

1.97-613.1 PROG DIE

4.INSPECT

7.FINAL INSP

2.DEGREASE

5.STOCK

8.SHIPPING

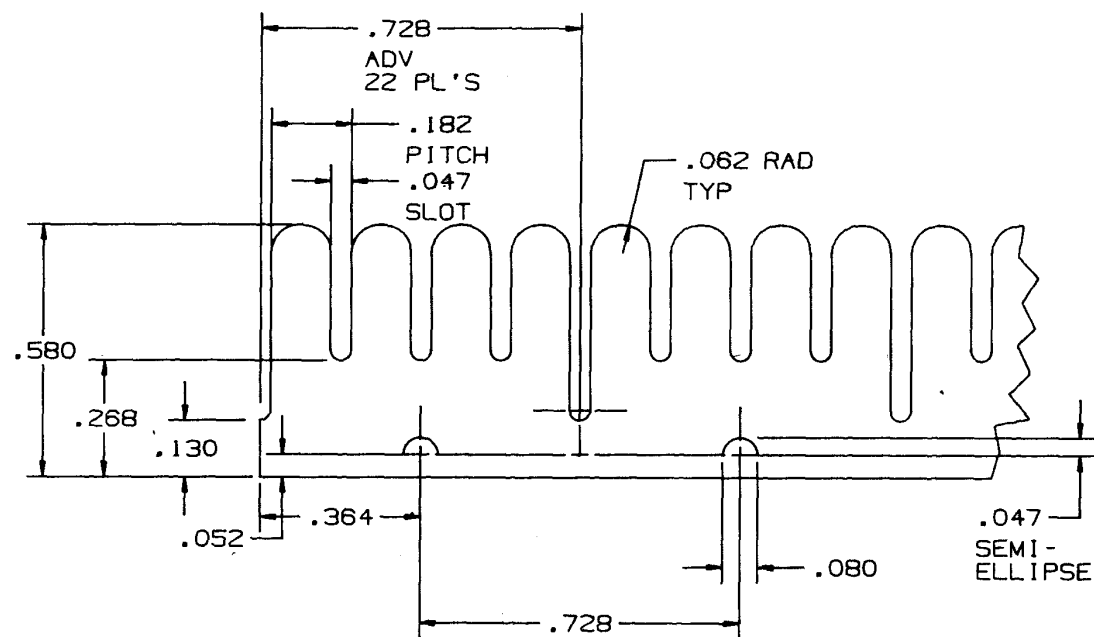
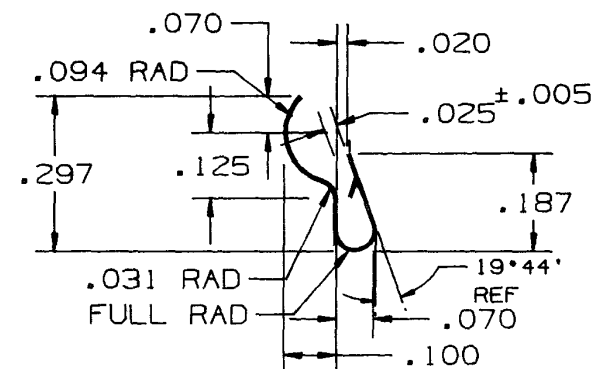
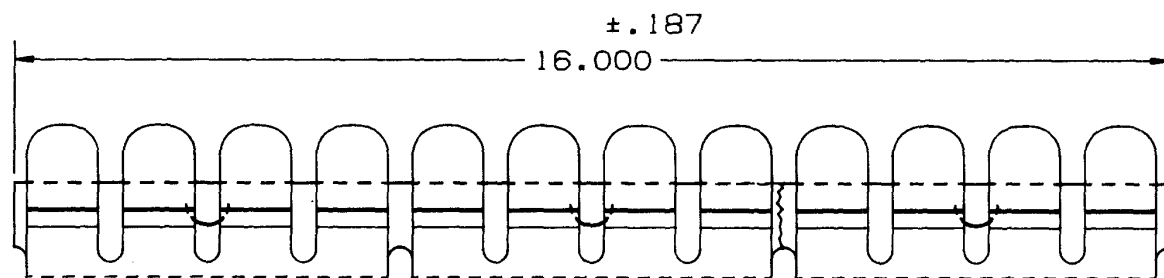
3.HEAT TREAT

6.FINISH AS REQ'D

15 IBENTZLUPA H HIXI W

DWG. NO.

0097-B-0613



PARTIAL FLAT STRIP

DWG. NO.

0097-B-0613

MATERIAL: ±.0002 ±.003
 .005 * .875
 BE.CU.-ALLOY 25-1/4
 HARD-ENDUR. GRADE

LBS/M
 22.8

TOLERANCES NOT SHOWN

DECIMAL 2 PL'S ±

DECIMAL 3 PL'S ±.010

FRACTIONAL ±

ANGULAR ±

BEND RADIUS

CORNER RADIUS

MAXIMUM BURR

PREPRODUCTION REVIEW MEETING

SCALE 3:1

HEAT TREAT:
 TO DPH 373 MIN
 USING A 500 GRAM LOAD

THICKNESS AFTER CLEANING
 .0046 MIN

FINISH:
 AS REQUIRED

SQ.FT./M
 120



INSTRUMENT
 SPECIALTIES
 COMPANY INC.

DRAWN BY T.A. DATE 6/30/88

CHECKED BY DATE

APPROVED BY DATE

DATE 7/13/88

3/16 PITCH CLIP-ON FINGER

REF. DWG. NO.

DWG. NO.

0097-B-0613

SUB
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