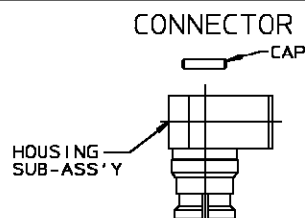


CONNECTOR
TYPE
OSMP
RIGHT ANGLE
CABLE JACK
DIRECT SOLDER
ATTACHMENT

CABLE
TYPE
.047 S.R.
COAXIAL
CABLE

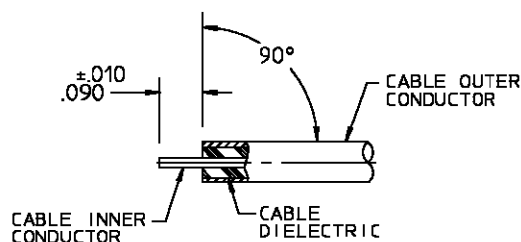
TOOLS REQ'D

NONE

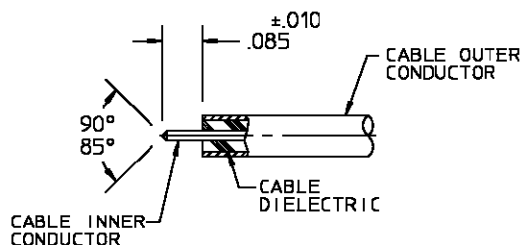


ASSEMBLY OPERATIONS

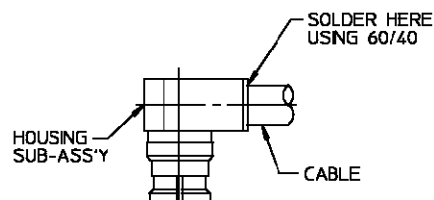
- 1.0 PREPARATION OF CABLE
1.1 TRIM CABLE TO DIMENSION SHOWN.



- 2.0 SHAPE INNER CONDUCTOR OF CABLE
2.1 FILE INNER CONDUCTOR TO
LENGTH AS SHOWN.
2.2 FILE BLUNT END OF INNER
CONDUCTOR TO AN 85°-90° CONE



- 3.0 SOLDERING OF HOUSING SUB-
ASSEMBLY TO CABLE
3.1 POSITION AND SECURE HOUSING IN
A SMALL BENCH VISE.
3.2 CAREFULLY INSERT CABLE INNER
CONDUCTOR INTO PRE-ASSEMBLED
CENTER CONTACT OF HOUSING SUB-
ASSEMBLY AND SEAT CABLE FIRMLY.
3.3 SOLDER CABLE TO HOUSING SUB-
ASSEMBLY.



- 4.0 SEAL OPENING IN REAR OF HOUSING
SUB-ASSEMBLY
4.1 PRESS CAP INTO OPENING IN REAR
OF HOUSING SUB-ASSEMBLY.

