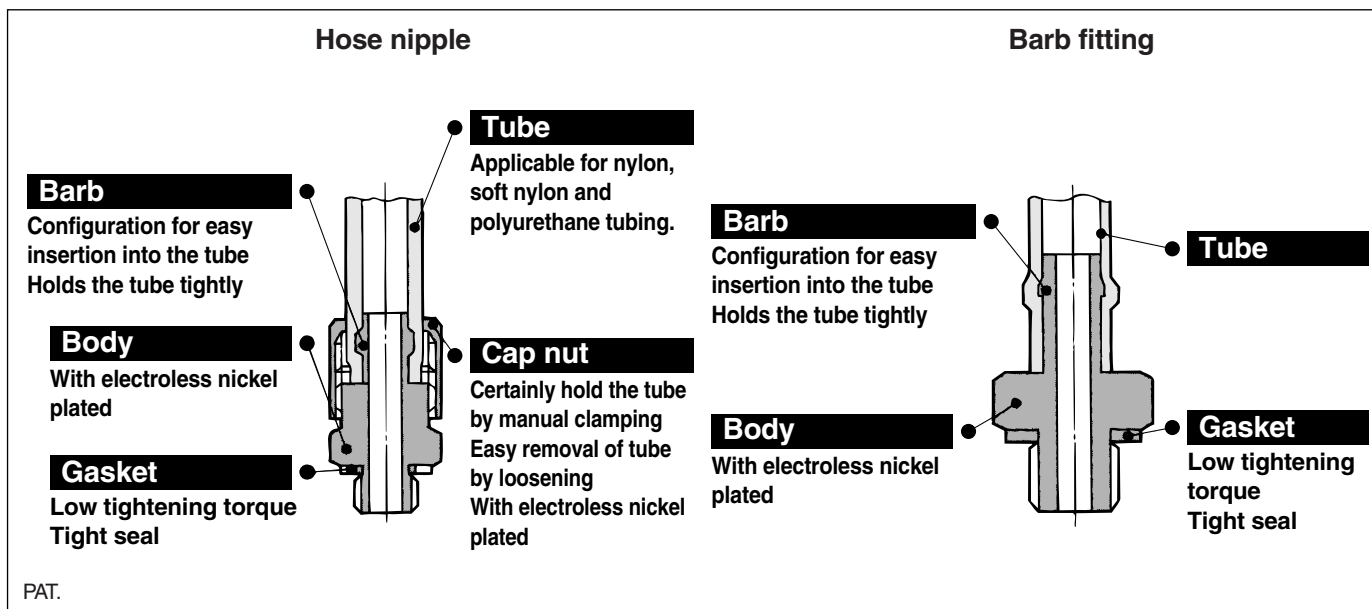


Miniature Fittings

M3, M5, R 1/8

Series M



Compact piping space

Hose nipple tubing connection/disconnection is simple while keeping a large retaining force.

Line up various styles

For air connection in confined areas.

Accepts many styles of plastic tubing

Hose nipple and hose elbow accepts nylon, soft nylon, and polyurethane tubing.



Specifications

Applicable tubing material		Nylon	Soft nylon	Polyurethane
Applicable tubing	M3	—	—	—
	M5-R 1/8	ø4/ø2.5 ø6/ø4	ø3.18/ø2.18 ø4/ø2.5 ø6/ø4	ø3.18/ø2 ø4/ø2.5, ø6/ø4
Max. operating pressure (at 20°C)		1.5 MPa	1.0 MPa	0.8 MPa
Connection size		M3, M5, R 1/8		
Thread		JIS B 0209 Class 2 (Metric coarse thread), JIS B 0203 (Taper pipe thread)		

Principal Parts Material

Material	Body	C3604BD (Nipple M-3N, M-5N: Stainless steel 303)
	Gasket	PVC, Nylon 66: GF30%, Stainless steel 304, NBR

Fitting Markings for Applicable Tubing Material (Barb fitting, Barb elbow, Barb elbow (H))

Tubing material determines the compatible fittings. (Refer to the table below.)

