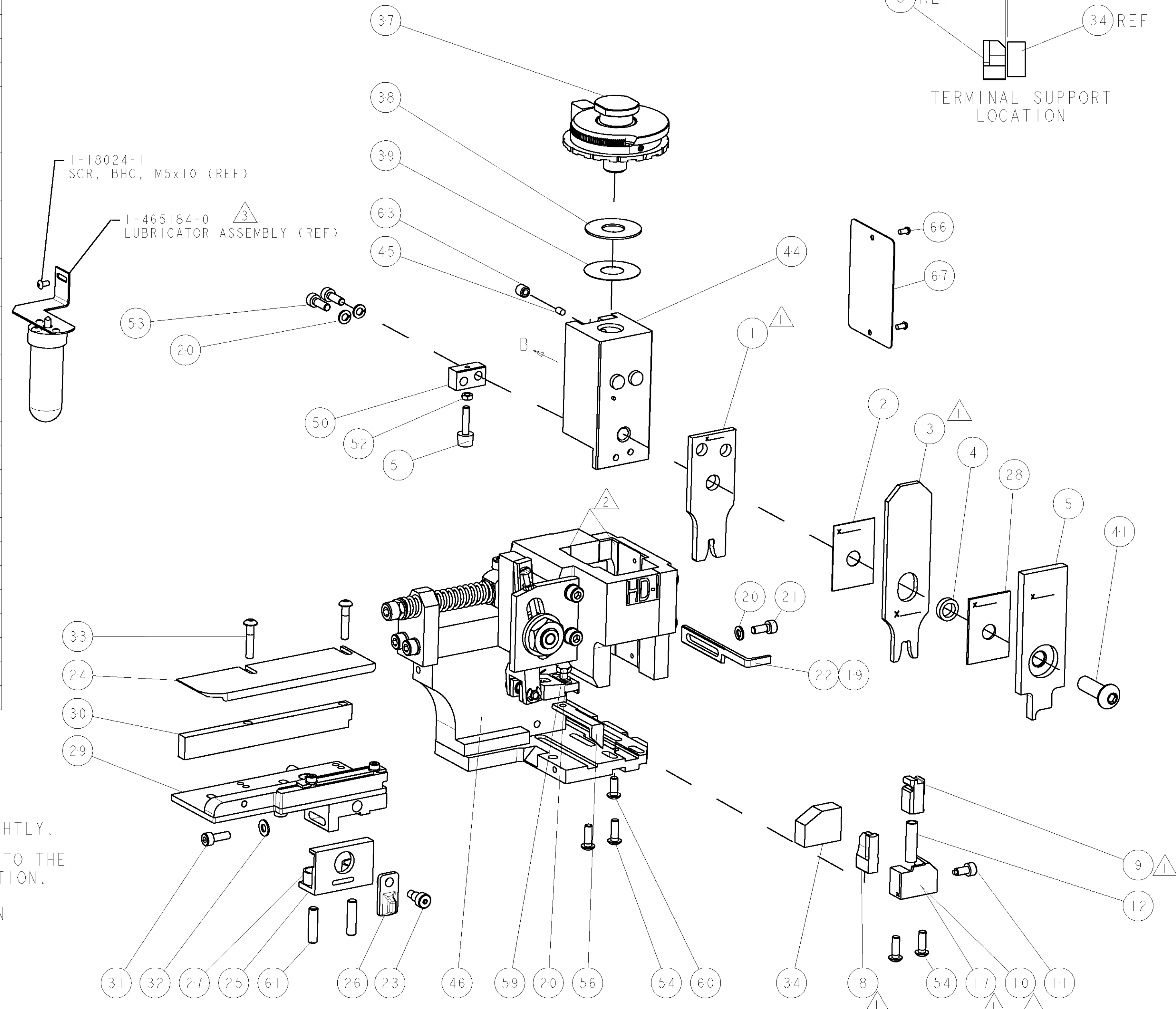
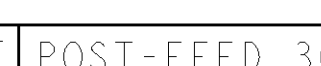


- △ RECOMMENDED SPARE PARTS.
- △ GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
- △ CERTAIN TERMINALS REQUIRE LUBRICATION. REFER TO THE APPLICATOR INSTRUCTION SHEET FOR MORE INFORMATION.
4. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

