# CREE 🚓

# Cree® XLamp® CXA2530 LED



### **PRODUCT DESCRIPTION**

The XLamp® CXA2530 LED array expands Cree's family of high-flux, multi-die arrays, offering high performance in an easy-to-use platform. With XLamp LED lighting-class reliability, the CXA2530's uniform emitting surface enables both directional and non-directional lighting applications and luminaire designs. Available in 2-step and 4-step color consistency, and featuring a 19-mm optical source, the CXA2530 brings new levels of flux and efficacy to this form factor.

The CX Family LED Design Guide provides basic information on the requirements to use the CXA2530 LED successfully in luminaire designs.

# **FEATURES**

- Available in 4-step, 3-step and 2-step EasyWhite® bins at 2700 K, 3000 K, 3500 K, 4000 K & 5000 K CCT and 4-step EasyWhite bins at 5700 K & 6500 K CCT
- Available in ANSI white bins at 4000 K, 5000 K, 5700 K & 6500 K CCT
- Available in 70-, 80-, 90- and 93-minimum CRI options
- · Forward voltage option: 36-V class
- 85 °C binning and characterization
- Maximum drive current: 1600 mA
- 115° viewing angle, uniform chromaticity profile
- · Top-side solder connections
- · Thermocouple attach point
- · NEMA SSL-3 2011 standard flux bins
- · RoHS and REACh compliant
- UL® recognized component (E349212)

### **TABLE OF CONTENTS**

Characteristics	2
Operating Limits	2
Flux Characteristics, EasyWhite® Order	
Codes and Bins	3
Flux Characteristics, ANSI White Order	
Codes and Bins	6
Relative Spectral Power Distribution	7
Electrical Characteristics	7
Relative Luminous Flux vs. Current	8
Typical Spatial Distribution	9
Performance Groups - Brightness	9
Performance Groups - Chromaticity	. 10
Cree EasyWhite® Bins Plotted on the	
1931 CIE Color Space	. 13
Cree ANSI White Bins Plotted on the	
1931 CIE Color Space	. 13
Bin and Order Code Formats	. 14
Mechanical Dimensions	. 14
Thermal Design	. 15
Notes	. 16
Packaging	. 17





### **CHARACTERISTICS**

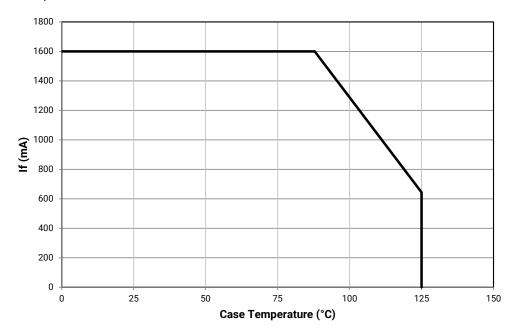
Characteristics	Unit	Minimum	Typical	Maximum
Viewing angle (FWHM)	degrees		115	
ESD classification (HBM per Mil-Std-883D)	V			8000
DC forward current	mA			1600*
Reverse current	mA			0.1
Forward voltage (@ 800 mA, 85 °C)	V		36.4	
Forward voltage (@ 800 mA, 25 °C)	V			42

<sup>\*</sup> Refer to the Operating Limits section.

### **OPERATING LIMITS**

The maximum current rating of the CXA2530 depends on the case temperature (Tc) when the LED has reached thermal equilibrium under steady-state operation. The graph shown below assumes that the system design employs good thermal management (thermal interface material and heat sink) and may vary when poor thermal management is employed. Please refer to the Mechanical Dimensions section on page 14 for the location of the Tc measurement point.

Another important factor in good thermal management is the temperature of the Light Emitting Surface (LES). Cree recommends a maximum LES temperature of 135 °C to ensure optimal LED lifetime. Please refer to the Thermal Design section on page 15 for more information on LES temperature measurement.





# FLUX CHARACTERISTICS, EASYWHITE $^{\circ}$ ORDER CODES AND BINS (I<sub>F</sub> = 800 mA, T<sub>J</sub> = 85 °C)

The following table provides order codes for XLamp CXA2530 LEDs. For a complete description of the order code nomenclature, please see the Bin and Order Code Formats section (page 14).

