

**TECHNICAL DATA****MQ-7 GAS SENSOR****FEATURES**

- \* High sensitivity to carbon monoxide
- \* Stable and long life

**APPLICATION**

They are used in gas detecting equipment for carbon monoxide(CO) in family and industry or car.

**SPECIFICATIONS****A. Standard work condition**

| Symbol             | Parameter name         | Technical condition | Remark           |
|--------------------|------------------------|---------------------|------------------|
| Vc                 | circuit voltage        | $5V \pm 0.1$        | Ac or Dc         |
| V <sub>H</sub> (H) | Heating voltage (high) | $5V \pm 0.1$        | Ac or Dc         |
| V <sub>H</sub> (L) | Heating voltage (low)  | $1.4V \pm 0.1$      | Ac or Dc         |
| R <sub>L</sub>     | Load resistance        | Can adjust          |                  |
| R <sub>H</sub>     | Heating resistance     | $33 \Omega \pm 5\%$ | Room temperature |
| T <sub>H</sub> (H) | Heating time (high)    | $60 \pm 1$ seconds  |                  |
| T <sub>H</sub> (L) | Heating time (low)     | $90 \pm 1$ seconds  |                  |
| PH                 | Heating consumption    | About 350mW         |                  |

**b. Environment conditions**

| Symbol         | Parameters           | Technical conditions                                                                       | Remark                   |
|----------------|----------------------|--------------------------------------------------------------------------------------------|--------------------------|
| Tao            | Using temperature    | -20°C-50°C                                                                                 |                          |
| Tas            | Storage temperature  | -20°C-50°C                                                                                 | Advice using scope       |
| RH             | Relative humidity    | Less than 95%RH                                                                            |                          |
| O <sub>2</sub> | Oxygen concentration | 21%(stand condition)<br>the oxygen concentration can affect the sensitivity characteristic | Minimum value is over 2% |

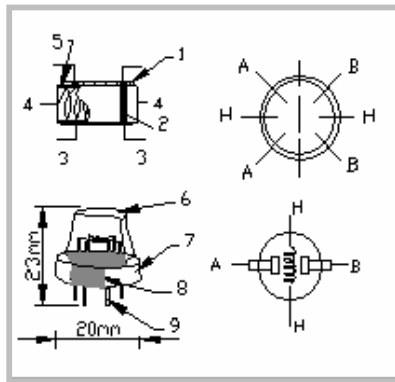
**c. Sensitivity characteristic**

| symbol                     | Parameters                              | Technical parameters                              | Remark                                          |
|----------------------------|-----------------------------------------|---------------------------------------------------|-------------------------------------------------|
| R <sub>s</sub>             | Surface resistance<br>Of sensitive body | 2-20k                                             | In 100ppm<br>Carbon Monoxide                    |
| a (300/100ppm)             | Concentration slope rate                | Less than 0.5                                     | R <sub>s</sub> (300ppm)/R <sub>s</sub> (100ppm) |
| Standard working condition | Temperature -20°C $\pm$ 2°C             | relative humidity 65% $\pm$ 5%                    | RL:10K $\Omega \pm$ 5%                          |
|                            | Vc:5V $\pm$ 0.1V                        | VH:5V $\pm$ 0.1V                                  | VH:1.4V $\pm$ 0.1V                              |
| Preheat time               | No less than 48 hours                   | Detecting range:<br>20ppm-2000ppm carbon monoxide |                                                 |

**D. Structure and configuration, basic measuring circuit**

Structure and configuration of MQ-7 gas sensor is shown as Fig. 1 (Configuration A or B), sensor composed by micro AL<sub>2</sub>O<sub>3</sub> ceramic tube, Tin Dioxide (SnO<sub>2</sub>) sensitive layer, measuring electrode and heater are fixed into a crust made by plastic and stainless steel net. The heater provides necessary work conditions for work of sensitive components. The enveloped MQ-7 have

6 pin, 4 of them are used to fetch signals, and other 2 are used for providing heating current.



