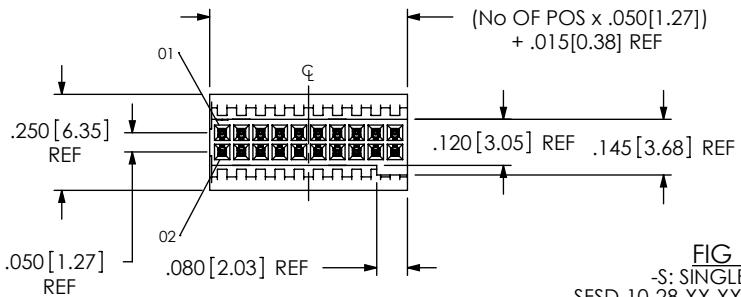


DO NOT  
SCALE FROM  
THIS PRINT

FEP CABLE OPTION  
-T: FEP (LEAVE BLANK FOR  
STANDARD PVC INSULATION)

No OF POSITIONS

-02 THRU -50  
(PER ROW)

WIRE GAUGE (AWG)

-28, -30

COLOR CODE:

LEAVE BLANK FOR ALL BLACK WIRE

C: COLOR CODED WIRE  
(SEE TABLE 4, SHT 3)

(NOT AVAILABLE WITH FEP OPTION)

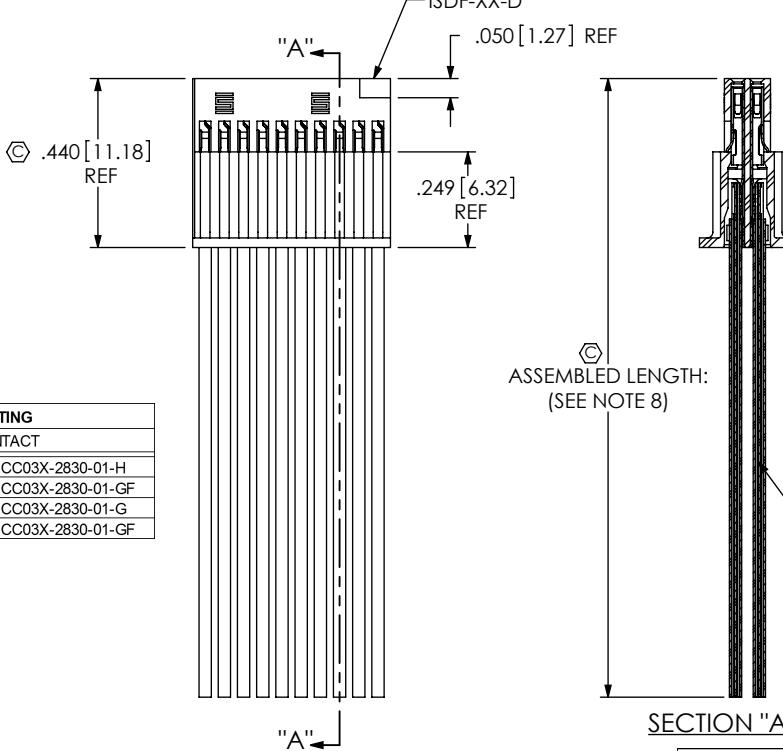
PLATING SPECIFICATION

-H: 30μ" HEAVY GOLD IN CONTACT AREA,  
3μ" GOLD ON TAIL  
-G: 10μ" LIGHT GOLD IN CONTACT AREA,  
3μ" GOLD ON TAIL  
-F: 3μ" FLASH GOLD IN CONTACT AREA,  
3μ" GOLD ON TAIL  
-GF: 3μ" FLASH SELECTIVE IN CONTACT AREA,  
3μ" GOLD ON TAIL  
(ONLY AVAILABLE TO EXISTING  
CUSTOMERS; SEE -F PLATING)  
(SEE TABLE 3, SHEET 1)

ASSEMBLED LENGTH

SPECIFY IN INCHES  
(SINGLE END: 03.00 INCH [76.2mm]  
MINIMUM,  
DOUBLE END: 03.25 INCH [82.6mm]  
MINIMUM)