Nominal	С	RI	Minin	num Lumino	ous Flux		2-Step		3-Step		4-Step				
CCT	Min	Тур	Group	Flux (lm) @ 85 °C	Flux (lm) @ 25 °C*	Group	Order Code	Group	Order Code	Group	Order Code				
	70 75		T4	3440	3879						CXA2530-0000- 000N00T465F				
		75	U2	3680	4150					65F	CXA2530-0000- 000N00U265F				
6500 K			U4	3955	4596						CXA2530-0000- 000N00U465F				
0300 K			T2	3200	3609						CXA2530-0000- 000N0HT265F				
	80	80 -		T4	3440	3879					65F	CXA2530-0000- 000N0HT465F			
			U2	3680	4150						CXA2530-0000- 000N0HU265F				
			T4	3440	3879						CXA2530-0000- 000N00T457F				
	70 75	70 75	70 75	70	70	75	U2	3680	4150					57F	CXA2530-0000- 000N00U257F
5700 K			U4	3955	4596						CXA2530-0000- 000N00U457F				
3700 K			T2	3200	3609						CXA2530-0000- 000N0HT257F				
	80	80	T4	3440	3879					57F	CXA2530-0000- 000N0HT457F				
			U2	3680	4150						CXA2530-0000- 000N0HU257F				
			T4	3440	3879		CXA2530-0000- 000N00T450H				CXA2530-0000- 000N00T450F				
	70	75	U2	3680	4150	50H	CXA2530-0000- 000N00U250H			50F	CXA2530-0000- 000N00U250F				
			U4	3955	4596		CXA2530-0000- 000N00U450H				CXA2530-0000- 000N00U450F				
			T2	3200	3609		CXA2530-0000- 000N0HT250H				CXA2530-0000- 000N0HT250F				
5000 K	80		T4	3440	3879	50H	CXA2530-0000- 000N0HT450H	50G	CXA2530-0000- 000N0HT450G	50F	CXA2530-0000- 000N0HT450F				
			U2	3680	4150		CXA2530-0000- 000N0HU250H		CXA2530-0000- 000N0HU250G		CXA2530-0000- 000N0HU250F				
			R4	2600	2932		CXA2530-0000- 000N0UR450H				CXA2530-0000- 000N0UR450F				
	90	95	S2	2780	3135	50H	CXA2530-0000- 000N0US250H	50G	CXA2530-0000- 000N0US250G	50F	CXA2530-0000- 000N0US250F				
			S4	2990	3372		CXA2530-0000- 000N0US450H		CXA2530-0000- 000N0US450G		CXA2530-0000- 000N0US450F				

- Cree maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ±2 on CRI measurements. See the Measurements section (page 16).
- Cree XLamp CXA2530 LED order codes specify only a minimum flux bin and not a maximum. Cree may ship reels in flux bins higher than the minimum specified by the order code without advance notice. Shipments will always adhere to the chromaticity bin restrictions specified by the order code.
- \* Flux values @ 25 °C are calculated and for reference only.



# FLUX CHARACTERISTICS, EASYWHITE $^{\circ}$ ORDER CODES AND BINS (I $_{\rm F}$ = 800 mA, T $_{\rm I}$ = 85 °C) - CONTINUED

