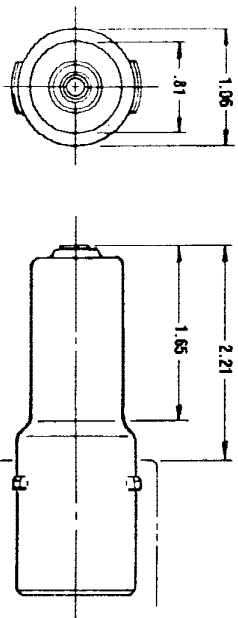


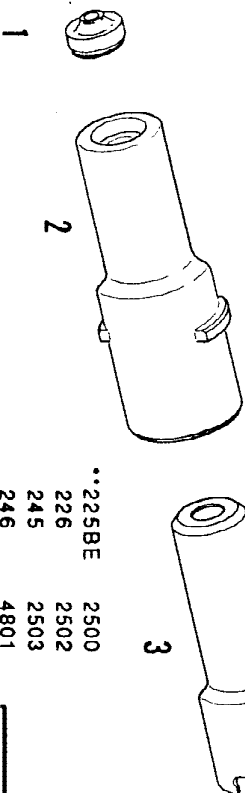


Alcoa Fastening  
Systems

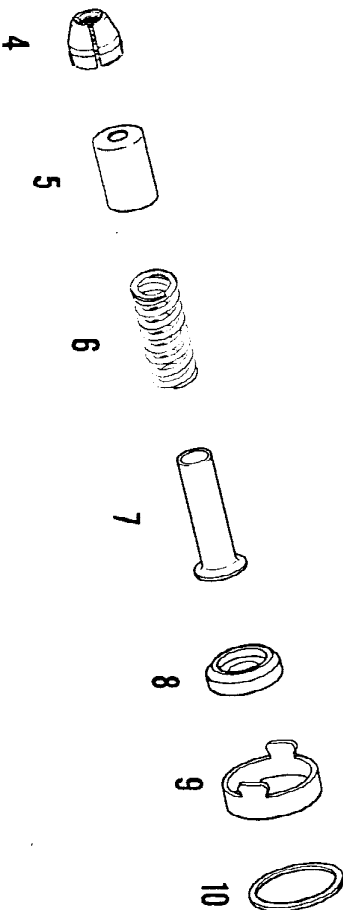
DATA SHEET



.81 in. = 21 mm  
1.06 in. = 27 mm  
1.65 in. = 42 mm  
2.21 in. = 56 mm



2500  
2502  
2503  
4801  
4802  
4803



Grip Limitations  
Tool NAS1919S NAS1921S Gold colored anvil for  
226 07 08 UNIMATIC® fasteners.  
4801 13 all  
4802 13 all  
4803 all

REPLACEMENT PARTS

| REF | PART NO. | REQ | DESCRIPTION             |
|-----|----------|-----|-------------------------|
| 1   | 114976   | 1   | Anvil - Driving         |
| 2   | 115203   | 1   | Holder - Anvil (inc. 1) |
| 3   | 102213   | 1   | Colllet                 |
| 4   | 108474   | 1   | Jaws - marked AG        |
| 5   | 109744   | 1   | Follower                |
| 6   | 110889   | 1   | Spring                  |
| 7   | 84410    | 1   | Sleeve                  |
| 8   | 89177    | 1   | Spacer                  |
| 9   | 89795    | 1   | Lock Collar             |
| 10  | 89298    | 1   | Shim                    |

SEE OTHER SIDE FOR NOTES AND ASSEMBLY INSTRUCTIONS

99-1311

NOSE ASSEMBLY

OTHER

Alcoa Fastening Systems

Commercial Products

1 Corporate Drive - Kingston, NY 12401

TYPE:

FOR:

TOOL:

PRODUCT

REVISION:

REVISED: 9/19/01