FIG 1  
-S: SINGLE END  
SFSD-10-28-XX-XX.XX-S SHOWN



## NOTES:

1.  $\odot$  REPRESENTS A CRITICAL DIMENSION.
2. MINIMUM PULLOUT FORCE: 3.0 LBS [13.3 N].
3. CONTACT MUST BE INSERTED UNTIL RETENTION FEATURE LOCKS INTO PLACE.
4. ALL FINISHED GOODS ARE TO BE ELECTRICAL TESTED INCLUDING HI-POT TEST  
AT 1000 VOLTS DC. AFTER FINAL ELECTRICAL TEST, LABEL EACH ASSEMBLY  
WITH 1 LABEL-ET STAMP ON THE BODY.
5. TINNED COPPER WIRE IS RoHS COMPLIANT.
6. PARTS TO BE LAYER PACKAGED.
7. NOTE DELETED.
8. FOR LENGTHS LESS THAN 12 in, TOLERANCE SHALL BE  $\pm 0.125$ .  
FOR OTHER LENGTHS, TOLERANCE SHALL BE  $\pm 2\%$ .
9. NOTE DELETED.
10. REFER TO CRIMP SPECIFICATIONS PRINT FOR CRIMP AND STRIP  
DIMENSIONS, TOLERANCES, TOOLING AND ITS REQUIREMENTS.
11. 3LB MIN WIRE CRIMP STRENGTH FOR -30 AWG AND 4.5LB MIN  
WIRE CRIMP STRENGTH FOR -28 AWG.
12. NOTE DELETED.
13. -TC TEFILON USE FOR DOUBLE ENDED ASSEMBLIES ONLY,  
ALL SINGLE ENDED ASSEMBLIES USE SILVER PLATED DWCT-XX-01.
14. CUT LENGTH IS ASSEMBLY LENGTH MINUS OVERALL LENGTH SUBTRACTOR.
15. THE PRODUCTS WITH OPTION -DS AND -SS SHOULD BE PACKAGED IN BUBBLE BAGS.

TABLE 1		
SERIES	WIRE GAUGE	CABLE
SFSD	28 AWG	DWC-28-XX-300
SFSD	30 AWG	DWC-30-XX-300
SFSDT (SEE NOTE 13)	28 AWG	DWCT-28-XX-TC
SFSDT (SEE NOTE 13)	30 AWG	DWCT-30-XX-TC

UNLESS OTHERWISE SPECIFIED,  
DIMENSIONS ARE IN INCHES.  
TOLERANCES ARE:  
DECIMALS ANGLES  
.XX:  $\pm .01$  [3]  
.XXX:  $\pm .005$  [13]  
.XXXX:  $\pm .0020$  [0.51]

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MATERIAL: DO NOT SCALE DRAWING  
INSULATOR: LCP UL 94V-0, COLOR: BLACK  
CONTACT: BeCu  
CABLE INSULATION: PVC OR FEP  
WIRE: DWC: TINNED COPPER.

F:\DWG\MISC\MKTG\SFSDX-XX-XXX-XX-XX.XX-XX-XXX-MKT.SLDDRW

SFSDX-XX-XXX-XX-XX.XX-XX-XXX  
-NXX OPTION (END 2)  
(ONLY AVAILABLE WITH -D, -DL, -DR & -DS)  
-NUS: NOTCH UP, STRAIGHT  
(PIN 1 TO PIN N-1)  
-NDS: NOTCH DOWN, STRAIGHT  
(PIN 1 TO PIN 2)  
-NUX: NOTCH UP, CROSSED  
(PIN 1 TO PIN N)  
-NDX: NOTCH DOWN, CROSSED  
(PIN 1 TO PIN 1)

END OPTION  
(END OPTION COMBINATIONS NOT AVAILABLE)

