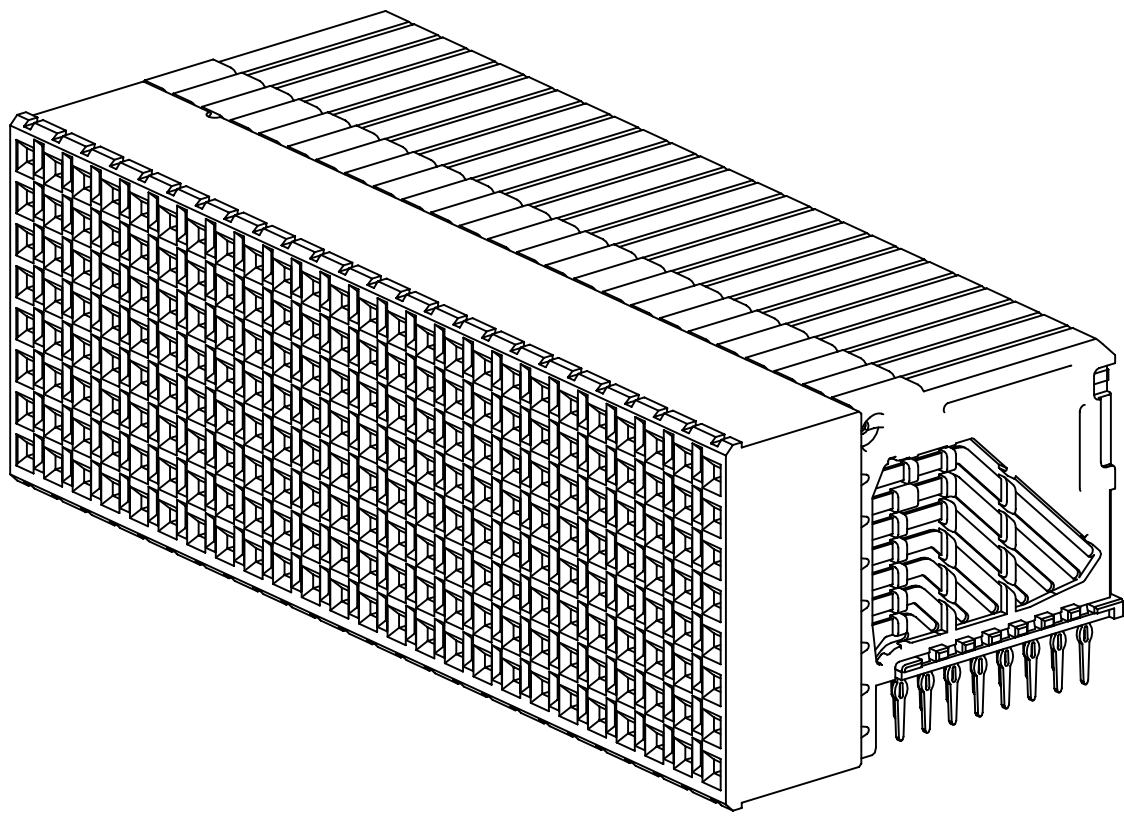


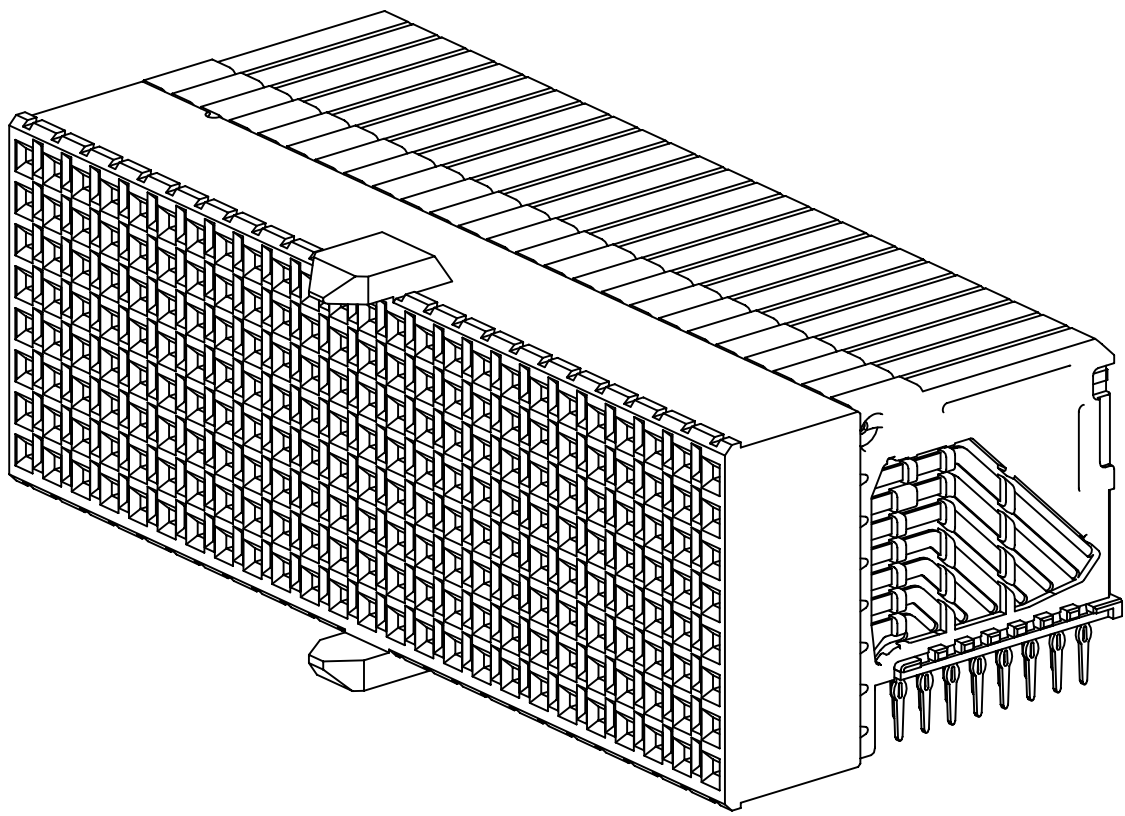
3M™ HM PRESS-FIT SOCKET, 8-ROW, HM SERIES
FOR HARD METRIC APPLICATIONS

- * MODULAR/SCALABLE FORMAT: IEC 61076-101.
- * 101 MATED LINES PER LINEAR INCH.
- * DUAL BEAM CONTACT CONSTRUCTION FOR HIGH RELIABILITY.
- * FOUR INTEGRATED 8.25A POWER BLADES.
- * MULTI-PURPOSE CENTER (MPC) FOR KEYING AND GUIDANCE.
- * END-TO-END STACKABLE WITH 8 ROW 3M™, HM AND HSHM PRODUCTS.
- * INTEGRATED GUIDE FINGERS.
- * MATES WITH 3M™ HSHM HEADERS.