Connection	Tubing	Fitting marking for applicable tubing material			Surface treatment (Color)
		Barb fittings	Barb elbow	Barb elbow (H)	
M3	Soft nylon tubing Polyurethane tubing		—		Electroless nickel plated (Silver color)
R 1/8, M5	Nylon tubing				Electroless nickel plated (Silver color)
	Soft nylon tubing Polyurethane tubing	Marking	Marking	Marking	Electroless nickel plated (Black color) [Except stud]

* Body of M-5E, M-5ER, M-5M is not surface-treated.
Electroless nickel plate treated is available as option -X2.

Series M3, R 1/8					Series M5				
Series	Model	Description	Application	Note	Series	Model	Description	Application	Note
M3	M-3AU-3	Barb fitting for soft tube	For soft nylon tubing	ø3.18/2.18 x M3	M5	M-5AN-4	Barb fitting for nylon tubing	For nylon tubing	ø4/2.5 x M5
	M-3AU-4		For polyurethane tubing	ø3.18/2 x M3		M-5AN-6			ø6/4 x M5
			For soft nylon and polyurethane tubing	ø4/2.5 x M3			P. 57		
	M-3ALU-3	Barb elbow for soft tubing	For soft nylon tubing	ø3.18/2.18 x M3		M-5AU-3	Barb fitting for soft tubing	For soft nylon tubing	ø3.18/2.18 x M5
			For polyurethane tubing	ø3.18/2 x M3		M-5AU-4			ø3.18/2 x M5
	M-3ALU-4		For soft nylon and polyurethane tubing	ø4/2.5 x M3		M-5AU-6			ø4/2.5 x M5
							P. 57		ø6/4 x M5
	M-3UL	Universal elbow	Body rotates at 360° around the stud axis	M3 female x M3 male		M-5ALN-4	Barb elbow for nylon tubing	• For nylon • Body rotates at 360° around the stud axis	ø4/2.5 x M5
	M-3UT	Universal tee	Body rotates at 360° around the stud axis	M3 female x M3 female x M3 male		M-5ALN-6			ø6/4 x M5
							P. 57		
R 1/8	M-3N	Nipple	Fitting to workpiece and fitting to fitting connection	M3 male x M3 male	M5	M-5ALU-3	Barb elbow for soft tubing	For soft nylon tubing	ø3.18/2.18 x M5
	M-3P	Plug	Use to plug unused M3 port			M-5ALU-4			ø3.18/2 x M5
	M-3G	Gasket	To seal M3 thread			M-5ALU-6			ø4/2.5 x M5
							P. 57		ø6/4 x M5
	M-01AN-4	Barb fitting for nylon tubing	For nylon tubing	ø4/2.5 x R 1/8		M-5ALHN-4	Barb elbow (H) for nylon tubing	Body rotates at 360° around the stud axis	ø4/2.5 x M5
	M-01AN-6			ø6/4 x R 1/8		M-5ALHN-6			ø6/4 x M5
							P. 57		
	M-01AU-4	Barb fitting for soft tubing	For soft nylon and polyurethane tubing	ø4/2.5 x R 1/8		M-5ALHU-3	Barb elbow (H) for soft tubing	For soft nylon tubing	ø3.18/2.18 x M5
	M-01AU-6			ø6/4 x R 1/8		M-5ALHU-4			ø3.18/2 x M5
						M-5ALHU-6			ø4/2.5 x M5
R 1/8	M-01H-4	Hose nipple	For nylon, soft nylon and polyurethane tubing	ø4/2.5 x R 1/8					ø6/4 x M5
	M-01H-6			ø6/4 x R 1/8		M-5H-4	Hose nipple	For nylon, soft nylon and polyurethane tubing	ø4/2.5 x M5
						M-5H-6			ø6/4 x M5
							P. 58		
	M-5HL-4	Hose elbow	• For nylon, soft nylon and polyurethane tubing • Body rotates at 360° around the stud axis	ø4/2.5 x M5		M-5HL-4			ø4/2.5 x M5
	M-5HL-6			ø6/4 x M5		M-5HL-6			ø6/4 x M5
							P. 58		
	M-5HLH-4	Hose elbow (H)		ø4/2.5 x M5		M-5HLH-4			ø4/2.5 x M5
	M-5HLH-6			ø6/4 x M5		M-5HLH-6			ø6/4 x M5
							P. 58		
R 1/8	M-5L	Elbow	One-sided 90° elbow	M5 female x M5 female					
							P. 58		
R 1/8									

* Gaskets are prepared for other items than the above, too.

