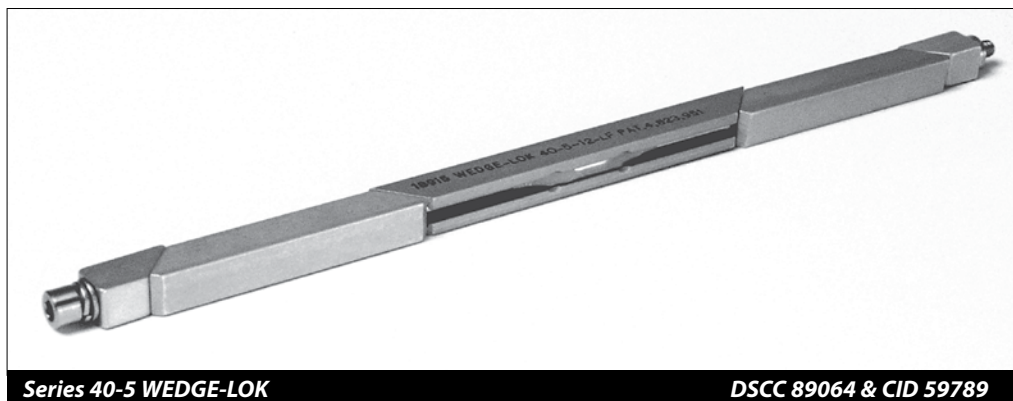




Series 40-5 WEDGE-LOK

DSCC 89064 & CID 59789

RECOMMENDED GAP WIDTH

PCB + 7.62 (.300)

RECOMMENDED TORQUE

80 N-cm (7 in-lbs)

WEIGHT

1.16 g/cm (.104 oz/in)

MATERIALS AND FINISH

WEDGES

Material:

Aluminum Alloy 6061-T6 per QQ-A-200/8

Finish:

See finish table on opposite page

SCREW

.09-in. or 2.5-mm hex. socket head cap screw, depending on mounting configuration

Material:

300 series stainless steel per QQ-S-763
ASTM A-582

Finish:

Passivated per AMS2700

ALIGNMENT SPRINGS

Material:

301 stainless steel half hard per AMS 5518

Finish:

Passivated per AMS2700

OPTIONAL LOCK AND FLAT WASHER

Material:

300 series stainless steel per QQ-S-763 and
ASTM A-582

Finish:

Passivated per AMS2700

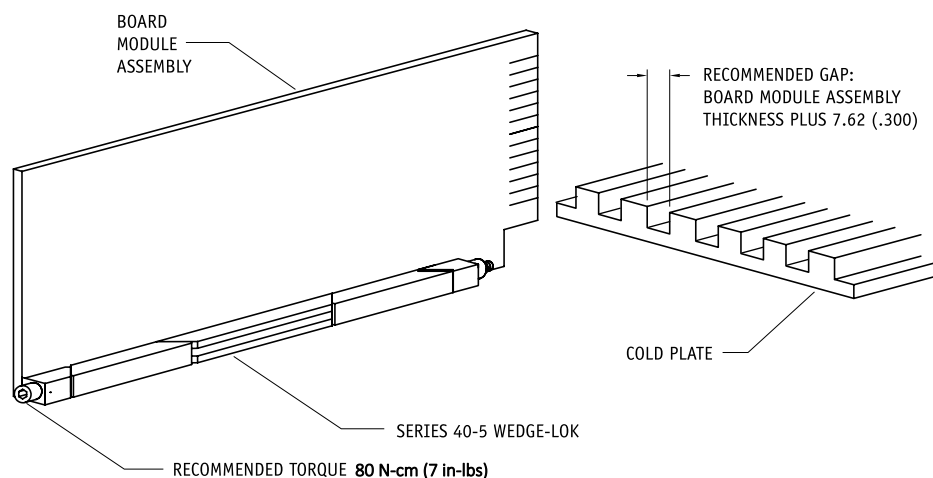
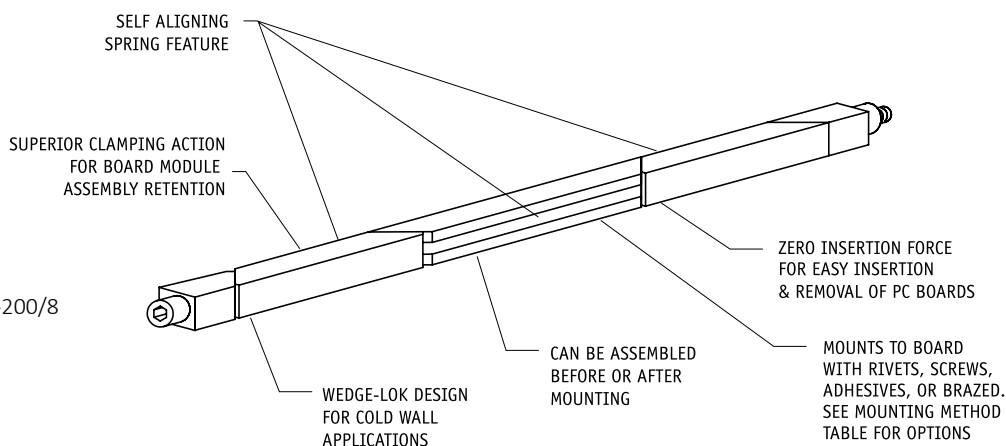
OPTIONAL LOCK NUT

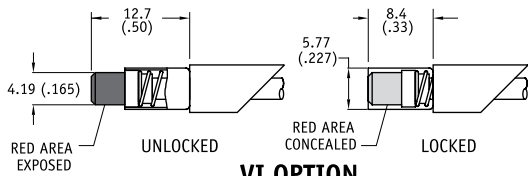
Material:

