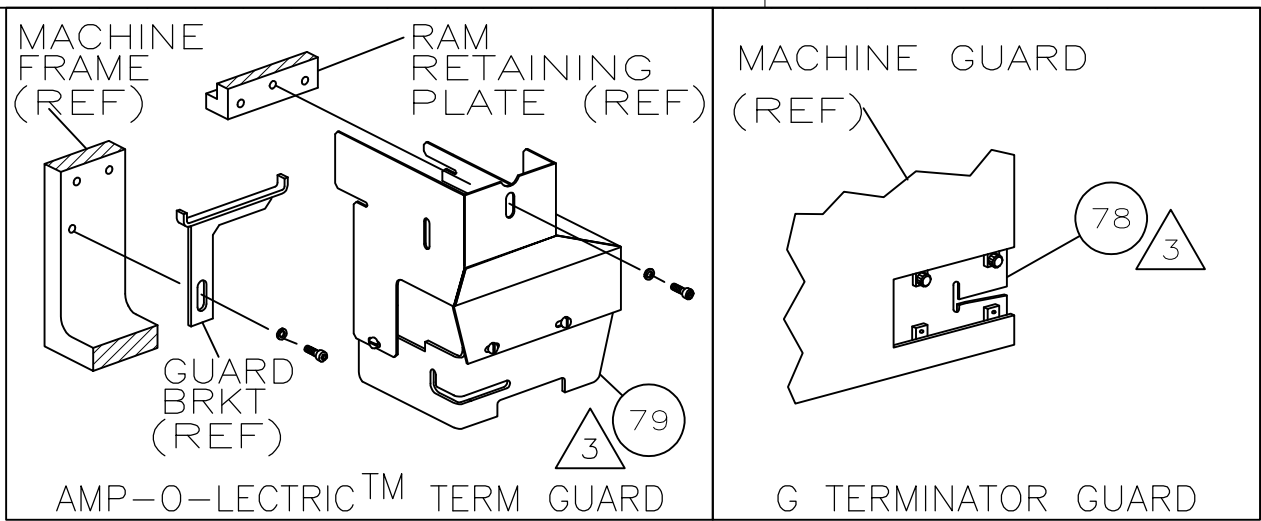


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PART NUMBER	REV	FIRST USED	
1385365-1	B	122500-1	
1385365-2	A	565435-5	



TERMINAL NAME: RECEPTACLE					
AMP PN	MFR PN	GROTE HARTMAN TERMINAL		AMP CRIMP SPECS	
1572042	25266.123.211	PAD LTR	CRIMP HEIGHT	WIRE SIZE	
1949656-1	25211.212.179	A	.119 ±.002 [3.02 ±0.05mm]	10	
		B	.102 ±.002 [2.59 ±0.05mm]	12	
		C	NOT	USED	
		D	NOT	USED	
		CRIMP	SIZE	TYPE	RANGE
		WIRE	.140 [3.56mm]	F	12-10
		INSUL	.200 [5.08mm]	F	.160 MAX
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPL INSTRUCTION	SET UP GAGE	LAYOUT
.218	NONE	1.035	408-8039	458638-1	L2613

