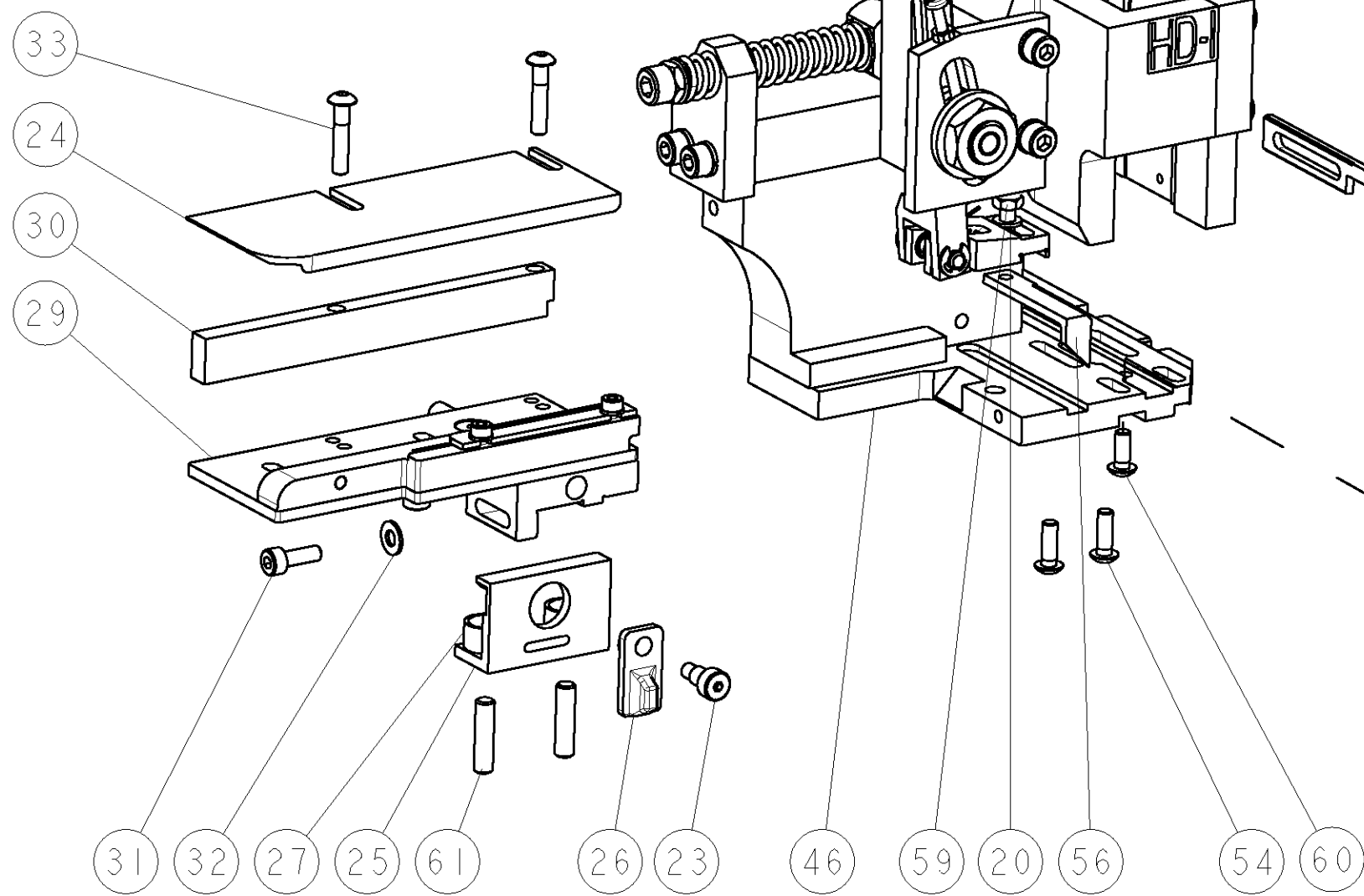
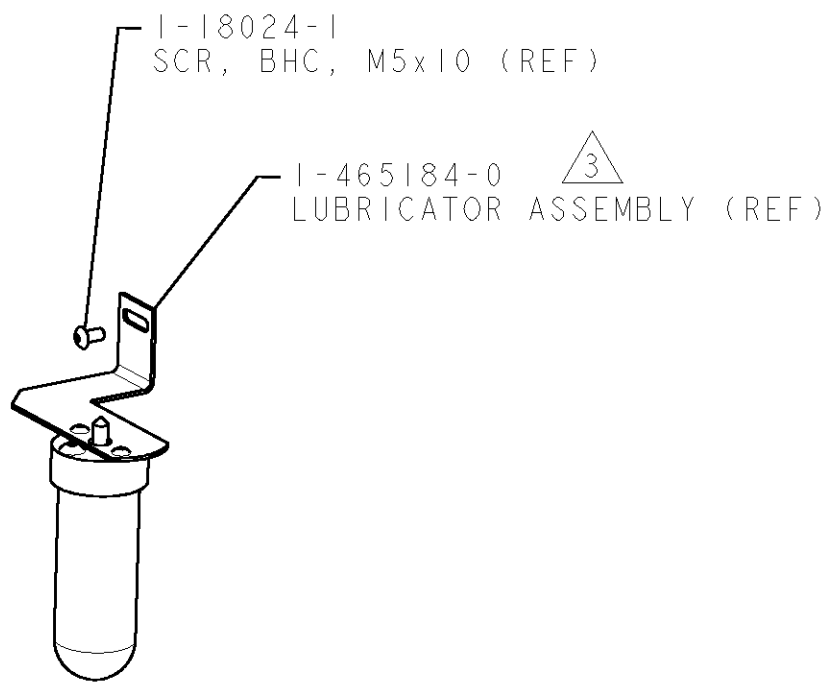


