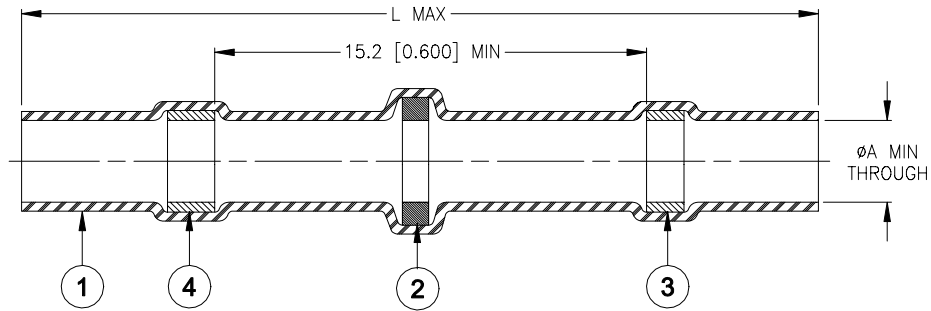


SPECIFICATION CONTROL DRAWING



Product Revisions		Product Dimensions		Cable Dimensions			Qty: Item 2
Product Name		L max	øA min	B max	øC min	øD min	
B-155-3801	A	26.0 [1.025]	1.7 [0.065]	1.7 [0.065]	0.9 [0.035]	0.4 [0.015]	1
B-155-3802	A		1.95 [0.075]	1.95 [0.075]	1.1 [0.045]	0.6 [0.025]	2
B-155-3803	A		2.7 [0.105]	2.7 [0.105]	1.8 [0.070]	1.3 [0.050]	1
B-155-3805	A	42.0 [1.655]	4.5 [0.180]	4.5 [0.180]	2.3 [0.090]	1.8 [0.070]	1
B-155-3806	A		6.0 [0.235]	6.0 [0.235]	3.3 [0.130]	2.8 [0.110]	1
B-155-3807	A		7.0 [0.275]	7.0 [0.275]	3.7 [0.145]	3.2 [0.125]	1
B-155-3809	A		8.7 [0.340]	8.7 [0.340]	4.2 [0.165]	3.7 [0.145]	2
B-155-3810	A		9.7 [0.382]	9.7 [0.382]	6.8 [0.268]	6.0 [0.236]	2
B-155-3811	A		10.7 [0.420]	10.7 [0.420]	7.1 [0.280]	6.6 [0.260]	2
B-155-3813	A		13.0 [0.510]	13.0 [0.510]	8.9 [0.350]	8.4 [0.330]	1

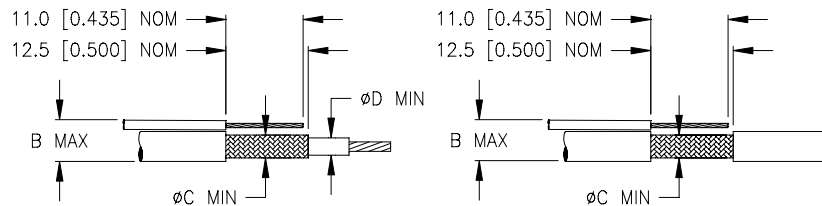
MATERIAL

- INSULATION SLEEVE: Heat-shrinkable, transparent clear, radiation cross-linked modified polyolefin.
- SOLDER PREFORM WITH FLUX: Qty: see table (one solder washer shown).
SOLDER: TYPE Sn42Bi58 per ANSI / J-STD-006.
FLUX: TYPE ROM1 per ANSI / J-STD-004.
- MELTABLE RING: Thermally stabilized thermoplastic. Color: clear.
- MELTABLE RING: Thermally stabilized thermoplastic. Color: blue.

APPLICATION

- These controlled soldering devices are designed for termination of a bare or tin-plated copper shield on a cable, having an insulation rated for at least +85°C minimum.
- Temperature range: -55°C to +125°C.
- When installed properly, it will meet the performance requirements of Tyco Electronics / Raychem Specification RT-1404.
- For installation procedure and application equipment consult RPIP-824-00 or H54286.

For best results, prepare the cable as shown:



tyco Electronics		Tyco Electronics Corporation 300 Constitution Drive, Menlo Park, CA. 94025, U.S.A.		Raychem		TITLE: SOLDERSLEEVE ONE STEP SHIELD TERMINATOR, LEAD-FREE							
Unless otherwise specified dimensions are in millimeters. [Inches dimensions are shown in brackets]						DOCUMENT NO.: B-155-38XX							
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A		ANGLES: N/A ROUGHNESS IN MICRON		Tyco Electronics reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.		PROD. REV.: SEE TABLE		DOC. ISSUE: 1		DATE: 30-Jun-05			
PREPARED BY: mforonda		DCR NUMBER: D050171		REPLACES: ---		CAGE CODE : 06090		SCALE: ---		SIZE: A		SHEET: 1 of 1	