-S: SINGLE END  
-D: DOUBLE END  
(MUST CHOOSE FROM -NXX OPTIONS)  
-SL: SINGLE ENDED WITH FRICTION LOCK  
(SEE SHEET 2, FIG 3) (ONLY AVAILABLE ON  
\*.5\*.7, 10 THRU 50 POSITION)  
-DL: DOUBLE ENDED WITH FRICTION LOCK  
(SEE SHEET 2, FIG 4) (ONLY AVAILABLE  
ON \*.5\*.7, 10 THRU 50 POSITION)  
(MUST CHOOSE FROM -NXX OPTIONS)  
-SR: SINGLE ENDED WITH RETENTION LATCH  
(SEE SHEET 3, FIG 5)  
(ONLY AVAILABLE ON -02 THRU -50 POS)  
-DR: DOUBLE ENDED WITH RETENTION LATCH  
(SEE SHEET 3, FIG 6)  
(ONLY AVAILABLE ON -02 THRU -50 POS)  
(MUST CHOOSE FROM -NXX OPTIONS)  
-SS: DUAL SCREW DOWN, SINGLE ENDED CABLE  
(SEE SHT 4, FIG 7) (SEE NOTE 15)  
(NOT AVAILABLE WITH OPTIONS SL, DL, SR & DR  
USES ISDF-XX-D-DS, CPS-RR-XX-XX-X & ACCRT-01)  
-DS: DUAL SCREW DOWN, DOUBLE ENDED CABLE  
