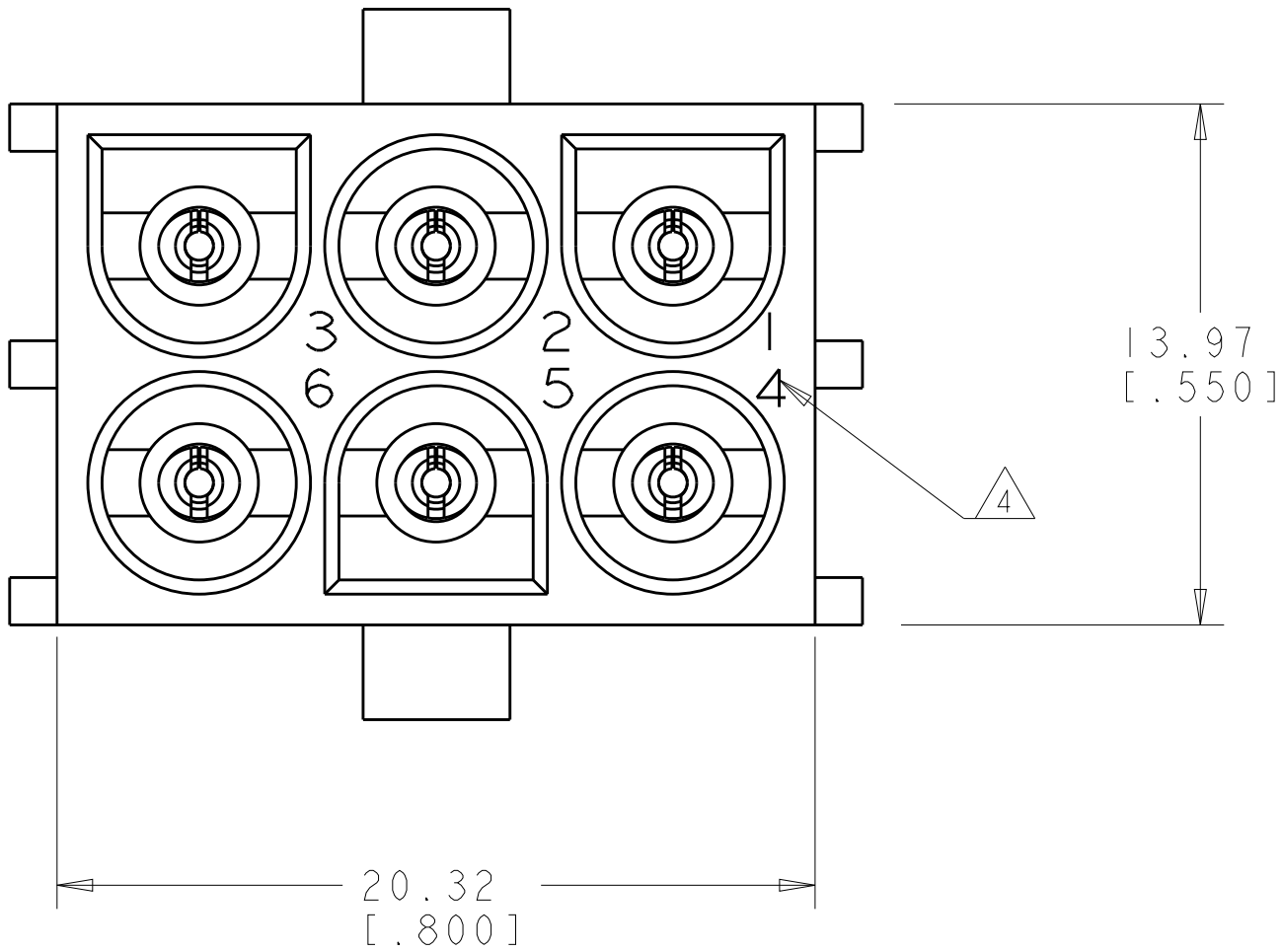
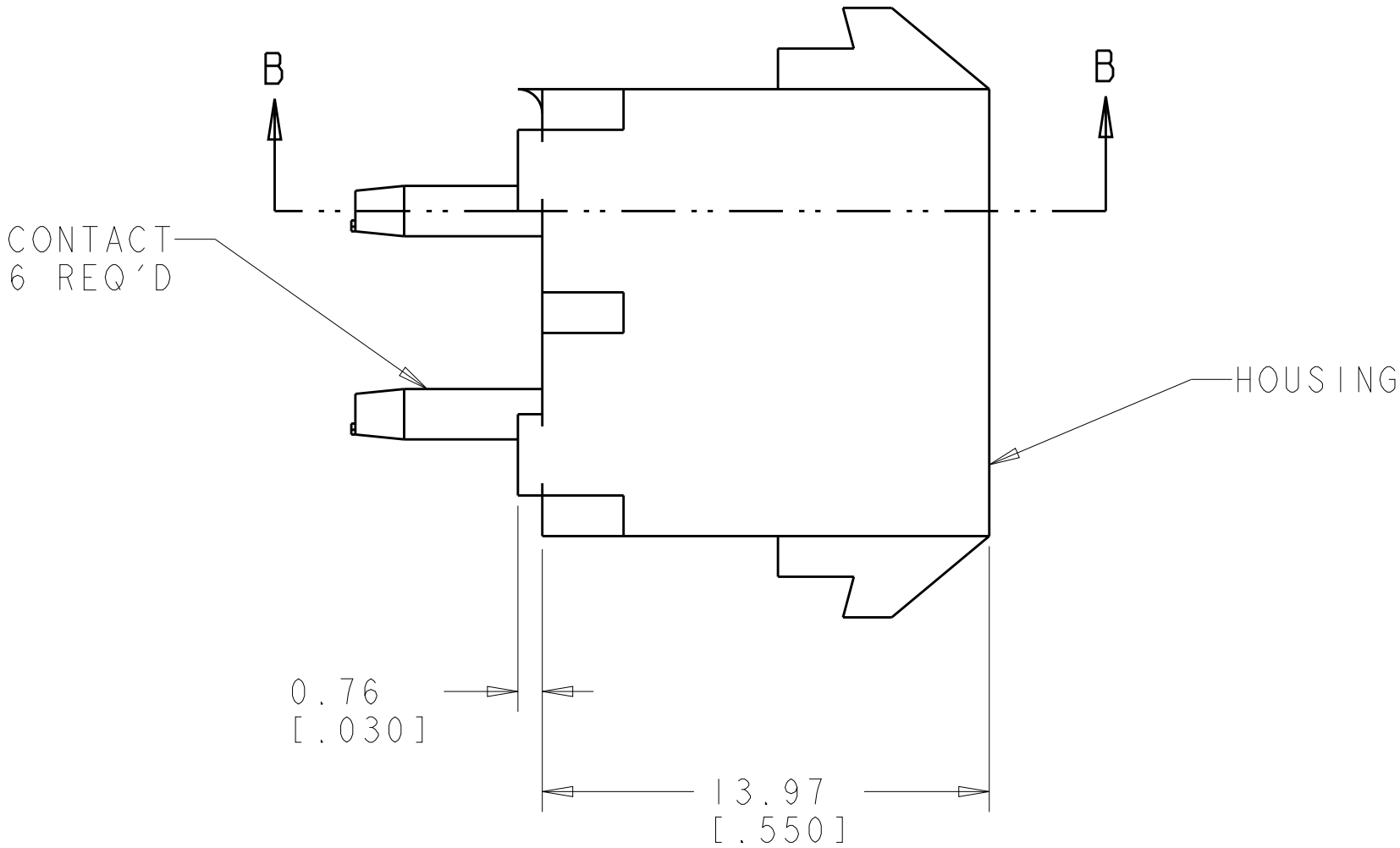
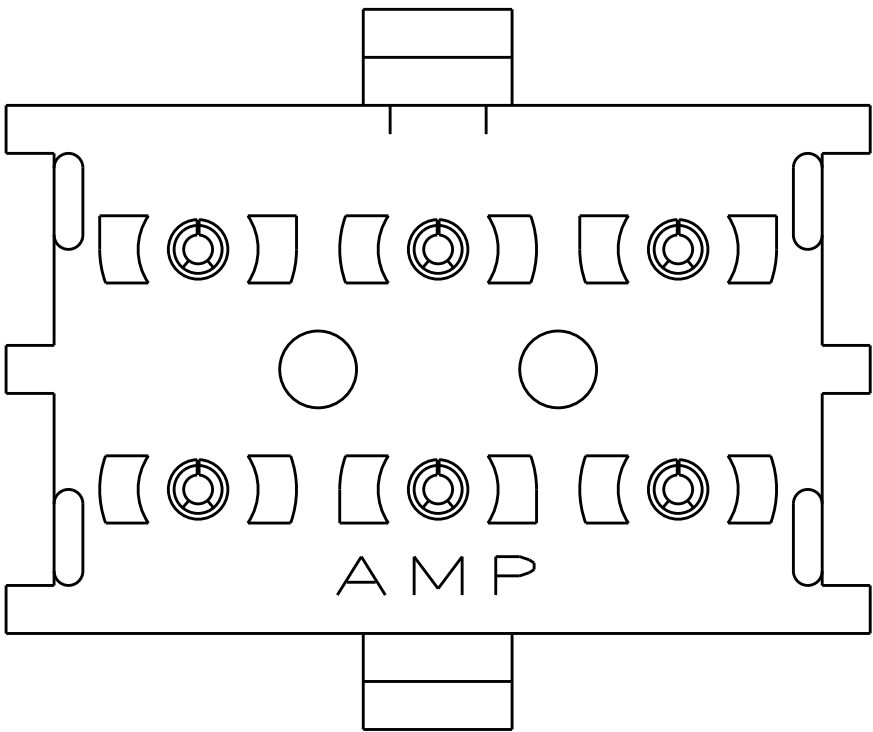
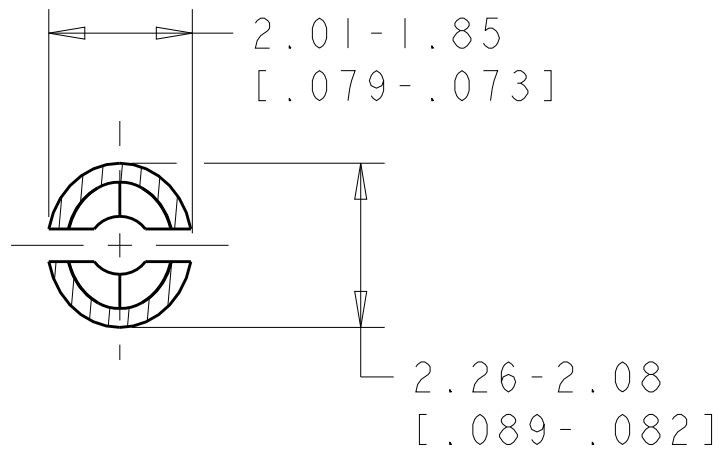
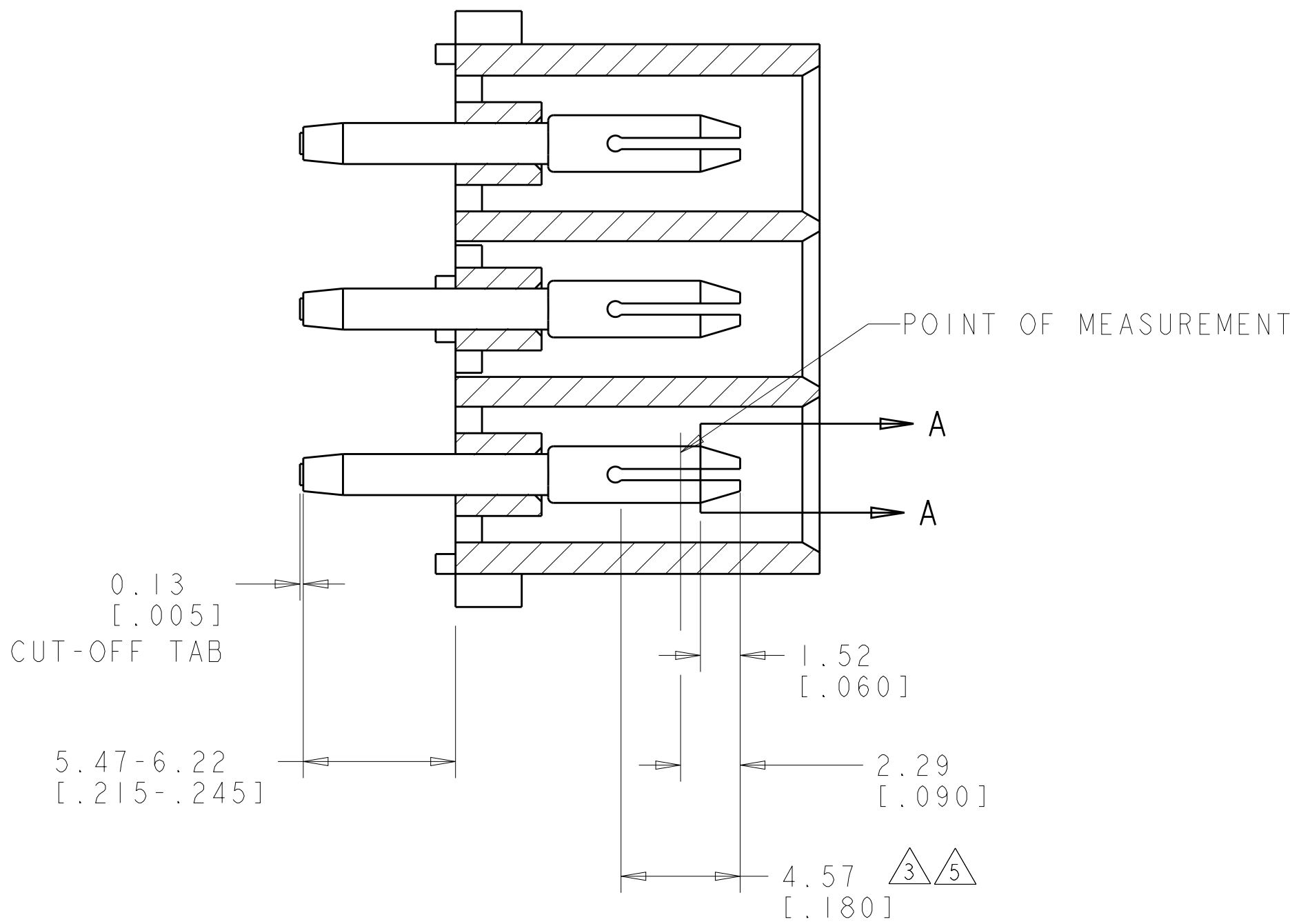


LOC		DIST		REVISIONS				
CM	00	P	LTR	DESCRIPTION		DATE	DWN	APVD
		R1		REVISED PER ECR-12-011660		24JAN2013	KH	TM

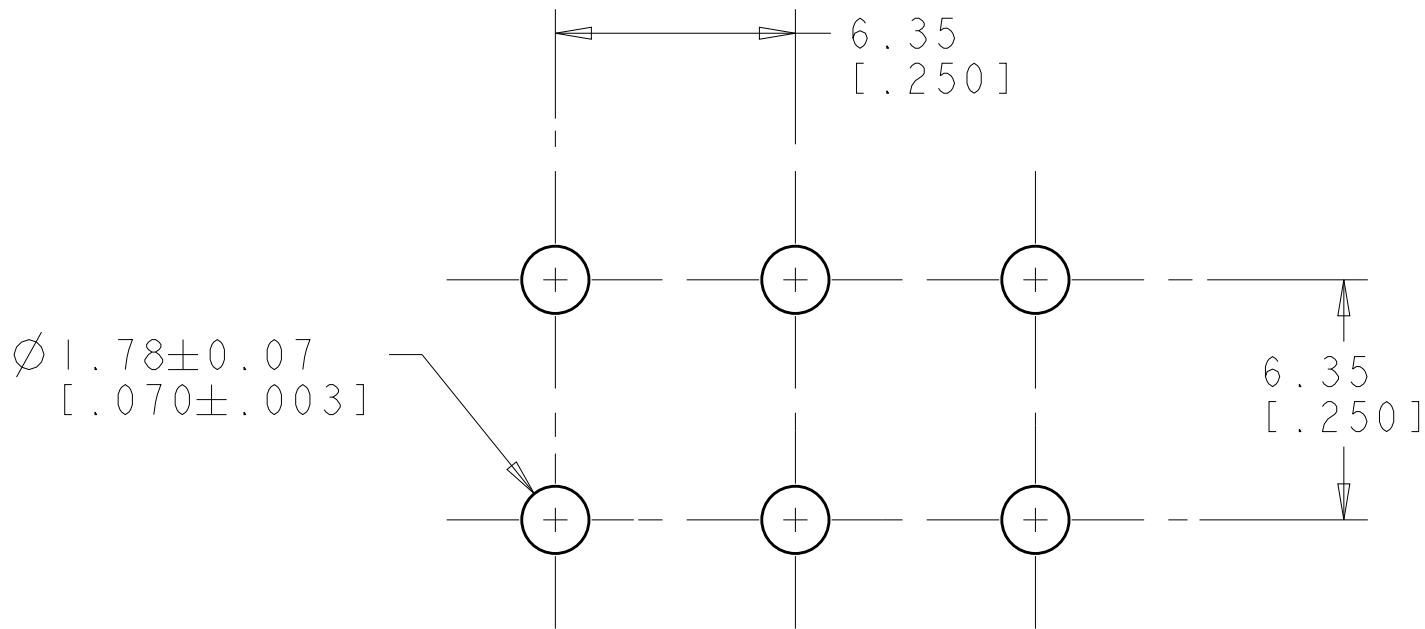