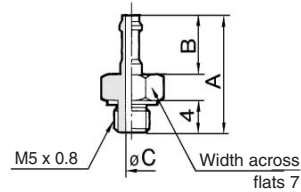
Part no.	Application	Material
M-5G2	For M5 thread for Series KQ2, KJ	Stainless steel 304,
M-6G	For M6 thread for Series KQ2	NBR
M-10/32G	For 10-32UNF thread for Series KQ2	

Series M5

Barb Fitting for Nylon Tubing: M-5AN-4/-6



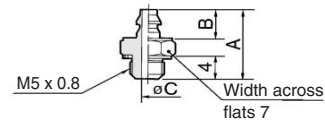
Model	A	B	øC	Effective area (mm²)	Weight (g)
M-5AN-4	12	5	1.8	2.1	1.6
M-5AN-6	14	8	2.5	4.0	1.7



Barb Fitting for Soft Tubing: M-5AU-3/-4/-6



Model	A	B	øC	Effective area (mm²)	Weight (g)
M-5AU-3	11.5	4.5	1.6	1.7	1.5
M-5AU-4	12	5	1.8	2.1	1.6
M-5AU-6	14	7	2.5	4.0	1.8



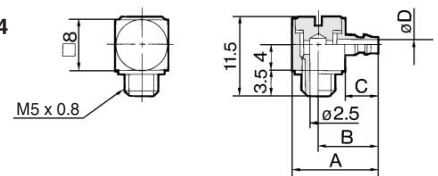
Barb Elbow for Nylon Tubing: M-5ALN-4/-6

Barb Elbow for Soft Tubing: M-5ALU-3/-4/-6

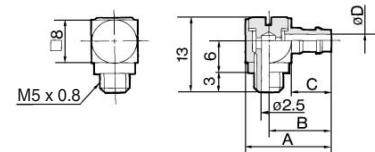


Model	A	B	C	øD	Effective area (mm²)	Weight (g)
M-5ALN-4	13	9	5	1.8	1.4	4.0
M-5ALN-6	15	11	7	2.5	2.4	4.4
M-5ALU-3	12.5	8.5	4.5	1.6	1.1	4.0
M-5ALU-4	13.3	9.3	5	1.8	1.4	4.1
M-5ALU-6	15.3	11.3	7	2.5	2.4	4.5

M-5ALN-4
M-5ALU-3/-4



M-5ALN-6
M-5ALU-6



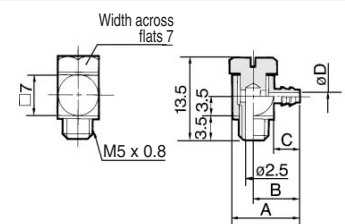
Barb Elbow for Nylon Tubing: M-5ALHN-4/-6

Barb Elbow for Soft Tubing: M-5ALHU-3/-4/-6

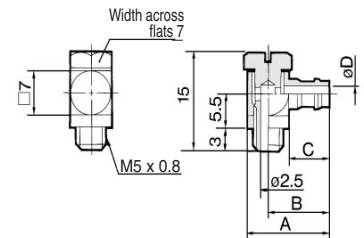


Model	A	B	C	øD	Effective area (mm²)	Weight (g)
M-5ALHN-4	12	8.5	5	1.8	1.4	3.2
M-5ALHN-6	14	10.5	7	2.5	2.4	3.7
M-5ALHU-3	11.5	8	4.5	1.6	1.1	3.2
M-5ALHU-4	12.3	8.8	5	1.8	1.4	3.3
M-5ALHU-6	14.3	10.8	7	2.5	2.4	3.9

M-5ALHN-4
M-5ALHU-3/-4



M-5ALHN-6
M-5ALHU-6



Hose Nipple: M-5H-4/-6



Model	A	B	C	øD	øE	H	Effective area (mm²)	Weight (g)
M-5H-4	15.5	8.5	7	1.8	6.5	7	2.1	2.7
M-5H-6	16.5	9.5	8	2.5	8.5	8	4.0	3.9