(SEE SHT 4, FIG 8) (SEE NOTE 15)  
(NOT AVAILABLE WITH OPTIONS SL, DL, SR & DR  
USES ISDF-XX-D-DS, CPS-RR-XX-XX-X & ACCRT-01,  
MUST CHOOSE FROM NXXX OPTIONS)

(\* = NOT AVAILABLE WITH POLARIZATION KEY)

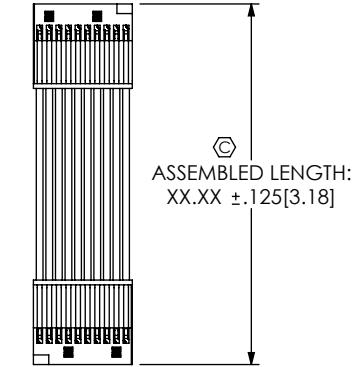


FIG 2  
-D: DOUBLE END  
SFSD-10-28-XX-XX.XX-D-NUS SHOWN  
(SAME AS FIG 1, UNLESS OTHERWISE STATED)

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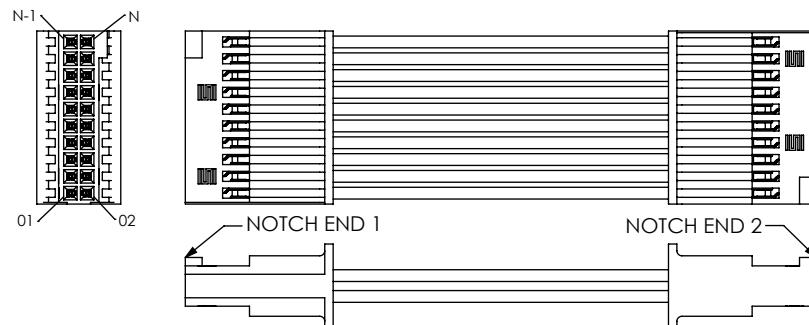
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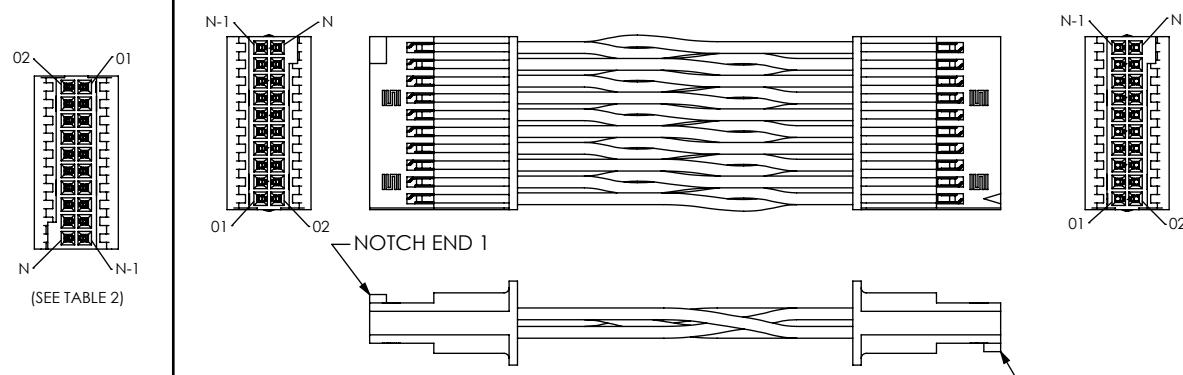
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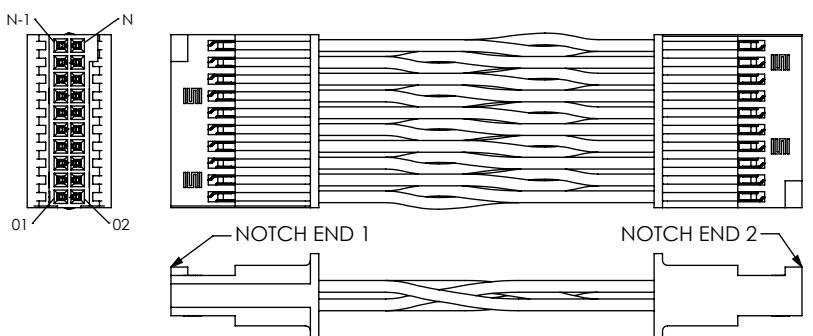
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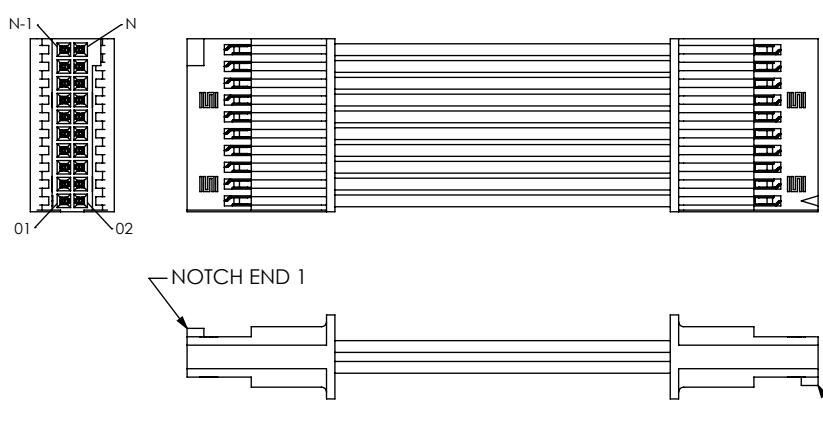
**-NUS**  
(END 2 NOTCH UP, CABLE STRAIGHT)  
(SEE TABLE 5 FOR PIN MAPPING)