8			7		
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PART NUMBER	REV	TERMINATOR	FEED TYPE	DESCRIPTION	
1530109-1	A	LEADMAKER	MECH POST FEED	CUTS CARRIER	
1530109-2	A	BENCH	MECH PRE FEED	CUTS CARRIER	
1530109-6	A	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER	
7-1530109-1	A	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS	
7-1530109-2	A	BENCH	MECH PRE FEED	-2 AND SPARE PARTS	
7-1530109-6	A	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS	
7-1530109-7	A	-	-	SPARE PARTS KIT	

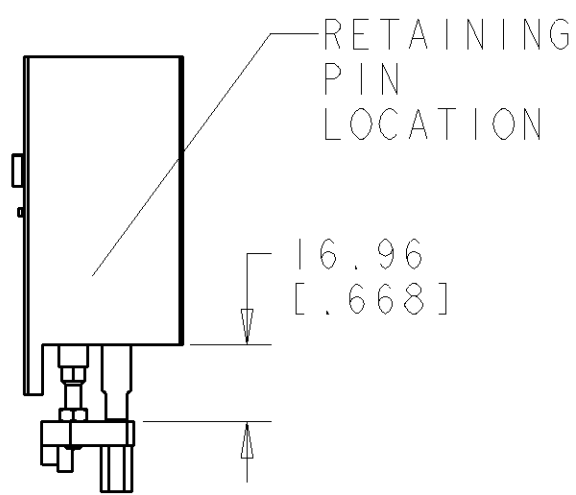
CRIMP DATA WEIDMULLER TERMINAL TE CRIMP SPECS			
TERMINAL NAME: TERMINAL			
CRIMP	SIZE	TYPE	RANGE
WIRE	2.03 [1.080 IN]	F	0.75-1.5mm ²
INSUL	2.95 [1.116 IN]	F	2.34 [1.092 IN] MAX
WIRE STRIP LENGTH 2.00-3.00 [1.078-1.118 IN]		APPL INSTRUCTIONS 408-8322 & 408-8490	
TERMINAL APPL SPEC		NONE	FEED [2.83 [1.505 IN]]
TERMINALS APPLIED			
TE PN	MFG PN	-	-
1949940	1582260000	-	-
-	-	-	-
-	-	-	-
-	-	-	-
WIRE SIZE			
CRIMP HEIGHT		REF SETTING	
1.50mm ²		B0	
1.25mm ² or 16AWG		B8	
1.00mm ²		C8	
0.75mm ² or 18AWG		D1	
-	-	-	-
-	-	-	-
-	-	-	-
-	-	-	-
-	-	-	-
-	-	-	-

- △ RECOMMENDED SPARE PARTS.
- △ GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
- △ CERTAIN TERMINALS REQUIRE LUBRICATION. REFER TO THE APPLICATOR INSTRUCTION SHEET FOR MORE INFORMATION.
4. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

