

LOC	DIST	REVISIONS					
CM	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
			P1	REVISED PER ECR-12-011660	24JAN2013	KH	TM

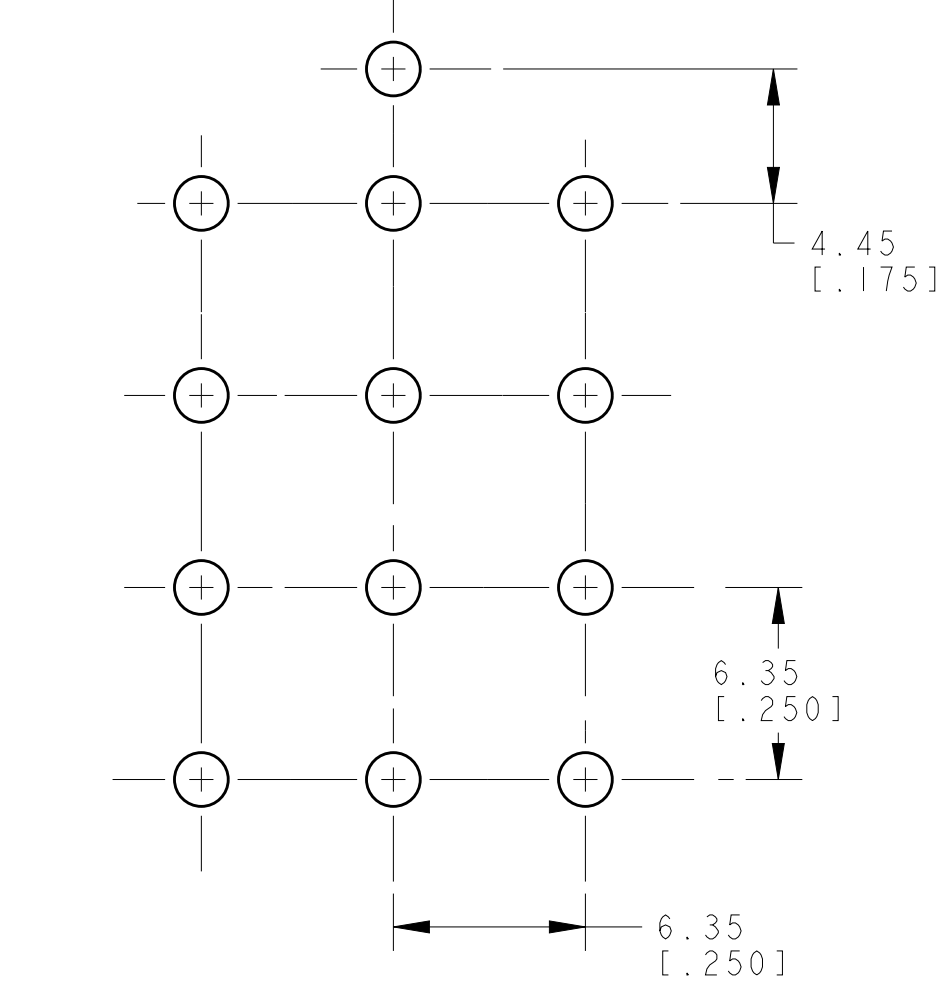
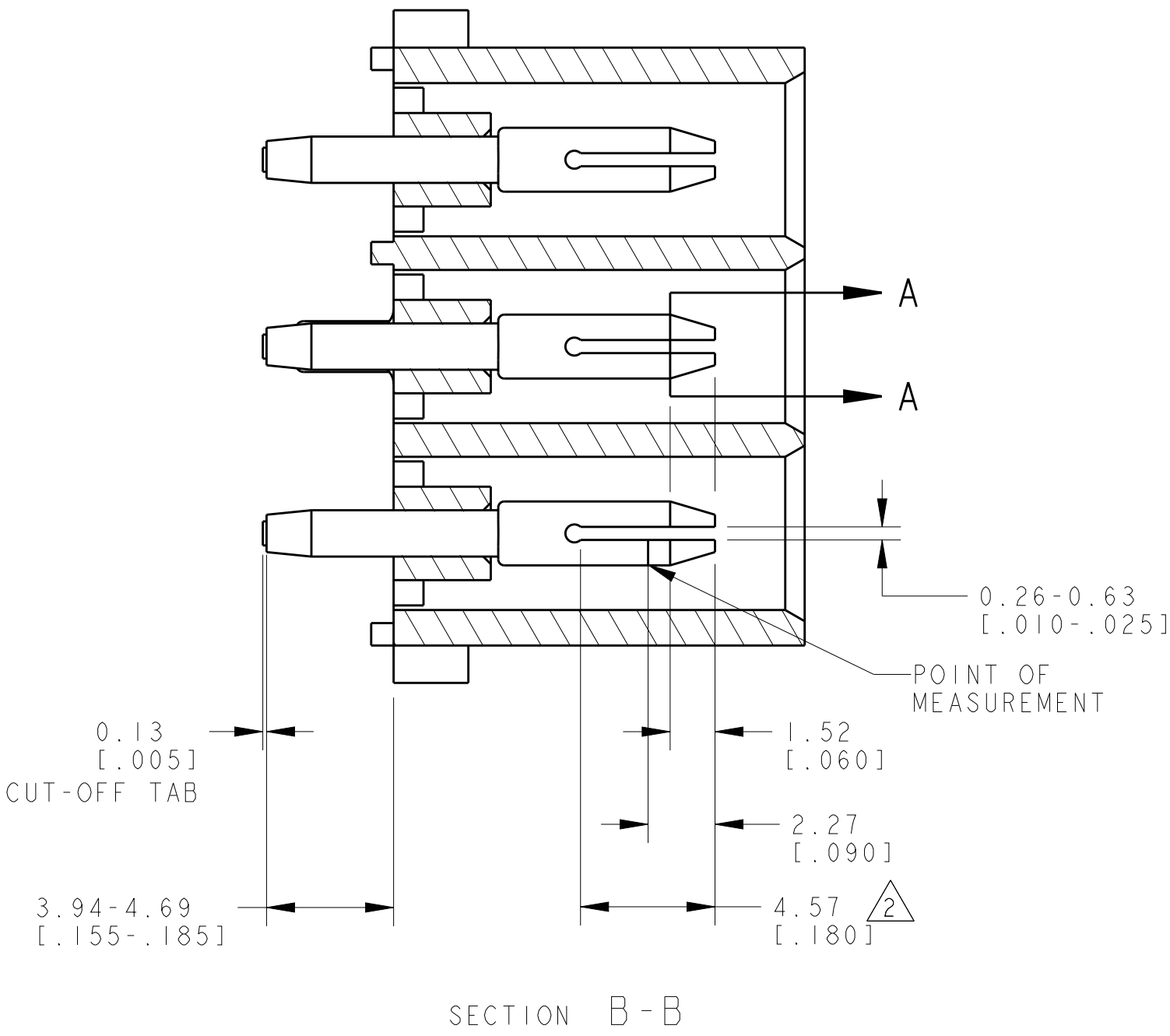
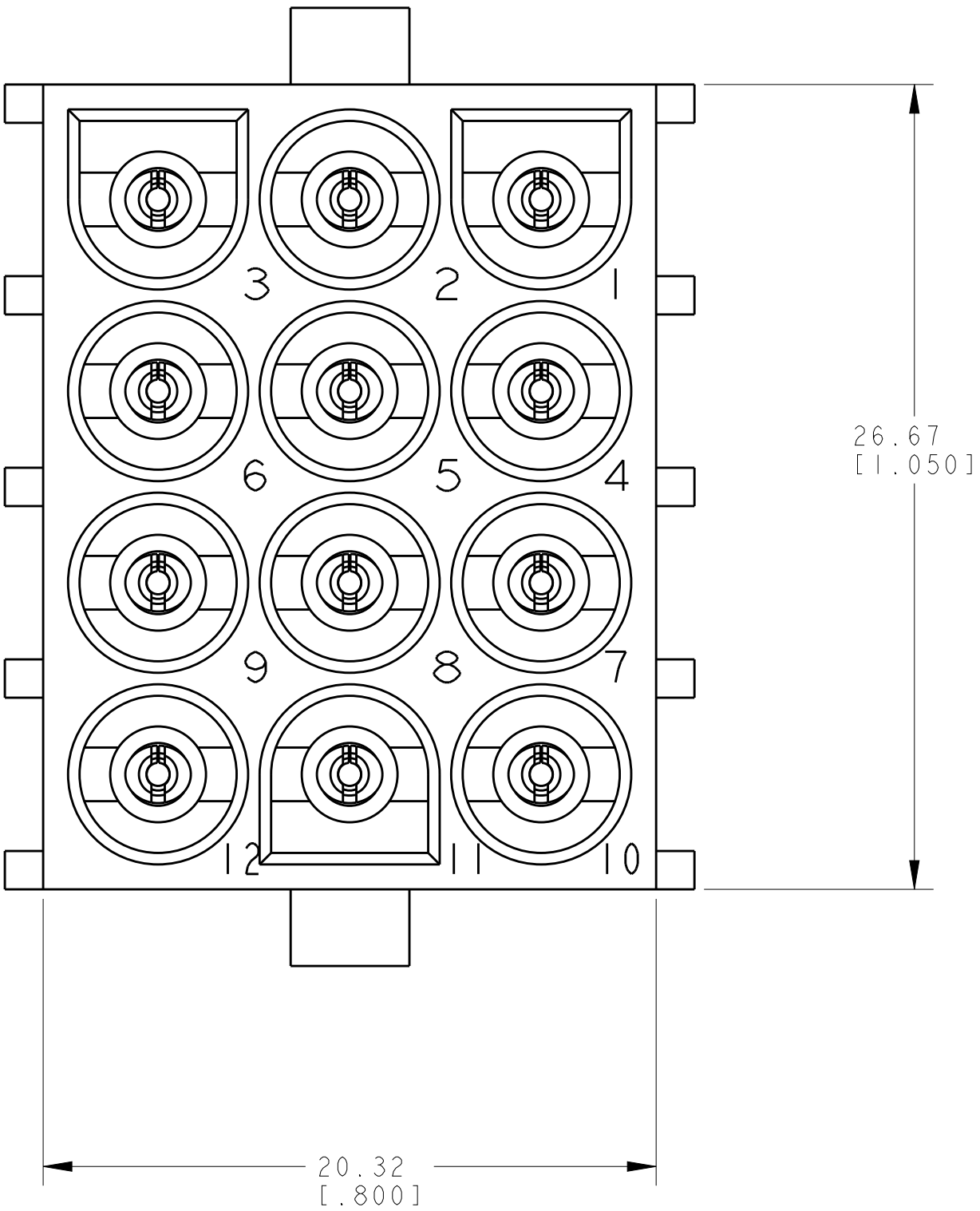