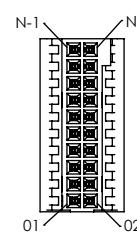
**-NDX**  
(END 2 NOTCH DOWN, CABLE CROSSED)  
(SEE TABLE 5 FOR PIN MAPPING)



**-NUX**  
(END 2 NOTCH UP, CABLE CROSSED)  
(SEE TABLE 5 FOR PIN MAPPING)



**-NDS**  
(END 2 NOTCH DOWN, CABLE STRAIGHT)  
(SEE TABLE 5 FOR PIN MAPPING)



**FIG 3**  
-SL: SINGLE END FRICTION LOCK  
SFSDX-10-28-XX-XX.XX-SL SHOWN  
(SAME AS FIG 1, UNLESS OTHERWISE STATED)

Table 5- Pin Mapping		
End Option (Double)	END 1	END 2
-NUS	01	N-1
-NUX	01	N
NDS	01	2
-NDX	01	1

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REVISION AW

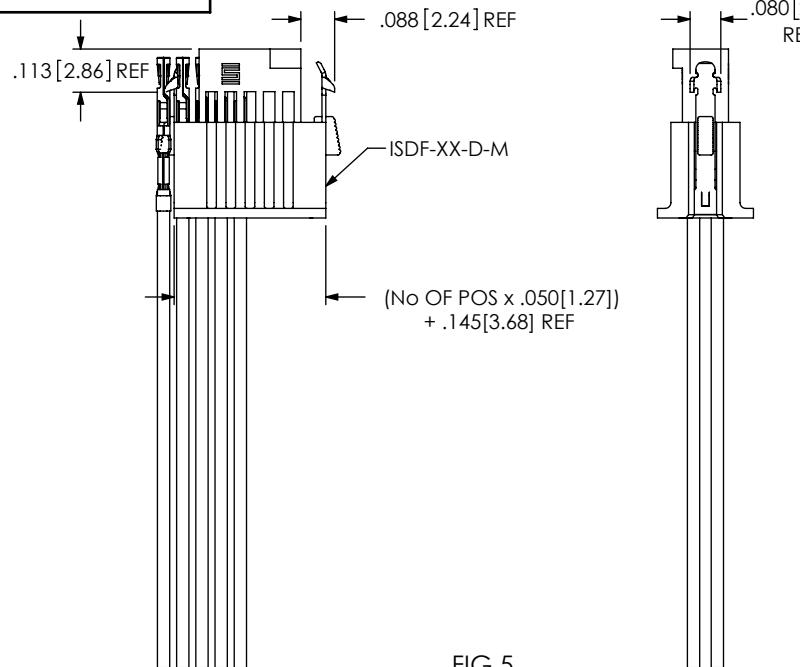


FIG 5  
-SR: SINGLE END WITH RETENTION LATCH  
SFSDX-05-28-XX-XX.XX-SR SHOWN  
(ONLY AVAILABLE ON -02 THRU -50 POS)  
(SAME AS FIG 1, UNLESS OTHERWISE STATED)

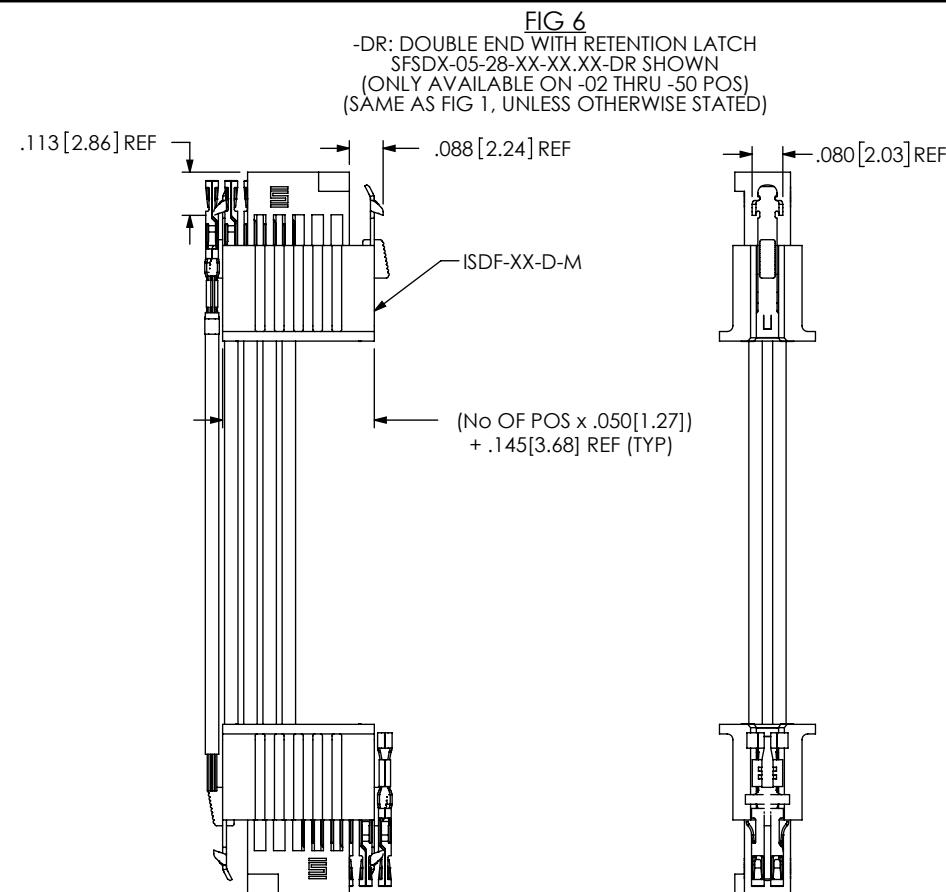


TABLE 4

## SFSD color coded wire sequence

	COLOR								
	brown	red	orange	yellow	green	violet	gray	white	black
DWC-XX-01-300	DWC-XX-02-300	DWC-XX-03-300	DWC-XX-04-300	DWC-XX-05-300	DWC-XX-07-300	DWC-XX-08-300	DWC-XX-09-300	DWC-XX-10-300	DWC-XX-13-300
1	2	3	4	5	6	7	8	9	10
11	12	13	14	15	16	17	18	19	20
21	22	23	24	25	26	27	28	29	30
31	32	33	34	35	36	37	38	39	40
41	42	43	44	45	46	47	48	49	50
51	52	53	54	55	56	57	58	59	60
61	62	63	64	65	66	67	68	69	70
71	72	73	74	75	76	77	78	79	80
81	82	83	84	85	86	87	88	89	90
91	92	93	94	95	96	97	98	99	100