Nominal	CRI		Minin	num Lumino	ous Flux		2-Step	3-Step		4-Step													
CCT	Min	Тур	Group	Flux (lm) @ 85 °C	Flux (lm) @ 25 °C*	Group	Order Code	Group	Order Code	Group	Order Code												
	70 75		T4	3440	3879		CXA2530-0000- 000N00T440H				CXA2530-0000- 000N00T440F												
		70 75	75	U2	3680	4150	40H	CXA2530-0000- 000N00U240H			40F	CXA2530-0000- 000N00U240F											
			U4	3955	4596		CXA2530-0000- 000N00U440H				CXA2530-0000- 000N00U440F												
	0 K 80				T2	3200	3609		CXA2530-0000- 000N0HT240H				CXA2530-0000- 000N0HT240F										
4000 K		80	T4	3440	3879	40H	CXA2530-0000- 000N0HT440H	40G	CXA2530-0000- 000N0HT440G	40F	CXA2530-0000- 000N0HT440F												
			U2	3680	4150		CXA2530-0000- 000N0HU240H		CXA2530-0000- 000N0HU240G		CXA2530-0000- 000N0HU240F												
			R4	2600	2932		CXA2530-0000- 000N0UR440H				CXA2530-0000- 000N0UR440F												
	90	95	95 S2	S2	2780	3135	40H	CXA2530-0000- 000N0US240H	40G	CXA2530-0000- 000N0US240G	40F	CXA2530-0000- 000N0US240f											
			S4	4 2990 3	3372	3372	CXA2530-0000- 000N0US440H		CXA2530-0000- 000N0US440G		CXA2530-0000- 000N0US440f												
															T2	3200	3609		CXA2530-0000- 000N00T235H				CXA2530-0000- 000N00T235F
	80		T4	3440	3879	35H	CXA2530-0000- 000N00T435H	35G	CXA2530-0000- 000N00T435G	35F	CXA2530-0000- 000N00T435F												
3500 K			U2	3680	4150		CXA2530-0000- 000N00U235H		CXA2530-0000- 000N00U235G		CXA2530-0000- 000N00U235F												
3300 K			R2	2420	2729		CXA2530-0000- 000N0YR235H				CXA2530-0000- 000N0YR235F												
	93	95	R4	2600	2932	35H	CXA2530-0000- 000N0YR435H	35G	CXA2530-0000- 000N0YR435G	35F	CXA2530-0000- 000N0YR435F												
			S2	2780	3135		CXA2530-0000- 000N0YS235H		CXA2530-0000- 000N0YS235G		CXA2530-0000- 000N0YS235F												

- Cree maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ±2 on CRI measurements. See the Measurements section (page 16).
- Cree XLamp CXA2530 LED order codes specify only a minimum flux bin and not a maximum. Cree may ship reels in flux bins higher than the minimum specified by the order code without advance notice. Shipments will always adhere to the chromaticity bin restrictions specified by the order code.
- \* Flux values @ 25 °C are calculated and for reference only.



# FLUX CHARACTERISTICS, EASYWHITE $^{\circ}$ ORDER CODES AND BINS (I $_{\rm F}$ = 800 mA, T $_{\rm I}$ = 85 °C) - CONTINUED

Nominal	С	RI	Minim	num Lumino	us Flux		2-Step	3-Step		4-Step				
CCT	Min	Тур	Group	Flux (lm) @ 85 °C	Flux (lm) @ 25 °C*	Group	Order Code	Group	Order Code	Group	Order Code			
			S4	2990	3372		CXA2530-0000- 000N00S430H				CXA2530-0000- 000N00S430F			
	80	80	T2	3200	3609	30H	CXA2530-0000- 000N00T230H	30G	CXA2530-0000- 000N00T230G	30F	CXA2530-0000- 000N00T230F			
					T4	3440	4150		CXA2530-0000- 000N00T430H		CXA2530-0000- 000N00T430G		CXA2530-0000- 000N00T430F	
			Q4	2260	2549		CXA2530-0000- 000N0UQ430H				CXA2530-0000- 000N0UQ430F			
3000 K	90 95	90 95	90 95	90 95	95	R2	2420	2729	30H	CXA2530-0000- 000N0UR230H	30G	CXA2530-0000- 000N0UR230G	30F	CXA2530-0000- 000N0UR230F
			R4	2600	2932		CXA2530-0000- 000N0UR430H		CXA2530-0000- 000N0UR430G		CXA2530-0000- 000N0UR430F			
	93 95	Q4 2260 95 R2 2420 R4 2600	2260	2549		CXA2530-0000- 000N0YQ430H	30G		30F	CXA2530-0000- 000N0YQ430F				
			2420	2729	30H	CXA2530-0000- 000N0YR230H		CXA2530-0000- 000N0YR230G		CXA2530-0000- 000N0YR230F				
			R4	2600	2932		CXA2530-0000- 000N0YR430H		CXA2530-0000- 000N0YR430G		CXA2530-0000- 000N0YR430F			
			S4	2990	3372		CXA2530-0000- 000N00S427H	27G			CXA2530-0000- 000N00S427F			
	80		T2	3200	3609	27H	CXA2530-0000- 000N00T227H		CXA2530-0000- 000N00T227G	27F	CXA2530-0000- 000N00T227F			
			T4	3440	4150		CXA2530-0000- 000N00T427H		CXA2530-0000- 000N00T427G		CXA2530-0000- 000N00T427F			
2700 K	00 05	00 05	90 95	00 05	Q2	2100	2368	27H	CXA2530-0000- 000N0UQ227H	27G	CXA2530-0000- 000N0UQ227G	27F	CXA2530-0000- 000N0UQ227F	
2700 K	90	90	Q4	2260	2932	2/Π	CXA2530-0000- 000N0UQ427H	2/G	CXA2530-0000- 000N0UQ427G	2/Γ	CXA2530-0000- 000N0UQ427F			
			Q2	2100	2368		CXA2530-0000- 000N0YQ227H				CXA2530-0000- 000N0YQ227F			
	93	95	Q4	2260	2549	27H	CXA2530-0000- 000N0YQ427H	27G	CXA2530-0000- 000N0YQ427G	27F	CXA2530-0000- 000N0YQ427F			
			R2	2420	2729		CXA2530-0000- 000N0YR227H		CXA2530-0000- 000N0YR227G		CXA2530-0000- 000N0YR227F			

