



PIN NO.	DIM A MATING LENGTH	DIM B TAIL LENGTH	PCB THICKNESS RANGE ACCOMMODATED BY PIN'S TAIL LENGTH				
			WHEN MATING TO A 73981 OR 84688 SERIES RECEPTACLE		WHEN MATING TO A 52057 SERIES METRAL 4000 RECEPTACLE		
			ROWS: A, B, C, D, AND E	GROUND ROW	ROWS: A, B, D, AND E	ROW C	GROUND ROW
01*	5.00	4.30	1.60 MIN	1.60 MIN	1.60 MIN	1.60 MIN	1.60 MIN
22		12.20	2.95 - 3.80	2.95 - 4.20	2.95 - 3.80	2.95 - 3.80	2.95 - 4.20
30		12.95	2.95 - 4.55	3.25 - 4.95	2.95 - 4.55	2.95 - 4.55	3.25 - 4.95
05		13.70	2.95 - 5.30	4.00 - 5.70	3.30 - 5.30	2.95 - 5.30	4.00 - 5.70
35		14.45	3.05 - 6.05	4.75 - 6.45	4.05 - 6.05	3.05 - 6.05	4.75 - 6.45
48		15.20	3.80 - 6.80	5.50 - 7.20	4.80 - 6.80	3.80 - 6.80	5.50 - 7.20
40		15.70	4.30 - 7.30	6.00 - 7.70	5.30 - 7.30	4.30 - 7.30	6.00 - 7.70
65		16.40	5.00 - 8.00	6.70 - 8.40	6.00 - 8.00	5.00 - 8.00	6.70 - 8.40
09		17.10	5.70 - 8.70	7.40 - 9.10	6.70 - 8.70	5.70 - 8.70	7.40 - 9.10
02*	5.75	4.30	1.60 MIN	1.60 MIN	1.60 MIN	1.60 MIN	1.60 MIN
44		12.20	2.95 - 3.80	2.95 - 4.20	2.95 - 3.80	2.95 - 3.80	2.95 - 4.20
31		12.95	2.95 - 4.55	3.25 - 4.95	2.95 - 4.55	2.95 - 4.55	3.25 - 4.95
06		13.70	2.95 - 5.30	4.00 - 5.70	3.30 - 5.30	2.95 - 5.30	4.00 - 5.70
36		14.45	3.05 - 6.05	4.75 - 6.45	4.05 - 6.05	3.05 - 6.05	4.75 - 6.45
49		15.20	3.80 - 6.80	5.50 - 7.20	4.80 - 6.80	3.80 - 6.80	5.50 - 7.20
25		15.70	4.30 - 7.30	6.00 - 7.70	5.30 - 7.30	4.30 - 7.30	6.00 - 7.70
66		16.40	5.00 - 8.00	6.70 - 8.40	6.00 - 8.00	5.00 - 8.00	6.70 - 8.40
10		17.10	5.70 - 8.70	7.40 - 9.10	6.70 - 8.70	5.70 - 8.70	7.40 - 9.10
03*	6.50	4.30	1.60 MIN	1.60 MIN	1.60 MIN	1.60 MIN	1.60 MIN
45		12.20	2.95 - 3.80	2.95 - 4.20	2.95 - 3.80	2.95 - 3.80	2.95 - 4.20
32		12.95	2.95 - 4.55	3.25 - 4.95	2.95 - 4.55	2.95 - 4.55	3.25 - 4.95
07		13.70	2.95 - 5.30	4.00 - 5.70	3.30 - 5.30	2.95 - 5.30	4.00 - 5.70
37		14.45	3.05 - 6.05	4.75 - 6.45	4.05 - 6.05	3.05 - 6.05	4.75 - 6.45
50		15.20	3.80 - 6.80	5.50 - 7.20	4.80 - 6.80	3.80 - 6.80	5.50 - 7.20
41		15.70	4.30 - 7.30	6.00 - 7.70	5.30 - 7.30	4.30 - 7.30	6.00 - 7.70
24		16.40	5.00 - 8.00	6.70 - 8.40	6.00 - 8.00	5.00 - 8.00	6.70 - 8.40
11		17.10	5.70 - 8.70	7.40 - 9.10	6.70 - 8.70	5.70 - 8.70	7.40 - 9.10