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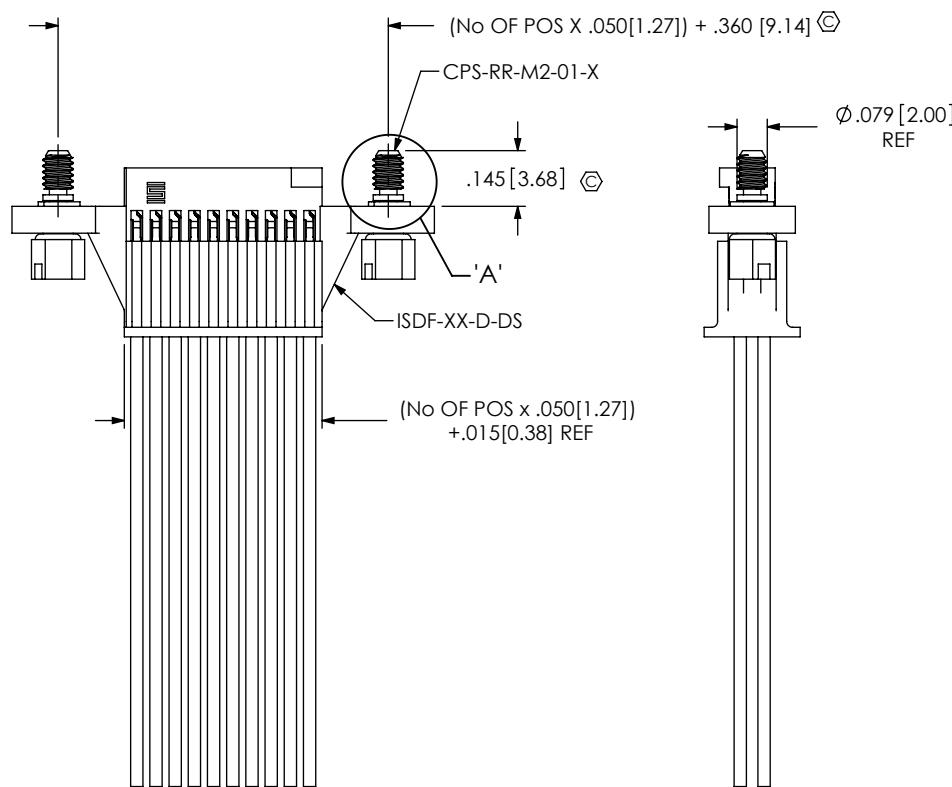
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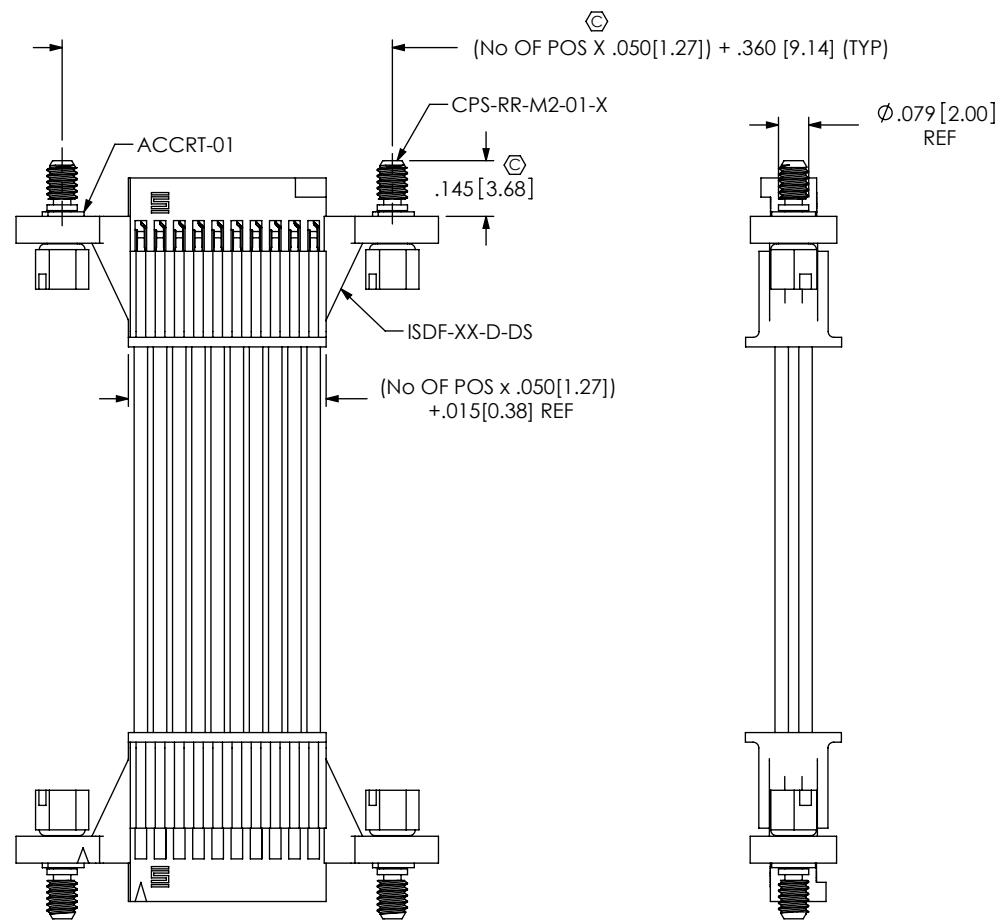
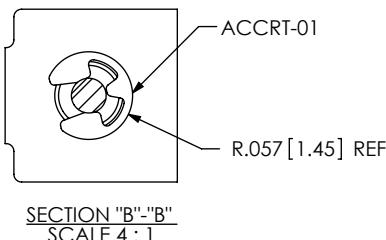
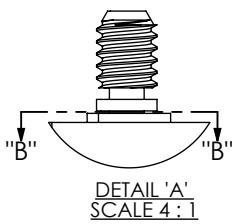
DWG. NO.

