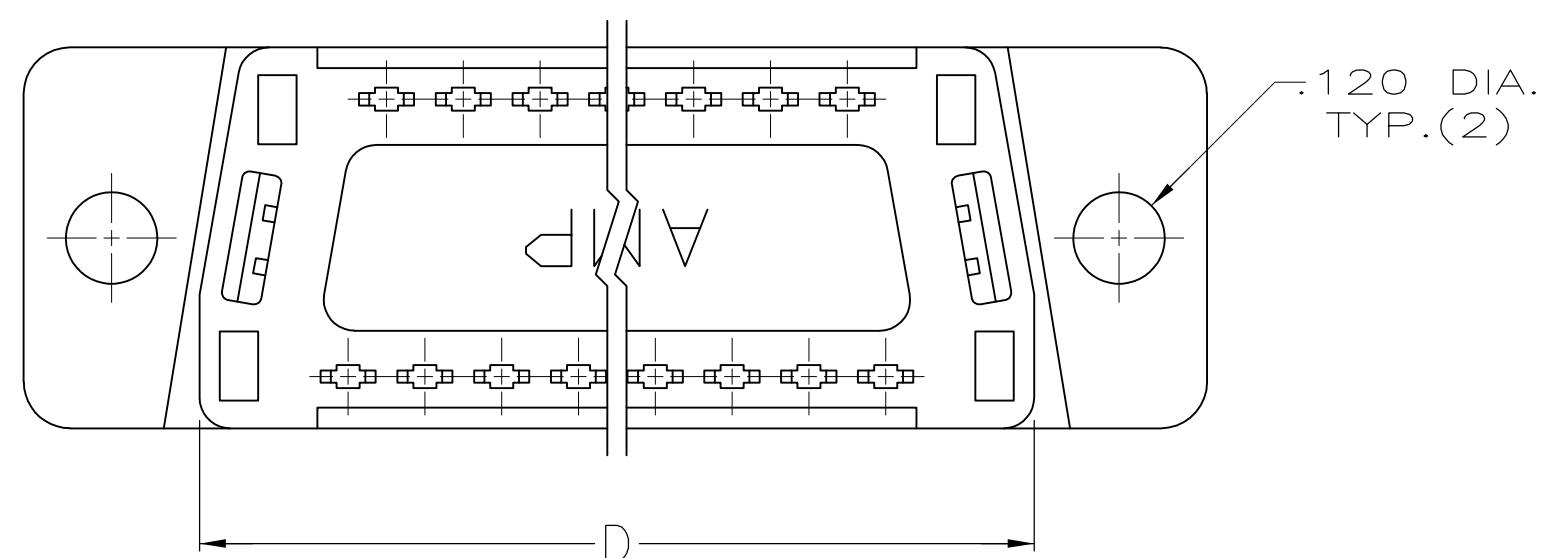
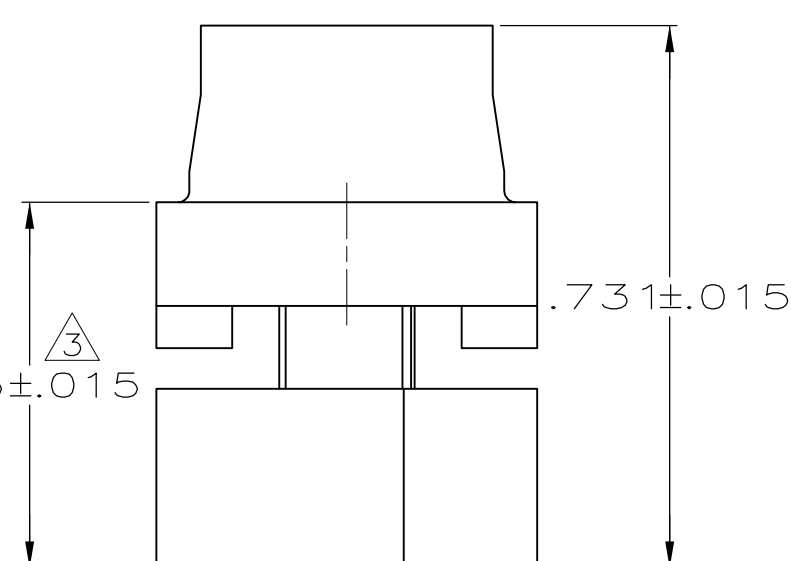


- 3 DIMENSION APPLIES TO TERMINATED CONNECTOR.
- 4 MOLDED PARTS: FLAME RETARDANT 94V-O RATED THERMOPLASTIC; COLOR: BLACK.
- 5 CONTACTS: PHOS. BRONZE PER QQ-B-750.
- 6 GOLD PLATING PER MIL-G-45204, TIN PLATING PER MIL-T-10727, NICKEL PLATING PER QQ-N-290.
- 7 CONTACTS:
.000030 GOLD ON MATING END, .000100-.000200 MATTE TIN ON TERMINATION END, ALL OVER .000050 NICKEL ON ENTIRE CONTACT.
OR
GOLD FLASH OVER PALLADIUM-NICKEL ON MATING END, .000030 MIN TOTAL, .000100-.000200 MATTE TIN ON TERMINATION END, ALL OVER .000050 NICKEL ON ENTIRE CONTACT.

- DIMENSION APPLIES TO BASE OF SHROUD.



1.216	.984	.759	.666	.400	8	9	1658615-4
1.541	1.312	1.087	.994	.700	14	15	1658615-3
2.090	1.852	1.623	1.534	1.200	24	25	1658615-2
2.732	2.500	2.275	2.183	1.800	36	37	1658615-1
F	E	D	C	B	A	NO.OF POS.	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN L. BAUM 6/13/03		 TE Connectivity				
		CHK C. ROHDE 6/13/03						
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME				
		APVD M. WALMSLEY 6/13/03		PLUG ASSEMBLY, LEAD-FREE, AMPLIMITE HDF				
		PRODUCT SPEC		—				
		APPLICATION SPEC		—				
		—		—				
MATERIAL		FINISH		SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO	
				A2	00779	C-1658615	—	
CUSTOMER DRAWING						SCALE 4:1	SHEET 1 of 1	REV B1