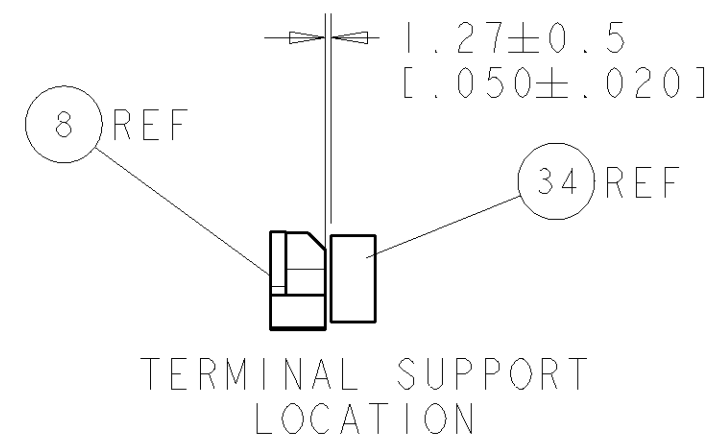
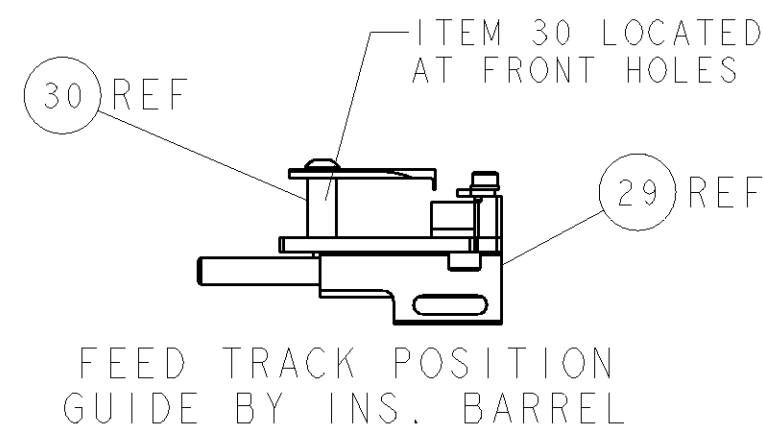


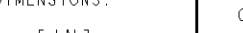
* WARNING
ON INSTALLATION, SET WIRE
DISC TO LARGEST WIRE SIZE
SETTING. USE OF SETTINGS
BELOW MIN. REQUIRED CRIMP
HEIGHT SETTING WILL CAUSE
DAMAGE TO CRIMP TOOLING.

VIEW B ROTATED 180°

POST-FEED 40mm STROKE	POST-FEED 30mm STROKE	PRE-FEED 30mm STROKE	PRE-FEED 40mm STROKE
			

-	-	-	-	-	-	-	-	-	84
-	-	-	-	-	-	-	-	-	83
-	-	-	-	-	-	-	-	-	82
-	-	-	-	-	-	-	-	-	81
-	-	-	-	-	-	-	-	-	80
-	-	-	-	-	-	-	-	-	79
-	-	-	-	-	-	-	-	-	78
-	-	-	-	-	-	-	-	-	77
-	-	-	-	-	-	-	-	-	76
-	-	-	-	-	-	-	-	-	75
-	-	-	-	-	-	-	-	-	74
-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO

[illegible][illegible]

-77 -76 -72 -71 -6 -2 -1							PART NO		DESCRIPTION				ITEM NO	
THIS DRAWING IS A CONTROLLED DOCUMENT FOR TYCO ELECTRONICS CORPORATION IT IS SUBJECT TO CHANGE WITHOUT NOTICE AND WITHOUT OBLIGATION CHANGES ARE INDICATED FOR THE LATEST REVISION.							DATE 03FEB2009 D. MORRIS CHK D. MORRIS 03FEB2009 APP'D N. DEMING 03FEB2009		 Tyco Electronics Harrisburg, PA 17105-3608					
DIMENSIONS:			TOLERANCES UNLESS OTHERWISE SPECIFIED:				NAME		FINE ADJUST SIDE FEED HDI APPLICATOR -					
mm. [IN]			0 PLG ±.01 1 PLG ±.01 2 PLG ±.01 3 PLG ±.01 4 PLC ±.01 ANGLES ±.1°											
			PRODUCT SPEC - APPLICATION SPEC - See Table											
MATERIAL			FINISH		WEIGHT		SIZE		CAGE CODE	DRAWING NO	RESTRICTED TO			
-			-		-		A1		00779	C=1530078	-			
CUSTOMER DRAWING									SCALE		3.5	SHEET	1 OF	REV A

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