LOC	DIST	REVISIONS			
A	66	F	LTR	DESCRIPTION	DATE
		B1		ECR-08-006284	3-2008 MY TE

-1	LEADMAKER & BENCH MODEL G	AIR FEED
-2	BENCH MODEL K	AIR FEED

D

D

C

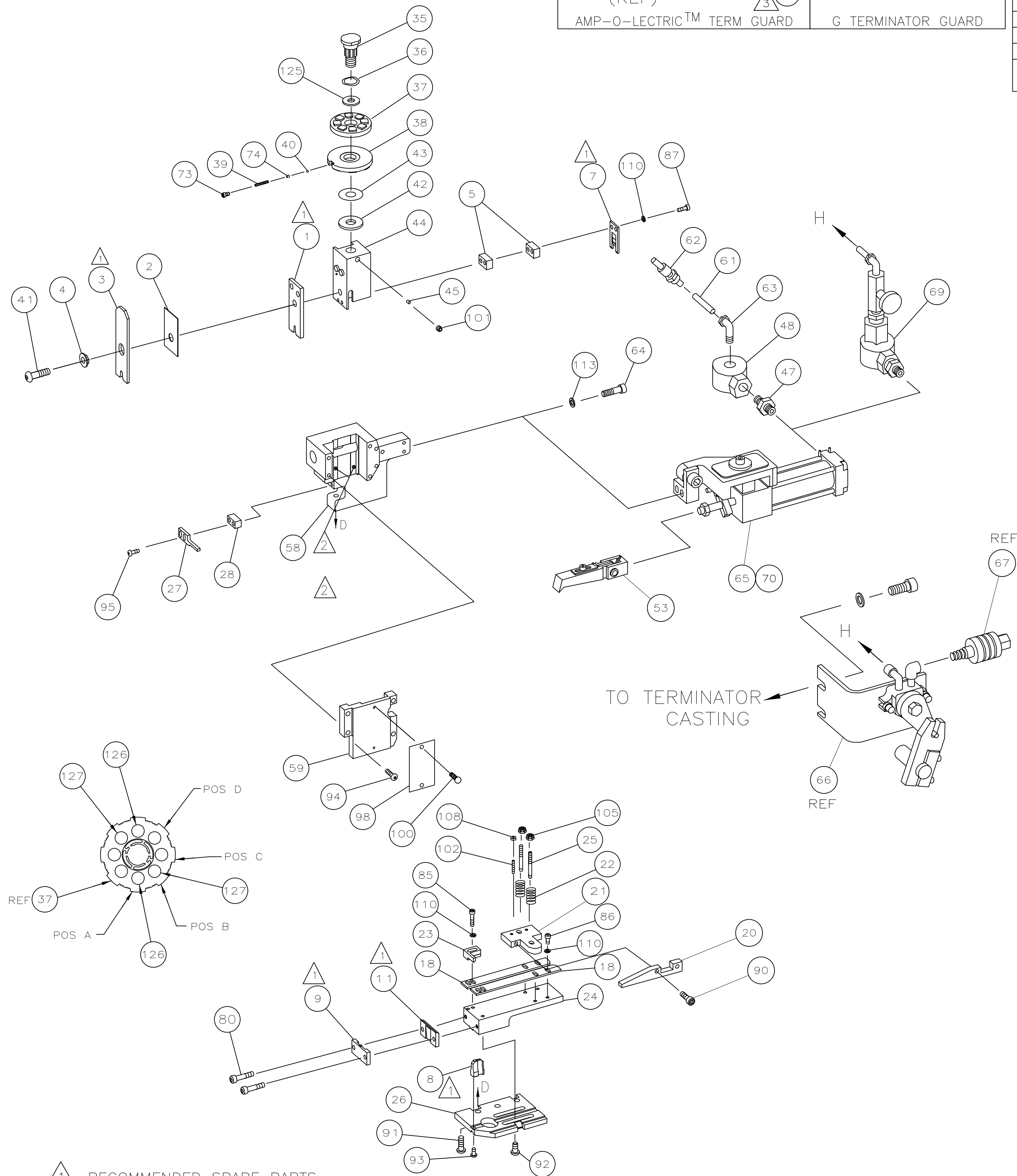
C

B

B

A

A



- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 4 SEE DRAWING FOR COMPONENTS
- 5 ITEM 78 USED WITH G TERMINATOR ONLY.

					129
					128
2	2	-	3-354778-7	PIN, WIRE DISC (.2680)B	127
2	2	-	354778-1	PIN, WIRE DISC (.2500)A	126
1	1	-	986950-1	WASHER, FLAT PRECISION	125
1	1	-	217238-1	GENERAL INSTRUCTION PACKAGE	124
1	1	-	4088039	EF APPL INST 408-8039	123
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					114
2	2	-	21024-5	WASHER,LOCK(#10)AIR ASSY	113
					112
					111
7	7	-	21024-4	WASHER,LOCK(NO.8)SHEAR BL	110
					109
2	2	-	21018-4	NUT,HEX(4-40)DRAG	108
					107
					106
2	2	-	21022-2	NUT,HEX SL(8-32)DRAG STUD	105
					104
					103
2	2	-	2-21006-6	SCR,SKT SET(4-40x.62)DRAG	102
1	1	-	21009-2	SCR,SKT SET(1/4-20x.25)RAM	101
2	2	-	21017-2	SCR,DRIVE(#2x.19)ID PLATE	100
					99
1	1	-	461264-1	PLATE, IDENTIFICATION	98
					97
					96
2	2	-	2-21002-2	SCR,BHC(8-32x.50)STRIPPER	95
4	4	-	2-21002-9	SCR,BHC(10-32x.75)CAP	94
1	1	-	22733-8	SCR,BHC(8-32x.38 LW)ANVIL	93
4	4	-	3-21002-3	SCR,BHC(1/4-20x.50)ST GD PL	92
3	3	-	2-22733-8	SCR,BHC(1/4-20x.62)HSG	91
2	2	-	1-21000-3	SCR,SHC(4-40x.25)DRAG	90
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					88
2	2	-	2-21000-8	SCR,SHC(8-32x.62)SLUG BLADE	87
3	3	-	2-21000-6	SCR,SHC(8-32x.38)STRIP GUIDE	86
2	2	-	2-21000-9	SCR,SHC(8-32x.75)R STRIP GUIDE	85
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					83
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					81
2	2	-	3-21000-8	SCR,SHC(10-32x.88)SHEAR PL	80
1	-	-	455750-7	GUARD ASSY	79
-	REF	-	679532-1	INSERT, GUARD	78
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1	1	-	690603-1	SPRING, ASSIST	73
1	1	-	23030-1	SCR,SKT CAP(6-32x.25)CP DSC	72
					71

-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO
QTY REQD PER ASSY				PARTS LIST		

-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO
QTY REQD PER ASSY				PARTS LIST	

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R. KNEPPER	OBJAN02	Tyco Electronics Corporation Harrisburg, PA 17105-3608	
DIMENSIONS: INCHES		APVD T. ELBIN	OBJAN02	NAME END FEED HDM APPLICATOR	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC		SIZE CAGE CODE DRAWING NO	
0 PLC ± .		APPLICATION SPEC		RESTRICTED TO	
1 PLC ± .25		WEIGHT		A1 00779 1385365	
2 PLC ± .25		CUSTOMER DRAWING		SCALE	
3 PLC ± .		SHEET 1 OF 1		REV B1	
4 PLC ± .					
ANGLES ± .					
MATERIAL					