- Cree maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ±2 on CRI measurements. See the Measurements section (page 16).
- Cree XLamp CXA2530 LED order codes specify only a minimum flux bin and not a maximum. Cree may ship reels in flux bins higher than the minimum specified by the order code without advance notice. Shipments will always adhere to the chromaticity bin restrictions specified by the order code.
- \* Flux values @ 25 °C are calculated and for reference only.



# FLUX CHARACTERISTICS, ANSI WHITE ORDER CODES AND BINS (I<sub>E</sub> = 800 mA, T<sub>I</sub> = 85 °C)

The following table provides order codes for XLamp CXA2530 LEDs. For a complete description of the order code nomenclature, please see the Bin and Order Code Formats section (page 14).

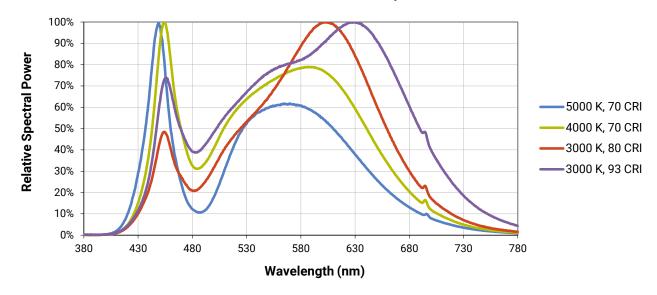
	С	RI	М	inimum Luminous	Flux			
Nominal CCT	Min	Тур	Group	Flux (lm) @ 85 °C	Flux (lm) @ 25 °C*	Chromaticity Regions	Order Code	
	70			T4	3440	3879		CXA2530-0000-000N00T40E1
		75	U2	3680	4150	1A0, 1B0, 1C0, 1D0, 65F	CXA2530-0000-000N00U20E1	
6500 K			U4	3955	4596		CXA2530-0000-000N00U40E1	
0500 K			T2	3200	3609		CXA2530-0000-000N0HT20E1	
	80		T4	3440	3879	1A0, 1B0, 1C0, 1D0, 65F	CXA2530-0000-000N0HT40E1	
			U2	3680	4150		CXA2530-0000-000N0HU20E1	
			T4	3440	3879		CXA2530-0000-000N00T40E2	
	70	75	U2	3680	4150	2A0, 2B0, 2C0, 2D0, 57F	CXA2530-0000-000N00U20E2	
5700 K			U4	3955	4596		CXA2530-0000-000N00U40E2	
3700 K			T2	3200	3609		CXA2530-0000-000N0HT20E2	
	80		T4	3440	3879	2A0, 2B0, 2C0, 2D0, 57F	CXA2530-0000-000N0HT40E2	
			U2	3680	4150		CXA2530-0000-000N0HU20E2	
			T4	3440	3879		CXA2530-0000-000N00T40E3	
	70	75	U2	3680	4150	3A0, 3B0, 3C0, 3D0, 50F	CXA2530-0000-000N00U20E3	
5000 K			U4	3955	4596		CXA2530-0000-000N00U40E3	
5000 K			T2	3200	3609		CXA2530-0000-000N0HT20E3	
	80		T4	3440	3879	3A0, 3B0, 3C0, 3D0, 50F	CXA2530-0000-000N0HT40E3	
			U2	3680	4150		CXA2530-0000-000N0HU20E3	
			T4	3440	3879		CXA2530-0000-000N00T40E5	
4000 K	00 K 70	75	U2	3680	4150	5A0, 5B0, 5C0, 5D0, 40F	CXA2530-0000-000N00U20E5	
			U4	3955	4596		CXA2530-0000-000N00U40E5	

- Cree maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ±2 on CRI measurements. See the Measurements section (page 16).
- Cree XLamp CXA2530 LED order codes specify only a minimum flux bin and not a maximum. Cree may ship reels in flux bins higher than the minimum specified by the order code without advance notice. Shipments will always adhere to the chromaticity bin restrictions specified by the order code.
- \* Flux values @ 25 °C are calculated and for reference only.



