

A108 HSS Quick Spiral Jobber Drills - Stainless Steel



DIN 338 RN/BS 328
Flute geometry - Quick helix
Point angle - 135° up to 1.5mm, 135° Split point, 1.6mm and above
Surface treatment - Blue
Range - 1/16 - 1/2
1-13mm
Application - For drilling austenitic stainless steels.

Metric

Size (mm)	Flute Length (mm)	Overall Length (mm)	Order Code	Price Each
1.00	12	34	137-5667	
1.50	18	40	137-5668	
2.00	24	49	137-5669	
2.50	30	57	137-5670	
3.00	33	61	137-5671	
3.30	36	65	137-5673	
3.50	39	70	137-5674	
4.00	43	75	137-5675	
4.20	43	75	137-5676	
4.50	47	80	137-5677	
5.00	52	86	137-5678	
5.50	57	93	137-5679	
6.00	57	93	137-5680	
6.50	63	101	137-5681	
8.0	75	117	138-9413	
8.5	75	117	138-9414	
9.0	81	125	138-9416	
9.5	81	125	138-9417	
10.0	87	133	138-9418	
10.5	87	133	138-9419	
12.00	101	151	138-9420	

Fractional

Size (inch)	Flute Length (mm)	Overall Length (mm)	Order Code	Price Each
1/16	20	43	137-5665	
3/16	52	86	137-5666	