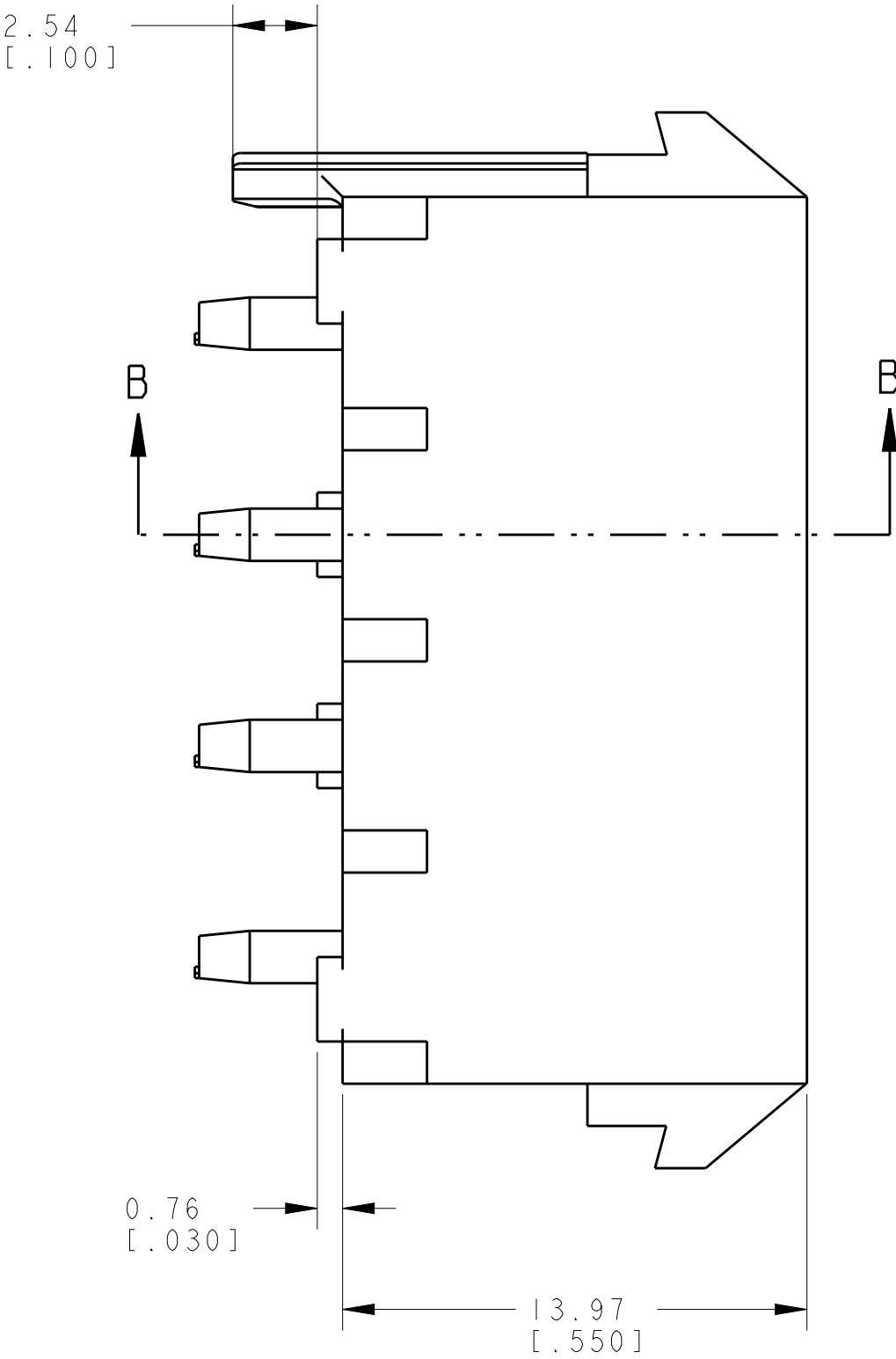
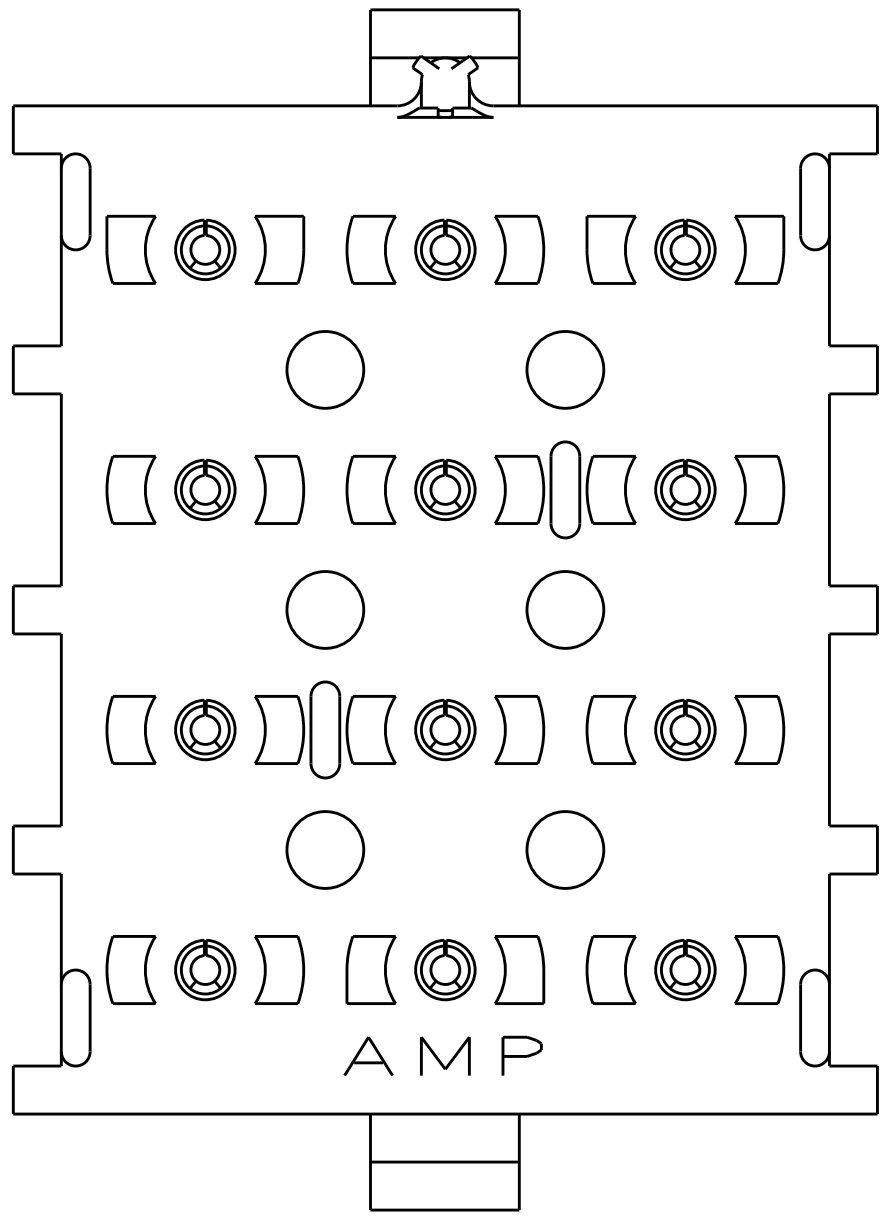
1. PARTS MUST COMPLY WITH AMP SOLDERABILITY SPEC. 109-11-3.