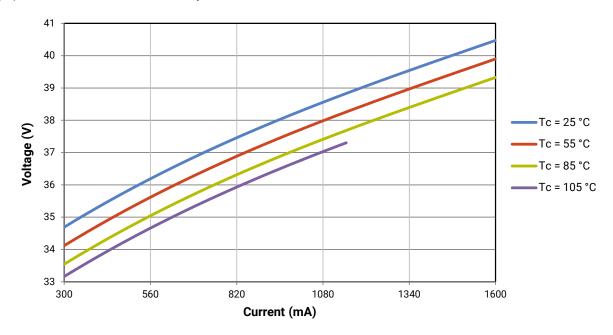
### **RELATIVE SPECTRAL POWER DISTRIBUTION**

The following graph is the result of a series of pulsed measurements at 800 mA and  $T_J$  = 85 °C.



### **ELECTRICAL CHARACTERISTICS**

The following graph is the result of a series of steady-state measurements.



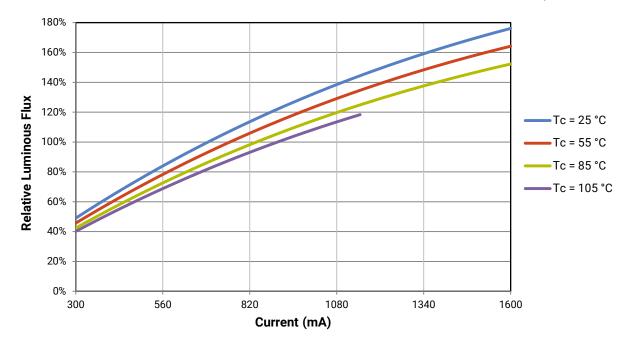


# RELATIVE LUMINOUS FLUX VS. CURRENT (T, = 85 °C)

The relative luminous flux values provided below are the ratio of:

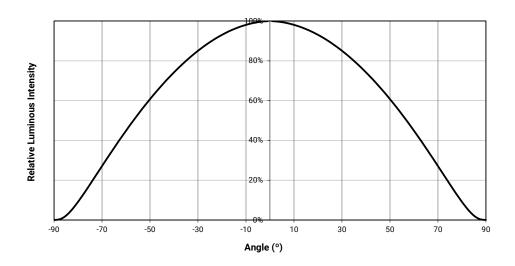
- · Measurements of CXA2530 at steady-state operation at the given conditions, divided by
- Flux measured during binning, which is a pulsed measurement at 800 mA at T<sub>1</sub> = 85 °C.

For example, at steady-state operation of Tc = 85 °C,  $I_F$  = 1080 mA, the relative luminous flux ratio is 120% in the chart below. A CXA2530 LED that measures 3200 lm during binning will deliver 3840 lm (3200 \* 1.2) at steady-state operation of Tc = 85 °C,  $I_F$  = 1080 mA.





### **TYPICAL SPATIAL DISTRIBUTION**



# PERFORMANCE GROUPS - BRIGHTNESS ( $I_F = 800 \text{ mA}, T_J = 85 ^{\circ}\text{C}$ )

XLamp CXA2530 LEDs are tested for luminous flux and placed into one of the following bins.

Group Code	Minimum Luminous Flux	Maximum Luminous Flux
Q2	2100	2260
Q4	2260	2420
R2	2420	2600
R4	2600	2780
S2	2780	2990
S4	2990	3200
T2	3200	3440
T4	3440	3680
U2	3680	3955
U4	3955	4230
V2	4230	4545



# PERFORMANCE GROUPS - CHROMATICITY (T<sub>J</sub> = 85 °C)

XLamp CXA2530 LEDs are tested for chromaticity and placed into one of the regions defined by the following bounding coordinates.

