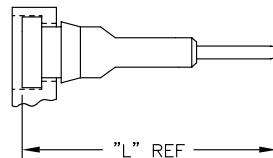


TABLE 1
TERMINAL SPECIFICATION **K**

LEAD STYLE	SOCKET	"L" REF
-2	SC-1P1-XX	.300
-3	SC-1S1-XX	.203
-10	SC-3P1-XX	.230
-11	SC-4P1-XX	.240
-12	SC-5P1-XX	.190
-15	SC-1M2-XX	.167
-18	SC-6P1-XX	.353
-19	SC-8P1-XX	.165
-22	EZ-1P1-XX	.300
-23	EZ-1S1-XX	.203
-30	EZ-3P1-XX	.230
-31	EZ-4P1-XX	.240
-32	EZ-5P1-XX	.190
-38	EZ-6P1-XX	.353

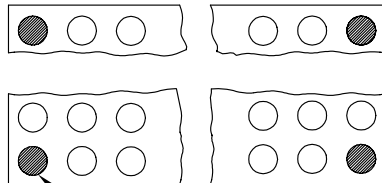
STYLES
-11,12,15,19,31 & 32



SOCKETS TO BE RECESSED (COUNTER-SUNK)
INTO BODY TO ALLOW BARB
PROTRUSION AT BOTTOM

-L OPTION

AVAILABLE IN STYLES -2 & -22 ONLY

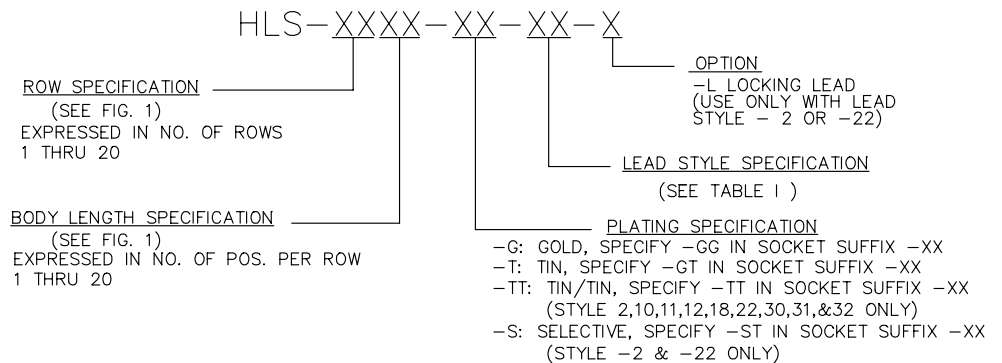


REPLACE CORNER POSITIONS WITH
SC-1L1-XX (WHEN USING SC LEAD STYLE)
OR EZ-1L1-XX (WHEN USING EZ LEAD STYLE)
NOTE: FOR -ST PLATING SPEC.
USE SC-1L1-GT OR EZ-1L1-GT

NOTES:

- 1.) FILL ALL POSITIONS.
- 2.) PINS TO ENTER BODY FROM C'BORE SIDE.
- 3.) BARB ON SOCKET MUST BE VISIBLE BELOW BODY.
- 4.) HLS-316-X-22-L TO BE PACKAGED IN PT-1-24-01-27 USING 2 TP-03.

DIMENSIONS ARE IN INCHES		UNLESS OTHERWISE NOTED	TOLERANCES ARE:	TITLE:	DWG NO:
ONE PLACE DECIMALS: ±	THREE PLACE DECIMALS: ±		ANGLES ±	HLS ASSEMBLY	HLS-XXXX-XX-XX-X
TWO PLACE DECIMALS: ±	FOUR PLACE DECIMALS: ±				SHEET 1 OF 1



ASSEMBLY INSTRUCTIONS

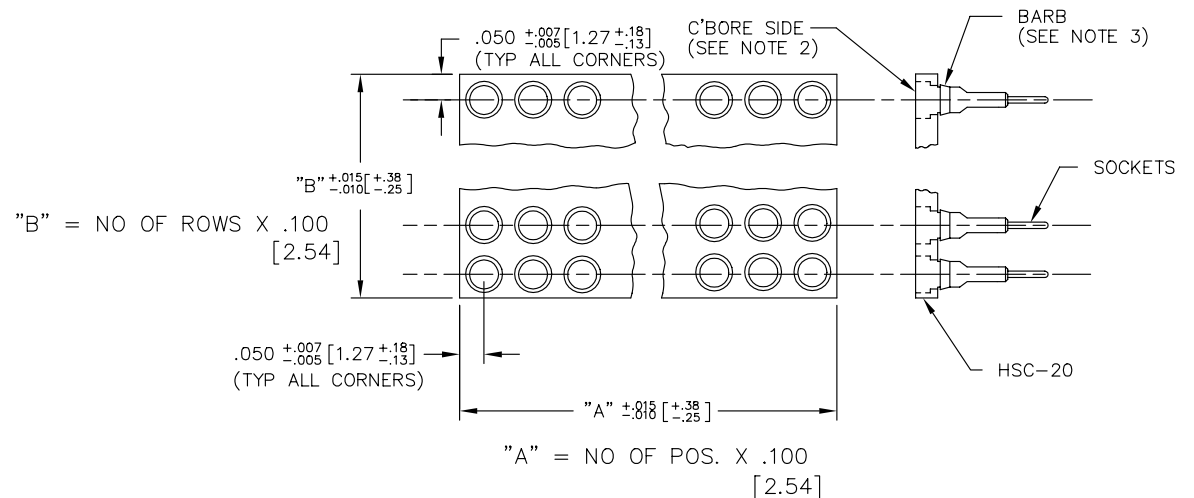


FIGURE 1

PROPRIETARY NOTE
THIS DOCUMENT CONTAINS INFORMATION
CONFIDENTIAL AND PROPRIETARY TO
SAMTEC INC. AND SHALL NOT BE
REPRODUCED OR TRANSFERRED TO
OTHER DOCUMENTS OR DISCLOSED TO
OTHERS OR USED FOR ANY PURPOSE
OTHER THAN THAT FOR WHICH IT WAS
OBTAINED WITHOUT THE EXPRESSED
WRITTEN CONSENT OF SAMTEC INC.

samtec

520 PARK EAST BLVD. NEW ALBANY, INDIANA 47150
PHONE (812) 944-6733 P.O. BOX 1147
CODE 55322

MADE BY: JORDAN 5-30-85
CHECKED BY: THRUSTON 6-4-85

ENGINEER
APPROVAL
BET
6-4-85

HLS-XXXX-XX-XX-X
SHEET 1 OF 1