2 CONTACT IS PLATED OVERALL WITH 0.00127 [0.000050] NICKEL, THEN 0.00076 [0.000030] GOLD OVER CONTACT LENGTH INDICATED AND TIN LEAD ON SOLDER TAIL END.

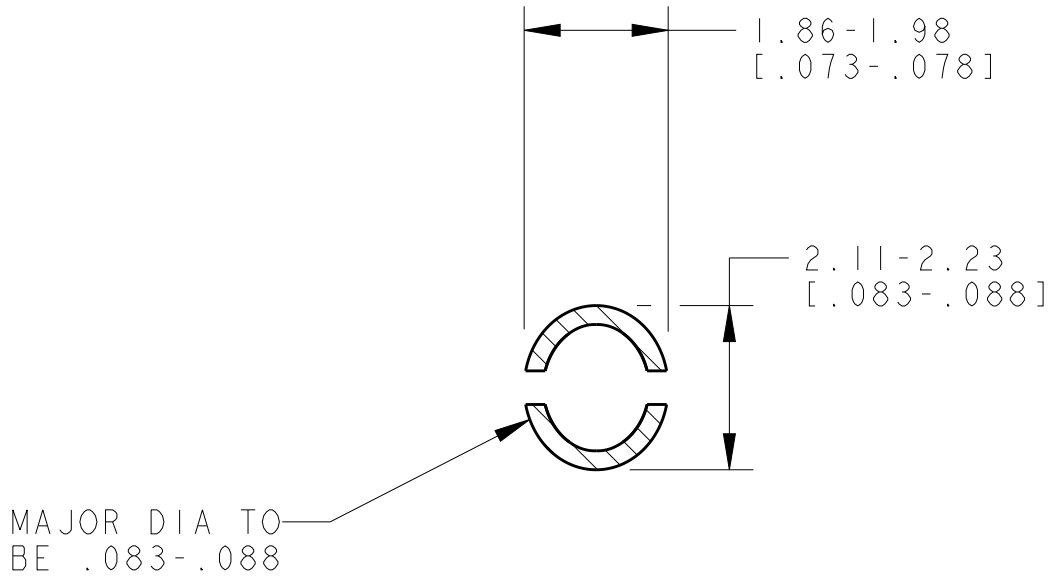
3 CIRCUIT IDENTIFICATION ON CHARACTERS ARE ADJACENT TO THE INDICATED CAVITIES, BUT LOCATION AND ORIENTATION MAY DIFFER FROM PRINT.