| Parts                    | Materials                               |
|--------------------------|-----------------------------------------|
| 1 Gas sensing layer      | SnO <sub>2</sub>                        |
| 2 Electrode              | Au                                      |
| 3 Electrode line         | Pt                                      |
| 4 Heater coil            | Ni-Cr alloy                             |
| 5 Tubular ceramic        | Al <sub>2</sub> O <sub>3</sub>          |
| 6 Anti-explosion network | Stainless steel gauze (SUS316 100-mesh) |
| 7 Clamp ring             | Copper plating Ni                       |
| 8 Resin base             | Bakelite                                |
| 9 Tube Pin               | Copper plating Ni                       |

Fig.1

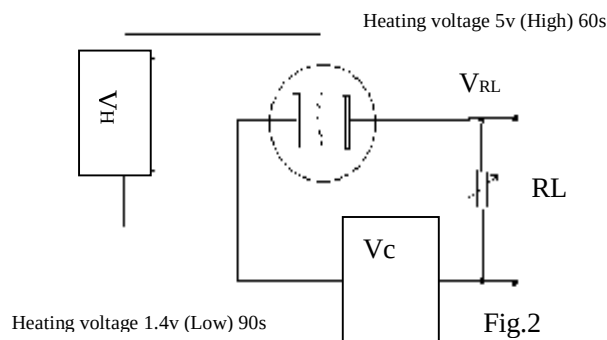
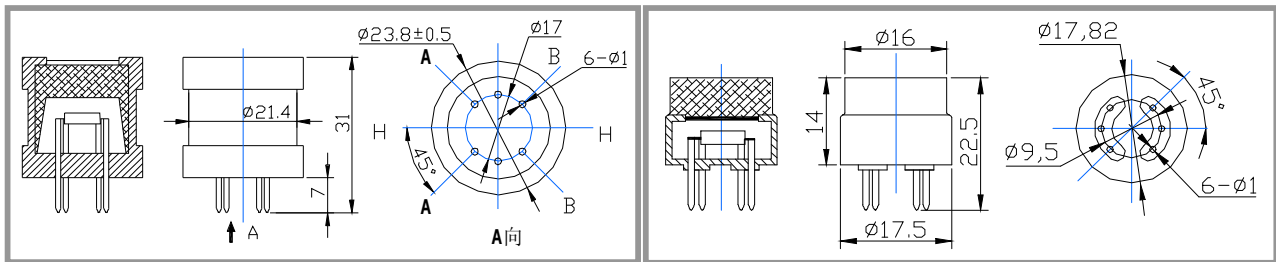


Fig.2

#### Standard circuit:

As shown in Fig 2, standard measuring circuit of MQ-7 sensitive components consists of 2 parts. one is heating circuit having time control function (the high voltage and the low voltage work circularly ). The second is the signal output circuit, it can accurately respond changes of surface resistance of the sensor.

Electric parameter measurement circuit is shown as Fig.2

#### E. Sensitivity characteristic curve

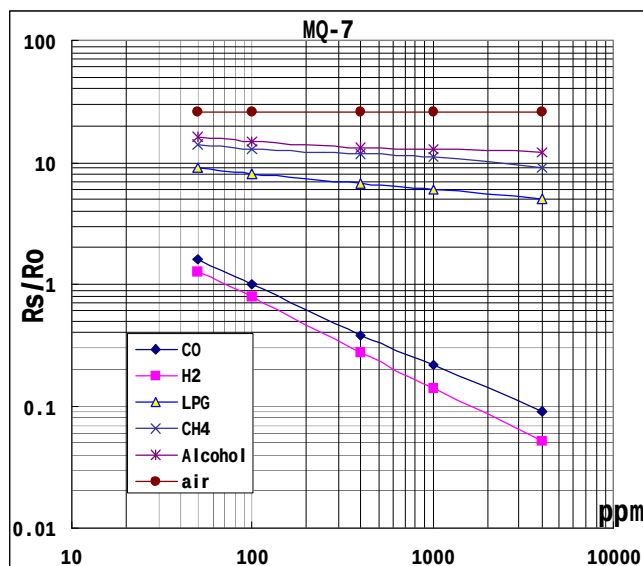


Fig.3 sensitivity characteristics of the MQ-7

Fig.3 is shows the typical sensitivity characteristics of the MQ-7 for several gases.

in their: Temp: 20℃、

Humidity: 65%、

O<sub>2</sub> concentration 21%

RL=10k Ω

Ro: sensor resistance at 100ppm  
CO in the clean air.