EasyWhite Color Temperatures – 2-Step							
Code	CCT	х	у				
		0.3429	0.3507				
50H	<b>5000</b> 1/	0.3434	0.3571				
SUFI	5000 K	0.3475	0.3604				
		0.3469	0.3539				
		0.3784	0.3741				
40H	4000 K	0.3804	0.3818				
4UH	4000 K	0.3867	0.3857				
		0.3844	0.3778				
	3500 K	0.4030	0.3857				
35H		0.4061	0.3941				
3311		0.4132	0.3976				
		0.4099	0.3890				
		0.4291	0.3973				
30H	3000 K	0.4333	0.4062				
30П	3000 K	0.4395	0.4084				
		0.4351	0.3994				
		0.4528	0.4046				
27H	2700 K	0.4578	0.4138				
2/Π	2/00 K	0.4638	0.4152				
		0.4586	0.4060				

	EasyWhite Color Temperatures - 3-Step Ellipse								
Bin Code	сст	Center Point		Major Axis	Minor Axis	Rotation Angle			
Bin Code	CCI	х	у	а	b	(°)			
50G	5000 K	0.3447	0.3553	0.00840	0.00312	65.0			
40G	4000 K	0.3818	0.3797	0.00939	0.00402	53.7			
35G	3500 K	0.4073	0.3917	0.00927	0.00414	54.0			
30G	3000 K	0.4338	0.4030	0.00834	0.00408	53.2			
27G	2700 K	0.4577	0.4099	0.00834	0.00420	48.5			



# PERFORMANCE GROUPS - CHROMATICITY ( $T_J = 85$ °C) - CONTINUED

EasyWhite Color Temperatures - 4-Step							
Code	CCT	х	у				
		0.3097	0.3196				
655	(F00 K	0.3079	0.3297				
65F	6500 K	0.3164	0.3382				
		0.3176	0.3275				
		0.3253	0.3325				
57F	F700 I/	0.3249	0.3439				
3/F	5700 K	0.3331	0.3514				
		0.3330	0.3393				
		0.3407	0.3459				
FOF	5000 K	0.3415	0.3586				
50F	5000 K	0.3499	0.3654				
		0.3484	0.3521				
		0.3744	0.3685				
40F	4000 K	0.3782	0.3837				
401		0.3912	0.3917				
		0.3863	0.3758				
		0.3981	0.3800				
35F	3500 K	0.4040	0.3966				
335	3300 K	0.4186	0.4037				
		0.4116	0.3865				
		0.4242	0.3919				
30F	3000 K	0.4322	0.4096				
301	3000 K	0.4449	0.4141				
		0.4359	0.3960				
		0.4475	0.3994				
27F	2700 K	0.4573	0.4178				
2/Γ	2/00 K	0.4695	0.4207				
		0.4589	0.4021				



# PERFORMANCE GROUPS - CHROMATICITY ( $T_J = 85$ °C) - CONTINUED

ANSI White Bins								
Code	ССТ	Bin Code	х	у				
			0.3048	0.3207				
		1A0	0.3130	0.3290				
			0.3144	0.3186				
			0.3068	0.3113				
	6500 K	1B0	0.3028	0.3304				
			0.3115	0.3391				
			0.3130	0.3290				
0E1			0.3048	0.3207				
UEI	6500 K	1C0	0.3115	0.3391				
			0.3205	0.3481				
		100	0.3213	0.3373				
			0.3130	0.3290				
			0.3130	0.3290				
		100	0.3213	0.3373				
		1D0	0.3221	0.3261				
			0.3144	0.3186				

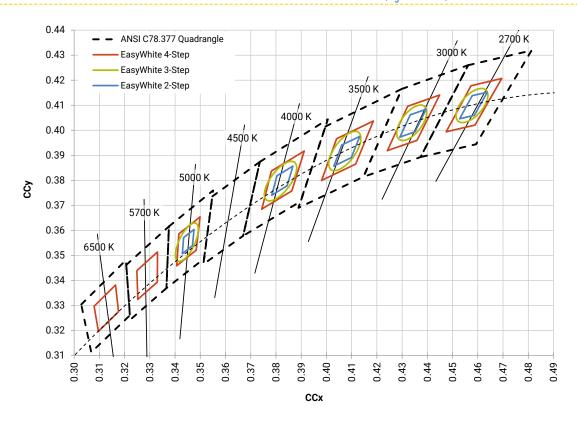
	ANSI White Bins								
Code	ССТ	Bin Code	х	у					
			0.3215	0.3350					
		2A0	0.3290	0.3417					
			0.3290	0.3300					
			0.3222	0.3243					
	5700 V	2B0	0.3207	0.3462					
			0.3290	0.3538					
			0.3290	0.3417					
0E2			0.3215	0.3350					
UEZ	5700 K	2C0	0.3290	0.3538					
			0.3376	0.3616					
		200	0.3371	0.3490					
			0.3290	0.3417					
			0.3290	0.3417					
		2D0	0.3371	0.3490					
		200	0.3366	0.3369					
			0.3290	0.3300					

