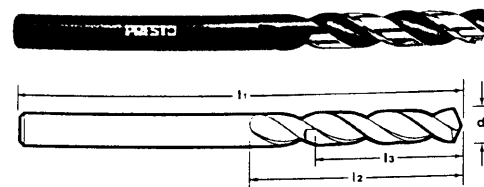


Hi-Nox DRILLS

Straight Shank

Short Flute Quick Helix (38°)

BS 328 DIN 338 ISO 235/1 [Overall length]



01 320 HSS **Range** **Finish**
 1/8"-1/2" { P1 Blue Flutes
 3.00mm-13.00mm { Bright Lands
 Point Angle 130°
 Thin web with rapid back taper
 Application - Drilling Austenitic Stainless Steel

Dia	Cut	Flute	Overall
in	Length	Length	Length
d	mm	mm	mm
	l_3	l_2	l_1

1/8	3.00	12	18	61
	3.10	13	20	65
	3.20	13	20	65
	3.30	13	20	65
	3.40	15	22	70
	3.50	15	22	70
	3.60	15	22	70
	3.70	15	22	70
5/32	3.80	17	25	75
	3.90	17	25	75
	4.00	17	25	75
	4.10	17	25	75
	4.20	17	25	75
	4.30	19	28	80
	4.40	19	28	80
	4.50	19	28	80
3/16	4.60	19	28	80
	4.70	19	28	80
	4.80	21	32	86
	4.90	21	32	86
	5.00	21	32	86
	5.10	21	32	86
	5.20	21	32	86
	5.30	21	32	86
7/32	5.40	24	36	93
	5.50	24	36	93
	5.60	24	36	93
	5.70	24	36	93
	5.80	24	36	93
	5.90	24	36	93
	6.00	24	36	93
	6.10	27	40	101
1/4	6.20	27	40	101
	6.30	27	40	101
	6.40	27	40	101
	6.50	27	40	101
	6.60	27	40	101
	6.70	27	40	101
	6.80	30	45	109
	6.90	30	45	109
9/32	7.00	30	45	109
	7.10	30	45	109
		30	45	109

Dia	Cut	Flute	Overall
in	Length	Length	Length
d	mm	mm	mm
	l_3	l_2	l_1

5/16	7.20	30	45	109
	7.30	30	45	109
	7.40	30	45	109
	7.50	30	45	109
	7.60	34	51	117
	7.70	34	51	117
	7.80	34	51	117
	7.90	34	51	117
11/32	8.00	34	51	117
	8.10	34	51	117
	8.20	34	51	117
	8.30	34	51	117
	8.40	34	51	117
	8.50	34	51	117
	8.60	34	51	117
	8.70	38	57	125
3/8	8.80	38	57	125
	8.90	38	57	125
	9.00	38	57	125
	9.10	38	57	125
	9.20	38	57	125
	9.30	38	57	125
	9.40	38	57	125
	9.50	38	57	125
13/32	9.60	42	63	133
	9.70	42	63	133
	9.80	42	63	133
	9.90	42	63	133
	10.00	42	63	133
	10.10	42	63	133
	10.20	42	63	133
	10.30	42	63	133
7/16	10.40	42	63	133
	10.50	42	63	133
	10.60	42	63	133
	10.70	47	71	142
	10.80	47	71	142
	10.90	47	71	142
	11.00	47	71	142
	11.10	47	71	142
9/16	11.20	47	71	142
	11.30	47	71	142
	11.40	47	71	142

Dia	Cut	Flute	Overall
in	Length	Length	Length
d	mm	mm	mm
	l_3	l_2	l_1

15/32	11.50	47	71	142
	11.60	47	71	142
	11.70	47	71	142
	11.80	47	71	142
	11.90	52	78	151
	12.00	52	78	151
	12.10	52	78	151
	12.20	52	78	151
1/2	12.30	52	78	151
	12.40	52	78	151
	12.50	52	78	151
	12.60	52	78	151
	12.70	52	78	151
	12.80	52	78	151
	12.90	52	78	151
	13.00	52	78	151