* STUB PINS - NO REAR PLUG-UP

** THE GREATEST RANGE OCCURS
WHEN THE B DIMENSION OF PIN
'GND' IS ONE SIZE SHORTER THEN
THE OTHER PINS.

mat'l code SEE NOTE 5				tolerances unless otherwise specified		CUSTOMER		FCI www.fciconnect.com	
ltr	ecn no.	dr	date	linear	0.X ±0.3	projection	COPY	title	VERTICAL SIGNAL HDR. 5 ROW P.F. SPECIAL LOAD EXT.
T					0.XX ±0.13				
					.XXX ±.051				
				angles	0° ±2°		MM	product family	METRAL 2000
				dr	E. KROPER. 2001-06-20				
				enrg	J. VOLSTORF 2001-06-20				
					chr	J. VOLSTORF 2001-06-20	scale	A	size
					appd	J. VOLSTORF 2001-06-20			
sheet index	revision sheet								



PIN NO.	DIM A MATING LENGTH	DIM B TAIL LENGTH	PCB THICKNESS RANGE ACCOMMODATED BY PIN LENGTH				
			WHEN MATING TO A 73981 OR 84688 SERIES RECEPTACLE		WHEN MATING TO A 52057 SERIES METRAL 4000 RECEPTACLE		
			ROWS: A, B, C, D, AND E	GROUND ROW	ROWS: A, B, D, AND E	ROW C	GROUND ROW
04*	7.25	4.30	1.60 MIN	1.60 MIN	1.60 MIN	1.60 MIN	1.60 MIN
46		12.20	2.95 - 3.80	2.95 - 4.20	2.95 - 3.80	2.95 - 3.80	2.95 - 4.20
33		12.95	2.95 - 4.55	3.25 - 4.95	2.95 - 4.55	2.95 - 4.55	3.25 - 4.95
08		13.70	2.95 - 5.30	4.00 - 5.70	3.30 - 5.30	2.95 - 5.30	4.00 - 5.70
38		14.45	3.05 - 6.05	4.75 - 6.45	4.05 - 6.05	3.05 - 6.05	4.75 - 6.45
51		15.20	3.80 - 6.80	5.50 - 7.20	4.80 - 6.80	3.80 - 6.80	5.50 - 7.20
42		15.70	4.30 - 7.30	6.00 - 7.70	5.30 - 7.30	4.30 - 7.30	6.00 - 7.70
67		16.40	5.00 - 8.00	6.70 - 8.40	6.00 - 8.00	5.00 - 8.00	6.70 - 8.40
12		17.10	5.70 - 8.70	7.40 - 9.10	6.70 - 8.70	5.70 - 8.70	7.40 - 9.10
19*	8.00	4.30	1.60 MIN	1.60 MIN	1.60 MIN	1.60 MIN	1.60 MIN
47		12.20	2.95 - 3.80	2.95 - 4.20	2.95 - 3.80	2.95 - 3.80	2.95 - 4.20
34		12.95	2.95 - 4.55	3.25 - 4.95	2.95 - 4.55	2.95 - 4.55	3.25 - 4.95
20		13.70	2.95 - 5.30	4.00 - 5.70	3.30 - 5.30	2.95 - 5.30	4.00 - 5.70
39		14.45	3.05 - 6.05	4.75 - 6.45	4.05 - 6.05	3.05 - 6.05	4.75 - 6.45
52		15.20	3.80 - 6.80	5.50 - 7.20	4.80 - 6.80	3.80 - 6.80	5.50 - 7.20
43		15.70	4.30 - 7.30	6.00 - 7.70	5.30 - 7.30	4.30 - 7.30	6.00 - 7.70
68		16.40	5.00 - 8.00	6.70 - 8.40	6.00 - 8.00	5.00 - 8.00	6.70 - 8.40
21		17.10	5.70 - 8.70	7.40 - 9.10	6.70 - 8.70	5.70 - 8.70	7.40 - 9.10

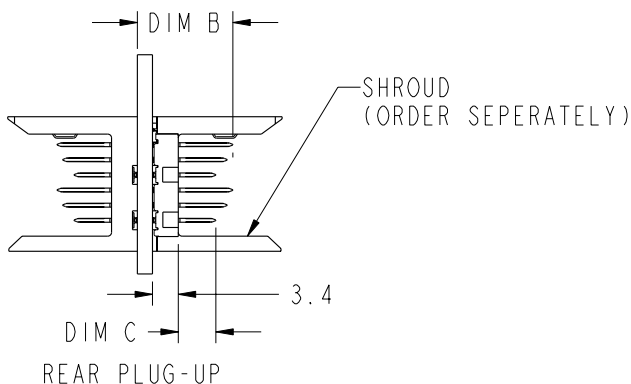
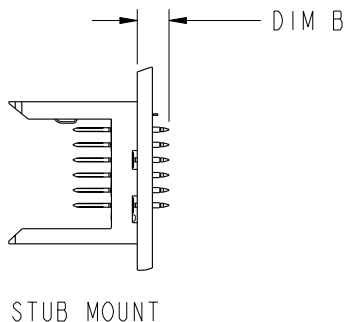
* STUB PINS - NO REAR PLUG-UP