ANSI White Bins						
Code	ССТ	Bin Code	х	у		
0E3	5000 K	3A0	.3371	.3490		
			.3451	.3554		
			.3440	.3427		
			.3366	.3369		
		3B0	.3376	.3616		
			.3463	.3687		
			.3451	.3554		
			.3371	.3490		
		3C0	.3463	.3687		
			.3551	.3760		
			.3533	.3620		
			.3451	.3554		
		3D0	.3451	.3554		
			.3533	.3620		
			.3515	.3487		
			.3440	.3427		

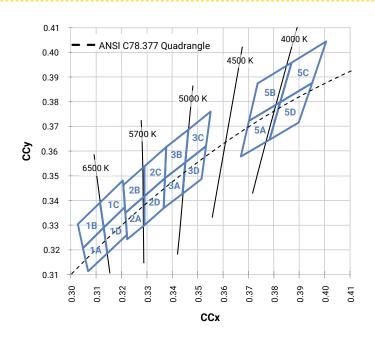
ANSI White Bins						
Code	ССТ	Bin Code	х	у		
0E5	4000 K	5A0	.3670	.3578		
			.3702	.3722		
			.3825	.3798		
			.3783	.3646		
		5B0	.3702	.3722		
			.3736	.3874		
			.3869	.3958		
			.3825	.3798		
		5C0	.3825	.3798		
			.3869	.3958		
			.4006	.4044		
			.3950	.3875		
		5D0	.3783	.3646		
			.3825	.3798		
			.3950	.3875		
			.3898	.3716		

# CREE 💠

### CREE EASYWHITE® BINS PLOTTED ON THE 1931 CIE COLOR SPACE (T, = 85 °C)



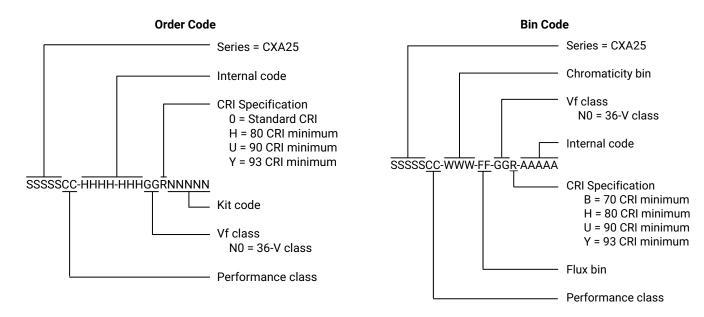
### CREE ANSI WHITE BINS PLOTTED ON THE 1931 CIE COLOR SPACE (T, = 85 °C)





### **BIN AND ORDER CODE FORMATS**

Bin codes and order codes are configured as follows:



### **MECHANICAL DIMENSIONS**

Dimensions are in mm.

