	YPD	4	3000	208.0	191.0	35.0

EXAMPLE BOARD LAYOUT

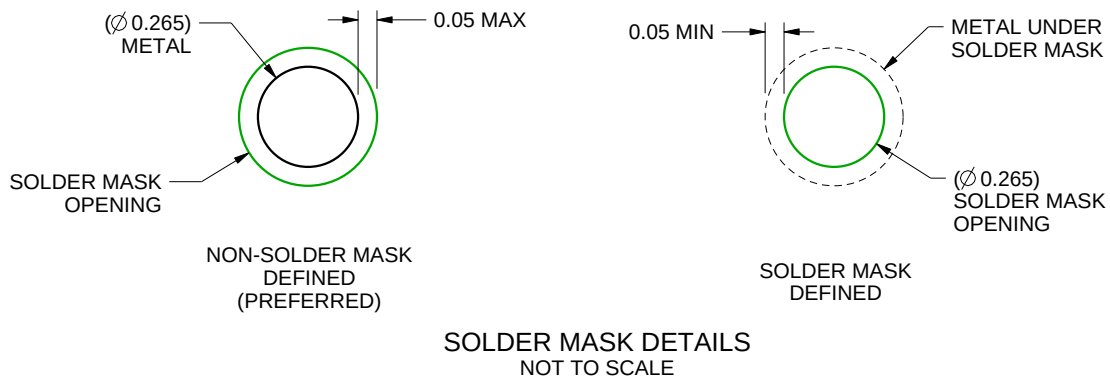
YPD0004

DSBGA - 0.395 mm max height

DIE SIZE BALL GRID ARRAY



LAND PATTERN EXAMPLE
SCALE:40X



4215141/B 08/2016

NOTES: (continued)

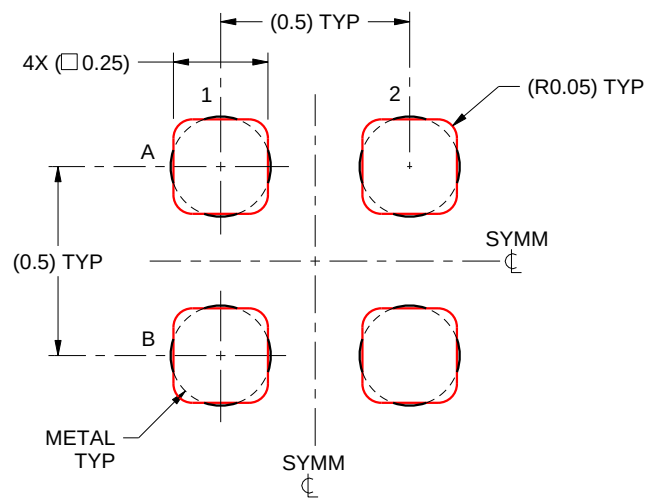
3. Final dimensions may vary due to manufacturing tolerance considerations and also routing constraints.
See Texas Instruments Literature No. SNVA009 (www.ti.com/lit/snva009).

EXAMPLE STENCIL DESIGN

YPD00004

DSBGA - 0.395 mm max height

DIE SIZE BALL GRID ARRAY



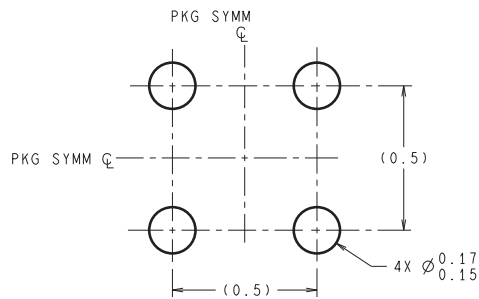
SOLDER PASTE EXAMPLE
BASED ON 0.1 mm THICK STENCIL
SCALE:50X

4215141/B 08/2016

NOTES: (continued)

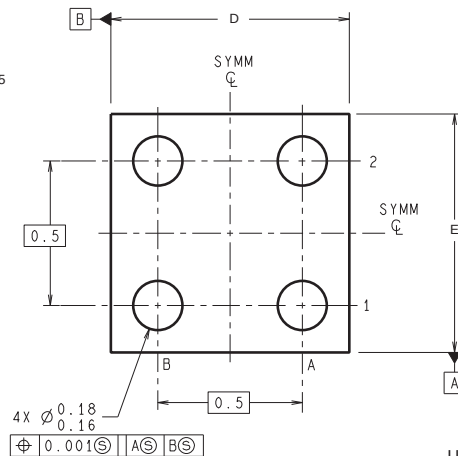
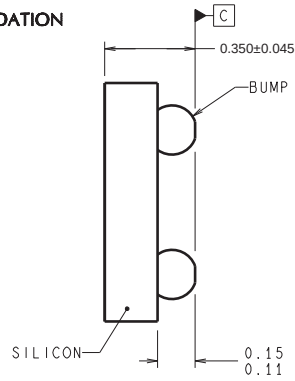
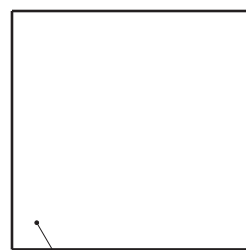
4. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release.

YPC0004



DIMENSIONS ARE IN MILLIMETERS
DIMENSIONS IN () FOR REFERENCE ONLY

LAND PATTERN RECOMMENDATION



UPA04XXX (Rev C)

D: Max = 1.184 mm, Min = 1.123 mm

E: Max = 1.184 mm, Min = 1.123 mm

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NOTES: A. All linear dimensions are in millimeters. Dimensioning and tolerancing per ASME Y14.5M-1994.
B. This drawing is subject to change without notice.

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