** THE GREATEST RANGE OCCURS
WHEN THE B DIMENSION OF PIN
'GND' IS ONE SIZE SHORTER THEN
THE OTHER PINS.

mat'l code SEE NOTE 5				tolerances unless otherwise specified		CUSTOMER		www.fciconnect.com		
ltr	ecn no.	dr	date	linear	0.X ± 0.3	projection		title VERTICAL SIGNAL HDR. 5 ROW P.F. SPECIAL LOAD EXT.		
T					0.XX ± 0.13					
					.XXX ± .051					
				angles	0° ± 2°	 scale 1:1	 MM	product family METRAL 2000		code
			dr	E. KROPER.	2001-06-20			A	84809	213
			enr	J. VOLSTORF	2001-06-20					
			chr	J. VOLSTORF	2001-06-20					
			appd	J. VOLSTORF	2001-06-20					
sheet index		revision sheet								

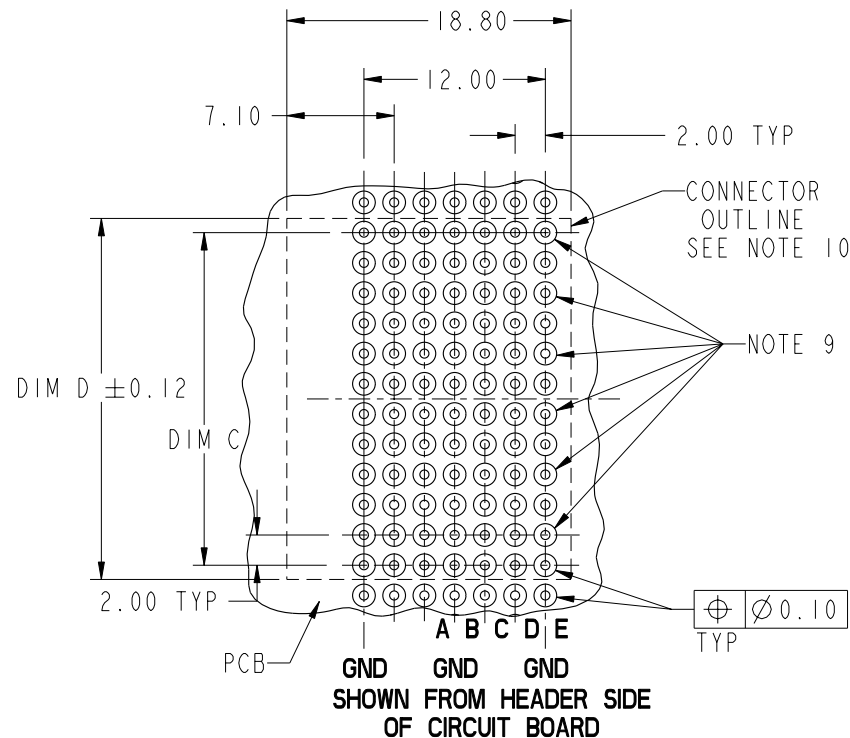


PRODUCT NUMBER
SEE SHEET 1



PRESS-FIT HOLES	OPTION 1
HOLE DIAMETER AFTER PLATING	Ø 0.65-0.80
DRILLED HOLE	Ø 0.81-0.86 (Ø 0.85 DRILL)
COPPER PLATING	0.025 MIN
SnPb PLATING	0.005-0.015

SEE PRINT 58351 FOR ADDITIONAL
PCB INFORMATION.