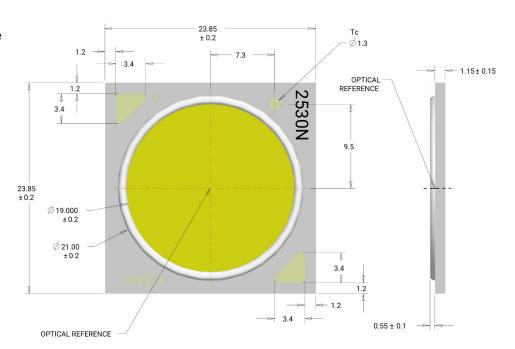
Tolerances unless otherwise

specified: ±.13

x° ±1°

### Meaning of 2530N

2530N = 36-V CXA2530





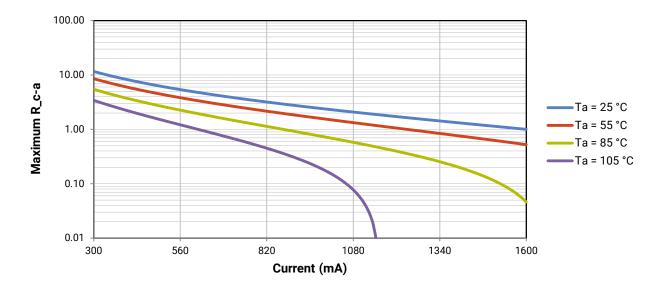
### THERMAL DESIGN

The CXA family of LED arrays can include over a hundred different LED die inside one package, and thus over a hundred different junction temperatures  $(T_J)$ . Cree has intentionally removed junction-temperature-based operating limits and replaced the commonplace maximum  $T_J$  calculations with maximum ratings based on forward current  $(I_F)$  and case temperature (Tc). No additional calculations are required to ensure that the CXA LED is being operated within its designed limits. LES temperature measurement provides additional verification of good thermal design. Please refer to page 2 for the Operating Limit specifications.

There is no need to calculate for  $T_J$  inside the package, as the thermal management design process, specifically from  $T_{SP}$  to ambient  $(T_a)$ , remains identical to any other LED component. For more information on thermal management of Cree XLamp LEDs, please refer to the Thermal Management application note. For CXA soldering recommendations and more information on thermal interface materials (TIM), LES temperature measurement, and connection methods, please refer to the Cree XLamp CX Family LEDs soldering and handling document. The CX Family LED besign Guide provides basic information on the requirements to use Cree XLamp CXA LEDs successfully in luminaire designs.

To keep the CXA2530 LED at or below the maximum rated Tc, the case to ambient temperature thermal resistance (R\_c-a) must be at or below the maximum R\_c-a value shown on the following graph, depending on the operating environment. The y-axis in the graph is a base 10 logarithmic scale.

As the figure at right shows, the  $R_c$ -a value is the sum of the thermal resistance of the TIM ( $R_t$ im) plus the thermal resistance of the heat sink ( $R_t$ ).





### **NOTES**

#### Measurements

The luminous flux, radiant power, chromaticity, forward voltage and CRI measurements in this document are binning specifications only and solely represent product measurements as of the date of shipment. These measurements will change over time based on a number of factors that are not within Cree's control and are not intended or provided as operational specifications for the products. Calculated values are provided for informational purposes only and are not intended or provided as specifications.

### **Pre-Release Qualification Testing**

Please read the LED Reliability Overview for details of the qualification process Cree applies to ensure long-term reliability for XLamp LEDs and details of Cree's pre-release qualification testing for XLamp LEDs.

### **Lumen Maintenance**

Cree now uses standardized IES LM-80-08 and TM-21-11 methods for collecting long-term data and extrapolating LED lumen maintenance. For information on the specific LM-80 data sets available for this LED, refer to the public LM-80 results document.

Please read the Long-Term Lumen Maintenance application note for more details on Cree's lumen maintenance testing and forecasting. Please read the Thermal Management application note for details on how thermal design, ambient temperature, and drive current affect the LED junction temperature.

### **RoHS Compliance**

The levels of RoHS restricted materials in this product are below the maximum concentration values (also referred to as the threshold limits) permitted for such substances, or are used in an exempted application, in accordance with EU Directive 2011/65/EC (RoHS2), as implemented January 2, 2013. RoHS Declarations for this product can be obtained from your Cree representative or from the Product Ecology section of the Cree website.

### **REACh Compliance**

REACh substances of very high concern (SVHCs) information is available for this product. Since the European Chemical Agency (ECHA) has published notice of their intent to frequently revise the SVHC listing for the foreseeable future, please contact a Cree representative to insure you get the most up-to-date REACh SVHC Declaration. REACh banned substance information (REACh Article 67) is also available upon request.

### **UL® Recognized Component**

This product meets the requirements to be considered a UL Recognized Component with Level 4 enclosure consideration. The LED package or a portion thereof has been investigated as a fire and electrical enclosure per ANSI/UL 8750.

### **Vision Advisory**

WARNING: Do not look at an exposed lamp in operation. Eye injury can result. For more information about LEDs and eye safety, please refer to the LED Eye Safety application note.



### **PACKAGING**

Cree CXA2530 LEDs are packaged in trays of 20. Five trays are sealed in an anti-static bag and placed inside a carton, for a total of 100 LEDs per carton. Each carton contains 100 LEDs from the same performance bin.