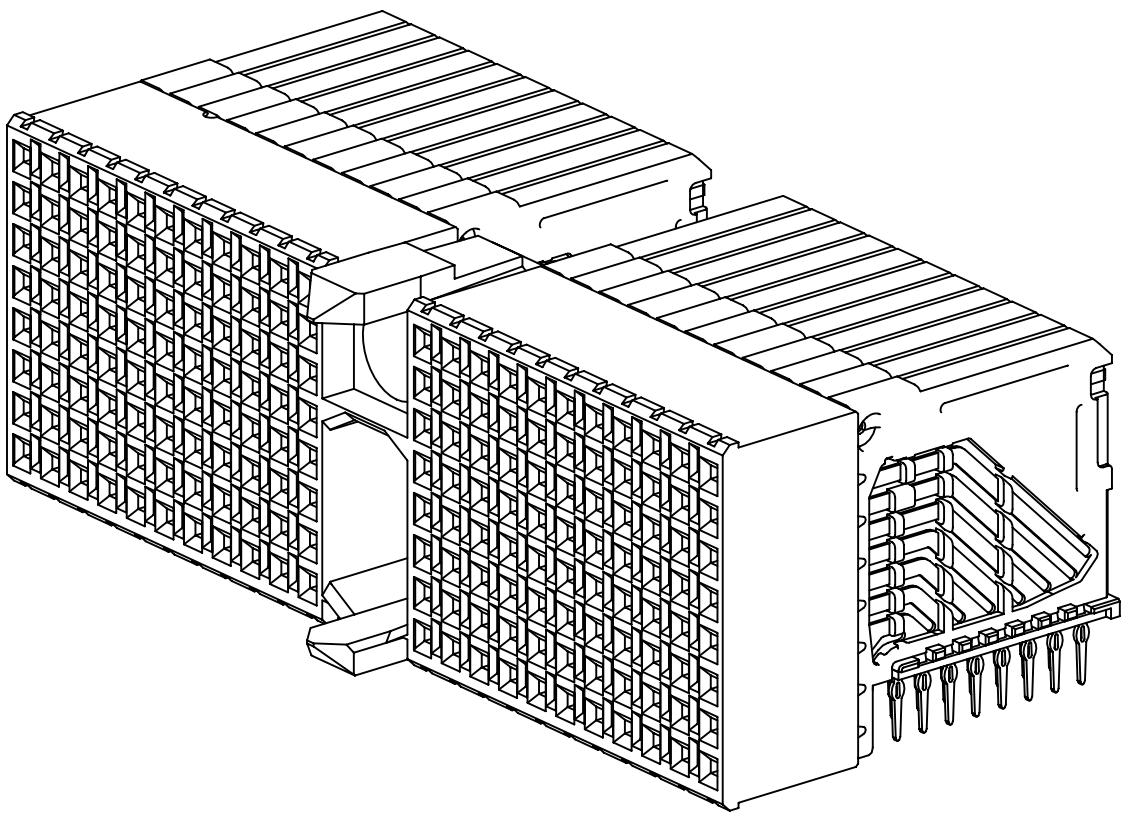
1. MATERIAL:
PLASTIC: HIGH TEMP LCP,
UL94V-0
CONTACTS: COPPER ALLOY.
2. REGULATORY INFORMATION:
ROHS COMPLIANT. SEE THE REGULATORY
INFORMATION APPENDIX (RIA) IN THE
"ROHS COMPLIANCE" SECTION OF
WWW.3MCONNECTORS.COM FOR COMPLIANCE
INFORMATION (RIA E1 & C1 APPLY)
3. IN THE EVENT OF CONFLICT
BETWEEN THIS DATA AND THAT
CONTAINED IN THE PRODUCT
SPECIFICATION, THE PRODUCT
SPECIFICATION TAKES PRECEDENT.



