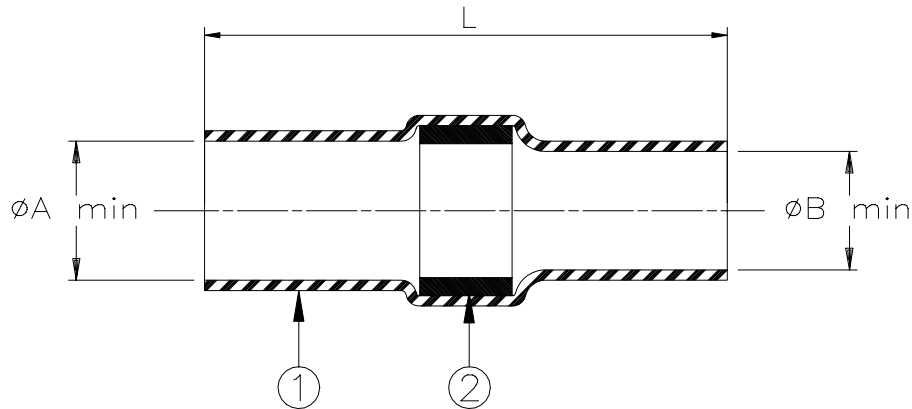


SPECIFICATION CONTROL DRAWING



Product Name	Product Dimensions			Braid Dimensions	
	L max	ØA min	ØB min	ØD max	Ød min
D-106-2012	50.0 (1.970)	12.0 (0.470)	12.5 (0.490)	12.0 (0.470)	6.4 (0.250)

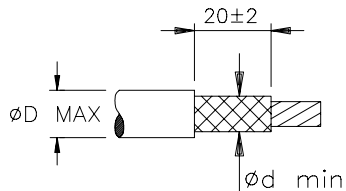
MATERIALS

1. INSULATION SLEEVE: Heat-shrinkable, transparent clear, radiation cross-linked modified polyolefin high density.
2. SOLDER PREFORM WITH FLUX:
 SOLDER: TYPE Sn63 per ANSI-J-STD-006.
 FLUX: TYPE ROL1 per ANSI-J-STD-004.

APPLICATION

1. This part is designed to attach braided ground straps to the gross shield of a cable or a shielded backshell adapter, rated for 125°C minimum, meeting the dimensional criteria listed, and having tin or silver plated surfaces.
2. Temperature range: -55°C to +135°C.
3. Install using Raychem-approved convection heating tools.

For best results, prepare the cable as shown:



* A trademark of Raychem Corporation.

Raychem		THERMOFIT DEVICES		Raychem Corporation 300 Constitution Drive Menlo Park, CA 94025 USA		TITLE: SOLDERSLEEVE* DEVICE							
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS. INCHES DIMENSIONS ARE BETWEEN BRACKETS.						DOCUMENT NO: D-106-2012							
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A		ANGLES: N/A ROUGHNESS IN MICRON		Raychem reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.		DCR NUMBER: D990010		REPLACES: D-106-2009/2040					
DRAWN BY: M. FORONDA		DATE: 5-Jan-99		PROD. REV. C		DOC ISSUE: 1		SCALE: None		SIZE: A		SHEET: 1 of 1	

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