Type A286 stainless steel per ASTM AMS 5525

Finish:

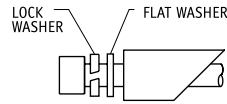
Silver plate per AMS 2410





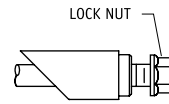
VI OPTION

Indicates assembly is unlocked
(adds 5.1 (.20) to screw length)



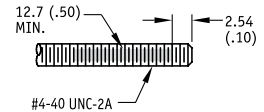
LF OPTION

Provides additional
resistance to shock and
vibration (adds 2.5 (.10)
to screw length)



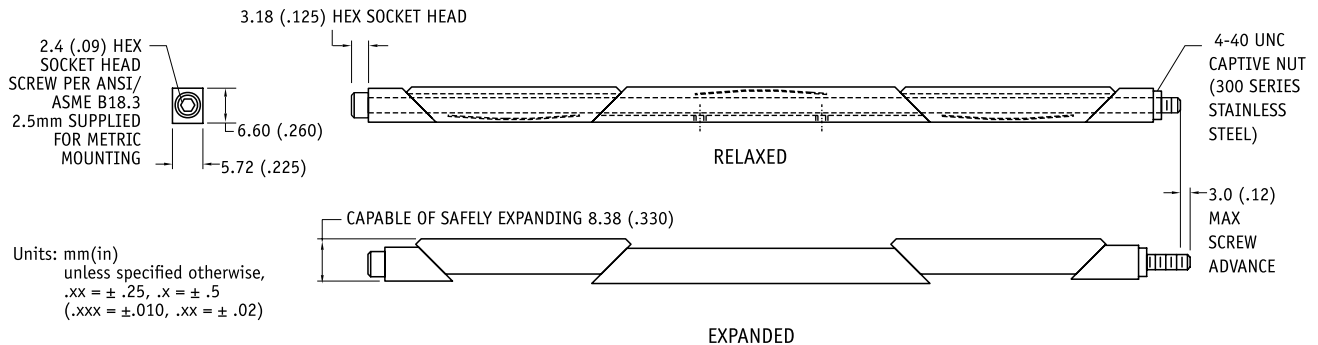
LN OPTION

Captivates rear wedge
when untorqued
(adds 2.5 (.10) to
screw length)



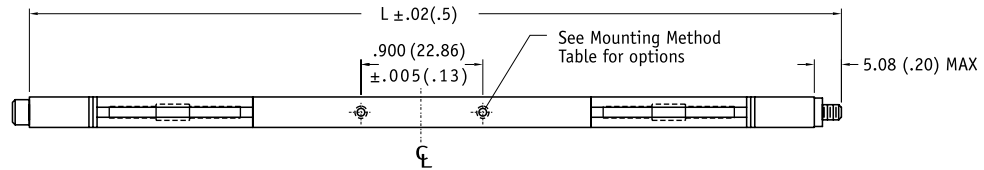
L OPTION

Provides additional
resistance to shock
and vibration



MOUNTING HOLE LOCATION

22.86 (.900) hole spacing centered on
mounting body
-10 thru -13 2 holes
-14 thru -24 4 holes



FINISH TABLE

CODE LETTER	SURFACE FINISH
[blank]	CHEMICAL FILM PER MIL-C-5541, CLASS 1A, GOLD, NON ROHS COMPLIANT
CC	CHEMICAL FILM PER MIL-C-5541, CLASS 1A, CLEAR
EN	ELECTROLESS NICKEL PER MIL-C-26074, CLASS 4, GRADE B, BRIGHT
N	NICKEL PLATE PER QQ-N-290, CLASS 1, GRADE G, BRIGHT
B	BLACK ANODIZE PER MIL-A-8625, TYPE II, CLASS 2
B3	HARD BLACK ANODIZE PER MIL-A-8625, TYPE III, CLASS 2
B3D	HARD BLACK ANODIZE WITH DRY FILM LUBE PER MIL-L46010

MOUNTING METHOD TABLE

CODE LETTER	METHOD
[blank]	2-56 UNC-2B TAPPED HOLE
R	RIVET MOUNT (Ø 1.70 + .10/- .03 (.067 + .004/.001) THRU □ Ø3.96 (.156) ∇ 5.08 (.200) ∇ Ø 3.56 (.140) x 100°)
A	NO MOUNTING HOLES
T	0-80 UNF-2B TAPPED HOLE
M2	M2 X .40 TAPPED HOLE
M	M2.5 X .45 TAPPED HOLE
NOTE:	RIVET (R) PARTS ARE SHIPPED UNASSEMBLED AND EXCLUDE ALIGNMENT PINS

Part Number Code

Series 40-5 WEDGE-LOK Five-piece 40-5 VI - 10- B - LF - LN - T - L

Optional Visual Indicator

Visual Indicator **VI**
None [Blank]

Length

Length in .50 (12.7) increments 10 [127.0 (5.00)]
to 24 [304.8 (12.00)]

Finish

Black Anodized **B**
Or choose from finish table

Lock/Flat Washers and Locknut

Lock Washer and Flat Washer **LF**
None [Blank]

Lock Nut **LN**
None [Blank]

Mounting

0-80 UNF-2B tapped holes **T**
Or choose from mounting table

Lock Patch

Lock Patch **L**
None [Blank]

Part Number Code example: 40-5-20-LF-LN-M

Series 40-5 WEDGE-LOK Five-piece, 254.0-mm (10.00-in.) long,
chem film finish, with Lock Washer and Flat Washer option
and Lock Nut option, Screw M2.5 x .45 metric mounting.