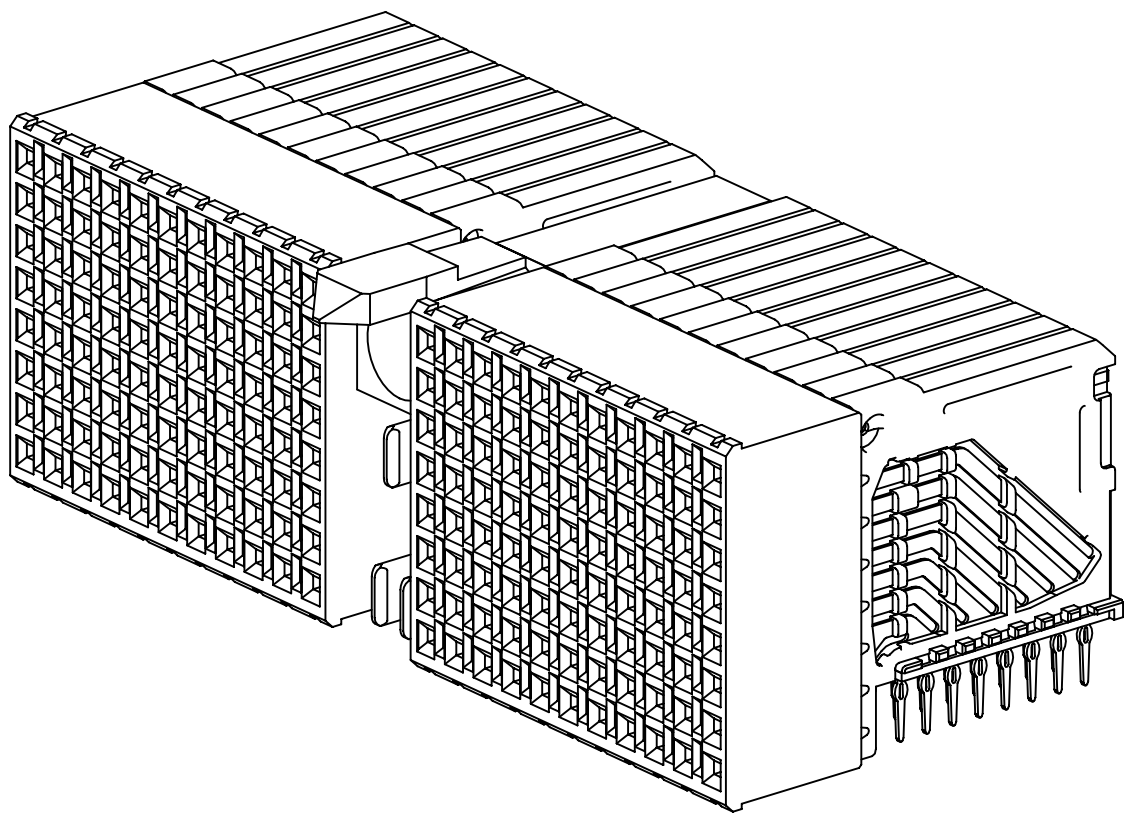
HM-S200E1-8AP1



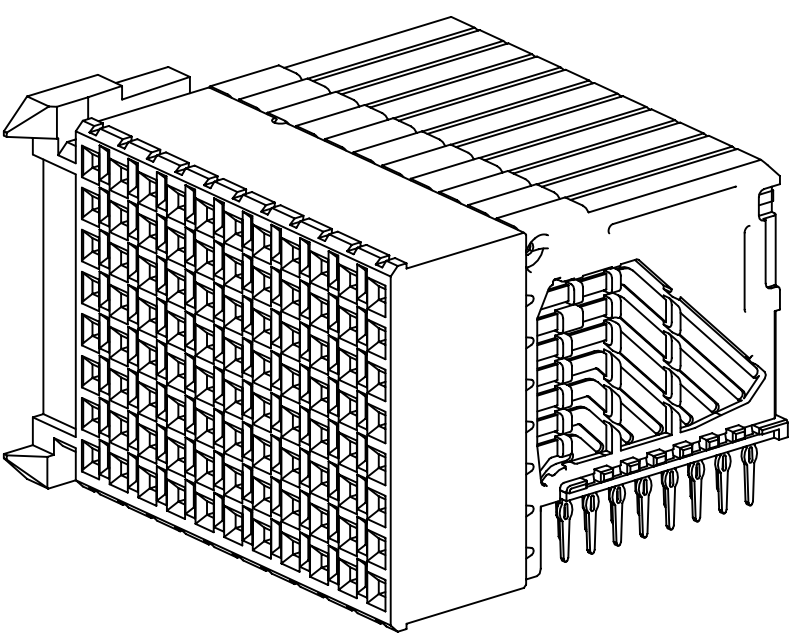
HM-S200DE1-8AP1



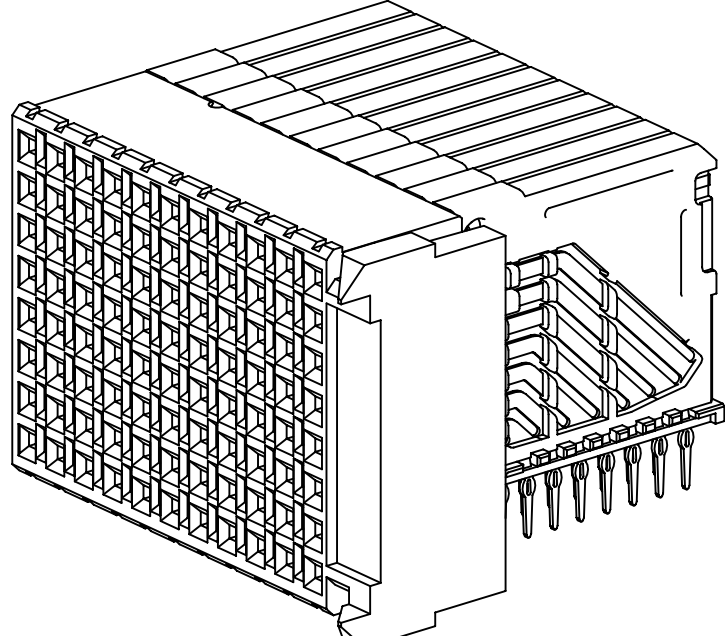
HM-S176D1-8AP1



HM-S176DPWR1-8AP1



HM-S088FL1-8AP1



HM-S088FR1-8AP1

3 MECHANICAL :

NORMAL FORCE (NOMINAL) : .57N [58g] SIGNAL
ENGAGEMENT FORCE (NOMINAL) : .32N [33g] SIGNAL
SEPARATION FORCE (NOMINAL) : .20N [20g] SIGNAL
WIPE (NOMINAL, SHORTEST CONTACT) : 2.67 [.105] SIGNAL
MATE/UNMATE CYCLES : 250
APPLICATION : THIS MODULE IS NOT SUITABLE
FOR STAND-ALONE USE.

3 ELECTRICAL :

CURRENT RATING (FULLY LOADED) : 1A @ 70°C SIGNAL
INSULATION RESISTANCE : $1 \times 10^4 \text{ M}\Omega$ @ 100 V_{DC}
WITHSTANDING VOLTAGE : 750V_{RMS}

3 ENVIRONMENTAL :

TEMPERATURE RATING : -55°C TO 125°C

ORDERING INFORMATION

HM-SXXXXX1-8AP1-XXXXX

SOCKET POSITION
AND TYPE

PLATING:

- TG30L = .76μm [30μIN] MIN. GOLD ON CONTACT AREA, LUBRICATED
2.54μm [100μIN] MIN. TIN/LEAD ON TERMINAL AREA (RIA C2 & E3 APPLY)
1.27μm [50μIN] MIN. NICKEL ALL OVER.
TYPICALLY HIGHER MAKE ORDER QUANTITIES AS COMPARED TO TG30.
- TG30 = .76μm [30μIN] MIN. GOLD ON CONTACT AREA
2.54μm [100μIN] MIN. TIN/LEAD ON TERMINAL AREA (RIA C2 & E3 APPLY)
