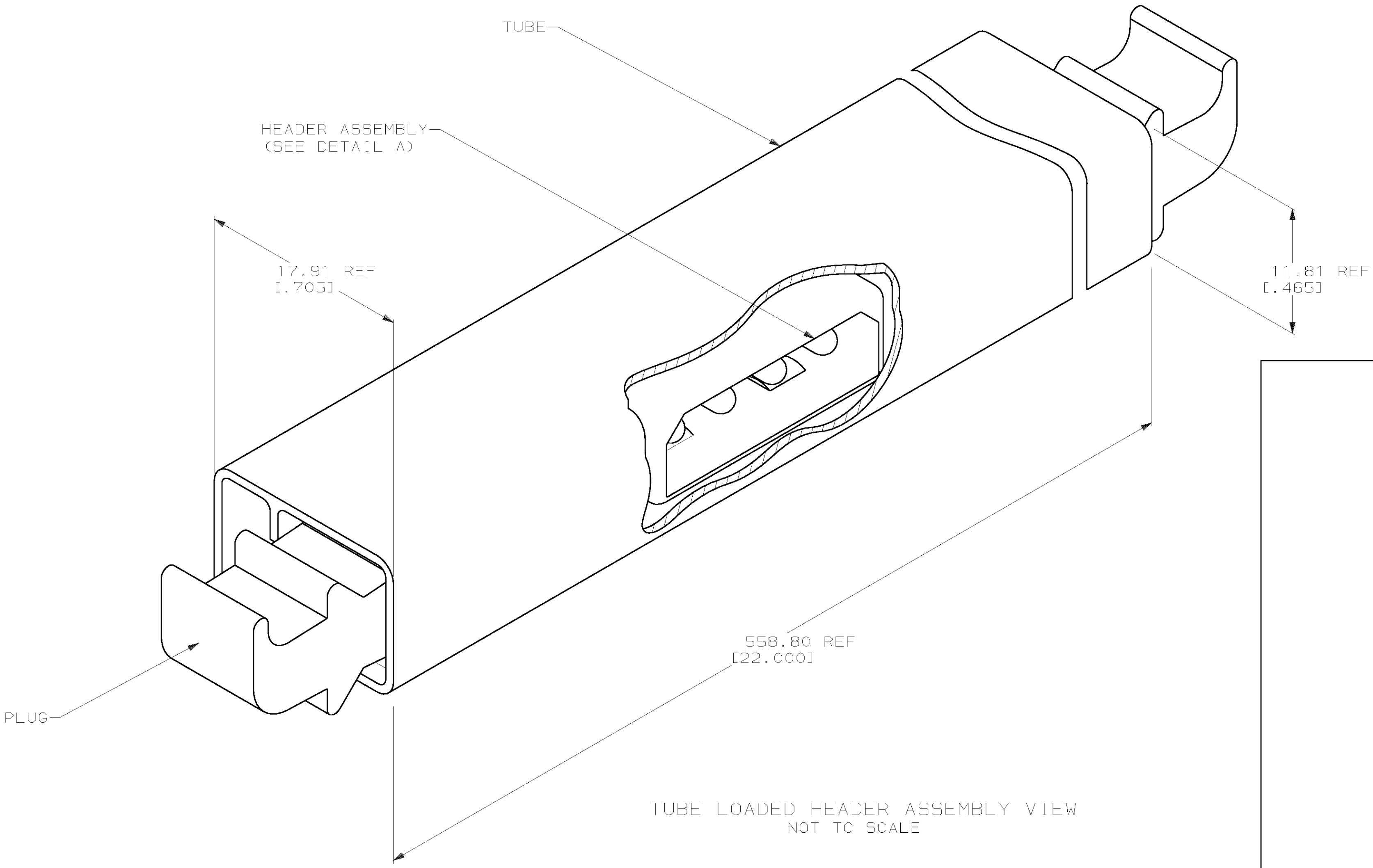
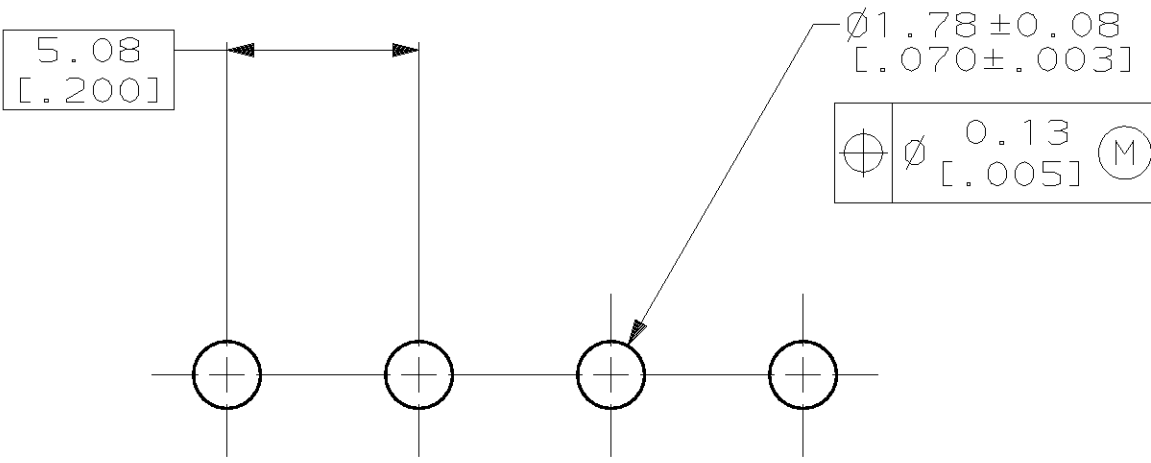
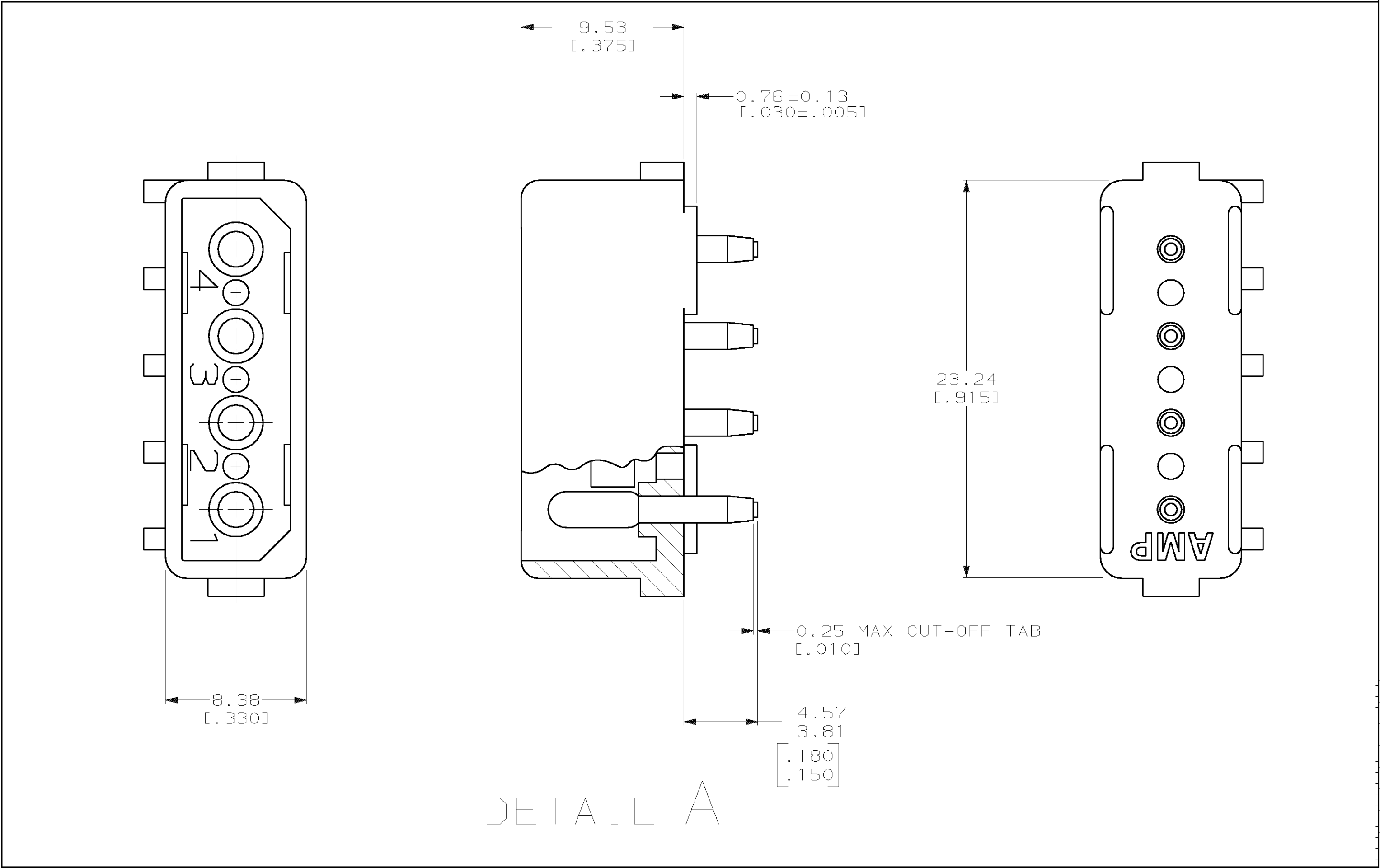