1. PARTS MATE WITH HOUSING 480704.
2. PARTS COMPLY TO AMP SOLDERABILITY SPECIFICATION 109-11-3.
- 3 CONTACT IS PLATED OVERALL WITH 0.00127 [.000050] NICKEL, THEN 0.00076 [.000030] GOLD OVER CONTACT LENGTH INDICATED AND TIN LEAD ON SOLDER TAIL END.
- 4 CIRCUIT IDENTIFICATION CHARACTERS ARE ADJACENT TO THE INDICATED CAVITIES, BUT LOCATION AND ORIENTATION MAY DIFFER FROM PRINT.
- 5 CONTACT IS PLATED OVERALL WITH 0.00127 [.000050] NICKEL, THEN 0.00076 [.000030] GOLD OVER CONTACT LENGTH INDICATED AND MATTE TIN ON SOLDER TAIL END.
6. DIMENSIONS IN BRACKETS ARE IN INCHES.
- 7 SUPERSEDED BY 350585-4



SECTION A-A
SCALE 10:1

SECTION B-B



RECOMMENDED MOUNTING HOLE PATTERN
FOR 1.57 [.062] THICK P.C. BOARD

PHOSPOR BRONZE, GOLD 5	NYLON, UL94V-2, NATURAL	350585-4
7 PHOSPOR BRONZE, GOLD 3	NYLON, UL94V-2, NATURAL	350585-2
PHOSPOR BRONZE, PRE-TIN	NYLON, UL94V-2, NATURAL	350585-1
PIN CONTACT MATERIAL AND FINISH	HOUSING MATERIAL AND COLOR	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN K. WHITAKER 02SEP2005	 TE Connectivity	
DIMENSIONS: mm[INCHES]		CHK S. RIDGILL 02SEP2005		
	TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD S. RIDGILL 02SEP2005	NAME PIN HEADER ASSEMBLY, 6 CIRCUIT, UNIVERSAL MATE-N-LOK(TM)
			PRODUCT SPEC	
			APPLICATION SPEC	
			SIZE	
			WEIGHT	
MATERIAL SEE TABLE	FINISH SEE TABLE	CUSTOMER DRAWING		CAGE CODE A100779C=350585
				DRAWING NO A100779C=350585
				RESTRICTED TO -
				SCALE 5:1
				SHEET 1
				OF 1
				REV R

METRIC