1.27μm [50μIN] MIN. NICKEL ALL OVER.
STANDARD OPTION.
- TG50 = 1.27μm [50μIN] MIN. GOLD ON CONTACT AREA, LUBRICATED
2.54μm [100μIN] MIN. TIN/LEAD ON TERMINAL AREA (RIA C2 & E3 APPLY)
1.27μm [50μIN] MIN. NICKEL ALL OVER.
NON-STANDARD OPTION (AVAILABLE WITH LONGER LEAD TIMES AND
HIGHER MAKE ORDER QUANTITIES, MOQ)

3M™ ELECTRONIC SOLUTIONS DIVISION
INTERCONNECT SOLUTIONS
<http://www.3mconnectors.com>

3M IS A TRADEMARK OF 3M COMPANY.
FOR TECHNICAL, SALES OR ORDERING
INFORMATION CALL 800-225-5373

UL
UL FILE NO: E68080

DIMENSIONS: MM [INCHES]

DESIGN REFERENCE	NEXT ASSEMBLY
3M CODES	DIVISION CODE
DO NOT SCALE DRAWING	SCALE 1
THIRD ANGLE PROJECTION	INTERPRET PER ASME Y14.5 - 1994
MAX SURFACE ROUGHNESS	0.000 ± .000
MARKED ONLY	ANGLES

B	50345	OCT 07,2013	JNC	TS
A	39778	MAR 23,2012	JNC	TS
REV	ECO	ISSUE DATE AND DESCRIPTION	DRFT	CHKD
CHKD	CSTIGLIONE	MAR 23,2012	DATE	DATE
CHKD	T. SUNIGA	MAR 26,2012	DATE	DATE
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3M Center St. Paul, MN 55144				
TITLE				
HM PRESS-FIT 8-ROW SOCKET CONNECTORS, HM SERIES				
CAGE NUMBER	SIZE	DRAWING NO.	REV.	
D		78-5100-2516-2	B	
MODEL	DET	LISTS	YES	NO
			SHT	1 OF 4