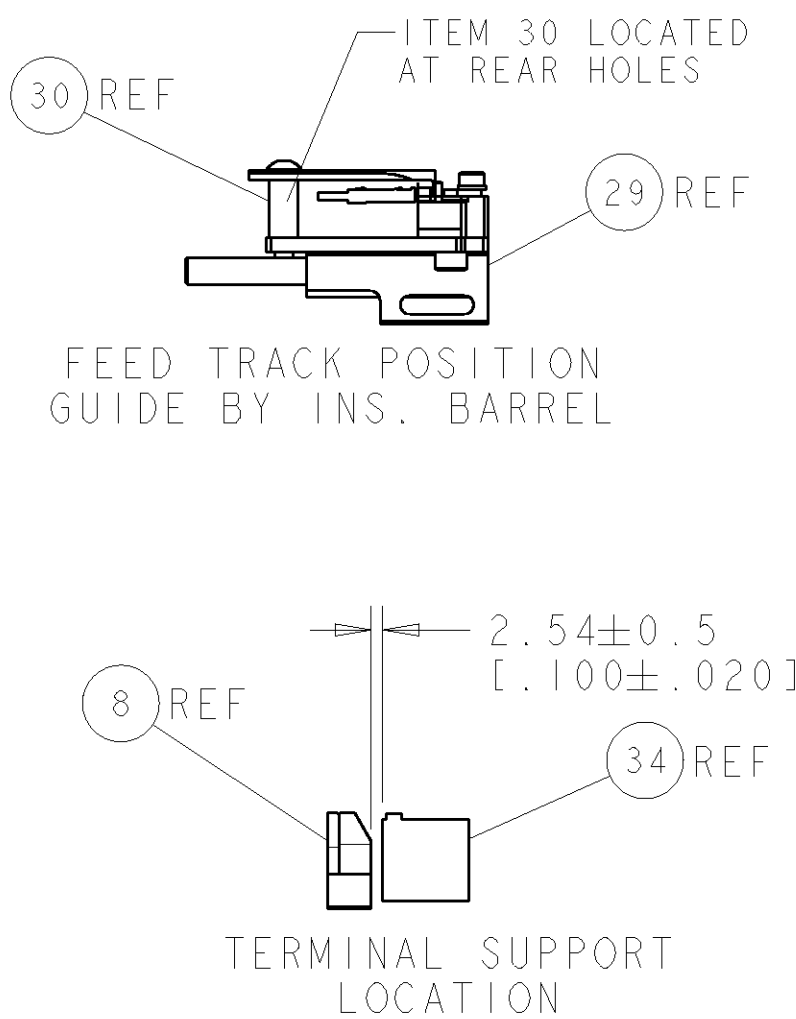
VIEW B ROTATED 180°			
POST-FEED 40mm STROKE	POST-FEED 30mm STROKE	PRE-FEED 30mm STROKE	PRE-FEED 40mm STROKE