LOC		DIST						REVISIONS			
CM		53		P		F		ZONE		LTR	
								F		REVISED PER 061B-0081-99	
										DATE	
										28-MAY-99	
										APPD	
										KW JS	



1. PARTS COMPLY WITH AMP SOLDERABILITY SPEC. 109-11-3.
3 MATERIAL: HOUSING - NYLON,UL94V-2,NATURAL
PIN - COPPER ALLOY,BRIGHT TIN-LEAD
PLATED,0.0020 [.000080] MIN.THK.



-	-	4	770328-1
20	2	4	1-770328-1
HEADER ASSY	PLUG	NO. OF POSITIONS	PART NUMBER
QTY PER TUBE		HEADER ASSEMBLY	

METRIC

DO NOT SCALE PRINT. UNLESS SPECIFIED DIMENSIONS IN mm [INCHES] TOLERANCES ON : 2 PLC DEC ± - 3 PLC DEC ± 0.38 [.015] ANGLES ± -				DR K. WHITAKER 7-7-89		PART NO	
CHK R. SWING 7-10-89				APPD G. BROWN 7-11-89		AMP INCORPORATED Harrisburg, Pa. 17105	
MATERIAL 3				PRODUCT SPEC -		NAME	
FINISH 3				APPLICATION SPEC -		HEADER ASSY,4 CKT,TUBE LOADED, COMMERCIAL MATE-N-LOK™	
WEIGHT -				SIZE D		CAGE CODE 00779	DRAWING NO 770328
				SCALE 5:1		SHEET 1 OF 1	

CUSTOMER DRAWING