SFSDX-XX-XXX-XX-XX.XX-XX-XXX

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**FIG 7**  
-SS: SINGLE END WITH SCREW DOWN  
SFSDX-10-XXX-XX-XX.XX-SS SHOWN  
(SAME AS FIG 1, UNLESS OTHERWISE STATED)



**FIG 8**  
-DS: DOUBLE END WITH SCREW DOWN  
SFSDX-10-XXX-XX-XX.XX-DS-NDS SHOWN  
MUST CHOOSE FROM -NXXX OPTIONS  
(SAME AS FIG 1, UNLESS OTHERWISE STATED)

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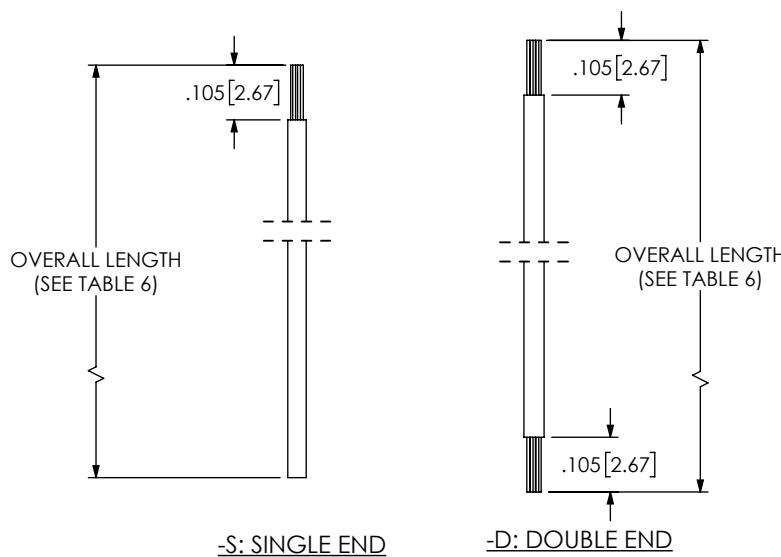
CABLE CUT IN-PROCESS

TABLE 6  
( OVERALL LENGTH SUBTRACTORS)  
(SEE NOTE 14)

	LENGTH
-S: SINGLE END	.249 [6.325]
-D: DOUBLE END	.498 [12.649]

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