4 CONTACT IS PLATED OVERALL WITH 0.00127 [0.000050] NICKEL, THEN 0.00076 [0.000030] GOLD OVER CONTACT LENGTH INDICATED AND MATTE TIN ON SOLDER TAIL END.

5 SUPERSEDED BY 641974-3



RECOMMENDED HOLE PATTERN
1.57 [0.062] THICK PC BOARD



SECTION A-A
SCALE 10:1

PH BRZ	PRE-TIN	NYLON, 94V-0	BLACK	1-641974-1
PH BRZ	GOLD 4	NYLON, 94V-0	WHITE	641974-3
PH BRZ	GOLD 2	NYLON, 94V-0	WHITE	641974-2
PH BRZ	PRE-TIN	NYLON, 94V-0	WHITE	641974-1
MATERIAL	FINISH	MATERIAL	COLOR	PART NO
PIN			HOUSING	

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R. WHITAKER CHK S. RIDGILL APVD S. RIDGILL	14OCT2005 14OCT2005 14OCT2005
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ±.005 4 PLC ± ANGLES ±30° FINISH	
MATERIAL		WEIGHT	
CUSTOMER DRAWING		SCALE 5:1	
SHEET 1 OF 1		REV P1	

TE Connectivity

HEADER ASSEMBLY, PIN
UNIVERSAL MATE-N-LOK (TM),
(STANDARD TAIL)

A100779C=641974

METRIC