* WARNING
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



HOLDDOWN SET-UP



SET UP GAGE
458637-3

LOC	DIST	REVISIONS			
A	66	P	LTR	DESCRIPTION	DATE
		A	RELEASED		20MAY2009

-	2	2	2	2	2	2	1655785-9	SCR, BTN SKT HD CAP (M3 X 6)	235
-	1	1	1	1	1	1	1976053-2	LOCATER BLOCK,TERMINAL	179
-	1	1	1	1	1	1	993111-8	PIN, SLOTTED SPRING 3.0 X 12.0	177
-	2	2	2	2	2	2	3-22280-7	SPRING, COMPRESSION	176
-	1	1	1	1	1	1	1752353-1	GUIDE PIN,HOLDDOWN	175
-	1	1	1	1	1	1	1901680-1	GUIDE PIN,HOLDDOWN	174
-	1	1	1	1	1	1	1338705-3	DOCUMENTATION PACKAGE	71
-	1	1	1	1	1	1	461264-5	PLATE, IDENTIFICATION	67
-	2	2	2	2	2	2	21017-2	SCREW, DRIVE	66
-	1	1	1	1	1	1	3-18031-0	SCR, SET, CUP POINT M6 X 6.0	63
-	2	2	2	2	2	2	2-18032-5	SCR, SET, FLT POINT M5 X 20.0	61
-	1	1	1	1	1	1	18024-7	SCR, BTN SKT HD CAP (M4 X 10.0)	60
-	1	1	1	1	1	1	5-18022-2	SCR, HEX HD CAP M4 X 8.0	59
-	1	1	1	1	1	1	1338685-1	PAWL, FEED	56
-	4	4	4	4	4	4	18024-8	SCR, BTN SKT HD CAP (M4 X 12.0)	54
-	1	1	1	1	1	1	1-18030-0	NUT, HEX, REG M3.5	52
-	1	1	1	1	1	1	1-1901681-0	HOLDDOWN, TERMINAL	51
-	1	1	1	1	1	1	2-1752354-5	STANDOFF,HOLD-DOWN	50
-	1	1	1	1	1	1	18024-3	SCR, BTN SKT HD CAP (M3 X 10.0)	49
-	-	1	-	-	1	-	1338675-1	CAM, UNIVERSAL PRE FEED	48
-	1	-	1	1	-	1	1338676-1	CAM, UNIVERSAL POST-FEED	47
-	1	1	1	1	1	1	1320999-3	APPLICATOR SUBASSEMBLY, HDI	46
-	1	1	1	1	1	1	690191-1	PLUG,NYLON	45
-	1	1	1	1	1	1	1633724-1	RAM, (SIDE FEED)	44
-	1	1	1	1	1	1	2-18024-6	SCR, BTN SKT HD CAP (M8 X 25.0)	41
-	1	1	1	1	1	1	690125-1	SHIM SUB-ASSY	39
-	1	1	1	1	1	1	469367-1	SHIM	38
-	1	1	1	1	1	1	879103-2	FINE ADJUST HEAD ASSEMBLY	37
-	1	1	1	1	1	1	2-1752356-2	SUPPORT, TERMINAL	34
-	2	2	2	2	2	2	1-18024-0	SCR, BTN SKT HD CAP (M4 X 20.0)	33
-	1	1	1	1	1	1	18027-2	WASHER, FLAT, REG M4	32
-	1	1	1	1	1	1	1-18023-2	SCR, SKT HD CAP M4 X 12.0	31
-	1	1	1	1	1	1	1320908-1	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	1	1633073-1	STRIP GUIDE ASSEMBLY	29
-	1	1	1	1	1	1	1-455888-0	SPACER, CRIMPER	28
-	2	2	2	2	2	2	1-22284-0	SPRING, COMPRESSION	27
-	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	25
-	1	1	1	1	1	1	1320928-3	PLATE, STRIP GUIDE	24
-	1	1	1	1	1	1	980371-4	SCR, SKT HD SHLDR 5.0 DIA X 6.0	23
-	1	-	1	1	-	1	690472-2	STRIPPER	22
-	1	1	1	1	1	1	1-18023-1	SCR, SKT HD CAP M4 X 10.0	21
-	2	2	2	2	2	2	18025-2	WASHER, SPRG LOCK, REG M4	20
-	-	1	-	-	1	-	690472-1	STRIPPER	19
-	1	-	-	1	-	-	1338684-1	SHEAR HOLDER, FRONT	13
-	1	1	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	1	1	356885-4	STOP, SHEAR	11
-	-	1	1	-	1	1	1320921-1	SHEAR HOLDER, FRONT, CUT	10
-	1	1	1	1	1	1	454276-1	FLOATING SHEAR, FRONT	9
1	2	2	2	1	1	1	6-1633131-7	ANVIL, COMBINATION .080	8
-	-	-	-	-	-	-	-	-	7
-	-	-	-	-	-	-	-	-	6
-	1	1	1	1	1	1	1-455889-4	DEPRESSOR, SHEAR	5
-	1	1	1	1	1	1	2-238011-2	BLOCK, CRIMPER SPACER	4
1	2	2	2	1	1	1	7-1424909-1	CRIMPER, INSULATION F	3
-	1	1	1	1	1	1	455888-5	SPACER, CRIMPER	2
1	2	2	2	1	1	1	1-456405-7	CRIMPER, WIRE PREMIUM	1

-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO
THIS IS SUBJECT TO CHANGE WITHOUT NOTICE. THE USER SHALL BE RESPONSIBLE FOR VERIFYING THE LATEST VERSION OF THIS DRAWING. ANY CHANGES TO THIS DRAWING SHALL BE INDICATED BY A REVISION NUMBER.							DATE	16APR2009	
DIMENSIONS:							DATE	20MAY2009	
TOLERANCES UNLESS OTHERWISE SPECIFIED:							DATE	20MAY2009	
MATERIAL							DATE	20MAY2009	
FINISH							DATE	20MAY2009	
CUSTOMER DRAWING							DATE	20MAY2009	
SCALE							DATE	20MAY2009	
SHEET							DATE	20MAY2009	
REV							DATE	20MAY2009	

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