mat'l code SEE NOTE 5				tolerances unless otherwise specified		CUSTOMER		FCI www.fciconnect.com	
ltr	ecr no.	dr	date	linear	0.X ±0.3	projection	COPY	title VERTICAL SIGNAL HDR. 5 ROW P.F. SPECIAL LOAD EXT.	product family METRAL 2000
T					0.XX ±0.13				
					.XXX ±.051				
				angles	0° ±2°	MM scale 1:1	A	size 84809	code 213 sheet 4
				dr	E. KROPER. 2001-06-20				
				enr	J. VOLSTORF 2001-06-20				
				chr	J. VOLSTORF 2001-06-20	scale 1:1	A	size 84809	code 213 sheet 4
				appd	J. VOLSTORF 2001-06-20				
sheet index	revision sheet								

cage code 22526

Pro/E

3

4

PDM: Rev:T

STATUS: Released

Printed: May 13, 2011

PRODUCT NUMBER

SEE SHEET 1

NOTES:

1. SEE APPLICATION SPECIFICATION GS-20-010 FOR INFORMATION ON AVAILABLE TOOLING, CIRCUIT BOARD DESIGN CONSIDERATIONS, REPAIR PROCEDURES AND PRODUCT OFFERINGS.
2. SEE FCI PUBLICATION 950511-028 FOR "ELECTRICAL PERFORMANCE DATA FOR DIFFERENTIAL APPLICATIONS."
3. SEE FCI PUBLICATION 950511-029 FOR "ELECTRICAL PERFORMANCE DATA FOR SINGLE-ENDED APPLICATION."
4. UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS AND TOLERANCES ARE IN ACCORDANCE WITH ASME Y14.5M, 1994
5. HOUSING MATERIAL: LIQUID CRYSTAL POLYMER, 30% GLASS FILLED, FLAME RETARDANT PER UL 94-V0.
PIN MATERIAL: PHOSPHOR BRONZE
GROUND SPRING MATERIAL: PHOSPHOR BRONZE
STRIPLINE SHIELD MATERIAL: PHOSPHOR BRONZE
6. PLATING INFORMATION: PLATING ON CONTACT AREA MEETS THE PERFORMANCE LEVELS SHOWN IN TABLE ON SHEET 1. PLATING ON "LF" TAILS IS Sn. PLATING ON ALL OTHER TAILS IS SnPb.

7. DIMENSIONAL RESTRICTIONS OF PINS IN HEADERS.
FOR MATING WITH METRAL 1000 RECEPTACLES
DIM A : 5.00mm MIN, 8.00mm MAX FOR ROWS A-E
DIM A : 5.00mm MIN, 5.75mm MAX FOR ROW GND NEXT TO ROW A
DIM C : 5.00mm MIN, 8.00mm MAX FOR ROWS A-E
DIM C : 4.60mm MIN, 6.30mm MAX FOR ROW GND NEXT TO ROW A
FOR MATING WITH METRAL 4000 RECEPTACLES
DIM A : 5.00mm MIN, 6.50mm MAX FOR ROWS A, B, D & E
DIM A : 5.00mm MIN, 8.00mm MAX FOR ROW C
DIM A : 5.00mm MIN, 5.75mm MAX FOR ROW GND NEXT TO ROW A
DIM C : 5.00mm MIN, 7.00mm MAX FOR ROWS A, B, D 0.000
DIM C : 5.00mm MIN, 8.00mm MAX FOR ROW C
DIM C : 4.60mm MIN, 6.30mm MAX FOR ROW GND NEXT TO ROW A

8. THE MIN PCB THICKNESS FOR REAR PLUG-UP APPLICATIONS IS 2.9mm SINCE THE COMPLIANT SECTIONS OF THE GROUND SPRING OF THE HEADER DIRECTLY OPPOSE THE GROUND SPRING OF THE SHROUD. THE MIN PCB THICKNESS FOR FRONT PLUG-UP ONLY APPLICATIONS IS 1.6mm.

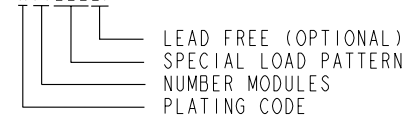
9. THESE HOLES ARE NEEDED FOR REAR PLUG-UP DESIGNS USING A SHROUD AND MAY BE OMITTED FOR FRONT PLUG-UP ONLY DESIGNS.

10. THE 'CONNECTOR OUTLINE' IS THE MIN OUTLINE REQUIRED. TO DETERMINE THE OUTLINE NECESSARY TO PERMIT THE VARIOUS TYPES OF REPAIR OPERATIONS, SEE APPLICATION SPECIFICATION GS-20-010.