Rs: sensor resistance at various  
concentrations of gases.

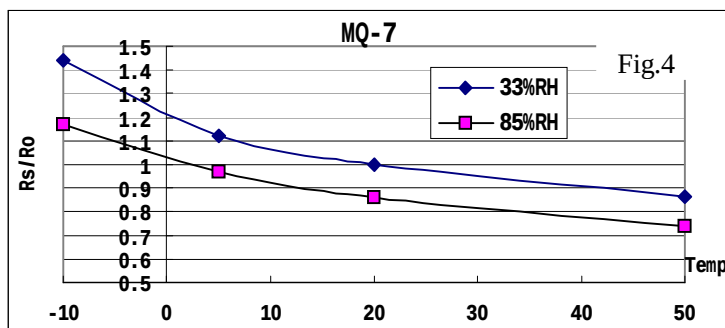


Fig.4 is shows the typical dependence of the MQ-7 on temperature and humidity.

Ro: sensor resistance at 100ppm CO in air at 33%RH and 20degree.

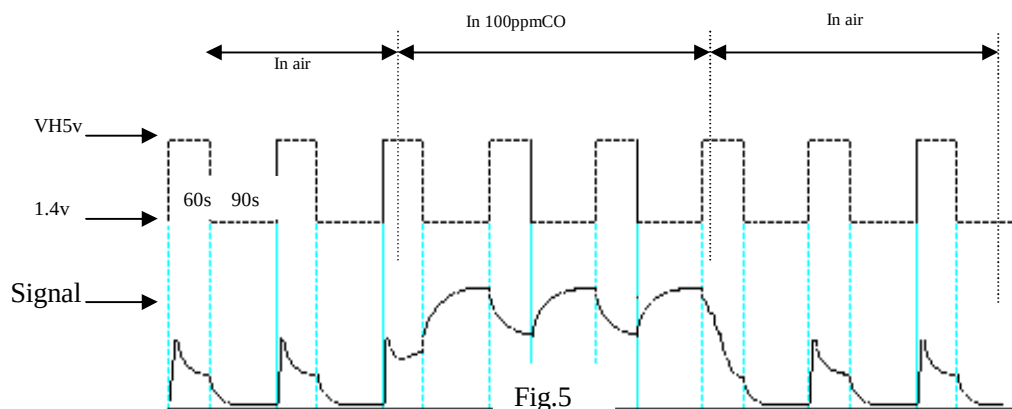
Rs: sensor resistance at 100ppm CO at different temperatures and humidities.

## OPERATION PRINCIPLE

. The surface resistance of the sensor  $R_s$  is obtained through effected voltage signal output of the load resistance  $R_L$  which series-wound. The relationship between them is described:

$$R_s \backslash R_L = (V_c - V_{RL}) / V_{RL}$$

Fig. 5 shows alterable situation of  $R_L$  signal output measured by using Fig. 2 circuit output



signal when the sensor is shifted from clean air to carbon monoxide (CO), output signal measurement is made within one or two complete heating period (2.5 minute from high voltage to low voltage).

Sensitive layer of MQ-7 gas sensitive components is made of  $\text{SnO}_2$  with stability, So, it has excellent long term stability. Its service life can reach 5 years under using condition.

## SENSITIVITY ADJUSTMENT

Resistance value of MQ-7 is difference to various kinds and various concentration gases. So, When using this components, sensitivity adjustment is very necessary. we recommend that you calibrate the detector for 200ppm CO in air and use value of Load resistance that(  $R_L$ ) about 10 K  $\Omega$  (5K  $\Omega$  to 47 K  $\Omega$ ).

When accurately measuring, the proper alarm point for the gas detector should be determined after considering the temperature and humidity influence. The sensitivity adjusting program:

- Connect the sensor to the application circuit.
- Turn on the power, keep preheating through electricity over 48 hours.
- Adjust the load resistance  $R_L$  until you get a signal value which is respond to a certain carbon monoxide concentration at the end point of 90 seconds.
- Adjust the another load resistance  $R_L$  until you get a signal value which is respond to a CO concentration at the end point of 60 seconds .

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