11. CURRENT RATING : 1 AMP PER PIN

12. TEMPERATURE RANGE : -55°C TO +105°C

13. P/N 84809-XYZZZLF



14. P/N 84809-XYZZZZ SHOWN.

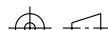
15. FOR FRONT PLUG-UP APPLICATIONS, THE EVEN NUMBERED PINS IN ROW 'C' CAN BE USED FOR POWER AS WELL AS FOR GROUND. IF THE SURROUNDING PINS ARE NOT USED FOR POWER, THEN EACH PIN CAN CARRY 3 AMPS. IF THE SURROUNDING PINS ARE USED FOR POWER, THEN EACH PIN CAN CARRY 1 AMP. WHEN THE SURROUNDING PINS ARE USED ONLY FOR LOW SPEED SIGNALS, THEN THE EVEN NUMBERED 'C' ROW PINS CAN ALSO BE USED FOR LOW SPEED SIGNALS. THIS IS NOT TRUE FOR REAR PLUG-UP APPLICATIONS USING METRAL 2000 SHROUD AS IN THIS CASE ALL 'C' ROW PINS ARE COMMON TO GROUND.

16. PRODUCTS WHERE THE PART NUMBERS ENDS IN LF MEET EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATIONS AS DESCRIBED IN GS-22-008.

ALL PRODUCTS WILL WITHSTAND EXPOSURE TO 260°C FOR 60 SECONDS IN A CONVECTION, INFRA-RED OR VAPOR PHASE REFLOW OVEN

17. FOR LEAD FREE PART NUMBERS ADD 'LF' SUFFIX. EXAMPLE: 84809-XYZZLF

18. PIN TYPE IS AT THE MANUFACTURE'S OPTION AND CAN EITHER BABY-H OR EYE OF THE NEEDLE STYLE.

mat'l code SEE NOTE 5				tolerances unless otherwise specified			CUSTOMER		 www.fciconnect.com					
ltr	ecr no.	dr	date	linear	0. X ±0.3			COPY		title VERTICAL SIGNAL HDR. 5 ROW P.F. SPECIAL LOAD EXT.				
T					0. XX ±0.13			projection						
					. XXX ±.051									
				angles	0° ±2°					product family METRAL 2000		code		
				dr	E. KROPER.	2001-06-20	size			dwg no		213		
				enrg	J. VOLSTORF	2001-06-20	scale			A		84809		
				chr	J. VOLSTORF	2001-06-20								
				appd	J. VOLSTORF	2001-06-20	1:1				sheet			
sheet index		revision sheet											5	



SPECIAL LOAD PATTERNS

PRODUCT #	ROW	PIN CODES
84809-XXX001 SEE NOTE 17 LEAD FREE OPTION	E	01
	D	
	C	
	B	
	A	
	GND	
84809-XXX007 *RPU SEE NOTE 17 LEAD FREE OPTION	E	40
	D	
	C	
	B	
	A	
	GND	
84809-XXX011 SEE NOTE 17 LEAD FREE OPTION	E	02
	D	
	C	
	B	
	A	
	GND	
84809-XXX050 SEE NOTE 17 LEAD FREE OPTION	E	01
	D	01
	C	02
	B	01
	A	
	GND	
84809-XXX051 *RPU SEE NOTE 17 LEAD FREE OPTION	E	31
	D	
	C	
	B	
	A	
	GND	
84809-XXX052 SEE NOTE 17 LEAD FREE OPTION	E	03
	D	
	C	
	B	
	A	
	GND	

*REAR PLUG-UP PART NUMBER

PCB THICKNESS
RANGE FOR REAR
PLUG UP
APPLICATIONS:
6.00mm - 7.30 mm

PCB THICKNESS
RANGE FOR REAR
PLUG UP
APPLICATIONS:
2.95mm - 4.20mm

mat'l code SEE NOTE 5				tolerances unless otherwise specified				CUSTOMER		 www.fciconnect.com				
ltr	ecr no.	dr	date	linear	0. X ± 0.3				projection 	title VERTICAL SIGNAL HDR. 5 ROW P.F. SPECIAL LOAD EXT.				
T					0. XX ± 0.13									
					. XXX ± .051									
				angles	0° ± 2°				 scale 1 : 1	product family		METRAL 2000		code
				dr	E. KROPER.	2001-06-20		size		dwg no	84809		213 sheet 6	
				enrg	J. VOLSTORF	2001-06-20								
				chr	J. VOLSTORF	2001-06-20								
				appd	J. VOLSTORF	2001-06-20								
sheet index	revision sheet													

cage code 22526

Pro/E

PDM: Rev:T

STATUS: Released

Printed: May 13, 2011